# AUTOMOTIVE and Aviation INDUSTRIES

MARCH 15, 1943



The drawing shown here clearly illustrates how Timken Bearings applied to radial engine rocker arms conform to the aviation engine engineer's unwritten law of compact design for every part or group of parts in a plane's power plant. Rocker arm bearing assemblies receive special attention since they are at the outside diameter of the engine.

Note that the Timken Rocker Arm Bearing is extremely compact, which helps keep the overall diameter of the engine, the distance between rocker arm and cylinder head and the distance between push rod and valve stem at a minimum. And yet, the Timken Bearing possesses sufficient capacity to withstand radial loads from valve spring tension and thrust loads set up by the angularity of the push rod.

Timken Bearings have been used continuously from the early days of the Wright Cyclone's history. What could be a better measure of their performance. The Timken Roller Bearing Company, Canton, Ohio.

"All There Is In Bearings"

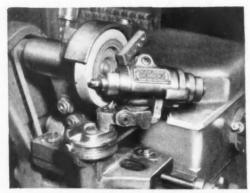
TIMKEN

The one test for every decision — Will it help to win the war?

TRIES

# TO GET MAXIMUM TOOL LIFE PLUS PRODUCTION -- ACCURACY -- FINISH FROM YOUR BORE-MATIC TOOLS

GRIND TOOLS



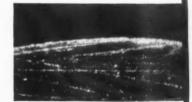
Your single point carbide tools can be quickly lapped exactly to required specifications on the Heald Tool Sharpener — make a few simple adjustments, flick a switch and your tool is correctly lapped, automatically.

NOT THIS WAY



The personal element is bound to be reflected in tools ground free hand. Exact tool shapes are impossible to produce. Undesirable irregularities in the cutting edge cannot be avoided.

Free hand grinding of single-point cemented carbide tools will cut short tool life - and lower production, too. By correctly lapping carbide tools on the Heald Tool Sharpener tool life can be greatly increased since a lapped edge is keener, cuts longer, doesn't break down as fast as a ground edge . . . valuable tool material is conserved because more pieces are produced per sharpening, less material is lost in sharpening . . . better accuracy and finish are obtained as a result of the lapped edge cutting more smoothly, holding its contour longer . . . production is boosted because time lost in resharpening and replacing tools is measurably reduced. Such results cannot be obtained by grinding tools free hand - they must be mechanically lapped on a diamond wheel. Only by positively controlled diamond lapping can absolute regularity of cutting edge and exact nose radii, rake, shear and clearance angles be consistently reproduced. The Heald Tool Sharpener is designed to sharpen tools this way - quickly and inexpensively. Complete details gladly sent on request.



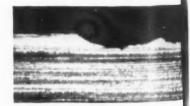
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Photomicrograph of tool point lapped of fine grit diamond wheel on Heald It Sharpener. Magnification 100X. Note absolute regularity of cutting edge. It means longer tool life, better finish and curacy, increased production.



Photomicrograph of tool point ground had with fine abrasive wheel. Magnification 100X. Irregularities in cutting edge is sult in localized stress concentration, the breakdown of the cutting edge and rapid wear.

THE HEALD MACHINE CO. WORCESTER

Published Semi-Monthly

March 15, 1943

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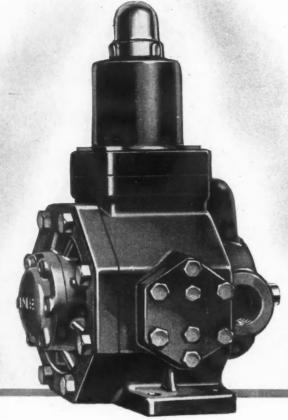
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# Variable Volume

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With EXCLUSIVE "Vane Type VARIABLE VOL-UME" FEATURE for vibrationless performance in modern machine design. Designed for long life, efficient low cost operation, these pumps are the latest "Source of Force" for metal working and industrial machinery-for clamping, forming, moulding, forcing, feeding, straightening, bending, lifting, holding and numerous other operations.

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# AUTOMOTIVE Statistical Data and AVIATION

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United States Troops Advancing on Oran. Photo by U. S. Army Signal Corp

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Backing up our fast-moving mechanized Army takes fast-moving production—swift action that starts the minute the order is given, that never sleeps, and that turns out jobs in days, which normally would take weeks to do.

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Result: Delivery to the Army in one week of equipment which normally would have taken many weeks to produce. An Army-Navy "E" Award to

the manufacturer and a warm letter of thanks to Ryerson.

An unusual case? Somewhat—but typical of hundreds in which Ryerson stocks and Ryerson service have helped get war equipment started faster—on their way sooner to our fighting men.

In all probability, Ryerson Steel-Service can assist you on your rush war production contracts, if "spot" steel is required. One of the ten strategically-located Ryerson plants is nearby. Phone, wire or write; you'll receive quick personal cooperation!

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# 1943 STATISTICAL ISSUE

AUTOMOTIVE and AVIATION INDUSTRIES



ublished on the 1st

# Jeuly VITAL STATISTICS

Vol. 88, No. 6 March 15, 1943

# Value of War Products of Automotive Manufacturers

|      |       |      |     | <br> | - | <br>_ | - | _ | _ | - | - | - | _ |                 |
|------|-------|------|-----|------|---|-------|---|---|---|---|---|---|---|-----------------|
| 1941 |       |      |     | <br> |   |       |   |   |   |   |   |   |   | \$870,000,000   |
| 1st  | Half, | 1942 | 2 . | <br> |   |       |   |   |   |   |   |   |   | \$1,622,300,000 |
| 2nd  | Half, | 1942 | 2 . | <br> |   |       |   |   |   |   |   |   |   | \$3,025,900,000 |
| Tota | 1 194 | 12   |     |      |   |       |   |   |   |   |   |   |   | \$4,648,200,000 |
|      | 100   |      |     |      |   |       |   |   |   |   |   |   |   |                 |

# Value of War Products of Aircraft, Engine and Parts Manufacturers

| 1940   |   |   |    |   |   |   |   |   |   |  |  |  | • |  | \$544,000,000    |
|--------|---|---|----|---|---|---|---|---|---|--|--|--|---|--|------------------|
| 1941   |   |   |    |   |   |   |   |   |   |  |  |  |   |  | \$1,750,000,000  |
| 1942*  |   |   |    |   |   |   |   |   |   |  |  |  |   |  | \$5,000,000,000  |
| 1943*  |   |   |    |   |   |   |   |   |   |  |  |  |   |  | \$12,000,000,000 |
| *Estin | n | 0 | ıt | e | 0 | f | A | C | C |  |  |  |   |  |                  |



## In 1942 U.S. Produced

| Airplanes                          | 49,000         |
|------------------------------------|----------------|
| Tanks and Self-Propelled Artillery | 32,000         |
| Other Combat Vehicles              | 24,000         |
| Machine Guns                       | 678,000        |
| Anti-Tank Guns                     | 21,000         |
| Anti-Aircraft Guns (20 mm & over). | 17,000         |
| Small Caliber Ammunition (rounds). | 10,250,000,000 |
| Artillery Ammunition (rounds)      | 181,000,000    |
| Merchant Ships (dead weight tons)  | 8.200.000      |



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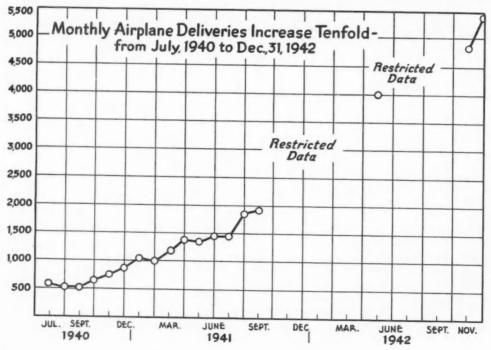
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# Airplane Deliveries by Months-July, 1949—Dec. 194

| 1940                          | Number<br>Delivered |
|-------------------------------|---------------------|
| July                          | 561                 |
| August                        | 528                 |
| September                     | 515                 |
| October                       | 617                 |
| November                      | 732                 |
| December                      | 839                 |
| 1941                          |                     |
| January                       | 1,017               |
| rebruary                      | 962                 |
| March                         | 1,135               |
| April                         | 1,389               |
| May                           | 1,332               |
| June                          | 1,477               |
| July                          | 1,461               |
| August                        | 1,854               |
| September                     | 1,923               |
| October                       | Restricte           |
| November                      | Restricte           |
| December                      | Restricte           |
| 12 months total (approximate) | 20,000              |
| 1942                          |                     |
| January                       | Restricte           |
| February                      | Restricte           |
| March                         | Restricte           |
| April                         | Restricte           |
| May                           | 4,000               |
| June                          | Restricte           |
| July                          | Restricte           |
|                               | Restricte           |
| August                        | Restricte           |
| September                     |                     |
| September October             | Restricte           |
| September                     | 4,812               |
| September October             |                     |

#### Value of Automotive **Industry War Product** Output

|           | Dollar          |
|-----------|-----------------|
| Month     | Value           |
| January   | \$175,400,000   |
| February  | 198,800,000     |
| March     | 261,800,000     |
| April     | 294,300,000     |
| May       | 306,200,000     |
| June      | 385,800,000     |
| July      | 419,700,000     |
| August    | 456,800,000     |
| September | 495,000,000     |
| October   | 542,400,000     |
| November  | 521,400,000     |
| December  | 590,600,000     |
| Total     | \$4,648,200,000 |

Estimated net totals, duplications

Source-A.C.W.P.

eliminated.

Dec. 194 Number Delivered

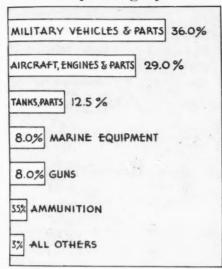
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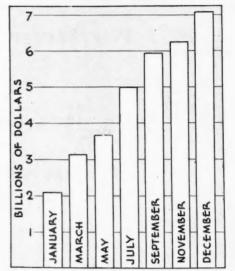
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stricte 4,812 5,489 9,000

TRIES

#### The Automotive Industry's War Output By Category **Annual Rate**





# **War Production Index**

November 1941 = 100

| 1942     | Munitions<br>Production* | War<br>Construction† | Total War<br>Output‡ | 1942      | Munitions<br>Production* | War<br>Construction† | Total War<br>Output‡ |
|----------|--------------------------|----------------------|----------------------|-----------|--------------------------|----------------------|----------------------|
| January  | 163                      | 114                  | 136                  | July      | 331                      | 262                  | 284                  |
| February | 173                      | 112                  | 143                  | August    |                          | 279                  | 302                  |
| March    |                          | 139                  | 171                  | September |                          | 273                  | 311                  |
| April    | 238                      | 175                  | 205                  | October   | 385                      | 254                  | 315                  |
| May      | 269                      | 192                  | 230                  | November  |                          | 237                  | 336                  |
| June     | 300                      | 222                  | 253                  | December  | 497                      | 213                  | 363                  |

Munitions production index includes planes, ships, tanks, guns, ammunition and all campaign equipment produced during the month.

-Includes all Government-financed war construction.

t-Total war output includes all current war production of goods and services.



# -U. S. War Appropriations,

July

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# War Appropriations - Commitments - Expenditures

Cumulative from June, 1940 (Billions of Dollars)

|                              | ,                   | ,                    |                  |                  |
|------------------------------|---------------------|----------------------|------------------|------------------|
|                              | January 31,<br>1943 | December 31,<br>1942 | June 30,<br>1942 | June 30,<br>1941 |
| AppropriationsCommitments    |                     | \$238.0<br>†183.8    | \$175.0<br>133.5 | \$37.1<br>29.0   |
| Expenditures                 | 74.5                | 68.2                 | 34.9             | 6.7              |
| Source—War Production Board. | *—Not available.    | †—Estim              | ated.            |                  |

# War Appropriations-Commitments, by Agencies

Cumulative from June, 1940 (Billions of Dollars)

|                          | Decembe                 | r 31, 1942             | June 30               | . 1941                |
|--------------------------|-------------------------|------------------------|-----------------------|-----------------------|
| War Department           | Appropriations* \$126.7 | Commitments†<br>\$96.4 | Appropriations \$13.2 | Commitments<br>\$11.1 |
| Navy Department          | 64.4                    | 47.0                   | 12.3                  | 11.2                  |
| Lend-Lease               | 18.4                    | 12.9                   | 7.0                   | 2.5                   |
| RFC and Subsidiaries     | 15.2                    | 15.2                   | 2.6                   | 2.6                   |
| Other U. S. War Agencies | 13.3                    | 12.3                   | 2.0                   | 1.6                   |
| Total                    | \$238.0                 | \$183.8                | \$37.1                | \$29.0                |

\*—Includes funds made available by Congressional cash appropriations, contract and tonnage authorizations, and by commitments by Government corporations. . . †—Includes all transactions which legally reserve funds for expenditures.

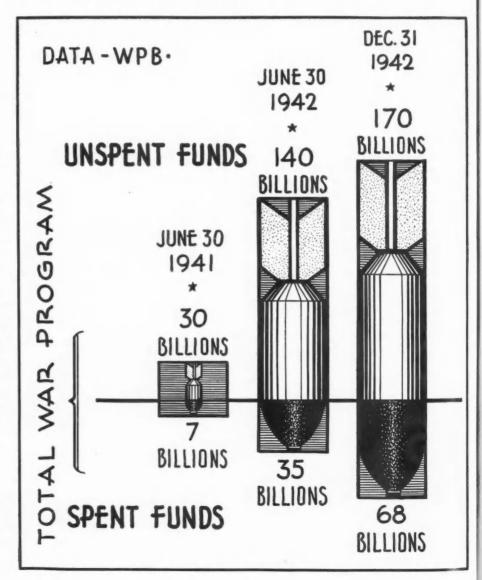
# War Construction Completed

Source—War Production Board.

(Government Financed)

| 1940                     | Millions<br>of<br>Dollars |
|--------------------------|---------------------------|
| Third quarter            | \$171<br>475              |
| Total—6 months           | \$646                     |
| 1941                     |                           |
| First quarter            | 854<br>947                |
| Third quarter            |                           |
| Third quarter            | 1,341                     |
| Fourth quarter           | 1,677                     |
| Total—1941               | \$4,819                   |
| 1942                     |                           |
| January                  | 621                       |
| February                 | 641                       |
| March                    | 794                       |
| April                    | 995                       |
| May                      | 1,095                     |
| June                     | 1,263                     |
| July                     | 1,493                     |
| August                   | 1,590                     |
| September                | 1,555                     |
| October                  | 1,449                     |
| November                 | 1,353                     |
| December                 | 1,216                     |
| Total—1942               |                           |
| Total-July,1940-Dec.1942 | \$19,530                  |

What We Have Appropriated and What We Have Spent



# Commitments, Expenditures PRODUCTION

# **U. S. War Expenditures**

Monthly and Daily Rate
July 1940 - January 1943
(In millions of dollars)

| August         224         8.3           September         250         10.4           October         322         11.9           November         406         16.9           December         510         20.4           6-month total         \$1,911         \$12.5           1941         31         31.5           January         609         23.4           February         634         27.6           March         809         31.1           April         833         32.0           May         951         36.6           June         908         36.3           July         1,023         39.3           August         1,290         49.6           September         1,447         57.9           October         1,854         68.7           November         1,549         67.3           December         1,988         76.5           12-month total         \$13,895         \$45.6           1942           January         2,193         81.2           February         2,401         100.0           March         3,025     | 1940<br>July   | Monthly<br>Expenditures*<br>\$199 | Daily Rate |
|--|----------------|-----------------------------------|------------|
| September         250         10.4           October         322         11.9           November         406         16.9           December         510         20.4           6-month-total         \$1,911         \$12.5           1941         31.25         31.5           January         609         23.4           February         634         27.6           March         809         31.1           April         833         32.0           May         951         36.6           June         908         36.3           July         1,023         39.3           August         1,290         49.6           September         1,447         57.9           October         1,854         68.7           November         1,549         67.3           December         1,988         76.5           1942           January         2,193         81.2           February         2,401         100.0           March         3,025         116.3           April         3,461         133.1           May         3,824         1    |                | *                                 |            |
| October         322         11.9           November         406         16.9           December         510         20.4           6-month-total         \$1,911         \$12.5           1941         31.25           January         609         23.4           February         634         27.6           March         809         31.1           April         833         32.0           May         951         36.6           June         908         36.3           July         1,023         39.3           August         1,290         49.6           September         1,447         57.9           October         1,854         68.7           November         1,549         67.3           December         1,988         76.5           12-month total         \$13,895         \$45.6           1942           January         2,193         81.2           February         2,401         100.0           March         3,025         116.3           April         3,461         133.1           May         3,824         147.1 |                |                                   |            |
| November         406         16.9           December         510         20.4           6-month-total         \$1,911         \$12.5           1941         312.5           January         609         23.4           February         634         27.6           March         809         31.1           April         833         32.0           May         951         36.6           June         908         36.3           July         1,023         39.3           August         1,290         49.6           September         1,447         57.9           October         1,854         68.7           November         1,549         67.3           December         1,988         76.5           12-month total         \$13,895         \$45.6           1942           January         2,193         81.2           February         2,401         100.0           March         3,025         116.3           April         3,461         133.1           May         3,824         147.1  |                |                                   |            |
| December         510         20.4           6-month·total         \$1,911         \$12.5           1941         31,911         \$12.5           1941         34         27.6           March         809         31.1           March         809         31.1           April         833         32.0           May         951         36.6           June         908         36.3           July         1,023         39.3           August         1,290         49.6           September         1,447         57.9           October         1,854         68.7           November         1,549         67.3           December         1,988         76.5           12-month total         \$13,895         \$45.6           1942         January         2,193         81.2           February         2,401         100.0           March         3,025         116.3           April         3,461         133.1           May         3,824         147.1   |                |                                   | 0.000      |
| 6-month-total \$1,911 \$12.5  1941  January 609 23.4  February 634 27.6  March 809 31.1  April 833 32.0  May 951 36.6  June 998 36.3  July 1,023 39.3  August 1,290 49.6  September 1,447 57.9  October 1,854 68.7  November 1,549 67.3  December 1,988 76.5  1942  January 2,193 81.2  February 2,401 100.0  March 3,025 116.3  April 3,461 133.1  May 3,824 147.1  |                |                                   |            |
| January         609         23.4           February         634         27.6           March         809         31.1           April         833         32.0           May         951         36.6           June         908         36.3           July         1,023         39.3           August         1,290         49.6           September         1,447         57.9           October         1,854         68.7           November         1,549         67.3           December         1,988         76.5           12-month total         \$13,895         \$45.6           1942         January         2,193         81.2           February         2,401         100.0           March         3,025         116.3           April         3,461         133.1           May         3,824         147.1  |                | \$1,911                           | \$12.5     |
| February         634         27.6           March         809         31.1           April         833         32.0           May         951         36.6           June         908         36.3           July         1,023         39.3           August         1,290         49.6           September         1,447         57.9           October         1,854         68.7           November         1,549         67.3           December         1,988         76.5           12-month total         \$13,895         \$45.6           1942         January         2,193         81.2           February         2,401         100.0           March         3,025         116.3           April         3,461         133.1           May         3,824         147.1   | 1941           |                                   |            |
| March         809         31.1           April         833         32.0           May         951         36.6           June         908         36.3           July         1,023         39.3           August         1,290         49.6           September         1,447         57.9           October         1,549         66.7           November         1,549         67.3           December         1,988         76.5           12-month total         \$13,895         \$45.6           1942           January         2,193         81.2           February         2,401         100.0           March         3,025         116.3           April         3,461         133.1           May         3,824         147.1   | January        | 609                               | 23.4       |
| April         833         32.0           May         951         36.6           June         908         36.3           July         1,023         39.3           August         1,290         49.6           September         1,447         57.9           October         1,854         68.7           November         1,549         67.3           December         1,988         76.5           12-month total         \$13,895         \$45.6           1942         January         2,193         81.2           February         2,401         100.0           March         3,025         116.3           April         3,461         133.1           May         3,824         147.1  |                | 634                               | 27.6       |
| April         833         32.0           May         951         36.6           June         908         36.3           July         1,023         39.3           August         1,290         49.6           September         1,447         57.9           October         1,854         68.7           November         1,549         67.3           December         1,988         76.5           12-month total         \$13,895         \$45.6           1942         January         2,193         81.2           February         2,401         100.0           March         3,025         116.3           April         3,461         133.1           May         3,824         147.1  | March          | 809                               | 31.1       |
| June         908         36.3           July         1,023         39.3           August         1,290         49.6           September         1,447         57.9           October         1,854         68.7           November         1,549         67.3           December         1,988         76.5           12-month total         \$13,895         \$45.6           1942         January         2,193         81.2           February         2,401         100.0           March         3,025         116.3           April         3,461         133.1           May         3,824         147.1  |                | 833                               | 32.0       |
| July         1,023         39.3           August         1,290         49.6           September         1,447         57.9           October         1,854         68.7           November         1,549         67.3           December         1,988         76.5           12-month total         \$13,895         \$45.6           1942         2,193         81.2           February         2,401         100.0           March         3,025         116.3           April         3,461         133.1           May         3,824         147.1  | May            | 951                               | 36.6       |
| August     1,290     49.6       September     1,447     57.9       October     1,854     68.7       November     1,549     67.3       December     1,988     76.5       12-month total     \$13,895     \$45.6       1942       January     2,193     81.2       February     2,401     100.0       March     3,025     116.3       April     3,461     133.1       May     3,824     147.1  | June           | 908                               | 36.3       |
| September         1,447         57.9           October         1,854         68.7           November         1,549         67.3           December         1,988         76.5           12-month total         \$13,895         \$45.6           1942         3         81.2           February         2,401         100.0           March         3,025         116.3           April         3,461         133.1           May         3,824         147.1  | July           | 1,023                             | 39.3       |
| October         1,854         68.7           November         1,549         67.3           December         1,988         76.5           12-month total         \$13,895         \$45.6           1942         345.6         345.6           January         2,193         81.2           February         2,401         100.0           March         3,025         116.3           April         3,461         133.1           May         3,824         147.1   | August         | 1,290                             | 49.6       |
| November         1,549         67.3           December         1,988         76.5           12-month total         \$13,895         \$45.6           1942         31,3895         \$1.2           January         2,193         81.2           February         2,401         100.0           March         3,025         116.3           April         3,461         133.1           May         3,824         147.1  | September      | 1,447                             | 57.9       |
| December         1,988         76.5           12-month total         \$13,895         \$45.6           1942         2,193         81.2           January         2,401         100.0           March         3,025         116.3           April         3,461         133.1           May         3,824         147.1   | October        | 1,854                             | 68.7       |
| December         1,988         76.5           12-month total         \$13,895         \$45.6           1942         2,193         81.2           January         2,401         100.0           March         3,025         116.3           April         3,461         133.1           May         3,824         147.1   | November       | 1,549                             | 67.3       |
| 1942 January 2,193 81.2 February 2,401 100.0 March 3,025 116.3 April 3,461 133.1 May 3,824 147.1   | December       | 1,988                             | 76.5       |
| January         2,193         81.2           February         2,401         100.0           March         3,025         116.3           April         3,461         133.1           May         3,824         147.1  | 12-month total | \$13,895                          | \$45.6     |
| February     2,401     100.0       March     3,025     116.3       April     3,461     133.1       May     3,824     147.1   | 1 - 1 -        |                                   |            |
| March       3,025       116.3         April       3,461       133.1         May       3,824       147.1  |                | 2,193                             | 81.2       |
| April 3,461 133.1 May 3,824 147.1  | February       |                                   |            |
| May 3,824 147.1  | March          |                                   |            |
| May 3,824 147.1  | April          |                                   | 133.1      |
| June   | May            |                                   |            |
|  | June           | 4,213                             | 162.0      |

|                | Monthly       |            |
|----------------|---------------|------------|
| 1942           | Expenditures* | Daily Rate |
| July           | 4,708         | 181.1      |
| August         | 5,163         | 198.6      |
| September      | 5,459         | 218.4      |
| October        | 5.722         | 211.9      |
| November       | 6,112         | 244.5      |
| December       | 6,125         | 235.6      |
| 12-month total | \$52,406      | \$169.1    |
| 1943           |               |            |
| January        | 6,254         | 240.5      |
| Total to date  | \$74.466      |            |

\*—Include checks cleared by the Treasury and payable from war appropriations, and net outlays of Government corporations for war purposes. Source—War Production Board.

# War Appropriations—By Type

Cumulative June 1940, through December, 1942

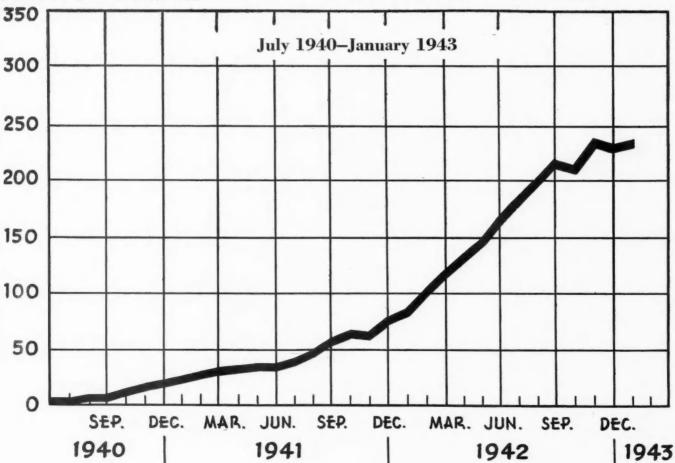
|                                      | of Dollars | of Total |
|--------------------------------------|------------|----------|
| Aircraft                             | \$56.8     | 24       |
| Navy and Army vessels                | 36.9       | 16       |
| Non-munitions items*                 | 34.4       | 14       |
| Ground ordnance and signal equipment | 34.3       | 14       |
| Miscellaneous munitions              | 23.3       | 10       |
| Industrial construction              | 18.4       | 8        |
| Non-industrial construction          | 17.6       | 7        |
| Merchant vessels                     | 6.5        | 3        |
| Unclassified                         | 9.8        | 4        |
| Total                                | \$238.0    | 100      |
|                                      |            |          |

Source—War Production Board.

\*—Pay, subsistance, travel for armed forces and civilians, agricultural commodities for export and miscellaneous expense.

# MILLIONS OF DOLLARS

# **Daily Rate of War Expenditures**



Dist

Off Contin

California Michigan New York Ohio New Jerse Pennsylva Illinois Connection Massach

Indiana
Texas
Washing
Marylani
Wisconsi
Kansas
Virginia
Missour
Alabama
Oklahor
Louisian
Florida

Rhode Missis West Kentu Nebra Colora Utah Arkar South Delay Arizo

Neva New Idah

New Vern Dist Sou Mo Wy Nor

# **Distribution of Major War Supply Contracts and Allocations** by Agency\*

Arranged by States According to Volume of Contracts Awarded Cumulative, June, 1940 through November, 1942

(Thousands of Dollars)

|   |  | Army, Navy,   |   |  | FEDERA  | L WORKS A  | GENCY  |   |  |   |        |
|---|--|---|---|--|---|--|--|---|--|---|--------|
| STATE   |  | Maritime<br>Com.,<br>Treasury and<br>Foreign  | Depart-<br>ment of<br>Commerce  | National<br>Housing<br>Agency  | 0.A., W.P./<br>P.W  |  | W.P.A.   | FEDERAL S   |  | Federal<br>Loan<br>Agency   |        |
|   | Total<br>Reported  | Purchasing<br>Com.  | Com.  | C.A.A.   | F.P.H.A.  | Grants   | Loans  | Expendi-<br>tures   | Off. Ed.   | N.Y.A.  | R.F.C. |
| ff Continent and Unassigned   | \$12,283,662   | \$11,557,868  |   | \$43,917   | \$17,163  |  | \$22,336   | \$1,672   | \$150  | \$640,556   |        |
| alifornia lichigan ew York hio ew York hio ew Jersey ennsylvania linois onnecticut lassachusetts didiana exas exas //ashington laryland //isconsin irginia ansas lissouri labama ouisiana lorida klahoma linnesota ennessee laine leorgia lorth Carolina hode Island wa //issisippi leentucky Vest Virginia lebraska tah olorado rrkansas outh Carolina bleaware levada lesvada levada levada levada levada levada lew Hampshire daho lew Mexico lerrmont leouth Dakota Montana Wyoming | 10, 204, 305 9,562, 206 9,158, 003 7,720, 924 7, 190, 116 6,558, 997 5,655, 705 4,782, 670 4,299, 529 3,949, 876 3, 642, 368 3,458, 719 2,652, 588 2,301, 519 1,997, 457 1,995, 252 1,827, 846 1,76, 957 925, 121 889, 961 875, 603 889, 134 830, 747 786, 544 774, 430 731, 151 682, 129 570, 567 569, 434 555, 978 544, 282 545, 886 471, 925 546, 885 245, 482 2459, 482 24 | 9, 884, 275 9, 410, 883 8, 997, 082 7, 501, 140 7, 071, 902 6, 352, 648 5, 558, 243 4, 678, 448 4, 231, 503 3, 880, 607 3, 501, 415 3, 282, 083 2, 548, 871 2, 276, 431 1, 945, 160 1, 784, 533 1, 067, 697 846, 906 810, 428 851, 550 1, 414 804, 168 851, 590 853, 141 804, 168 851, 590 846, 294 851, 590 475, 228 489, 294 481, 281 489, 294 481, 281 481, 282 479, 283 480, 387 440, 709 389, 412 303, 017 283, 080 389, 412 303, 017 283, 080 389, 412 303, 017 283, 080 389, 412 303, 017 283, 080 389, 412 303, 017 283, 080 389, 412 303, 017 283, 080 389, 412 303, 017 283, 080 389, 412 303, 017 283, 080 389, 412 303, 017 283, 080 389, 412 303, 017 283, 080 389, 412 303, 017 283, 080 389, 412 303, 017 283, 080 389, 412 303, 017 283, 080 389, 412 303, 017 283, 080 | \$8, 944 2, 940 2, 940 1, 123 118 2, 097 2, 843 1, 860 1, 948 1, 466 9, 710 2, 729 144 444 310 1, 270 5, 827 7, 246 1, 840 690 3, 293 3, 086 5, 047 587 233 1, 430 1, 720 1, 574 421 563 3, 674 1, 297 2, 310 2, 082 1, 462 1, 462 1, 462 1, 673 2, 581 765 301 2, 179 1, 040 | 200, 376 78,887 76,034 87,663 41,343 131,762 45,451 55,632 23,541 39,301 67,528 136,626 68,446 7,606 133,745 29,601 15,158 74,320 7,823 25,076 5,100 8,591 11,303 56,655 32,621 30,768 13,775 5,117 14,088 8,986 11,259 3,834 21,839 3,411 16,052 23,951 3,539 9,681 82,426 21,839 3,411 16,052 23,951 1,535 1,776 1,760 2,995 1,751 1,588 | 24,986 10,896 4,410 7,830 1,615 2,703 3,031 5,789 1,595 4,139 20,148 9,202 5,856 427 26,011 1,900 4,688 7,978 4,828 4,692 2,498 4,692 2,498 3,815 3,563 747 4,917 7,748 3,020 1,784 855 3,460 1,784 855 1,827 4,425 3,981 1,273 1,273 1,991 67 84 115 112 | \$1,170  52 45 358 230 159 489 323 640 280  10 662 1,074 230  187 56 183 221 228 | 36 .718   9 .115   27 .574   14 .240   12 .675   16 .045   21 .204   25 .391   8 .189   20 .278   13 .704   8 .189   20 .227   10 .234   9 .604   27 .190   6 .428   8 .961   4 .717   9 .446   8 .865   7 .652   8 .633   2 .216   2 .220   6 .418   8 .779   3 .882   3 .355   7 .054   19 .889   1 .344   2 .434   19 .889   1 .344   2 .433   19 .889   3 .345   5 .705   3 .865   7 .054   2 .233   3 .246   1 .173   3 .246   1 .173   3 .246   1 .173   3 .2558   3 .25581   3 .25 | 17, 284 11, 502 26, 066 11, 653 6, 547 24, 479 10, 335 3, 250 7, 816 10, 237 5, 661 3, 476 3, 476 3, 476 3, 973 5, 625 4, 007 4, 564 3, 827 3, 660 4, 941 1, 443 4, 884 4, 941 1, 443 4, 884 1, 230 4, 886 1, 230 2, 179 3, 961 4, 186 1, 230 2, 179 3, 961 4, 186 1, 230 2, 179 3, 961 1, 211 1, 259 1, 121 1, 259 1, 125 1, 110 601 601 601 601 932 | 3,917 4,961 11,251 5,780 3,027 9,681 8,580 1,281 3,442 3,191 6,532 1,438 1,484 2,953 2,552 2,074 1,916 3,719 2,472 2,010 1,682 830 3,518 3,171 490 2,282 2,342 3,438 3,115 3,518 3,115 3,518 3,115 3,518 3,115 3,518 3,115 3,518 3,115 3,518 3,115 3,518 3,5 | 27. 805<br>31. 872<br>29. 483<br>92. 348<br>40. 865<br>18. 478<br>8. 631<br>2. 1121<br>4. 134<br>6. 197<br>6. 638<br>65. 5. 999<br>6. 6. 111<br>42. 977<br>8. 611<br>44. 977<br>8. 611<br>93. 3. 999<br>6. 11. 22<br>93. 488<br>94. 977<br>1. 12. 12. 12. 12. 12. 12. 12. 12. 12. 1 |        |
| forth Dakota  | 5,195  | 1,776   | 892   |  |   |  | 1,152  | 622   | 602  | \$1,094.47  |        |

\*—War Production Board.
Army, Navy, Maritime Commission, Treasury, Foreign Purchasing Missions—Total of prime supply contracts and facilities projects. Defense Plant Corporation and R.F.C. commitments for industrial facilities are included. Data for the Treasury Department cover defense aid contracts of the procurement division awarded since March 5, 1942. Data for the British Empire and other foreign purchasing missions cover contracts awarded since September, 1939.
Civil Aeronautics Authority—Awards for airport expansion program.
National Housing Agency—Awards for war housing.
Office of Administrator, Work Projects Administration, Public Buildings Administration

and Public Works Administration—Allotments for construction projects under Title II of Lanham Act, through Sept. 1942.

Work Projects Administration—Expenditures on certified war projects July 1, 1940 through Sept. 30, 1942.

Office of Education—War training expenditures.

National Youth Administration—Allotments for fiscal year 1941, and encumbrances from July 1, 1941 through November 30, 1942.

Reconstruction Finance Corporation—War loan commitments for working capital and for non-industrial facilities.

**Expansion of War Industrial Facilities** 

Cumulations are from June, 1940

(Millions of Dollars)

| ( Million  | is of Donnes                       |                                   |                             |                             |
|--|------------------------------------|-----------------------------------|-----------------------------|-----------------------------|
|  | Commitments as of Dec. 31,         | Completions as of Dec. 31,        | —Value Comp<br>December     | leted During November       |
| Total Government Financed Construction Machinery and Equipment | 1942<br>\$14,043<br>6,804<br>7,239 | 1942<br>\$8,933<br>5,093<br>3,840 | 1942<br>\$605<br>292<br>313 | 1942<br>\$641<br>332<br>309 |
| Non-industrial   | War Co                             | nstruction                        |                             |                             |
| Total Government Financed                                      | \$15,128<br>13,358<br>1,770        | \$10,589<br>9,639<br>950          | \$610<br>546<br>64          | \$712<br>650<br>62          |

Distribution of Major War Supply Contracts and Facilities Projects of the Army, Navy, Maritime Commission, Treasury and Foreign Purchasing Missions

Arranged by State According to Volume of Contract Awards. Cumulative June, 1940 through November, 1942 (Thousands of Dollars)

| STATE                          | Army, Navy<br>Maritime Com.,<br>Treasury |              | SUPPLY CO    | NTRACTS             |              | FAC          | ILITIES PROJEC | ets .         |
|--------------------------------|--|--------------|--------------|---------------------|--------------|--------------|----------------|---------------|
|                                | and Foreign<br>Purchasing Com.           | Total        | Aircraft     | Ships               | All Others   | Total        | Industrial     | Non-Industria |
| Off Continent and Unassigned   | \$11,557,868                             | \$8,202,547  | \$1,851,719  | \$258,923           | \$6,091,905  | \$3,355,321  | \$673,820      | \$2,681,501   |
| alifornia                      | 9.884.275                                | 8,252,090    | 5.387.836    | 2.394.162           | 470.092      | 1.632.185    | 690,066        | 942,119       |
| lichigan                       | 9,410,883                                | 8,268,176    | 1,467,100    | 307.786             | 6,493,290    | 1.142.707    | 1.076.663      | 66.044        |
| lew York                       | 8.997.062                                | 7.751.792    | 3.347.108    | 578.232             | 3.826.452    | 1,245,270    | 893.734        | 351.536       |
| hio.                           | 7,501,140                                | 6.224.028    | 1.713.540    | 767.317             | 3.743.171    | 1.277.112    | 1.162.307      | 114,805       |
| ew Jersey                      | 7.071.902                                | 6.439.950    | 2.175.897    | 2.160.997           | 2.103.056    | 631.952      | 425,107        | 206,845       |
| ennsylvania.                   | 6,352,648                                | 5.034.789    |              | 937.361             | 3,603,815    | 1,317,859    | 1.128.648      | 189,211       |
|                                |  |              | 493,613      |                     |              |              | 1.047.481      | 179,071       |
| linois                         | 5,558,243                                | 4,331,691    | 1,167,742    | 119,833             | 3,044,116    | 1,226,552    |                | 19.772        |
| onnecticut                     | 4,678,448                                | 4,445,960    | 2,281,065    | 311,873             | 1,853,022    | 232,488      | 212,716        |               |
| lassachusetts                  | 4,231,503                                | 3,772,412    | 273,756      | 1,616,507           | 1,882,149    | 459,091      | 294,745        | 164,346       |
| diana                          | 3,880,607                                | 2,798,546    | 1,040,903    | 114,767             | 1,642,876    | 1,082,061    | 910,310        | 171,751       |
| exas                           | 3,501,415                                | 1,878,877    | 694,827      | 845,721             | 338,329      | 1,622,538    | 855,606        | 766,932       |
| /ashington                     | 3,282,083                                | 2,801,008    | 1,147,706    | 1,456,023           | 197,279      | 481,075      | 239,339        | 241,736       |
| laryland                       | 2,548,871                                | 2,174,958    | 1,223,318    | 363,116             | 588,524      | 373,913      | 202,210        | 171,703       |
| Visconsin                      | 2.276.431                                | 1.847.323    | 126.302      | 477,711             | 1.243.310    | 429.108      | 375,257        | 53,851        |
| ansas                          | 1,945,160                                | 1,524,038    | 1,402,327    | 9,294               | 112,417      | 421,122      | 272.531        | 148.591       |
| irginia                        | 1.822.591                                | 1.117.567    | 623          | 989.543             | 127,401      | 705.024      | 204,145        | 500.879       |
| lissouri                       | 1.784.533                                | 1.149.954    | 155,032      | 157.016             | 837.906      | 634.579      | 505.267        | 129.312       |
| labama                         | 1.067.697                                | 548.152      | 100,002      | 270.098             | 278,054      | 519.545      | 380,262        | 139,283       |
|                                |  |              | 205 010      | 270,098             |              |              | 186,205        | 211.718       |
| klahoma                        | 851,590                                  | 453,667      | 385,819      |                     | 67,848       | 397,923      |                | 237.752       |
| ouisiana                       | 846,906                                  | 271,609      | 68,496       | 137,738             | 65,375       | 575,297      | 337,545        |               |
| lorida                         | 810,428                                  | 345,749      | 950          | 297,900             | 46,889       | 464,679      | 51,473         | 413,206       |
| Minnesota                      | 853,141                                  | 580,203      | 3,824        | 22,915              | 553,464      | 272,938      | 267,998        | 4,940         |
| ennessee                       | 804,168                                  | 364,100      | 94,723       | 13,891              | 255,486      | 440,068      | 262,428        | 177,640       |
| faine                          | 754.857                                  | 680.366      |              | 605.816             | 74.550       | 74.491       | 28,671         | 45,820        |
| regon                          | 692,266                                  | 485.713      | 688          | 423.345             | 61,680       | 206.553      | 71,299         | 135,254       |
| ieorgia                        | 669.294                                  | 384,076      | 409          | 149,638             | 234.029      | 285,218      | 97,451         | 187,767       |
| lorth Carolina                 | 636,418                                  | 372,888      | 19,468       | 97.874              | 255,546      | 263,530      | 40.707         | 222,823       |
| owa                            | 555.464                                  | 370.739      | 171          | 3.169               | 367.399      | 184.725      | 152,692        | 32,033        |
| Rhode Island                   | 549.851                                  | 360.687      | 242          | 40.323              | 320,122      | 189,164      | 56.082         | 133.082       |
|                                |  |              |              |                     |              |              | 59,212         | 184,467       |
| Aississippi                    | 533,669                                  | 279,990      | 190          | 219,285             | 60,525       | 243,679      |                | 1.695         |
| Vest Virginia                  | 489,043                                  | 238,307      | *********    | 86,053              | 152,254      | 250,736      | 249,041        |               |
| Centucky                       | 475,228                                  | 129,798      | 32,556       | *******             | 97,242       | 345,430      | 197,950        | 147,480       |
| lebraska                       | 461,530                                  | 244,203      | 166,359      | 3,367               | 74,477       | 217,327      | 88,185         | 129,142       |
| olorado                        | 440,709                                  | 135,573      | 999          | 64                  | 134,510      | 305,156      | 135,355        | 169,781       |
| Itah                           | 430.817                                  | 61,682       |              |                     | 61,682       | 369,135      | 227,539        | 141,596       |
| rkansas                        | 389,412                                  | 51,981       | ********     |                     | 51,981       | 337,431      | 220,331        | 117,100       |
| outh Carolina                  | 303.017                                  | 158,158      | *********    | 25,233              | 132.925      | 144.859      | 39.727         | 105.132       |
| elaware                        | 283.080                                  | 247.810      | 18.850       | 190,416             | 38.544       | 35.270       | 22.116         | 13,154        |
| rizona                         | 237.239                                  | 27.924       | 17,758       | 150,410             | 10,166       | 209.315      | 93.342         | 115.973       |
|                                |  | 21,324       | 2000         |                     | 10,100       | 166,104      | 105.524        | 60.580        |
| levada                         |  | 92.917       | ********     | *******             | 00.017       |              | 30.925         | 16,293        |
| lew Hampshire                  | 140,135                                  |              | ********     | ********            | 92,917       | 47,218       |                | 83.778        |
|                                |  | 3,214        |              | 3 4 4 4 2 3 3 4 4 2 | 3,214        | 98,110       | 14,332         |               |
| ew Mexico                      | 85,522                                   | 1,016        | ********     | *********           | 1,016        | 84,506       | 2,836          | 81,670        |
| ermont<br>District of Columbia | 67,906                                   | 61,212       | ********     | 571                 | 60,641       | 6,694        | 3,947          | 2,747         |
| district of Columbia           | 65,884                                   | 4,891        | ********     | 324                 | 4,567        | 60,993       | 19,426         | 41,567        |
| outh Dakota                    | 57.892                                   | 1,645        | *******      |                     | 1,645        | 56,247       | 150            | 56,097        |
| Aontana                        | 54,116                                   | 3,430        |              |                     | 3,430        | 50,686       | 16,713         | 33,97         |
| Vvomina                        | 29,044                                   | 537          |              |                     | 537          | 28,507       | 6,790          | 21,71         |
| North Dakota                   | 1,776                                    | 385          |              |                     | 385          | 1,391        |                |               |
|                                |  |              |              |                     |              | .,           |                |               |
| Total Contracts Awarded        | \$110,181,190                            | \$84,978,328 | \$26,761,906 | \$16,454,202        | \$41,762,220 | \$25,202,862 | \$14,636,206   | \$10,566,65   |

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ncy C. . 556

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#### War Costs World 400 Billion Dollars

To date the war has cost the world over 400 billion dollars, the Department of Commerce recently estimated. According to these estimates Germany has expended over 100 billion since Hitler came into power.

The relative standing, by countries, of the war expenditures is shown in the accompanying table.

| <b>United States</b> |  | * |  |  |  |  |   |  |   | \$112.3 |
|----------------------|--|---|--|--|--|--|---|--|---|---------|
| Germany              |  | , |  |  |  |  | , |  | , | 100.0   |
| Russia               |  |   |  |  |  |  |   |  |   | 96.0    |
| <b>Great Britain</b> |  |   |  |  |  |  |   |  |   | 65.5    |
| France               |  |   |  |  |  |  |   |  |   | 10.1    |
| Italy                |  |   |  |  |  |  |   |  |   | 8.0     |
| Belgium              |  |   |  |  |  |  |   |  |   | 3.4     |
| Poland               |  |   |  |  |  |  |   |  |   | 2.7     |
| Czechoslovak         |  |   |  |  |  |  |   |  |   |         |

<sup>\*—</sup>War Production Board.
The category "Aircraft" includes contracts for airframes; airplane engines, propellers, and other parts; and certain related equipment such as parachutes and aircraft pontoons. Armament, instruments and communication equipment are excluded.
The category "Ships" includes contracts for the construction of new vessels of all kinds;

the purchase of used ships; ship conversion, recommissioning, and repairs; and the purchase of marine engines and propulsion equipment.

The category "Facilities" represents the latest estimate of final cost of each construction project for which a contract has been awarded or a letter of intent or project order issued.

Awards having a value of less than \$50,000 and all awards for foodstuffs are excluded.

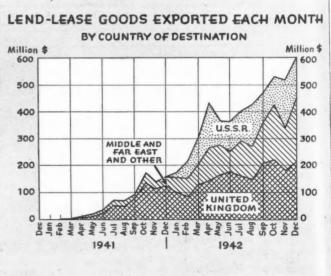


# LEND-LEASE AID

| A 175                            |             | (Thou   | sands of Dolla  | rs)       |           |             |                                      | - 1                             |
|----------------------------------|-------------|---|-----------------|-----------|-----------|-------------|--------------------------------------|---------------------------------|
| 1 人                              |             | (11100  | Sullus of Dolle | 113)      |           |             |                                      | - 1                             |
| E.A.                             | United      | Australia,<br>New Zealand,<br>India, Other<br>British Terr. |                 |           |           |             | Goods and<br>Services as<br>Per Cent | Per Cent<br>of Total<br>by Type |
| Type of Aid                      | Kingdom     | Egypt   | U. S. S. R.     | China     | Other     | Total       | of Total                             | of Aid                          |
| GOODS TRANSFERRED Military Items |             |   |                 |           |           |             |                                      |                                 |
| Ordnance                         | \$147,534   | \$130,307   | \$39,639        | \$14,661  | \$41,867  | \$374,008   |                                      | 5.71                            |
| Ammunition                       | 196,288     | 303,172   | 148,288         | 19,491    | 14,783    | 682,022     |                                      | 10.42                           |
| Aircraft and Parts               | 344,188     | 483,188   | 318,969         | 37,336    | 15,119    | 1,198,800   |                                      | 18.31                           |
| Tanks and Parts                  | 60,298      | 255,400   | 210,305         | 922       | 8,790     | 535,715     |                                      | 8.18                            |
| Motor Vehicles                   | 55,465      | 127,588   | 139,136         | 25,453    | 6,664     | 354,306     |                                      | 5.41                            |
| Watercraft and Parts             | 285,112     | 90,035  | 15,549          | 447       | 6,651     | 397,794     |                                      | 6.07*                           |
| Miscellaneous                    | 82,773      | 30,926  | 39,816          | 7,025     | 6,281     | 166,821     |                                      | 2.55                            |
| Total                            | 61,171,658  | \$1,420,616   | \$911,702       | \$105,335 | \$100,155 | \$3,709,466 | 45.00                                | 56.65                           |
| Industrial Materials             |             |   |                 |           |           |             |                                      |                                 |
| Machinery                        | 141,369     | 74,792  | 62,001          | 3,603     | 183       | 281,948     |                                      | 4.31                            |
| Metals                           | 251,673     | 131,390   | 113,909         | 8,975     | 617       | 506,564     |                                      | 7.74                            |
| Petroleum Products               | 252,862     | 62,427  | 14,806          | 3,237     | 5         | 333,337     |                                      | 5.09                            |
| Miscellaneous                    | 269,676     | 100,758   | 56,224          | 5,110     | 17,043    | 448,811     |                                      | 6.85                            |
| Total                            | \$915,580   | \$369,367   | \$246,940       | \$20,925  | \$17,848  | \$1,570,660 | 19.00                                | 23.99                           |
| Agricultural Products            |             |   |                 |           |           |             |                                      |                                 |
| Foodstuffs                       | 880,891     | 56,227  | 101,869         | *****     | 1,553     | 1,040,540   |                                      | 15.89                           |
| Miscellaneous                    | 211,778     | 14,722  | 513             | *****     | *****     | 227,013     |                                      | 3.47                            |
| Total                            | \$1,092,669 | \$70,949  | \$102,382       |           | \$1,553   | \$1,267,553 | 15.30                                | 19.36                           |
| Total Goods Transferred          | 3,179,907   | \$1,860,932   | \$1,261,024     | \$126,260 | \$119,556 | \$6,547,679 | 79.30%                               | 100.00%                         |
| SERVICES RENDERED                |             |   |                 |           |           |             |                                      |                                 |
| Ship Repairs, etc.               | 152,975     | 80,932  | 27,656          | 951       | 3,383     | 265.897     |                                      | 15.59                           |
| Shipping                         |             | 227,379   | 106,160         | 13.057    | 59,098    | 835,479     |                                      | 49.00                           |
| Production Facilities            | 175.085     | 212,206   | 136,300         | 15,514    | 14,960    | 554,065     |                                      | 32.50                           |
| Miscellaneous                    | 22,198      | 11,744  | 1,090           | 956       | 13,625    | 49,613      |                                      | 2.91                            |
|                                  |             | CE20 001  | \$271,206       | \$30,478  | \$91,066  | \$1,705,054 | 20.70%                               | 100.00%                         |
| Total Services Rendered          | \$780,043   | \$532,261   | Ψ211,200        | +00,      |           | ,,          | 20110/0                              | 100100/0                        |
| Total Services Rendered          |             |   | \$1,532,230     | \$156,738 | \$210,622 | \$8,252,733 | 100.00%                              |                                 |

From Report to the 78th Congress submitted by Edward R. Stettinius, Jr., Lend-Lease Administrator





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## TOTAL U. S. EXPORTS

|            | Total U. S. Exports<br>Including Lend-Lease (2) | Approximate<br>Lend-Lease<br>& Exports |
|------------|---|--|
| 1941       |   |  |
| January    | \$317,953,000                                   |  |
| February   | 298,273,000                                     |  |
| March      | 350,446,000                                     | \$6,000,000                            |
| April      | 376,185,000                                     | 20,000,000                             |
| May        | 376,354,000                                     | 20,000,000                             |
| June       | 323,728,000                                     | 38,000,000                             |
| July       | 348,890,000                                     | 75,000,000                             |
| August     | 438,264,000                                     | 68,750,000                             |
| September  | 406,057,000                                     | 88,000,000                             |
| October    | (1)647,462,000                                  | 162,000,000                            |
| November   | 481,630,000                                     | 138,000,000                            |
| December   | (1)635,179,000                                  | 160,000,000                            |
| Total 1941 | \$5,004,421,000                                 | \$749,750,000                          |
| 1942       |   |  |
| January    | \$473,521,000                                   | \$168,750,000                          |
| February   | 474,720,000                                     | 218,500,000                            |
| March      | 604,945,000                                     | 303,100,000                            |
| April      | 687,658,000                                     | 437,500,000                            |
| May        | 519,168,000                                     | 360,000,000                            |
| June       | 613,572,000                                     | 356,200,000                            |
| July       | 623,801,000                                     | 390,000,000                            |
| August     | 696,005,000                                     | 430,000,000                            |
| September  | 712,135,000                                     | 505,000,000                            |
| October    | 768,912,000                                     | 537,500,000                            |
| November   | 779,275,000                                     | 530,000,000                            |
| December   |   | 612,500,000                            |
| Total-1942 | *********                                       | \$4,849,050,000                        |

Total

.71

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65

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0%

Actual Lend-Lease Exports March 1941 to December 1942 \$5,959,000,000 (1)—Figures overstated owing to inclusion in these months of an unusually large volume of shipments actually exported in earlier months.

(2)—Does not include arms and other supplies shipped to our forces abroad.



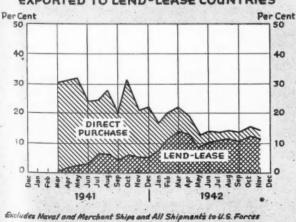
## LEND-LEASE AID BY TYPE—BY MONTHS

(Millions of Dollars)

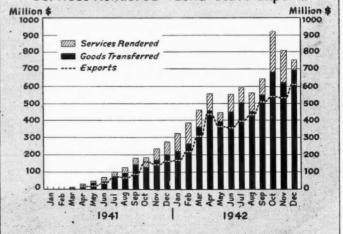
|           |           |                              | 194                   | 11  |                  |                        |           |                              | 194                   | 12                          |                  |                        |
|-----------|-----------|------------------------------|-----------------------|-----|------------------|------------------------|-----------|------------------------------|-----------------------|-----------------------------|------------------|------------------------|
|           | Goods Tra | ansferred<br>Cumu-<br>lative | Services I<br>Monthly |     | Total<br>Monthly | Aid<br>Cumu-<br>lative | Goods Tra | ansferred<br>Cumu-<br>lative | Services I<br>Monthly | Rendered<br>Cumu-<br>lative | Total<br>Monthly | Aid<br>Cumu-<br>lative |
| January   |           |                              |                       |     |                  |                        | 220       | 1,130                        | 102                   | 436                         | 322              | 1,566                  |
| February  |           |                              |                       |     |                  |                        | 260       | 1.390                        | 128                   | 564                         | 388              | 1,954                  |
| March     | 6         | 6                            | 4                     | 4   | 10               | 10                     | 362       | 1.752                        | 106                   | 670                         | 468              | 2,422                  |
| April     | 20        | 26                           | 8                     | 12  | 28               | 38                     | 455       | 2,207                        | 99                    | 769                         | 554              | 2,976                  |
| May       | 35        | 61                           | 10                    | 22  | 45               | 83                     | 394       | 2,601                        | 55                    | 824                         | 449              | 3,425                  |
| June      | 41        | 102                          | 22                    | 44  | 63               | 146                    | 459       | 3,060                        | 89                    | 913                         | 548              | 3,973                  |
| July      |           | 175                          | 28                    | 72  | 101              | 247                    | 504       | 3,564                        | 91                    | 1.004                       | 595              | 4,568                  |
| August    | 95        | 270                          | 31                    | 103 | 126              | 373                    | 446       | 4,010                        | 114                   | 1,118                       | 560              | 5,128                  |
| September | 144       | 414                          | 37                    | 140 | 181              | 554                    | 544       | 4.554                        | 99                    | 1,217                       | 643              | 5,771                  |
| October   | 132       | 546                          | 50                    | 190 | 182              | 736                    | 680       | 5.234                        | 235                   | 1,452                       | 915              | 6,686                  |
| November  | 164       | 710                          | 70                    | 260 | 234              | 970                    | 620       | 5.854                        | 190                   | 1,642                       | 810              | 7,496                  |
| December  | 200       | 910                          | 74                    | 334 | 274              | 1,244                  | 694       | 6,548                        | 63                    | 1,705                       | 757              | 8,253                  |

Goods Transferred include military items, industrial materials, and agricultural products. Services Rendered consist of shipping and supply service, repair services for damaged ships, etc.

# PERCENTAGE OF TOTAL MUNITIONS PRODUCTION EXPORTED TO LEND-LEASE COUNTRIES



#### LEND-LEASE AID-MONTHLY · · Goods Transferred Services Rendered ·· Lend-Lease Exports





MAN POWER

# Distribution of

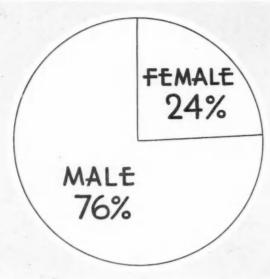
Persons 14 Years

Old

Person

LAE

EM V



Total Employed Workers-45,166,083



Distribution of All Workers-45,166,083

# Distribution of the Labor Force, By Industry Group

(Persons 14 Years Old and Over)

U. S. Census of Population, 1940

|  | chana of Popu | euction, 2040 |            | Perce | ntage Distr<br>of Workers |        |
|--|---------------|---------------|------------|-------|---------------------------|--------|
|  | Total         | Male          | Female     | Total | Male                      | Female |
| Agriculture, Forestry, and Fishery                         | 8,475,432     | 7,988,343     | 487,089    | 18.8  | 23.5                      | 4.4    |
| Mining   | 913,000       | 902,061       | 10,939     | 2.0   | 2.7                       | 0.1    |
| Construction   | 2,056,274     | 2,022,032     | 34,242     | 4.6   | 5.9                       | 0.3    |
| Manufacturing  | 10,572,842    | 8,250,590     | 2,322,252  | 23.4  | 24.2                      | 20.8   |
| Transportation, Communication, and other public utilities. | 3,113,353     | 2,768,267     | 345,086    | 6.9   | 8.1                       | 3.1    |
| Wholesale and Retail Trade                                 | 7,538,768     | 5,509,228     | 2,029,540  | 16.7  | 16.2                      | 18.2   |
| Finance, Insurance, and Real Estate                        | 1,467,597     | 1,013,297     | 454,300    | 3.2   | 3.0                       | 4.1    |
| Services—Business and Repair                               | 864,254       | 787,377       | 76,877     | 1.9   | 2.3                       | 0.7    |
| Services—Personal  | 4,009,317     | 1,133,555     | 2,875,762  | 8.9   | 3.3                       | 25.8   |
| Services—Amusement and related                             | 395,342       | 316,063       | 79,279     | 0.9   | 0.9                       | 0.7    |
| Services—Professional and related                          | 3,317,581     | 1,472,453     | 1,845,128  | 7.3   | 4.3                       | 16.6   |
| Government   | 1,753,487     | 1,414,069     | 339,418    | 3.9   | 4.2                       | 3.0    |
| Industry not reported                                      | 688,836       | 450,570       | 238,266    | 1.5   | 1.4                       | 2.2    |
| Total Employed Workers                                     | 45,166,083    | 34,027,905    | 11,138,178 | 100.0 | 100.0                     | 100.0  |
| Public works projects and seeking work                     | 7,623,416     | 5,916,335     | 1,707,081  | ****  |                           |        |
| Total Labor Force  | 52,789,499    | 39,944,240    | 12,845,259 |       |                           |        |
| Total Population   | 131,669,275   | 66,061,592    | 65,607,683 |       |                           |        |

# Distribution of the Labor Force—By Race

|                        |                                      | LATION                             |                                    |                                    | - LABOR FORCE -                   | Perce                 | entage Distribu      | ution                |
|------------------------|--------------------------------------|------------------------------------|------------------------------------|------------------------------------|-----------------------------------|-----------------------|----------------------|----------------------|
|                        | Total<br>All Ages                    | 14 Years Old<br>and Over           | Total                              | Male                               | Female                            | Total                 | Male                 | Female               |
| RACE White Negro Other | 118,214,870<br>12,865,518<br>588,887 | 91,428,165<br>9,259,444<br>415,315 | 47,169,389<br>5,389,191<br>230,919 | 36,167,566<br>3,582,005<br>194,669 | 11,001,823<br>1,807,186<br>36,250 | 89.35<br>10.21<br>.44 | 68.51<br>6.79<br>.37 | 20.84<br>3.42<br>.07 |
| Total-1940             | 131,669,275                          | 101,102,924                        | 52,789,499                         | 39,944,240                         | 12,845,259                        | 100.00                | 75.67                | 24.33                |

# of the Labor Force\_\_\_\_

MAN POWER

ears Old and Over



Distribution of Female Workers—11,138,178

## Employment Status and Class of Worker

(Persons 14 Years Old and Over)

|                                    | lotal       | Male       | remaie     |
|------------------------------------|-------------|------------|------------|
| Persons 14 years old and over      | 101,102,924 | 50,553,748 | 50,549,176 |
| In Labor Force                     | 52,789,499  | 39,944,240 | 12,845,259 |
| Not in Labor Force                 | 48,313,425  | 10,609,508 | 37,703,917 |
| Engaged in own home work           | 28,931,869  | 267,125    | 28,664,744 |
| In school                          | 9,013,342   | 4,593,630  | 4,419,712  |
| Unable to work                     | 5,268,727   | 2,966,225  | 2,302,502  |
| In institutions                    | 1,176,993   | 767,474    | 409,519    |
| Other and not reported             | 3,922,494   | 2,015,054  | 1,907,440  |
| LABOR FORCE BY STATUS              |             |            |            |
| Employed workers                   | 45.166.083  | 34,027,905 | 11,138,178 |
| On public works projects           | 2,529,606   | 2,072,094  | 457,512    |
| Seeking work                       | 5,093,810   | 3,844,241  | 1,249,569  |
| Total Labor Force                  | 52,789,499  | 39,944,240 | 12,845,259 |
| EMPLOYED WORKERS BY CLASS          |             |            |            |
| Wage and salary workers            | 33,726,151  | 24,051,306 | 9,674,845  |
| Employers and own-account workers. | 9,757,736   | 8,818,829  | 938,907    |
| Unpaid family workers              | 1,443,088   | 1,018,623  | 424,465    |
| Class not reported                 | 239,108     | 139,147    | 99,961     |
| Total employed                     | 45,166,083  | 34,027,905 | 11,138,178 |
| U.S. Census of Population 1940     |             |            |            |

# Occupation of Employed Workers

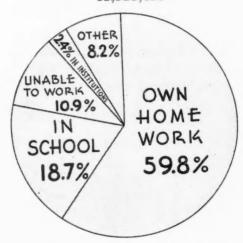
(Except Those on Public Works Projects)

|  | Male       | Female     | Total      |
|--|------------|------------|------------|
| Professional and Semiprofessional      | 1,875,387  | 1,469,661  | 3,345,048  |
| Farmers and Farm Managers              | 4,991,715  | 151,899    | 5,143,614  |
| Proprietors, Managers and Officials    | 3,325,767  | 423,520    | 3,749,287  |
| Clerical, Sales, and Kindred Workers   | 4,360,648  | 3,156,982  | 7,517,630  |
| Craftsmen, Foremen and Kindred Workers | 4,949,132  | 106,590    | 5,055,722  |
| Operatives and Kindred Workers         | 6,205,898  | 2,046,379  | 8,252,277  |
| Domestic Service Workers               | 142,231    | 1,969,083  | 2,111,314  |
| Protective Service Workers             | 677,213    | 4,321      | 681,534    |
| Other Service Workers                  | 1,519,482  | 1,257,318  | 2,776,800  |
| Farm Laborers and Foremen              | 2,770,005  | 320,005    | 3,090,010  |
| Other Laborers                         | 2,965,693  | 98,435     | 3,064,128  |
| Not Reported by kind                   | 244,734    | 133,985    | 378,719    |
| Total Employed                         | 34,027,905 | 11,138,178 | 45,166,083 |
|  |            |            |            |

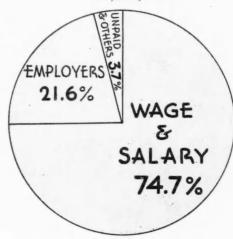
Persons 14 Years Old and Over—101,102,924



Persons Not in Labor Force
—48,313,425



Employed Workers by Class
—45,166,083



nale

1.3 1.8 1.1 1.2 1.7

.7

.6

1.33

IES

MANPOWER

# HE CIVIL

# Population By Age Groups, Sex,

Total

9,956,

2,299

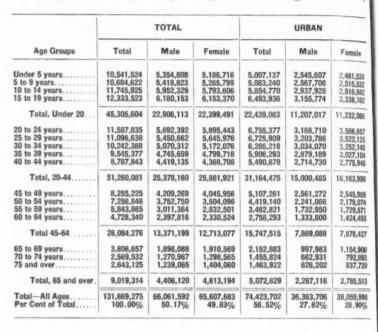
10,295

1,502 1,313 1,084 910

4.81

1,96

27.02



# ESTIMATED EMPLOYMENT BY MONTHS Nonagricultural and Agricultural Total Nonagricultural Male Periculture Male 5 Persons 3 of Millions Changes in Employment April, 1940 - Feb. 1, 1943 Nonagricultural Employment Increased 6.2 millions or 17% Agricultural Employment Decreased 0.3 millions or 3% AMJJASONDJFMAMJJASONDJFMAMJJASONDJ

## **Wage Earners in Automotive Plants Producing War Goods**<sup>4</sup>

|                  | Wage<br>Earners    | Man<br>Hours               |
|------------------|--------------------|----------------------------|
| 1929‡            | 448,000            |                            |
| 1937‡            | 517,000            | *******                    |
| 1942<br>May      | 542,380            | 106,008,000                |
| July             | 570,232<br>605,264 | 114,176,000<br>125,371,000 |
| August September | 642,209<br>659,411 | 156,459,000<br>130,971,000 |
| October          | 676,181            | 141,916,000                |
| November         | 697,633            |                            |

\*—From reports of Automotive Branch of W. P. B.

-Automobile Facts and Figures, average employment. These two years were peak production years and data embraces entire automotive industry.



# Estimates of Civilian Labor Force-by Months\*

Nonagriculture and Agriculture Employment. (Millions of Persons)

|           |                |       |       |            | EM     | PLOYMEN | IT †       |        |  |
|-----------|----------------|-------|-------|------------|--------|---------|------------|--------|--|
|           |                |       | No    | onagricult | ure    | ,       | Agricultur | е      |  |
|           | Labor<br>Force | Totai | Total | Male       | Female | Total   | Male       | Female |  |
| 1940      |                |       |       |            |        |         |            |        |  |
| April     | 53.9           | 45.1  | 36.1  | , t        | (2)    | 9.0     | (2)        | (2)    |  |
| May       | 54.7           | 46.3  | 36.1  | (2)        | (2)    | 10.2    | (2)        | (2)    |  |
| une       | 56.2           | 47.6  | 36.6  | 26.9       | 9.7    | 11.0    | 9.5        | 1.5    |  |
| uly       | 56.9           | 47.6  | 36.8  | 27.0       | 9.8    | 10.8    | 9.8        | 1.0    |  |
| August    | 56.6           | 47.7  | 37.6  | 27.7       | 9.9    | 10.1    | 9.2        | 0.9    |  |
| September | 54.9           | 47.9  | 37.5  | 27.6       | 9.9    | 10.4    | 9.1        | 1.3    |  |
| October   | 54.4           | 47.0  | 37.3  | 27.4       | 9.9    | 9.7     | 8.8        | 0.9    |  |
| November  | 53.7           | 46.3  | 37.6  | 27.5       | 10.1   | 8.7     | 8.3        | 0.4    |  |
| December  | 53.4           | 46.3  | 37.6  | 27.4       | 10.2   | 8.7     | 8.3        | 0.4    |  |
| 1941      |                |       |       |            |        |         |            |        |  |
| lanuary   | 53.0           | 45.3  | 36.9  | 27.0       | 9.9    | 8.4     | 8.1        | 0.3    |  |
| ebruary   | 52.9           | 45.7  | 37.3  | 27.3       | 10.0   | 8.4     | 8.1        | 0.3    |  |
| March     | 52.7           | 45.8  | 37.3  | 27.2       | 10.1   | 8.5     | 8.2        | 0.3    |  |
| April     | 53.5           | 46.8  | 37.6  | 27.6       | 10.0   | 9.2     | 8.6        | 0.6    |  |
| May       | 54.2           | 48.5  | 38.5  | 28.2       | 10.3   | 10.0    | 8.8        | 1.2    |  |
| June      | 58.2           | 50.2  | 39.3  | 28.9       | 10.4   | 10.9    | 9.4        | 1.5    |  |
| July      | 56.6           | 50.9  | 40.2  | 29.5       | 10.7   | 10.7    | 9.4        | 1.3    |  |
| August    | 56.4           | 51.0  | 40.8  | 29.9       | 10.9   | 10.2    | 8.9        | 1.3    |  |
| September | 54.8           | 50.3  | 40.2  | 29.4       | 10.8   | 10.1    | 8.6        | 1.5    |  |
| October   | 54.1           | 50.2  | 40.9  | 29.6       | 11.3   | 9.3     | 8.3        | 1.0    |  |
| November  | 54.1           | 50.2  | 41.2  | 29.5       | 11.7   | 9.0     | 8.2        | 0.8    |  |
| December  | 54.0           | 50.2  | 41.9  | 29.8       | 12.1   | 8.3     | 7.8        | 0.5    |  |
| 1942      |                |       |       |            |        |         |            |        |  |
| lanuary   | 53.2           | 48.9  | 40.7  | 29.3       | 11.4   | 8.2     | 7.7        | 0.5    |  |
| February  | 53.4           | 49.4  | 41.0  | 29.3       | 11.7   | 8.4     | 7.9        | 0.5    |  |
| March     | 54.5           | 50.9  | 42.0  | 29.5       | 12.5   | 8.9     | 8.1        | 0.8    |  |
| April     | 53.7           | 50.7  | 41.4  | 29.4       | 12.0   | 9.3     | 8.4        | 0.9    |  |
| May       | 54.2           | 51.6  | 41.4  | 29.6       | 11.8   | 10.2    | 8.8        | 1.4    |  |
| lune      | 56.1           | 53.3  | 41.8  | 30.0       | 11.8   | 11.5    | 9.4        | 2.1    |  |
| leelse    |                |       |       |            |        |         |            | 2.0    |  |
| July      | 56.8           | 54.0  | 42.3  | 30.2       | 12.1   | 11.7    | 9.7        | 1.7    |  |
| August    | 56.2           | 54.0  | 42.8  | 30.2       | 12.6   | 11.2    | 9.5        | 1.6    |  |
| September | 54.1           | 52.4  | 42.2  | 29.6       | 12.6   | 10.2    | 8.6        |        |  |
| October   | 54.0           | 52.4  | 41.9  | 29.2       | 12.7   | 10.5    | 8.9        | 1.6    |  |
| November  | 54.5           | 52.8  | 43.0  | 29.1       | 13.9   | 9.8     | 8.4        | 1.4    |  |
| December  | 53.4           | 51.9  | 43.3  | 29.0       | 14.0   | 8.9     | 8.0        | 0.9    |  |
| 1943      |                |       |       |            |        |         |            |        |  |
| January   | 52.4           | 51.0  | 42.3  | 28.4       | 13.9   | 8.7     | 7.9        | 0.8    |  |

-Bureau of Census

—Excludes institutional population and estimated number of persons in the armed forces. ;—Not available.

# NLABOR FORCE

MANPOWER

# Urban and Rural—1940

ex,

\$61,530 515,532 916,842 838,162

32,066

86,667 22,123 52,148 27,104 75,948

63,990

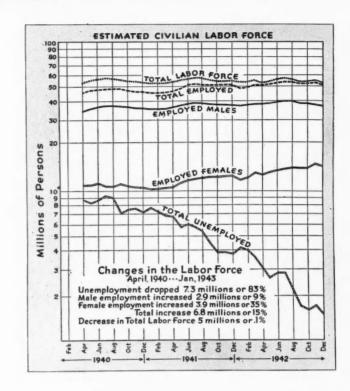
\$5,989 78,074 29,871 24,493

8,427

5,513

S\*

| RUI        | RAL-NONFA  | RM               | RURAL-FARM |            |            |  |
|------------|------------|------------------|------------|------------|------------|--|
| Total      | Male       | ale Female Total |            | Male       | Female     |  |
| 2.522.831  | 1.281.893  | 1.240.938        | 3.011.556  | 1,527,308  | 1,484,248  |  |
| 2,446,807  | 1,242,752  | 1,204,055        | 3,154,575  | 1,608,363  | 1,546,212  |  |
| 2,503,567  | 1.267,414  | 1,236,153        | 3,387,598  | 1,746,987  | 1,640,611  |  |
| 2,483,112  | 1,241,507  | 1,241,605        | 3,356,475  | 1,782,872  | 1,573,603  |  |
| 9,956,317  | 5,033,566  | 4,922,751        | 12,910,204 | 6,665,530  | 6,244,674  |  |
| 2.319.310  | 1.145.467  | 1,173,843        | 2.513,148  | 1.378,215  | 1,134,933  |  |
| 2,299,920  | 1,147,053  | 1,152,867        | 2,070,809  | 1,099,823  | 970,986    |  |
| 2.132.330  | 1.087,974  | 1,044,356        | 1,823,840  | 948,268    | 875,572    |  |
| 1,896,310  | 979,582    | 916,728          | 1,742,774  | 886,888    | 855,886    |  |
| 1,647,317  | 863,003    | 784,314          | 1,649,848  | 841,402    | 808,446    |  |
| 10,295,187 | 5,223,079  | 5,072,108        | 9,800,419  | 5,154,596  | 4,645,823  |  |
| 1,502,701  | 792,387    | 710,314          | 1,645,263  | 855,610    | 789,653    |  |
| 1,313,341  | 693,104    | 620,237          | 1,524,365  | 818,580    | 705,785    |  |
| 1.084,568  | 564,175    | 520,393          | 1,296,476  | 714,239    | 582,237    |  |
| 910,613    | 466,718    | 443,895          | 1,059,434  | 597,298    | 462,136    |  |
| 4,811,223  | 2,516,384  | 2,294,839        | 5,525,538  | 2,985,727  | 2,539,811  |  |
| 786,338    | 396,648    | 389,690          | 867,436    | 501,457    | 365,979    |  |
| 561,577    | 284,631    | 276,946          | 552,131    | 323,405    | 228,726    |  |
| 618,743    | 303,208    | 315,535          | 560,460    | 309,655    | 250,805    |  |
| 1,966,658  | 984,487    | 982,171          | 1,980,027  | 1,134,517  | 845,510    |  |
| 27,029,385 | 13,757,516 | 13,271,869       | 30,216,188 | 15,940,370 | 14,275,818 |  |
| 20.53%     | 10.45%     | 10.08%           | 22.95%     | 12.11%     | 10.84%     |  |



# Estimated Civilian Labor Force, By Status and Sex\*

(April, 1940 through December, 1942)

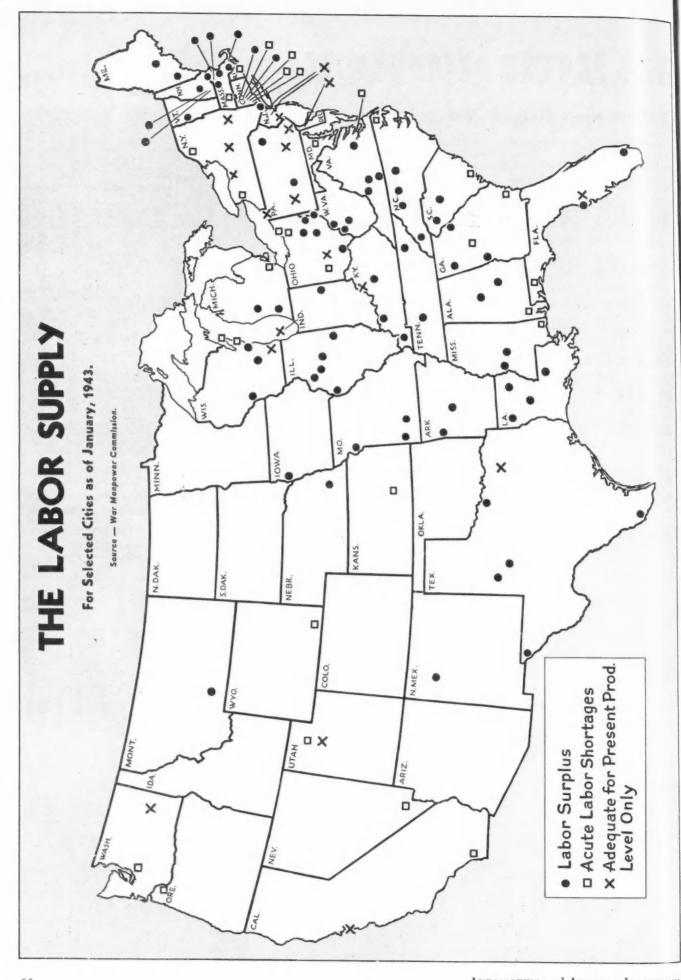
|  |  | Estimated Number—Millions of Persons   |  |  |  |  |  |  |   |
|--|--|--|--|--|--|--|--|--|---|
|  | L  | abor For   | ce   |  | Employee   | i  | Unemployed †   |  |   |
|  | Total  | Male   | Female   | Total  | Male   | Female   | Total  | Male   | Female  |
| 1940   |  |  |  |  |  |  |  |  |   |
| April May June July August September October November December                               | 53.9<br>54.7<br>56.2<br>56.9<br>56.6<br>54.9<br>54.4<br>53.7<br>53.4                         | 40.6<br>41.3<br>42.3<br>43.1<br>42.9<br>41.5<br>41.3<br>41.1<br>40.9                         | 13.3<br>13.4<br>13.9<br>13.8<br>13.7<br>13.4<br>13.1<br>12.6<br>12.5                 | 45.1<br>46.3<br>47.6<br>47.6<br>47.7<br>47.9<br>47.0<br>46.3                                 | 34.1<br>35.3<br>36.4<br>36.8<br>36.9<br>36.7<br>36.2<br>35.8<br>35.7                         | 11.0<br>11.0<br>11.2<br>10.8<br>10.8<br>11.2<br>10.8<br>10.5                                 | 8.8<br>8.4<br>8.6<br>9.3<br>8.9<br>7.0<br>7.4<br>7.4                             | 6.5<br>6.0<br>5.9<br>6.3<br>6.0<br>4.8<br>5.1<br>5.3               | 2.3<br>2.4<br>2.7<br>3.0<br>2.9<br>2.2<br>2.3<br>2.1                      |
| 1941   | 00.4   | 40.0   | 12.0   | 10.0   | 00.7   | 10.0   |  |  |   |
| January February March April May June July August September October November December        | 53.0<br>52.9<br>52.7<br>53.5<br>54.2<br>56.2<br>56.6<br>56.4<br>54.8<br>54.1<br>54.1         | 40.7<br>40.6<br>40.4<br>40.9<br>40.9<br>42.3<br>42.6<br>42.4<br>41.0<br>40.4<br>40.3<br>40.2 | 12.3<br>12.3<br>12.6<br>13.3<br>13.9<br>14.0<br>14.0<br>13.8<br>13.7                 | 45.3<br>45.7<br>45.8<br>46.8<br>48.5<br>50.2<br>50.9<br>51.0<br>50.3<br>50.2<br>50.2<br>50.2 | 35.1<br>35.4<br>35.4<br>36.2<br>37.0<br>38.3<br>38.9<br>38.8<br>38.0<br>37.9<br>37.7<br>37.6 | 10.2<br>10.3<br>10.4<br>10.6<br>11.5<br>11.9<br>12.0<br>12.2<br>12.3<br>12.3<br>12.5<br>12.6 | 7.7<br>7.2<br>6.9<br>6.7<br>5.7<br>6.0<br>5.7<br>5.4<br>4.5<br>3.9<br>3.9<br>3.8 | 5.6<br>5.2<br>5.0<br>4.7<br>3.9<br>4.0<br>3.7<br>3.6<br>2.5<br>2.6 | 2.1<br>2.0<br>1.9<br>2.0<br>1.8<br>2.0<br>2.0<br>1.8<br>1.5<br>1.5<br>1.4 |
| 1942 January. February Marci: April May June July August September October November December | 53.2<br>53.4<br>54.5<br>53.7<br>54.2<br>56.1<br>56.8<br>56.2<br>54.1<br>54.0<br>54.5<br>53.4 | 40.0<br>40.0<br>39.8<br>40.0<br>41.1<br>41.6<br>41.1<br>39.2<br>39.0<br>38.5<br>37.9         | 13.2<br>13.4<br>14.5<br>13.9<br>14.2<br>15.0<br>15.2<br>15.1<br>14.9<br>16.0<br>15.5 | 48.9<br>49.4<br>50.9<br>50.7<br>51.6<br>53.3<br>54.0<br>52.4<br>52.4<br>52.8<br>51.9         | 37.0<br>37.2<br>37.6<br>37.8<br>38.4<br>39.4<br>39.9<br>39.7<br>38.2<br>38.1<br>37.5         | 11.9<br>12.2<br>13.3<br>12.9<br>13.2<br>13.9<br>14.1<br>14.3<br>14.2<br>14.3<br>15.3         | 4.3<br>4.0<br>3.6<br>3.0<br>2.8<br>2.8<br>2.2<br>1.7<br>1.6<br>1.7               | 3.0<br>2.8<br>2.4<br>2.0<br>1.6<br>1.7<br>1.7<br>1.4<br>1.0<br>.9  | 1.3<br>1.2<br>1.2<br>1.0<br>1.0<br>1.1<br>1.1<br>.8<br>.7<br>.7           |

\*—Bureau of Census, Department of Commerce. †—Includes persons on public emergency projects.

# Civilian Employment in the Federal Government

|           | EMPLOYEES         |                  |                       |  |  |  |
|-----------|-------------------|------------------|-----------------------|--|--|--|
| MONTH     | Entire<br>Service | In<br>Washington | Outside<br>Washington |  |  |  |
| 1941      |                   |                  |                       |  |  |  |
| November  | 1,545,131         | 199,283          | 1,345,848             |  |  |  |
| December  | 1,670,922         | 207,214          | 1,463,708             |  |  |  |
| 1942      |                   |                  |                       |  |  |  |
| January   | 1.703.099         | 223,493          | 1,480,616             |  |  |  |
| February  | 1,805,186         | 233,403          | 1,571,783             |  |  |  |
| March     | 1.926.074         | 238,801          | 1,687,273             |  |  |  |
| April     | 1,970,969         | 248,100          | 1.722.869             |  |  |  |
| May       | 2.066.873         | 256,457          | 1.810.416             |  |  |  |
| June      | 2.206.970         | 268,383          | 1.938.587             |  |  |  |
| July      | 2.327.932         | 274,001          | 2,053,931             |  |  |  |
| August    | 2.450.759         | 275,362          | 2,175,397             |  |  |  |
| September | 2.549.474         | 281,423          | 2,268,051             |  |  |  |
| October   | 2,687,093         | 283,692          | 2,403,401             |  |  |  |
| November  | 2,750,101         | 284,158          | 2,465,943             |  |  |  |

|   | PAYROLL   |  |   |  |  |
|---|---|--|---|--|--|
| MONTH   | Entire<br>Service   | In<br>Washington   | Outside<br>Washington   |  |  |
| 1941<br>November<br>December  | \$237,398,486<br>254,453,319  | \$33,938,49 <del>9</del><br>35,931,301   | \$203,459,987<br>218,522,018  |  |  |
| January February March April May June July September October November | 317,207,094<br>336,568,306<br>353,364,409<br>382,373,859<br>391,502,171<br>414,594,644<br>445,135,852 | 38,717,067<br>39,626,787<br>41,258,486<br>42,582,221<br>43,921,811<br>45,286,667<br>48,021,151<br>48,124,986<br>48,591,176<br>50,001,609<br>48,833,436 | 220,687,878<br>222,487,162<br>268,506,193<br>274,624,873<br>292,646,495<br>308,077,742<br>334,352,708<br>343,377,185<br>366,003,466<br>395,134,243<br>454,415,055 |  |  |



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# THE LABOR SUPPLY IN SELECTED CITIES JANUARY, 1943

(Population figures as of April, 1940)

0ver 500,000

Buffalo, N. Y. Baltimore, Md. Washington, D. C. Detroit, Mich.

100,000 to 500,000

Bridgeport, Conn. Hartford, Conn. Springfield, A Akron, Ohio Dayton, Ohio Wichita, Kan. Portland, Ore. San Diego, C Seattle, Wash lanu, Diego, Ca Wash Cal

Under 100.000

Bath, Me. New Britain, Conn. Waterbury, Conn.
Portsmouth, N. H.
Somerville, N. J.
Elkton, Md.
Hampton Roads, Va.
Manitowoc. Wisc.
Sterling, III.

Mobile, Ala. Panama City, Fla. Panama City, Fia.
Brunswick, Ga.
Macon, Ga.
Pascagonla, Miss.
Charleston, S. C.
Beaumont, Tex.
Cheyenne, Wyo.

Cheyenne, Wyo. Ogden, Utah Las Vegas, Nev.

Areas in which Group Ino renewals of contracts should be made and no new contracts should be placed if alternative facilities for meeting the terms of the contract are available elsewhere.

Group II-Areas in which only renewals of contracts at the present level of produc-tion (requiring no additional workers) should be made and in which no new con-tracts should be placed if alternative facilities for their production exist elsewhere.

Over 500,000 Philadelphia, Pa. Pittsburgh, Pa. Cleveland, Ohio

Milwaukee, Wisc. San Francisco, Cal. 100.000 500.000

New Haven, Conn.
Albany, N. Y.
Massena, N. Y.
Rochester, N. Y.
Utica, N. Y.
Jersey City, N. J.
Mausett N. J. Newark, N. J. Paterson, N. J. Trenton, N. J. Wilmington, Del. Frie Pa Pottstown-Reading, Pa. Louisville, Ky.

Canton, Ohio Columbus, Ohio Gary, Ind. Tampa, Fla. Dallas, Tex. Salt Lake City, Utah

100,000 Meriden, Conn. Stamford, Conn. Portland, Me. Brockton, Mass. Greenfield, Mass. Pittsfield, Mass. Claremont, N. H. Newport, R. I. Elmira, N. Y. Long Branch, N. J. Morristown, N. J. Perth Amboy, N. J. Aliquippa, Pa. Allentown, Pa. Berwick, Pa.

Harrisburg, Pa. Lancaster, Pa. Lebanon, Pa. New Castle, Pa. Washington, Pa. Williamsport, Pa. York, Pa. Hagerstown, Md. Elizabeth City, N. C. Wilmington, N. C. Point Pleasant, W. Va. Adrian, Mich. Battle Creek, Mich. Benton Harbor, Mich. Jackson, Mich. Lansing, Mich. Muskegon, Mich. Pontiac, Mich. Saginaw, Mich. Fremont, Ohio Hamilton, Ohio Lima, Ohio Lorain, Ohio Marion, Ohio Piqua, Ohio Sandusky, Ohio

Warren, Ohio Joliet, III. Moline, III. Springfield, 111. Evansville, Ind. Michigan City, Ind. Terra Haute, Ind. Huntsville, Ala. Talladega, Ala. Savannah, Ga. Bristol, Tenn. Sturgeon Bay, Wisc. Burlington, Iowa Grand Island, Neb. Pine Bluff, Ark. Parsons, Kan. Chateau, Okla. McAlester, Okla. Texarkana, T Pueblo, Colo. Tex. Pocatello, Ida. Provo, Utah Phoenix, Ariz. San Bernardino, Cal. Stockton, Cal. Everett, Wash.

Over 500,000

Chicago, III. Twin Cities, Minn. St. Lonis, Mo. Los Angeles, Cal.

100 000 to 500.000 Worcester, Mass. Providence, R. I. Syracuse, N. Y. Charlotte, N. C. Cincinnati, Ohio

Toledo, Ohio

Youngstown, Chio Fort Wayne, Ind. Indianapolis, Ind. South Bend, Ind. Jacksonville, Fla. Atlanta, Ga. Memphis, Tenn. Des Moines, Iowa Duluth, Minn. Omaha, Neb. Kansas City, Mo. Oklahoma City, Okla. Tulsa, Okla. New Orleans, La. Houston, Tex. San Antonio, Tex. Denver, Colo.

Under 100.000

100.000

Norwalk, Conn,
Auburn, N. Y.
Batavia, N. Y.
Binghamton, N. Y.
Dunkirk, N. Y.
Jamestown, N. Y.
Kingston, N. Y.
Newburgh, N. Y.
Poughkeepsie, N. Y.
Sidney, N. Y.
Watertown, N. Y.
Atlantic City, N. J.
Johnstown, Pa.
Cumberland, Md.
East Liverpool, Ohio
Fostoria, Ohio

Mansfield, Ohio Bloomington, Ind. Richmond, Ind. Aurora, III. Rockford, III. Eau Claire, Wisc. Madison, Wisc. Racine, Wisc. Florence, Ala. Aberdeen, Miss. Cedar Rapids. Iow Cedar Rapids, Iowa Sioux Falls, S. D. Amarillo, Tex. Corpus Christi, Tex. Galveston, Tex. Waco, Tex. Fresno, Cal. San Jose, Cal.

Group III Areas in which renewals of contracts at the present level of production should be made and in which new contracts may be placed providing such contracts are to be completed within six months.

Group IV-Areas in which all possible effort must be made to renew contracts, place new contracts and locate new production facilities.

Over \$ Boston, Mass. New York, N. Y. 100.000 500,000

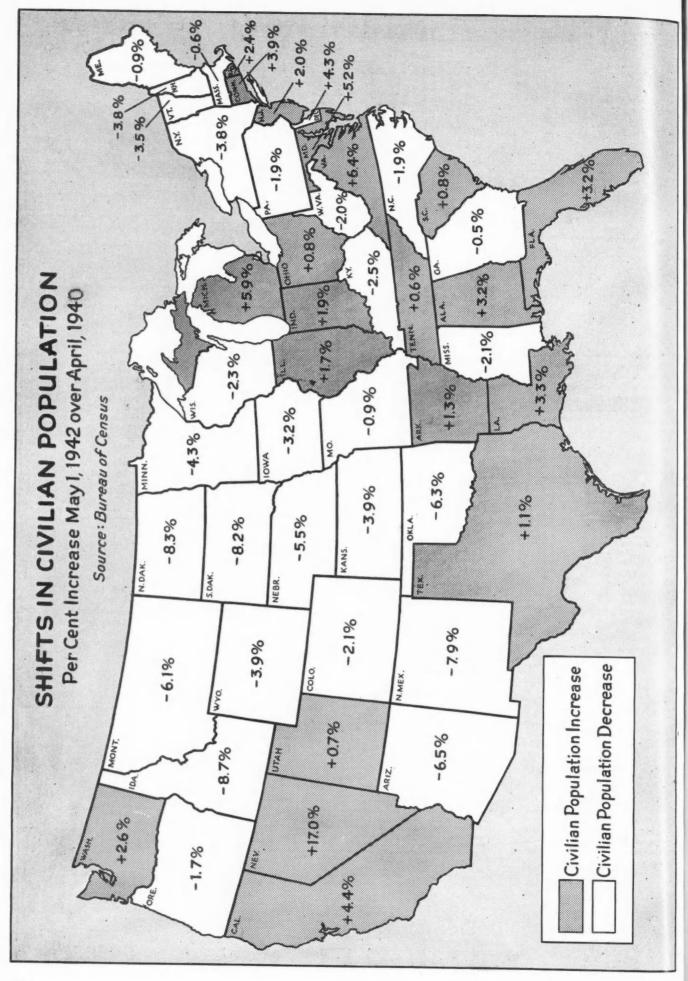
Fall River, Mass. Lowell, Mass. Scranton, Pa. Richmond, Va. Grand Rapids, Mich. Peoria, III. Birmingham, Ala. Miami, Fla. Knoxville, Tenn. Nashville, Tenn.

100.000 Middletown, Conn. Torrington, Conn.
Bangor, Me.
Lewiston, Me.
Fitchburg, Mass.
Haverhill, Mass.
Salem, Mass.
Taunton, Mass.
Concord, N. H.
Manchester, N. H.
Manchester, N. H.
Markua, N. H.
Burlington, Vt.
Aitoona, Pa.
Asheville, N. C.
Greensboro, N. C.
Winston Salem, N. C.
Rocky Mount, N. C.
Danville, Va.
Lynchburg, Va.
Roanoke, Va.
Charleston, W. Va.
Huntington, W. Va.
Parkersburg, W. Va.
Wheeling, W. Va.

Dvensboro, Ky.
Paducah, Ky.
Kalamazoo, Mich.
Coshocton, Ohio
Portsmouth, Ohio
Steubenville, Ohio Steubenville, Ohio Zanesville, Ohio Zanesville, Ohio Bloomington, III. Danville, III. Galesburg, III. Herring, III. Muncie, Ind. La Crosse, Wisc. Oshkosh, Wisc. Sheboygan, Wisc. Montgomery, Ala. St. Petersburg, F. St. Petersburg, Fla. Augusta, Ga. Columbus, Ga. Rome, Ga. Jackson, Miss.

Lexington, Kv.

Vicksburg, Miss.
Columbia, S. C.
Greenville, S. C.
Sioux City, Iowa
Lincoln, Neb.
Fort Smith, Ark.
Little Rock, Ark.
Cape Girardeau, Mo.
Joplin, Mo.
St. Joseph, Mo.
Springfield, Mo.
Alexandria, La.
Baton Rouge, La.
Monroe, La.
Shreveport, La.
Albuquerque, N. M. Albuquerque,
Abilene, Tex.
El Paso, Tex.
Laredo, Tex.
Lubbock, Tex. San Angelo, Tex. Wichita Falls, Tex. Billings, Mont.



# POPULATION SHIFTS - MAN POWER

From April, 1940, to May 1, 1942

(Source — Bureau of Census)

In planning post war markets and distribution of motor vehicles and parts, and all other manufactured goods, cognizance must be taken of these shifts in population.

# **Population Shifts by States**

Arranged in order of percentage change

|                      |               | d Civillan<br>lation | Estimated Increase in Civilian Population |          |  |
|----------------------|---------------|----------------------|---|----------|--|
| STATE                | April 1, 1940 | May 1, 1942          | Number                                    | Per Cent |  |
| District of Columbia | 657,619       | 821,299              | 163,680                                   | 24.9     |  |
| Nevada               | 109,989       | 128,697              | 18,708                                    | 17.0     |  |
| Virginia             | 2,636,049     | 2,803,861            | 167,812                                   | 6.4      |  |
| Michigan             | 5,250,591     | 5,562,183            | 311.592                                   | 5.9      |  |
| Maryland             | 1.808,745     | 1,903,282            | 94,537                                    | 5.2      |  |
| California           | 6,885,024     | 7,187,880            | 302,856                                   | 4.4      |  |
| Delaware             | 265,125       | 276,633              | 11,508                                    | 4.3      |  |
| Connecticut          | 1.706,566     | 1,773,101            | 66,535                                    | 3.9      |  |
| Louisiana            | 2,358,256     | 2,435,364            | 77,108                                    | 3.3      |  |
| Alabama              | 2,827,232     | 2,917,707            | 90,475                                    | 3.2      |  |
| Florida              | 1,888,191     | 1,949,086            | 60,895                                    | 3.2      |  |
| Washington           | 1,712,120     | 1,755,784            | 43.664                                    | 2.8      |  |
| Rhode Island         | 706,772       | 723.897              | 17,125                                    | 2.4      |  |
| New Jersey           | 4.160.153     | 4.245.062            | 84,909                                    | 2.0      |  |
|                      | 3,427,792     | 3.493.515            | 65,723                                    | 1.9      |  |
| Indiana              | 7.875,107     | 8,008,067            | 132,960                                   | 1.7      |  |
| Illinois             |               | 1.973.033            | 25,304                                    | 1.3      |  |
| Arkansas             | 1,947,729     |                      |   |          |  |
| Texas                | 6,399,408     | 6,467,012            | 67,604                                    | 1.1      |  |
| Ohio.                | 6,907,532     | 6,959,627            | 52,095                                    | 0.8      |  |
| South Carolina       | 1,889,662     | 1,904,418            | 14,758                                    | 0.8      |  |
| Utah                 | 549,980       | 554,054              | 4,074                                     | 0.7      |  |
| Tennessee            | 2,915,825     | 2,932,235            | 16,410                                    | 0.6      |  |
| Georgia              | 3,096,424     | 3,081,632            | -14,792                                   | -0.5     |  |
| Massachusetts        | 4,316,669     | 4,290,194            | -26,475                                   | -0.6     |  |
| Maine                | 842,622       | 835,164              | -7,458                                    | -0.9     |  |
| Missouri             | 3,783,210     | 3,750,257            | -32,953                                   | -0.9     |  |
| Oregon               | 1,087,642     | 1,069,069            | -18,573                                   | -1.7     |  |
| North Carolina       | 3,560,453     | 3,493,047            | -67,406                                   | -1.9     |  |
| Pennsylvania         | 9,900,174     | 9,712,618            | -187,556                                  | -1.9     |  |
| West Virginia        | 1,901,607     | 1,863,402            | -38,205                                   | -2.0     |  |
| Colorado             | 1,117,433     | 1,093,569            | -23,864                                   | -2.1     |  |
| Mississippi          | 2,183,378     | 2,138,559            | -44,819                                   | -2.1     |  |
| Wisconsin            | 3,136,884     | 3,064,356            | -72,528                                   | -2.3     |  |
| Kentucky             | 2,831,871     | 2,762,483            | -69,388                                   | -2.5     |  |
| Iowa                 | 2,536,432     | 2,455,132            | -81,300                                   | -3.2     |  |
| Vermont              | 356,701       | 344,061              | -12,640                                   | -3.5     |  |
| New Hampshire        | 491,308       | 472,731              | -18,577                                   | -3.8     |  |
| New York             | 13,435,367    | 12,929,781           | -505,367                                  | -3.8     |  |
| Kansas               | 1,794,370     | 1,725,176            | -69,194                                   | -3.9     |  |
| Wyoming              | 242,332       | 232,864              | -9,468                                    | -3.9     |  |
| Minnesota            | 2,787,593     | 2,667,916            | -119,677                                  | -4.3     |  |
| Nebraska             | 1,312,851     | 1,241,143            | -71,708                                   | -5.5     |  |
| Montana              | 557.728       | 523,825              | -33,903                                   | -6.1     |  |
| Oklahoma             | 2,326,865     | 2,180,545            | -146,320                                  | -6.3     |  |
| Arizona              | 496,987       | 464,725              | -32,262                                   | -6.5     |  |
| New Mexico           | 531,723       | 489,872              | -41,851                                   | -7.9     |  |
| South Dakota         | 642,561       | 589,967              | -52,594                                   | -8.2     |  |
| North Dakota         | 641,706       | 588,539              | -53,167                                   | -8.3     |  |
| Idaha                | 524,778       | 478,969              | -45,809                                   | -8.7     |  |
| Total-May 1, 1942    | 131,323,136   | 131,315,393          | -7,743                                    |          |  |

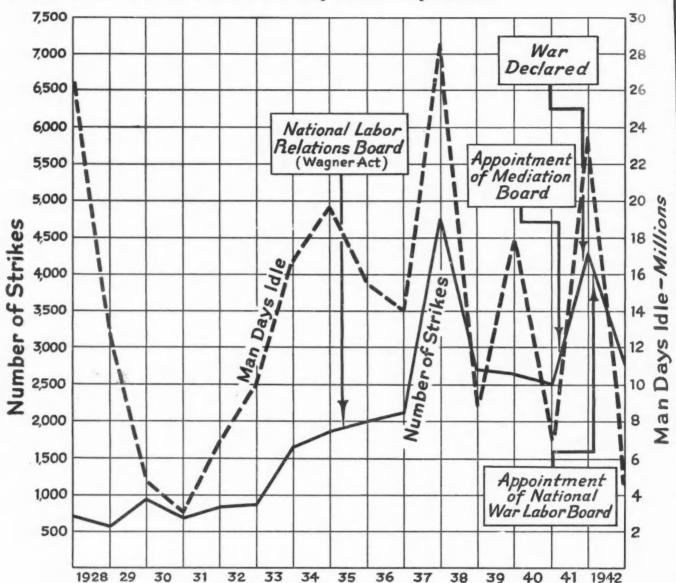
# Population Increases in Selected Metropolitan Areas

Arranged According to Percentage Increase

|   |               | d Civilian<br>tion (†) | Estimated Increase<br>in Civilian Population |         |  |
|---|---------------|------------------------|--|---------|--|
| METROPOLITAN AREA                       | April 1, 1940 | May 1, 1942            | Number                                       | Per Cen |  |
| an Diego, Cal                           | 276,000       | 373,000                | 97,000                                       | 35.1    |  |
| lorfolk-Portsmouth-<br>Newport News, Va | 322,000       | 429,000                | 107,000                                      | 33.2    |  |
| Aobile, Ala                             | 142,000       | 189,000                | 47,000                                       | 33.1    |  |
| Aontgomery, Ala                         | 111,000       | 144,000                | 33,000                                       | 29.7    |  |
| Corpus Christi, Tex                     | 93,000        | 119,000                | 26,000                                       | 28.0    |  |
| Vashington, D. C                        | 920,000       | 1,151,000              | 231,000                                      | 25.1    |  |
| harleston, S. C                         | 118,000       | 147,000                | 29,000                                       | 24.6    |  |
| Vichita, Kans                           | 143,000       | 178,000                | 35,000                                       | 24.5    |  |
| acksonville, Fla                        | 210,000       | 258,000                | 48,000                                       | 22.9    |  |
| columbia, S. C                          | 105,000       | 122,000                | 17,000                                       | 16.2    |  |
| etroit, Mich                            | 2,374,000     | 2,710,000              | 336,000                                      | 14.2    |  |
| ittle Rock, Ark                         | 156,000       | 176,000                | 20,000                                       | 12.8    |  |
| an Antonio, Tex                         | 316,000       | 354,000                | 38,000                                       | 12.0    |  |
| ohnstown, Pa                            | 213,000       | 238,000                | 25,000                                       | 11.7    |  |
| olumbus, Ga                             | 111,000       | 123,000                | 12,000                                       | 10.8    |  |
| ouisville, Ky                           | 451,000       | 498,000                | 47,000                                       | 10.4    |  |
| eaumont-Port Arthur, Tex                | 145,000       | 160,000                | 15,000                                       | 10.3    |  |
| ayton ,Ohio                             | 295,000       | 325,000                | 30,000                                       | 10.2    |  |
| lartford-New Britain, Conn              | 506,000       | 557,000                | 51,000                                       | 10.1    |  |
| alveston, Tex                           | 80,000        | 88,000                 | 8,000  | 10.0    |  |
| facon, Ga                               | 84,000        | 92,000                 | 8,000  | 9.5     |  |
| ulsa, Okla                              | 193,000       | 211,000                | 18,000                                       | 9.3     |  |
| irmingham, Ala                          | 460,000       | 502,000                | 42,000                                       | 9.1     |  |
| eattle, Wash                            | 503,000       | 549,000                | 46,000                                       | 9.1     |  |
| ugusta, Ga                              | 82,000        | 89,000                 | 7,000  | 8.5     |  |
| hattaneoga, Tenn                        | 211,000       | 229,000                | 18,000                                       | 8.5     |  |
| avannah, Ga                             | 117,000       | 127,000                | 10,000                                       | 8.5     |  |
| ackson, Miss                            | 107,000       | 116,000                | 9,000  | 8.4     |  |
| allas, Tex                              | 398,000       | 431,000                | 33,000                                       | 8.3     |  |
| lockford, III                           | 121,000       | 131,000                | 10,000                                       | 8.3     |  |
| I Paso, Tex                             | 126,000       | 136,000                | 10,000                                       | 7.8     |  |
| ridgeport, Conn                         | 418,000       | 449,000                | 31,000                                       | 7.4     |  |
| ndianapolis, Ind                        | 458,000       | 492,000                | 34,000                                       | 7.4     |  |
| lew Haven, Conn                         | 484,000       | 520,000                | 36,000                                       | 7.4     |  |
| anton, Ohio                             | 235,000       | 252,000                | 17,000                                       | 7.2     |  |
| Pueblo, Colo                            | 69,000        | 74,000                 | 5,000  | 7.2     |  |
| Vaco, Tex                               | 102,000       | 109,000                | 7,000  | 8.9     |  |
| t. Louis, Mo                            | 1,430,000     | 1,527,000              | 97,000                                       | 6.8     |  |
| Davenport, Iowa                         | 198,000       | 211,000                | 13,000                                       | 6.6     |  |
| łashville, Tenn                         | 257,000       | 274,000                | 17,000                                       | 6.6     |  |
| ian Francisco-Oakland, Cal              |               | 1,542,000              | 95,000                                       | 6.6     |  |
| ort Wayne, Ind                          |               | 165,000                | 10,000                                       | 6.      |  |
| incinnati, Ohio                         |               | 861,000                | 51,000                                       | 6.3     |  |
| Evansville, Ind                         | 158,000       | 168,000                | 10,000                                       | 6.3     |  |
| łamilton-Middleton, Ohio                | 120,000       | 127,000                | 7,000  | 5.      |  |
| acoma, Wash                             | 173,000       | 183,000                | 10,000                                       | 5.1     |  |
| kron, Ohio                              | 339,000       | 358,000                | 19,000                                       | 5.0     |  |
| Austin, Tex                             | 111,000       | 117,000                | 6,000  | 5.      |  |
| Columbus, Ohio                          |               | 409,000                | 21,000                                       | 5.      |  |
| New Orleans, La                         |               | 574,000                | 29,000                                       | 5.3     |  |
| Atlanta, Ga                             |               | 503,000                | 25,000                                       | 5.3     |  |
| Cnoxville, Tenn                         |               | 187,000                | 9,000  | 5.      |  |
| Calamazoo, Mich                         | . 100,000     | 105,000                | 5,000  | 5.      |  |
| Baltimore, Md                           |               | 1,126,000              | 53,000                                       | 4.      |  |
| louston, Tex                            | 529,000       | 555,000                | 26,000                                       | 4.      |  |
| Portland, Maine                         |               | 151,000                | 7,000  | 4.      |  |
| Shreveport, La                          | . 150,000     | 157,000                | 7,000  | 4.      |  |
| Wilmington, Del                         |               | 186,000                | 8,000  | 4.      |  |
| Los Angeles, Cal                        |               | 3,045,000              | 131,000                                      | 4.      |  |
| Fort Worth, Tex                         |               | 236,000                | 10,000                                       | 4.      |  |
| Richmond, Va                            |               | 245,000                | 10,000                                       | 4.      |  |
| Salt Lake City, Utah                    |               | 220,000                | 9,000  | 4.      |  |
| Denver, Colo                            | . 382,000     | 398,000                | 16,000                                       | 4.      |  |
| Springfield, Ohio                       |               | 100,000                | 4,000  | 4.      |  |
| Sacramento, Cal                         |               |                        | 7,000  | 4.      |  |

†—Estimated civilian population in 1940 was derived by subtracting from total population the number of persons returned in the census as members of the armed forces. May, 1942 estimates are based on sugar ration books.

# Number of Strikes and Man Days Idle—By Years



# Strikes in All Industry—By Years\*—1928-1942

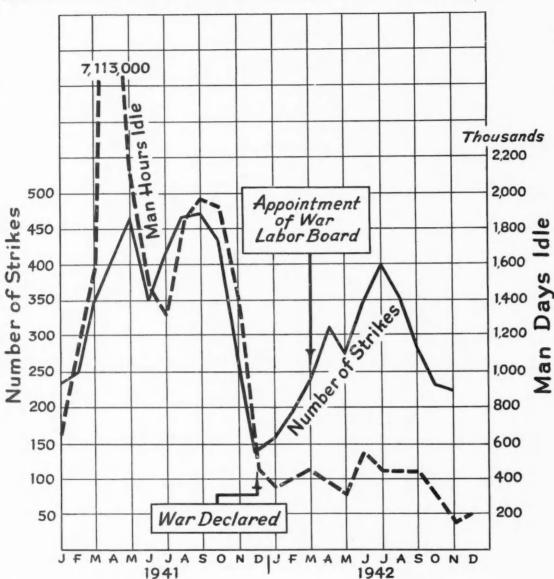
| Suines | HAR AMAR  | muusu y             | -my 1ea               | 19 -1020         | D-141-12      |                        |
|--------|-----------|---------------------|-----------------------|------------------|---------------|------------------------|
|        |           | — Number of —       |                       |                  | — Average Ma  | an Days Lost           |
|        | Strikes † | Workers<br>Involved | Workers per<br>Strike | Man Days<br>Idle | Per<br>Strike | Per Worker<br>Involved |
| 1928   | 604       | 314,210             | 520                   | 12,631,863       | 20,914        | 40                     |
| 1929   | 921       | 288,572             | 313                   | 5,351,540        | 5.811         | 19                     |
| 1930   | 637       | 182,975             | 287                   | 3,316,808        | 5,207         | 18                     |
| 1931   | 810       | 341,817             | 422                   | 6,893,244        | 8,510         | 20                     |
| 1932   | 841       | 324,210             | 386                   | 10,502,033       | 12,488        | 32                     |
| 1933   | 1,695     | 1,168,272           | 689                   | 16,872,128       | 9,954         | 14                     |
| 1934   | 1,856     | 1,466,695           | 790                   | 19.591.949       | 10.556        | 13                     |
| 1935   | 2,014     | 1,117,213           | 555                   | 15,456,337       | 7.674         | 14                     |
| 1936   | 2,172     | 788.648             | 363                   | 13,901,956       | 6,401         | 18                     |
| 1937   | 4,740     | 1,860,621           | 393                   | 28,424,857       | 5,997         | 15                     |
| 1938   | 2,772     | 688.376             | 248                   | 9,148,273        | 3,300         | 13                     |
| 1939   | 2,613     | 1,170,962           | 448                   | 17,812,219       | 6.817         | 15                     |
| 1940   | 2,508     | 576.988             | 230                   | 6,700,872        | 2,672         | 12                     |
| 1941   | 4,288     | 2,362,620           | 551                   | 23,047,556       | 5,375         | 10                     |
| 1942   | 3,120     | 788,000             | 252                   | 4,565,000        | 1,463         | 6                      |

<sup>\*</sup> Source—Bureau of Labor Statistics. † Beginning in month or year.

# DISPUTES

MAN POWER

Number of Strikes and Man Days Idle—By Months





# Strikes in All Industry—By Months\*

1940-1942

|   | 1940  |  | 19   | 1941  |   | 1942  |  |
|---|---|--|--|---|---|---|--|
|   | Number of<br>Strikes †  | Man Days<br>Idle   | Number of<br>Strikes †   | Man Days<br>Idle  | Number of<br>Strikes †  | Man Days<br>Idle  |  |
| January February March April May June July August Sentember October November Desember | 128<br>172<br>178<br>228<br>239<br>214<br>244<br>231<br>253<br>267<br>207 | 246,674<br>289,992<br>386,981<br>441,866<br>665,688<br>484,097<br>585,651<br>706,308<br>780,570<br>915,014<br>739,807<br>458,314 | 240<br>257<br>348<br>403<br>463<br>357<br>439<br>465<br>470<br>432<br>271<br>143 | 663,185 1,134,531 1,558,457 7,112,742 2,172,303 1,504,056 1,325,758 1,825,488 1,952,682 1,925,328 1,396,585 476,471 | 155<br>190<br>240<br>310<br>275<br>350<br>400<br>350<br>290<br>235<br>165 | 390,000<br>425,000<br>450,000<br>375,000<br>325,000<br>550,000<br>450,000<br>450,000<br>450,000<br>175,000<br>200,000 |  |
| Total   | 2.508   | 6.700.872  | 4.288  | 23.047.556  | 3,120   | 4,565,000   |  |

Bureau of Labor Statistics. † Beginning in month.

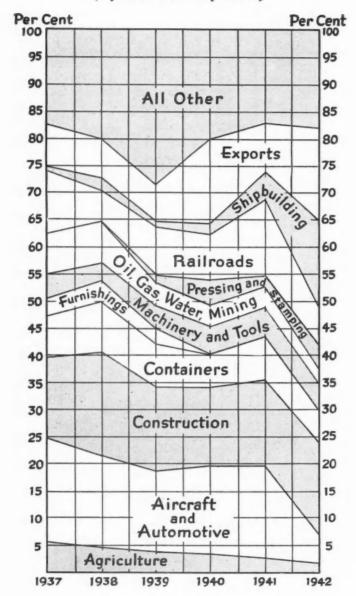
#### Strikes in War Production\*-1942

| (Beginning  | in the               | Month)              |                  |
|---|----------------------|---------------------|------------------|
| Month   | Number of<br>Strikes | Workers<br>Involved | Man-Days<br>Lost |
| January   | 27                   | 11,605              | 46,197           |
| February  | 50                   | 24,587              | 118,700          |
| March   | 66                   | 34,957              | 166,680          |
| April   | 91                   | 26,255              | 173,513          |
| May   | 125                  | 44,891              | 137,330          |
| June  | 171                  | 78,627              | 254,653          |
| July  | 198                  | 74,812              | 233,614          |
| August  | 195                  | 70,352              | 266,353          |
| September   | 156                  | 71,912              | 318,892          |
| October   | . 93                 | 38,321              | 167,865          |
| November  | . 91                 | 43,422              | 91,925           |
| December  | . 96                 | 48,571              | 119,572          |
| Total Strikes Beginning<br>in Year<br>* National War Labor Board. | . 1,359              | 568,312             | 2,095,294        |

# STEBL-

# **Steel Consumption**

(By Industries-By Years)



# **Consumption of Steel** by Industries\*

(In Net Tons and Per Cent of Total)

(Ing

|  | 1937-   |  | 1938-  |  | 1939-  | -   |
|--|---|--|--|--|--|---|
|  | Net<br>Tons   | Per<br>Cent                                    | Net<br>Tons  | Per<br>Cent                                    | Net<br>Tons  | Per<br>Cent                                     |
| Agriculture  | 2,335,200   | 5.7  | 1,109,920  | 4.7  | 1,420,697  | 3.6   |
| Aircraft and Automotive  | 7,814,240   | 18.9   | 4,053,280  | 17.2   | 5,906,358  | 15.1  |
| Construction   | 6,037,920   | 14.7   | 4,398,240  | 18.7   | 6,100,386  | 15.6  |
| Containers   | 3,218,880   | 7.8  | 2,136,960  | 9.1  | 2,978,463  | 7.8   |
| Furniture, furnishings   | 1,494,080   | 3.6  | 868,000  | 3.7  | 1,182,235  | 3.0   |
| Machinery, tools   | 1,804,320   | 4.4  | 831,040  | 3.5  | 1,460,000  | 3.7   |
| Oil, gas, water, mining  | 3,034,080   | 7.4  | 1,820,000  | 7.7  | 1,841,599  | 4.7   |
| Pressing, form, stamping.  | (a)   |  | (a)  |  | 659,864  | 1,7   |
| Railroads  | 4,686,080   | 11.4   | 1,443,680  | 6.1  | 3,250,022  | 8.3   |
| Shipbuilding   | 390,880   | 0.9  | 389,760  | 1.7  | 517,771  | 1.3   |
| Exports  | 3,032,960   | 7.4  | 1,752,800  | 7.4  | 2,594,700  | 6.7   |
| All Other  | 7,329,716   | 17.8   | 4,765,271  | 20.2   | 11,155,458   | 28.7  |
| Total  | 41,178,356  | 100.0  | 23,568,951   | 100.0  | 39,067,553   | 100.0   |
|  | 1940-   |  | 1941-  |  | 1942   |   |
|  | Net<br>Tons   | Per<br>Cent                                    | Net<br>Tons  | Per<br>Cent                                    | Net<br>Tons  | Per<br>Cent                                     |
| Agriculture  | 1,629,849   | 3.3  | 1,682,753  | 2.7  | 1,166,482  | 1.8   |
| Aircraft and Automotive  | 8,016,323   | 16.6   | 10 400 140   | 10 7   |  |   |
|  |   |  | 10,408,140   | 16.7   | 3,598,494  | 5.6   |
| Construction   | 6,935,889   |  | 10,408,140   | 16.7   | 3,598,494<br>10,714,977  |   |
| Construction   |   | 14.3   |  |  |  |   |
|  | 6,935,889   | 14.3   | 10,221,167   | 16.4   | 10,714,977   | 16.8  |
| Containers<br>Furniture, furnishings   | 6,935,889<br>3,067,517  | 14.3   | 10,221,167<br>4,611,990  | 16.4   | 10,714,977<br>4,070,824  | 16.8  |
| Containers<br>Furniture, furnishings<br>Machinery, tools   | 6,935,889<br>3,067,517<br>(b)   | 14.3<br>6.3<br><br>4.8                         | 10,221,167<br>4,611,990<br>(b)   | 16.4<br>7.4<br><br>5.4                         | 10,714,977<br>4,070,824<br>(b)   | 16.8  |
| Containers Furniture, furnishings Machinery, tools Oil, gas, water, mining                           | 6,935,889<br>3,067,517<br>(b)<br>2,330,365  | 14.3<br>6.3<br><br>4.8<br>3.9                  | 10,221,167<br>4,611,990<br>(b)<br>3,365,506  | 16.4<br>7.4<br>5.4<br>4.7                      | 10,714,977<br>4,070,824<br>(b)<br>2,852,077  | 16.8<br>6.3<br>4.5<br>2.8                       |
| Containers Furniture, furnishings Machinery, tools Oil, gas, water, mining Pressing, form, stamping. | 6,935,889<br>3,067,517<br>(b)<br>2,330,365<br>1,900,286                           | 14.3<br>6.3<br><br>4.8<br>3.9<br>4.7           | 10,221,167<br>4,611,990<br>(b)<br>3,365,506<br>2,929,237                           | 16.4<br>7.4<br>5.4<br>4.7                      | 10,714,977<br>4,070,824<br>(b)<br>2,852,077<br>1,585,969                           | 16.8<br>6.3<br>4.1<br>2.1<br>4.4                |
| Containers Furniture, furnishings Machinery, tools Oil, gas, water, mining Pressing, form, stamping. | 6,935,889<br>3,067,517<br>(b)<br>2,330,365<br>1,900,286<br>2,296,355              | 14.3<br>6.3<br>4.8<br>3.9<br>4.7<br>8.3        | 10,221,167<br>4,611,990<br>(b)<br>3,365,506<br>2,929,237<br>3,677,127              | 16.4<br>7.4<br>5.4<br>4.7<br>5.9<br>9.6        | 10,714,977<br>4,070,824<br>(b)<br>2,852,077<br>1,585,969<br>2,782,752              | 16.8<br>6.3<br>4.1<br>2.1<br>4.7                |
| Containers   | 6,935,889<br>3,067,517<br>(b)<br>2,330,365<br>1,900,286<br>2,296,355<br>4,019,219 | 14.3<br>6.3<br>4.8<br>3.9<br>4.7<br>8.3<br>2.1 | 10,221,167<br>4,611,990<br>(b)<br>3,365,506<br>2,929,237<br>3,677,127<br>5,983,122 | 16.4<br>7.4<br>5.4<br>4.7<br>5.9<br>9.6<br>4.7 | 10,714,977<br>4,070,824<br>(b)<br>2,852,077<br>1,585,969<br>2,782,752<br>4,400,444 | 16.8<br>6.3<br>4.8<br>2.8<br>4.0<br>7.9<br>16.3 |

# **Steel Production by Type\***

(Ingots and Steel for Castings)

|  |   |  | In Net   | Tons  |  |   |  | 1  | In Per   | r Cen   | t of   | Total l  | Produ    | iction   | ı  |
|--|---|--|--|---|--|---|--|--|--|---|--|--|----------|--|--|
|  | Basic   | Open* Hearth—<br>Acid  | Total  | Bessemer  | Crucible   | Electric  | Total  |  | Basic  | pen Hear<br>Acid  |  | Bessemer   | Crucible | Electric   | Total  |
| 1934<br>1955<br>1936<br>1937<br>1938<br>1939<br>1940<br>1941<br>1942 | 26,047,187 34,004,585 48,288,605 51,265,211 28,774,999 47,828,700 60,882,840 73,312,851 | 307,651<br>396,695<br>471,858<br>559,768<br>305,017<br>581,100<br>690,243<br>1,076,768 | 26, 354, 838<br>34, 401, 280<br>48, 760, 463<br>51, 824, 979<br>29, 080, 016<br>48, 409, 800<br>61, 573, 083<br>74, 389, 619<br>76, 564, 593 | 2,421,840<br>3,175,235<br>3,873,472<br>3,863,918<br>2,106,340<br>3,358,916<br>3,708,573<br>5,578,071<br>5,553,248 | 595<br>719<br>914<br>1,046<br>7<br>931<br>1,024<br>2,313 | 404,651<br>606,471<br>865,150<br>947,002<br>565,627<br>1,029,067<br>1,700,006<br>2,869,256<br>3,974,368 | 29,181,924<br>38,183,705<br>53,499,999<br>56,636,945<br>31,751,990<br>52,798,714<br>66,982,686<br>82,839,259<br>86,092,209 | 1934<br>1935<br>1936<br>1937<br>1938<br>1939<br>1940<br>1941<br>1942 | 89.26<br>89.05<br>90.26<br>90.52<br>90.63<br>90.59<br>90.89<br>88.50 | 1.05<br>1.04<br>.88<br>.99<br>.96<br>1.10<br>1.03<br>1.30 | 90.31<br>90.09<br>91.14<br>91.51<br>91.69<br>91.92<br>89.80<br>89.00 | 8.30<br>8.32<br>7.24<br>6.82<br>6.63<br>6.36<br>5.54<br>6.74 |          | 1.39<br>1.59<br>1.62<br>1.67<br>1.78<br>1.95<br>2.54<br>3.46<br>4.60 | 100.00<br>100.00<br>100.00<br>100.00<br>100.00<br>100.00<br>100.00<br>100.00 |

<sup>\*-</sup>American Iron and Steel Institute

Iron Age.
 (a)—Included under Furniture and Furnishings, and All Others.
 (b)—Included in Pressing, Forming and Stamping.

# **Steel Production—1940**

(United Nations vs. Axis Powers)

# **Steel Production** -by Years\*

(Ingots and Steel for Castings)

3.6] 15.1 15.6 7.6 3.0 3.7 4.7 1.7 8.3 1.3 8.7 8.7

er 1.8 8.8 .3

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| 1 6  |             | 0 ,            |
|------|-------------|----------------|
|      |             | Per Cent<br>of |
|      | Net Tons    | Capacity       |
| 1917 | 49,787,196  |                |
| 1918 | 49,010,095  |                |
| 1919 | 38,099,180  |                |
| 1920 | 46,183,227  |                |
| 1921 | 21,638,719  |                |
| 1922 | 38,945,226  |                |
| 1923 | 49,016,991  |                |
| 1924 | 41,445,868  |                |
| 1925 | 40,704,893  |                |
| 1926 | 52,902,011  | 84.1           |
| 1927 | 49,272,671  | 75.4           |
| 1928 | 56,623,009  | 84.6           |
| 1929 | 61,741,962  | 88.7           |
| 1930 | 44,590,808  | 62.8           |
| 1931 | 28,607,310  | 38.0           |
| 1932 | 15,123,477  | 19.7           |
| 1933 | 25,724,643  | 33.5           |
| 1934 | 29,181,924  | 37.4           |
| 1935 | 38,183,705  | 48.7           |
| 1936 | 53,499,999  | 68.4           |
| 1937 | 56,636,945  | 72.5           |
| 1938 | 31,751,990  | 39.6           |
| 1939 | 52,798,714  | 64.5           |
| 1940 | 66,982,686  | 82.1           |
| 1941 | 82,839,259  | 97.3           |
| 1942 | 86,092,209† | 96.9†          |
| 1943 | 93,000,000‡ |                |
|      |             |                |

<sup>\*--</sup>American Iron and Steel Institute.

# -by Months

| January   | 1941<br>6,922,945 | 1942<br>7,125,000 |
|-----------|-------------------|-------------------|
| February  | 6,230,528         | 6,521,000         |
| March     | 7,124,202         | 7,393,000         |
| April     | 6,754,367         | 7,122,000         |
| May       | 7,044,762         | 7,387,000         |
| June      | 6,792,941         | 7,022,000         |
| July      | 6,812,414         | 7,149,000         |
| August    | 6,997,692         | 7,233,000         |
| September | 6,811,944         | 7,067,000         |
| October   | 7,236,270         | 7,585,000         |
| November  | 6,961,079         | 7,185,000         |
| December  | 7,150,515         | 7,303,000         |
| Total     | 82,839,259        | 86,092,000        |

<sup>\*-</sup>American Iron and Steel Institute.

| JAITED NAY  |
|---|
| STATES UNITED NO STATES UNITED NO WINGSPADA OF PICANO 978 |
| GERMANY & 13.93% CONTINENTAL TEUROPE 27.76%               |
| POWERS  |
|   |

# Steel Production by Countries—1940\* Per Cent of Total World Production

| _  | Net Tons  | Production   |
|--|---|--|
| United States Canada United Kingdom Russia                       | 66,982,686<br>2,173,887<br>15,000,000<br>21,800,000   | 42.80<br>1.39<br>9.58<br>13.93                     |
| Total United Nations   | 105,956,573   | 67.70  |
| Germany (1): France Belgium Italy Luxemburg Hungary Spain Sweden | 28,150,000<br>6,100,000<br>2,500,000<br>2,800,000<br>1,450,000<br>900,000<br>565,000<br>980,000 | 17.99<br>3.90<br>1.60<br>1.78<br>.93<br>.57<br>.36 |
| Total—Europe   | 43,445,000  | 27.76  |
| Japan  | 7,100,000   | 4.54   |
| Total—Axis Powers  | 50,545,000  | 32.30  |
| Total—All nations  | 156,501,573   | 100.00   |

Preliminary.

\_Estimated.

<sup>\* —</sup>American Iron and Steel Institute.
(1) Includes Saar and occupied countries Austria, Czechoslovakia and Poland.

# MATERIALS IRON AND STEEL SCRAP



# **Consumption By Years**

(Net Tons)

|       |            | Scrap —    |            | Pig        | Total<br>Scrap and |
|-------|------------|------------|------------|------------|--------------------|
|       | Home       | Purchased  | Total      | Iron       | Pig Iron           |
| 1936  | 21,169,556 | 19,551,553 | 40,721,109 | 33,710,470 | 74,431,579         |
| 1937  | 22,255,557 | 20,311,468 | 42,567,025 | 38,143,310 | 80,710,335         |
| 1938. | 12,679,902 | 11,226,424 | 23,906,326 | 20,724,871 | 44,631,197         |
| 1939. | 19,621,896 | 16,704,640 | 36,326,536 | 35,232,699 | 71,559,235         |
| 1940  | 25,047,723 | 19,481,948 | 44,529,671 | 46,185,828 | 90,715,499         |
| 1941  | 33,904,680 | 25,311,576 | 59,216,256 | 56,185,472 | 115,401,728        |
| *1942 | 27,960,000 | 21,600,000 | 49,560,000 | 48,440,000 | 98,000,000         |

\*-Eleven Months. Source-Minerals Year Book.

# **Consumption By Months**

(Gross Tons)

|           |           | Scrap     |           | Pig       | Total<br>Scrap and |
|-----------|-----------|-----------|-----------|-----------|--------------------|
| 1942      | Home      | Purchased | Total     | Iron      | Pig Iron           |
| January   | 2,520,000 | 1,905,000 | 4,425,000 | 4,462,000 | 8,887,000          |
| February  | 2,360,000 | 1,844,000 | 4,204,000 | 4,066,000 | 8,270,000          |
| March     | 2,639,000 | 2,022,000 | 4,661,000 | 4,554,000 | 9,215,000          |
| April     | 2,606,000 | 1,997,000 | 4,603,000 | 4,414,000 | 9,017,000          |
| May       | 2,618,000 | 2,047,000 | 4,665,000 | 4,491,000 | 9,156,000          |
| June      | 2,467,000 | 1,997,000 | 4,464,000 | 4,347,000 | 8,811,000          |
| July      | 2,493,000 | 1,977,000 | 4,470,000 | 4,428,000 | 8,898,000          |
| August    | 2,511,000 | 1,967,000 | 4,478,000 | 4,406,000 | 8,884,000          |
| September | 2,541,000 | 1,883,000 | 4,424,000 | 4,318,000 | 8,742,000          |
| October   | 2,709,000 | 2,061,000 | 4,770,000 | 4,594,000 | 9,364,000          |
| November  | 2,496,000 | 1,905,000 | 4,401,000 | 4,360,000 | 8,761,000          |

#### Stocks-End of Year

(Net Tons)

|       |           | At Consume | ers Plants — | In<br>Suppliers' | Scrap and  |            |
|-------|-----------|------------|--------------|------------------|------------|------------|
|       | Home      | Purchased  | Pig Iron     | Total            | Yards      | Pig Iron   |
| 1939  | 1,936,735 | 3,373,363  | 3,773,432    | 9,083,530        | 2,867,971  | 11,951,501 |
| 1940  | 1,783,920 | 3,687,634  | 3,242,324    | 8,713,878        | 2,191,311  | 10,905,189 |
| 1941  | 1,166,551 | 2,559,479  | 1,585,199    | 5,311,229        | 1,191,369  | 6,502,598  |
| 1942* |           |            | 1,191,000    | ******           | †6,742,000 | 7,390,000  |

\*—End of November data. Source—Minerals Year Book.

†—Includes "At Consumers Plants".

# **Exports to Axis Powers**

Col

(Net Tons)

|       | ,         |           |     |
|-------|-----------|-----------|-----|
| 1936  | 2,168,468 | 1,511,492 | 70% |
| 1937  | 4,593,735 | 2,666,781 | 58% |
| 1938  | 3,358,422 | 2,293,111 | 68% |
| 1939  | 4,014,572 | 2,774,893 | 69% |
| 1940  | 3,159,284 | 1,436,768 | 46% |
| *1941 | 696,110   |           |     |

\*—January through September.

# **Exports By Countries**

(Net Tons)

|                   | 1936      | 1937      | 1938      | 1939      | 1940      | 1941 |
|-------------------|-----------|-----------|-----------|-----------|-----------|------|
| Canada            | 71,357    | 207,840   | 103,283   | 196,556   | 411,571   |      |
| Germany           |           | 98,731    | 258,611   | 18,574    |           |      |
| Italy             |           | 427,161   | 486,883   | 477,004   | 357,627   |      |
| Japan             | 1.184,536 | 2,140,889 | 1.547.617 | 2.279.315 | 1.079,141 |      |
| Netherlands       |           | 130,609   | 231,341   | 60,665    |           |      |
| Poland and Danzig |           | 308,680   | 169,625   | 173,161   |           |      |
| United Kingdom    |           | 948.838   | 433,829   | 569,288   | 1,100,774 |      |
| Other Countries   |           | 300,987   |           | 240,009   |           |      |
|                   |           |           |           |           |           |      |

Total . . . . . . . 2,168,468 4,593,735 3,358,422 4,014,572 3,159,284 \*696,110

\*—January through September.

Source-Department of Commerce.

# Percent Scrap Used in Furnace Charges

(Net Tons)

|       | 1     |          |                 |
|-------|-------|----------|-----------------|
|       | Scrap | Pig Iron | Total<br>Charge |
| 1938  | 52.0  | 48.0     | 100.0           |
| 1939  | 50.8  | 49.2     | 100.0           |
| 1940  | 49.1  | 50.9     | 100.0           |
| 1941  | 51.3  | 48.7     | 100.0           |
| *1942 | 50.6  | 49.4     | 100.0           |

\*-Based on eleven months data.

# **Composition of National Emergency Steels**†

| _        |             |           |             |           |        |             |
|----------|-------------|-----------|-------------|-----------|--------|-------------|
|          |             | CARBON-   | MANGANESE   | ESTEELS   |        |             |
|          | C           | Mn        | Si          |           |        |             |
| NE-1330  | 0.28 - 0.33 | 1.60-1.90 | 0.20-0.35   |           |        |             |
| NE-1335  | 0.33 - 0.38 | 1.60-1.90 | 0.20 - 0.35 |           |        |             |
| NE-1340  | 0.38 - 0.43 | 1.60-1.90 | 0.20 - 0.35 |           | ****** | ******      |
| NE-1345  | 0.43 - 0.48 | 1.60-1.90 | 0.20 - 0.35 |           |        |             |
| NE-1350  | 0.48-0.53   | 1.60-1.90 | 0.20 - 0.35 |           |        |             |
|          | r           | MANGANESE | -MOLYBDE    | NUM STEEL | S      |             |
|          | С           | Mn        | Si          |           |        | Mo          |
| NE-8020  | 0.18-0.23   | 1.00-1.30 | 0.20-0.35   |           |        | 0.10-0.20   |
| NE-8442* | 0.40 - 0.45 | 1.30-1.60 | 0.20 - 0.35 |           |        | 0.30 - 0.40 |

| NE-8442* | 0.40-0.45   | 1.30-1.60   | 0.20-0.35   |             |             | 0.30-0.40   |  |
|----------|-------------|-------------|-------------|-------------|-------------|-------------|--|
|          | NUO         | EL OUDON    | IIIA BAOLVE | DENUIS OF   | FF1.0       |             |  |
|          | NICK        | EL-CHROM    | IOM-MOTAR   | DENUM ST    | FFF2        |             |  |
|          | C           | Mn          | Si          | Cr          | Ni          | Mo          |  |
| NE-8613  | 0.12-0.17   | 0.70 - 0.90 | 0.20 - 0.35 | 0.40 - 0.60 | 0.40-0.70   | 0.15 - 0.25 |  |
| NE-8615  | 0.13-0.18   | 0.70 - 0.90 | 0.20-0.35   | 0.40 - 0.60 | 0.40 - 0.70 | 0.15 - 0.25 |  |
| NE-8617  | 0.15 - 0.20 | 0.70-0.90   | 0.20 - 0.35 | 0.40 - 0.60 | 0.40-0.70   | 0.15 - 0.25 |  |
| NE-8620  | 0.18 - 0.23 | 0.70 - 0.90 | 0.20 - 0.35 | 0.40-0.60   | 0.40-0.70   | 0.15 - 0.25 |  |
| NE-8630  | 0.28 - 0.33 | 0.70-0.90   | 0.20 - 0.35 | 0.40 - 0.60 | 0.40 - 0.70 | 0.15 - 0.25 |  |
| NE-8635  | 0.33 - 0.38 | 0.75 - 1.00 | 0.20 - 0.35 | 0.40 - 0.60 | 0.40 - 0.70 | 0.15 - 0.25 |  |
| NE-8637  | 0.35 - 0.40 | 0.75 - 1.00 | 0.20 - 0.35 | 0.40 - 0.60 | 0.40 - 0.70 | 0.15 - 0.25 |  |
| NE 8640  | 0.38 - 0.43 | 0.75-1.00   | 0.20 - 0.35 | 0.40 - 0.60 | 0.40 - 0.70 | 0.15 - 0.25 |  |
| NE-8642  | 0.40 - 0.45 | 0.75-1.00   | 0.20 - 0.35 | 0.40 - 0.60 | 0.40 - 0.70 | 0.15 - 0.25 |  |
| NE-8645  | 0.43-0.48   | 0.75 - 1.00 | 0.20 - 0.35 | 0.40 - 0.60 | 0.40 - 0.70 | 0.15 - 0.25 |  |
| NE-8650  | 0.48 - 0.53 | 0.75 - 1.00 | 0.20 - 0.35 | 0.40 - 0.60 | 0.40 - 0.70 | 0.15 - 0.25 |  |
| NE-8720  | 0.18 - 0.25 | 0.70 - 0.90 | 0.20 - 0.35 | 0.40 - 0.60 | 0.40 - 0.70 | 0.20 - 0.30 |  |
|          |             |             |             |             |             |             |  |

| SILICO             | ON-MANGAN              | ESE AND S | SILICON-MAN | IGANESE-CH | ROMIUM            | STEELS |
|--------------------|------------------------|-----------|-------------|------------|-------------------|--------|
|                    | C                      | Mn        | Si          | Cr         |                   |        |
| NE-9255<br>NE-9260 | 0.50-0.60<br>0.55-0.65 | 0.70-0.95 |             |            | * * * * * * * * * |        |
| NE-9262            | 0.55-0.65              | 0.75-1.00 | 1.80-2.20   | 0.20-0.40  |                   |        |

| MAN      | NGANESE-SII | LICON-CHRO  | MIUM-NICE   | KEL-MOLYB   | DENUM STE   | ELS         |
|----------|-------------|-------------|-------------|-------------|-------------|-------------|
|          | C           | Mn          | Si          | Cr          | Ni          | Mo          |
| NE-9415  | 0.13-0.18   | 0.80 - 1.10 | 0.40 - 0.60 | 0.20 - 0.40 | 0.20 - 0.50 | 0.08 - 0.15 |
| NE-9420  | 0.18 - 0.23 | 0.80 - 1.10 | 0.40 - 0.60 | 0.20 - 0.40 | 0.20 - 0.50 | 0.08 - 0.15 |
| NE-9422  | 0.20 - 0.25 | 0.80 - 1.10 | 0.40 - 0.60 | 0.20 - 0.40 | 0.20 - 0.50 | 0.08 - 0.15 |
| NE-9430  | 0.28 - 0.33 | 0.90 - 1.20 | 0.40 - 0.60 | 0.20 - 0.40 | 0.20 - 0.50 | 0.08 - 0.15 |
| NE-9435  | 0.33 - 0.38 | 0.90 - 1.20 | 0.40 - 0.60 | 0.20 - 0.40 | 0.20 - 0.50 | 0.08 - 0.15 |
| NE-9437  | 0.35 - 0.40 | 0.90 - 1.20 | 0.40 - 0.60 | 0.20 - 0.40 | 0.20 - 0.50 | 0.08 - 0.15 |
| NE-9440  | 0.38 - 0.43 | 0.90 - 1.20 | 0.40 - 0.60 | 0.20 - 0.40 | 0.20 - 0.50 | 0.08 - 0.15 |
| NE-9442  | 0.40 - 0.45 | 1.00-1.30   | 0.40 - 0.60 | 0.20 - 0.40 | 0.20 - 0.50 | 0.08 - 0.15 |
| NE-9445  | 0.43 - 0.48 | 1.00-1.30   | 0.40 - 0.60 | 0.20 - 0.40 | 0.20 - 0.50 | 0.08 - 0.15 |
| NE-9450  | 0.48 - 0.53 | 1.20-1.50   | 0.40 - 0.60 | 0.20 - 0.40 | 0.20 - 0.50 | 0.08 - 0.15 |
| NE-9537* | 0.35 - 0.40 | 1.20-1.50   | 0.40 - 0.60 | 0.40 - 0.60 | 0.40 - 0.70 | 0.15 - 0.25 |
| NE-9540* | 0.38 - 0.43 | 1.20-1.50   | 0.40 - 0.60 | 0.40 - 0.60 | 0.40 - 0.70 | 0.15 - 0.25 |
| NE-9542* | 0.40 - 0.45 | 1.20-1.50   | 0.40-0.60   | 0.40 - 0.60 | 0.40 - 0.70 | 0.15 - 0.25 |
| NE-9550* | 0.48 - 0.53 | 1.20-1.50   | 0.40 - 0.60 | 0.40 - 0.60 | 0.40 - 0.70 | 0.15 - 0.25 |

|         | C           | Mn          | Si          | Cr          |         |  |
|---------|-------------|-------------|-------------|-------------|---------|--|
| NE-9630 | 0.28 - 0.33 | 1.20-1.50   | 0.40-0.60   | 0.40-0.60   |         |  |
| NE-9635 | 0.33 - 0.38 | 1.20-1.50   | 0.40-0.60   | 0.40 - 0.60 |         |  |
| NE-9637 | 0.35 - 0.40 | 1.20-1.50   | 0.40 - 0.60 | 0.40 - 0.60 |         |  |
| NE-9640 | 0.38 - 0.43 | 1.20-1.50   | 0.40 - 0.60 | 0.40 - 0.60 |         |  |
| NE-9642 | 0.40 - 0.45 | 1.30-1.60   | 0.40 - 0.60 | 0.40 - 0.60 |         |  |
| NE-9645 | 0.43 - 0.48 | 1.30-1.60   | 0.40 - 0.60 | 0.40 - 0.60 | ******* |  |
| NE-9650 | 0.48 - 0.53 | 1.30 - 1.60 | 0.40 - 0.50 | 0.40 - 0.60 | ******* |  |

|                  |             | CARBON-     | -CHROMIUM   | STEELS      |           |           |  |
|------------------|-------------|-------------|-------------|-------------|-----------|-----------|--|
| C Mn Si Cr Ni Mo |             |             |             |             |           |           |  |
| NE-52100A        | 0.95-1.10   | 0.25-0.45   | 0.20-0.35   | 1.30-0.35   | 0.35 max. | 0.08 max. |  |
| NE-52100B        | 0.95 - 1.10 | 0.25 - 0.45 | 0.20 - 0.35 | 0.90 - 1.15 | 0.35 max. | 0 08 max. |  |
| NE-52100C        | 0.95-1.10   | 0.25 - 0.45 | 0.20 - 0.35 | 0.40 - 0.60 | 0.35 max. | 0.08 max. |  |

<sup>\*</sup> Recommended for large sections only. American Iron and Steel Institute.



#### Relationship Between Standard and NE Steels\* A 2317) NE 8020 NE 8022 NE 9420 ......

| A 2320   | NE 8020            | NE 8022         | NE 9420              |                    |
|--|--------------------|-----------------|----------------------|--------------------|
| A 3115<br>A 3120                                 | NE 8020            | ******          | NE 9420              |                    |
| A 4023   | NE 8020            | NE 8022         | NE 9420              |                    |
| A 4119)  |                    |                 |                      |                    |
| A 4615<br>A 4620                                 |                    |                 |                      |                    |
| A 5120   | NE 8715            | *****           | NE 9420              |                    |
| A 6120<br>NE 8620                                |                    |                 |                      |                    |
| A 4027   | NE 0000            |                 | NIT 0400             |                    |
| A 4032<br>A 4120                                 | NE 8022            |                 | NE 9422              |                    |
| NE 8124  | NE 8020            | NE 8022         | NE 9420              | NE 9422            |
| A 4320<br>A 4815                                 | NE 8720<br>NE 8715 | *******         | NE 9422<br>NE 9420   | *******            |
| A 4820   | NE 8720            |                 | NE 9422              |                    |
| A 2512<br>A 2515                                 | NE 8715<br>NE 8720 | ******          | NE 9415<br>NE 9422   | ******             |
| NE 8720  |                    | ******          | NE 9420              |                    |
| NE 8817  | NE 8720            |                 | NE 9422              | *******            |
| A 2330<br>A 3130                                 | NF 1220            |                 | NE 0420              | NE 9630            |
| A 4037   | NE 1330            |                 | NE 9430              | ME 9030            |
| A 4042)<br>A 4047                                | NE 1335            |                 | NE 9435              | NE 9635            |
| A 4130)  | 1000               |                 |                      |                    |
| A 5130<br>A 6130                                 | NE 1330            |                 | NE 9430              | NE 9630            |
| NE 8233  |                    |                 |                      |                    |
| NE 8339  | NE 1335            | ++++++          | NE 9430              | NE 9630            |
| NE 8630<br>A 2335                                | NE 1330<br>NE 1340 |                 | NE 9430<br>NE 9435   | NE 9630<br>NE 9635 |
| A 3135   | NE 1335            |                 | NE 9435              | NE 9635            |
| A 5135   | NE 1335<br>NE 1340 | *******         | NE 9435<br>NE 9435   | NE 9635<br>NE 9635 |
| A 5140<br>A 6135                                 | NE 1340<br>NE 1335 |                 | NE 9435              | NE 9635            |
| A 6140   | NE 4040            |                 | NE 0405              | NE OCCE            |
| NE 8635<br>NE 8735                               | NE 1340            | *****           | NE 9435              | NE 9635            |
| A 4137)  |                    |                 |                      |                    |
| A 4640<br>NE 8739                                | NE 1340            | * * * * * * * * | NE 9637              | NE 9437            |
| A 3045   |                    |                 |                      |                    |
| A 3140<br>A 4140                                 |                    |                 |                      |                    |
| A 4645   | NE 1345            | *******         | NE 9640              | NE 9440            |
| A 5145<br>A 6145                                 |                    |                 |                      |                    |
| A 2340)  |                    |                 |                      |                    |
| A 3141<br>A 3240                                 |                    |                 |                      |                    |
| A 4142   | NE 1345            | *******         | NE 9842              | NE 9442            |
| NE 8442<br>NE 8744                               |                    |                 |                      |                    |
| A *4337  |                    | ******          | *******              | NE 9537            |
| A *4340)   |                    |                 |                      | NE 9540            |
| NE*8547<br>A 2345                                |                    |                 |                      |                    |
| A 3145   |                    |                 |                      |                    |
| A 4145<br>A 5150                                 | NE 1350            |                 | NE 9645              | NE 9445            |
| A 6150<br>NE 8744                                |                    |                 |                      |                    |
|  |                    |                 |                      |                    |
| NE 8749<br>A 2350                                |                    |                 |                      |                    |
| A 3150   |                    |                 | NE 9650              | NE 9450            |
| A 3250<br>A 4150                                 |                    |                 |                      |                    |
| NE *8949   |                    |                 | NIE COTT             |                    |
| A 4063<br>A 4065<br>A 4068<br>E 52095<br>E 52098 | ******             | ******          | NE 9255<br>NE 9260   |                    |
| A 4065<br>A 4068                                 | 4,4 * * * * * * *  |                 | NE 9262              |                    |
| E 52095<br>E 52098                               | *******            | *******         | NE 52100<br>NE 52100 | B                  |
| F 52099)   |                    | *******         | 145 02100            |                    |
| E 52100  | ******             | ******          | NE 52100             | Α                  |
| E 52107  |                    |                 |                      |                    |
| * Ameri  | ican Iron          | and Stee        | el Institut          | e.                 |
|  |                    |                 |                      |                    |

tal p and Iron

1,579 0,335 1,197 9,235 5,499 1,728 0,000

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## Production\*\*

(Short Tons)

Secondary

as metal

and

Total

% of World

Smelter

| 10           |                      |                        |      | Ore       | Production | Imports* | in Alloys | Production; |
|--------------|----------------------|------------------------|------|-----------|------------|----------|-----------|-------------|
| S. A. S.     |                      |                        | 1930 | 697,195   | 1925       | 408,577  | 467,200   | 1,545,500   |
|              |                      |                        | 1931 | 521,356   | 51 to      | 292,946  | 347,000   | 1,097,500   |
| Cons         | umption              | n‡                     | 1932 | 272,005   | 1929       | 195,995  | 248,200   | 588,500     |
|              |                      | wals on                | 1933 | 225,000   | 1020       | 143,715  | 338,100   | 709,000     |
|              | New                  | Account*<br>New        | 1934 | 244,227   | 17         | 213,330  | 377,400   | 823,000     |
| 1930         | Refined              | and Old                | 1935 | 381,298   | 23         | 257,180  | 448,900   | 1,037,700   |
| 1931         | 632,500<br>451,050   | 1,099,500<br>798,000   | 1936 | 611,410   | 33         | 190,339  | 484,600   | 1,307,100   |
| 1932         | 259,600<br>339,350   | 508,000<br>677,500     | 1937 | 834,661   | 32         | 279,874  | 532,100   | 1,481,569   |
| 1934         | 322,650<br>441,350   | 700,000<br>890,500     | 1938 | 562,328   | 25         | 252,164  | 359,800   | 1,064,694   |
| 1936         | 656,200              | 1,141,000              | 1939 | 712,675   | 30         | 336,297  | 499,700   | 1,301,283   |
| 1937<br>1938 | 694,906<br>406,994   | 1,227,000<br>767,000   | 1940 | 909,084   |            | 491,343  | 532,046   | 1,653,089   |
| 1939         | 714,873<br>1,008,785 | 1,215,000<br>1,541,000 | 1941 | 966,072   |            | 524,974† | 726,396   | 1,814,992   |
| 1941         | †                    | †                      | 1942 | 1,100,000 |            | *****    | ******    | *******     |

U. S. Smelter

Production

from

**Domestic** 

For consumption plus material entering under bond.

Nine months total.

\*\*—Minerals Year Book.

## **Exports**

|  | Short<br>Tons | Ratio U. S.<br>Exports to<br>U. S.<br>Production | U. S. Exports<br>to Axis<br>Countries | % of U. S.<br>Exports to<br>Axis<br>Countries |
|--|---------------|--|---------------------------------------|---|
| 1930                                   | 376,647       | 54%  |                                       |   |
| 1931                                   | 278.937       | 6307   | ******                                |   |
| 1020                                   | 164,111       | 6007   | ******                                | ****  |
| 1000                                   |               | 00/0   | ****                                  | ****  |
| 1004                                   | 174,627       | 11%  | 2 2 2 2 4 4 4                         | ****  |
| 1934                                   | 312,743       | 128%   | ******                                | ****  |
| 1935                                   | 302,873       | 79%  | ******                                |   |
| 1936                                   | 262,417       | 43%  | 107,000                               | 35%   |
| 1937                                   | 350.317       | 4207   | 149,500                               | 57%   |
| 1938                                   | 422.014       | 75%  | 221,000                               | 63%   |
| 1939                                   | 427,579       | 8007   | 186,500                               | 4407  |
| 1940                                   | 427,944       | 4707   | 154,500                               | 3807  |
| 1941                                   | 107.794°      | 1107 9   | 21,500†                               | 00/0  |
|  | 107,704       | 11/0   | 21,000                                | ****  |
| <ul> <li>Nine months total.</li> </ul> |               |  |                                       |   |
| †-January through Ma                   | rch.          |  |                                       |   |

#### Stocks\*

|                   | Refined     | Blister and<br>Materials<br>in Solution | Total      |
|-------------------|-------------|---|------------|
| 1930              | 307,500     | * * * * * * *                           |            |
| 1931              | 462,300     | ******                                  |            |
| 1932              | 502,000     | ******                                  |            |
| 1933              | 406,500     | ******                                  |            |
| 1934              | 284,500     | ******                                  |            |
| 1935              | 175,000     |   |            |
| 1936              | 110,000     |   |            |
| 1937              | 179,000     | 214,000                                 | 393,000    |
| 1937              | 181,000     | 233,000                                 | 414,000    |
| 1938              |             |   |            |
| 1939              | 95,500      | 260,000                                 | 355,500    |
| 1940              | 91,500      | 243,000                                 | 334,500    |
| 1941              | 77,500      | 240,000                                 | 317,500    |
| *-As of end of th | e year. Dat | a from Minerals                         | Year Book. |

# Copper Production (Short Tons) Smelter Imports Secondary 279,874 532,100 1937 834,661 1938 562,328 359,800 336,297 1939 712,675 499,700 491,343 1940 909,084 532,046 524,974 966,072 726,396 1,100,000 1942

<sup>\*—</sup>No account is taken of consumers stocks.
†—Unable to publish due to confidential nature of foreign trade data.
‡—Minerals Year Book.

<sup>-</sup>New and old, domestic and foreign.

# UMINUME

# MAGNESIUM:

# **Primary Aluminum\***

(Short Tons)

|      | Production | Total<br>Imports† | Total<br>Exports† | Apparent<br>Consump-<br>tion | Ratio of<br>U. S. Pro-<br>duction to<br>World<br>Production |
|------|------------|-------------------|-------------------|------------------------------|---|
| 1930 | 114,518    | 14,230            | 8,665             | 70,932                       |   |
| 1931 | 88,735     | 7,416             | 2,350             | 58,497                       | 36.0%   |
| 1932 | 52,469     | 4,092             | 2,218             | 34,844                       | 31.0%   |
| 1933 | 42,549     | 7,623             | 2,853             | 51,269                       | 27%   |
| 1934 | 37,088     | 9,296             | 4,183             | 68,281                       | 20%   |
| 1935 | 59,644     | 10,646            | 1,985             | 95,823                       | 21%   |
| 1936 | 112,466    | 12,781            | 803               | 137,722                      | 28%   |
| 1937 | 146,340    | 22,589            | 2,692             | 167,979                      | 27%   |
| 1938 | 143,441    | 8,870             | 6,309             | 89,523                       | 22%   |
| 1939 | 163,545    | 14,336            | 37,085            | 167,645                      | 22%   |
| 1940 | 206,280    | 18,084            | 27,841            | 227,017                      | 23%   |
| 1941 | 307,500    | 9,768             | 5,123             |                              |   |

<sup>\*-</sup>Bureau of Mines-"Minerals Year Book."

tion; 500 500

)89 192

#### (In Pounds)

|      | Production          | Sales      | Imports | Exports    | Apparent<br>Consumption |
|------|---------------------|------------|---------|------------|-------------------------|
| 1937 |                     | 4,539,980  |         |            |                         |
| 1938 | 6,433,390           | 4,819,617  | *60     | †2,100,000 | 2,719,700               |
| 1939 | 6,700,122           | 10,650,121 | *76     | †4,200,000 | 6,450,200               |
| 1940 | 12,521,726          | 12,823,633 |         | 1,668,765  | 11,154,868              |
| 1941 | \$30,000,000        | *******    |         |            | ********                |
| 1942 | ‡ <b>76,500,000</b> |            |         |            |                         |
|      |                     |            |         |            |                         |

#### Consumption of Magnesium-Rich Alloy

| Structural products      |   |   |    |    |  |  |      |  |  |  | <br> |  |  |     |  | 64% |
|--------------------------|---|---|----|----|--|--|------|--|--|--|------|--|--|-----|--|-----|
| Aluminum, zinc and other | a | H | 0y | /8 |  |  | <br> |  |  |  | <br> |  |  | . , |  | 32% |
| Scavenger and deoxidizer |   |   |    |    |  |  |      |  |  |  |      |  |  |     |  | 4%  |

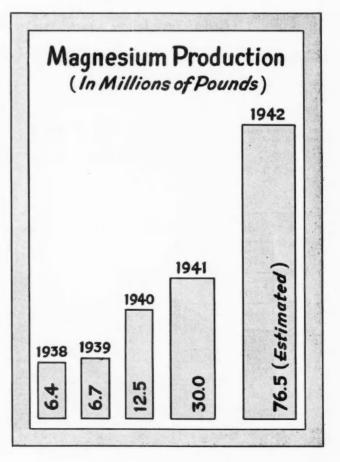
#### Of Structural Products Sold or Used

| Aircraft industry used                  | 75% |
|---|-----|
| Automotive industry used                | 10% |
| Portable machine and tool industry used | 6%  |
| Textile, foundry and others used        | 9%  |

# **Aluminum Production Rate** End of the Year (Short Tons) 163,500 (Actual) 143,000 (Actual) 1,000,000 250,000

1940

1941



1938

1939

<sup>†-</sup>Includes scrap.

<sup>\*—</sup>Includes alloy scrap. †—Estimated. ‡—Estimated capacity based on expansion of Dow Chemical Co. plants and new plant of Todd-Shipbuilding Corp.

# LEAD



SUSTAINED domestic production of lead, plus imports substantially greater than normal, are supplying all war needs and building a government stock pile, Erwin Vogelsang, chief, WPB tin and lead branch revealed on October 21, 1942.

"Lead is practically unique among metals today, for it is the one important metal in which a shortage does not exist at the present time. However, control must be maintained to assure an adequate supply for any unforeseen requirements," he said.

# **Primary Refined Lead\***

(Short Tons)

|  | PRIMARY LEAD REFINED FRODUCTION  |   |  | Total  | Total<br>Domestic   | Exports   |  |  | Apparent   |   |
|--|--|---|--|--|---|---|--|--|--|---|
|  | From Domestic<br>Ore and<br>Base Bullion   | From<br>Foreign<br>Ores   | From<br>Foreign Base<br>Bullion  | Refined<br>Primary<br>Lead<br>Produced   | Imports<br>of<br>Refined<br>Lead  | Supply<br>of<br>Refined<br>Lead (2)   | of<br>Refined<br>Primary<br>Lead   | Supply<br>Available<br>for<br>Consumption (3)  | Recovery<br>of<br>Secondary<br>Lead  | Consumption of All Lead, Primary and Secondary**  |
| 1930<br>1931<br>1932<br>1933<br>1934<br>1935<br>1936<br>1937<br>1938<br>1939<br>1939 | 249,713<br>299,841<br>310,505<br>387,698<br>443,142<br>331,964<br>420,967<br>433,065 | 34,348<br>22,254<br>21,747<br>7,677<br>10,241<br>13,659<br>11,401<br>23,393<br>32,862<br>24,652<br>83,563<br>74,166 | 34,945<br>30,250<br>11,277<br>6,286<br>1,154<br>396<br>57<br>782<br>18,843<br>38,416<br>16,551<br>26,284 | 643,033<br>442,764<br>281,941<br>263,676<br>311,236<br>324,560<br>399,156<br>467,317<br>383,669<br>484,035<br>533,179<br>570,967 | 209<br>44<br>63<br>283<br>1,322<br>2,590<br>2,238<br>1,905<br>5,388<br>149,899<br>179,086 (1) | 643,242<br>281,985<br>263,739<br>311,519<br>325,882<br>401,746<br>469,555<br>386,574<br>489,423<br>683,068<br>750,053 (1) | 48,307<br>21,514<br>23,516<br>22,835<br>5,909<br>6,982<br>18,313<br>20,091<br>45,866<br>74,392<br>49,079<br>13,494 (1) | 594, 935<br>258, 469<br>240, 904<br>305, 610<br>318, 900<br>383, 433<br>449, 464<br>339, 708<br>415, 031<br>633, 989<br>736, 559 (1) | 255,800<br>234,700<br>198,300<br>224,500<br>208,400<br>270,400<br>262,900<br>275,100<br>224,900<br>241,500<br>260,348<br>397,146 | 768,600<br>567,700<br>416,700<br>449,500<br>488,000<br>538,900<br>633,550<br>678,700<br>546,000<br>687,000<br>782,000 |

1932 1933 1934

1935

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Kan Ken

(1)-Nine Months.

# **Lead Stocks at Smelters and Refineries\***

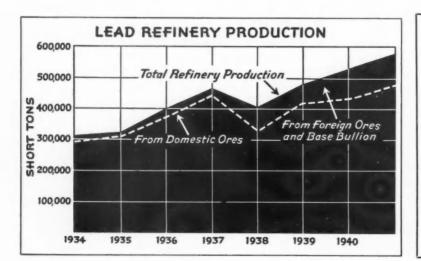
(End-of-Year Data—Short Tons)

| Refined pig head   | 1936<br>165,159<br>6,697 | 1937<br>119,837<br>9,294  | 1938<br>102,489<br>13,413 | 1939<br>52,783<br>5,994   | 1940<br>32,458<br>8,468  | 1941<br>15,973<br>4,212  |
|--|--------------------------|---------------------------|---------------------------|---------------------------|--------------------------|--------------------------|
| 1 A could be have be till and  | 171,856                  | 129,131                   | 115,902                   | 58,777                    | 40,926                   | 20,185                   |
| Lead in base bullion: At smelters and refiners In transit to refineries In process at refineries | 9,187<br>1,070<br>14,100 | 10,959<br>2,219<br>14,413 | 18,693<br>2,339<br>16,690 | 10,337<br>3,521<br>15,958 | 9,166<br>3,457<br>18,141 | 8,594<br>2,215<br>17,709 |
| Lead in ore and matte and in   | 24,357                   | 27,591                    | 37,722                    | 29,816                    | 30,764                   | 28,518                   |
| process at smelters  | 50,098                   | 52,081                    | 58,332                    | 59,486                    | 71,722                   | 51,446                   |
| Total Stocks   | 246,311                  | 208,803                   | 209,956                   | 148,079                   | 143,412                  | 100,149                  |
|  |                          |                           |                           |                           |                          |                          |

<sup>\*</sup> Minerals Year Book as reported by American Bureau of Metal Statistics.

# Pig Lead Exports\*

(Short Tons) Per Cent of **Total Pig** Pig Lead Total U. S. Exports Lead **Exported** to Exports to All Countries Germany to Germany and Japan and Japan 5,909 4,454 5,335 1934 75% 6,982 18,313 1835 48% 1936 8,631 20,091 7,888 39 1938 45,866 31,295 68 74,392 23,755 58% 1939 43,123 1940 50% 78% (1) 11.958 1941 5,375 (1) 4,216 (1)



# NICKEL

\*-Minerals Year Book.

(Short Tons)

|      | Primary<br>U. S.<br>Production | Secondary<br>U. S.<br>Production† | Imports<br>All forms |
|------|--------------------------------|-----------------------------------|----------------------|
| 1931 | 373                            | 2,070                             | 17,899               |
| 1932 | 195                            | 1,450                             | 10.765               |
| 1933 | 126                            | 1,650                             | 26,480               |
| 1934 | 157                            | 1.850                             | 29,298               |
| 1935 | 160                            | 1.950                             | 37.848               |
| 1936 | 107                            | 1,965                             | 53,136               |
| 1937 | 219                            | 2,400                             | 54,435               |
| 1938 | 416                            | 2,300                             | 29,530               |
| 1939 | 394                            | 2,920                             | 64,638               |
| 1940 | 554                            |                                   | 92,250               |

\*-Bureau of Mines, "Minerals Year Book.

†—Recovered as metal and in nonferrous alloys and salts.

<sup>(1)—</sup>Total for nine months'(2)—Excluding stocks on hand at beginning of year.

<sup>(3)-</sup>Not including stocks on hand.

# PETROLEUM:

**MATERIALS** 

# **Gasoline Stocks\***

n

al

(End-of-the-Year)
(Barrels)

| Finished<br>at<br>Refineries | Natural  | Total<br>Stocks ‡   |
|------------------------------|--|---|
| 31,329,000                   | 3,197,000  | 49,404,000  |
| 29,971,000                   | 3,311,000  | 52,616,000  |
| 28,311,000                   | 3,740,000  | 48,205,000  |
| 31,328,000                   | 3,698,000  | 50,647,000  |
| 37,124,000                   | 4,055,000  | 56,382,000  |
| 46,234,000                   | 4,758,000  | 69,892,000  |
| 41,805,000                   | 4,830,000  | 65,949,000  |
| 51,920,000                   | 4,421,000  | 77,301,000  |
| 50,807,000                   | 5,704,000  | 77,943,000  |
| 56,325,000                   | 4,275,000  | 86,159,000  |
| 44,623,000                   | 4,996,000  | 64,224,000  |
|                              | at<br>Refineries<br>31,329,000<br>29,971,000<br>28,311,000<br>31,328,000<br>37,124,000<br>46,234,000<br>41,805,000<br>51,920,000<br>50,807,000<br>56,325,000 | at Refineries Natural 31,329,000 3,197,000 29,971,000 3,311,000 28,311,000 3,740,000 31,328,000 3,698,000 37,124,000 4,055,000 46,234,000 4,758,000 41,805,000 4,830,000 51,920,000 4,421,000 50,807,000 5,704,000 56,325,000 4,275,000 |

\*-Survey of Current Business.

†-End of November data.

‡—Finished, Unfinished and Natural Gasoline at refineries, bulk terminals and in transit.

# Domestic Demand for Lubricating Oil\*

(Thousands of Barrels)

|                                      |   | Auton                                     |                                 |  |   |   |
|--------------------------------------|---|---|---------------------------------|--|---|---|
| Year                                 | Passenger<br>Cars                         | Trucks                                    | Busses                          | Total  | Industrial  | Total<br>Demand                                       |
| 1936<br>1937<br>1938<br>1939<br>1940 | 8,503<br>8,195<br>8,245<br>8,390<br>9,090 | 2,305<br>2,185<br>2,298<br>2,327<br>2,406 | 197<br>199<br>205<br>213<br>225 | 10,716<br>11,005<br>10,579<br>10,748<br>10,930<br>11,721 | 11,607<br>12,318<br>10,654<br>12,965<br>13,760<br>(1) | 22,323<br>23,323<br>21,233<br>23,713<br>24,690<br>(1) |

\*-Minerals Year Book.

(1)-Publication suspended.



# **Automotive Consumption of Lubricants\***

(Thousands of Barrels)

|                               | Passeng      | er Cars      | Tru          | eks          | Busses    |           |  |
|-------------------------------|--------------|--------------|--------------|--------------|-----------|-----------|--|
| Use                           | 1940         | 1941         | 1940         | 1941         | 1940      | 1941      |  |
| Crankcase OilTransmission Oil | 7,800<br>590 | 8,423<br>667 | 2,113<br>214 | 2,176<br>230 | 181<br>32 | 190<br>35 |  |
| Total—Lubricating Oil         | 8,390<br>531 | 9,090<br>600 | 2,327<br>107 | 2,406<br>115 | 213<br>9  | 225<br>10 |  |
| Total-Lubricants              | 8,921        | 9,690        | 2,434        | 2,521        | 222       | 235       |  |

\*-Minerals Year Book.

# Gasoline Consumption—by States\* (Gallons—000 Omitted)

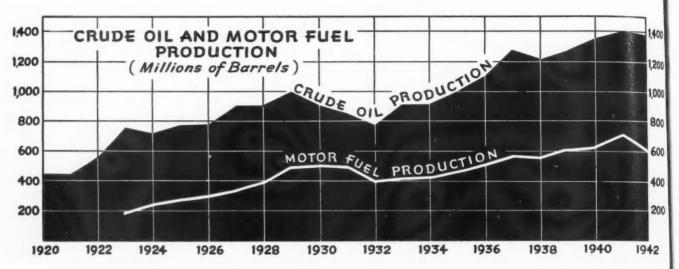
| STATE                                   | 1938                 | 1939                 | 1940                 | 1941              | 1942 †     | Change—1942<br>over 1941 |
|---|----------------------|----------------------|----------------------|-------------------|------------|--------------------------|
| Alabama                                 | 230.277              | 246.507              | 264,908              | 328.414           | 319.059    | -2.85                    |
| Arizona                                 | 102,526              | 107,114              | 110.716              | 128.157           | 128,790    | *****                    |
| Arkansas.                               | 169.679              | 182,233              | 190.925              | 224.278           | 209.952    | - 6.39                   |
| California                              | 1,752,332            | 1.837.912            | 1.927.973            | 2,241,085         | 2.469.609  | +10.19                   |
| Colorado                                | 226.965              | 237,669              | 251.012              | 267,029           | 238,140    | -10.82                   |
| Connecticut                             | 326,262              | 345,105              | 380.876              | 421.468           | 342.144    | -18.83                   |
| Delaware                                | 55.776               | 58,428               | 62.799               | 68.118            | 55,647     | -18.31                   |
| Delaware District of Columbia           | 139,291              | 149,978              | 169.127              | 191,552           | 155,520    | -18.82                   |
| Florida                                 | 338,603              | 365,830              | 407.939              | 475.696           | 441.045    | - 7.29                   |
| Florida                                 | 338,787              | 358.292              | 392.550              | 449.933           | 356,967    | -20.67                   |
| Georgia<br>Idaho                        | 94,700               | 100.270              | 106.992              | 117.011           | 109.593    | - 6.34                   |
|   | 1.331.506            | 1.419.723            | 1.509.632            | 1.637.445         | 1.461.888  | -10.73                   |
| Illinois                                | 631.342              | 670.870              | 721.360              | 821.703           | 762.048    | - 7.26                   |
| Indiana                                 | 528.091              | 550.333              | 572.755              | 612.269           | 560.358    | - 8.48                   |
| lowa                                    |                      | 476.833              | 501.593              | 540,622           | 504.954    | - 6.60                   |
| Kansas                                  | 468,810              | 274.901              | 292.095              | 333.417           | 293.058    | -12.11                   |
| Kentucky                                | 256,517              | 261.240              | 278.339              | 343.508           | 281,880    | -17.95                   |
| Louisiana                               | 247,370              |                      | 157.361              | 173.811           | 136.323    | -21.57                   |
|   | 144,866              | 150,137              | 314,606              | 365.521           | 316.388    | -13.45                   |
| Maryland                                | 271,956              | 291,666              | 747.204              | 804.496           | 613.089    | -23.80                   |
| Massachusetts                           | 690,185              | 721,115              |                      | 1.392.274         | 1.236.384  | -11.20                   |
| Michigan                                | 1,053,961            | 1,153,117<br>550,677 | 1,259,108<br>582,155 | 608,213           | 560,601    | - 7.83                   |
| Minnesota                               | 529,731              |                      | 219.202              | 258.833           | 256.122    | - 1.05                   |
| Mississippi                             | 193,860              | 209,493              | 698.181              | 775.837           | 660,231    | -14.91                   |
| Missouri                                | 608,554              | 654,770              | 137.591              | 148,387           | 130,491    | -12.07                   |
| Montana                                 | 117,604              | 126,521<br>235,489   | 236,437              | 251,545           | 241,299    | - 4.08                   |
| Nebraska                                | 225,442              | 43.880               | 43.799               | 49.753            | 53,460     | + 7.45                   |
| Nevada                                  | 38,665               | 92.578               | 95,827               | 102.038           | 73.386     | -28.08                   |
| New Hampshire                           | 85,156               | 872.656              | 924.961              | 1.007.629         | 840.780    | -16.56                   |
| New Jersey                              | 829,424<br>96.362    | 101.946              | 110.465              | 122,194           | 100.116    | -18.07                   |
| New Mexico.                             |                      | 1.900.716            | 1.970.554            | 2.058.071         | 1.616.193  | -21.47                   |
| New York                                | 1,802,216<br>400,949 | 429.606              | 459,409              | 542.774           | 430.596    | -20.67                   |
| North Carolina                          | 127,298              | 131,739              | 152.784              | 165.782           | 175.446    | + 5.82                   |
| North Dakota.                           |                      | 1.371.266            | 1,470,921            | 1.639.314         | 1.506.843  | - 8.09                   |
|   | 1,278,825            |                      | 444.507              | 477.436           | 438,372    | - 8.19                   |
| Oklahoma<br>Oregon                      | 408,730              | 426,667<br>244.677   | 262.512              | 303.646           | 286,740    | - 5.57                   |
|   | 229,684              | 1.482.428            | 1,581,974            | 1,704,947         | 1.418.391  | -16.81                   |
| Pennsylvania                            | 1,403,587            | 129.878              | 133.964              | 147.280           | 119.070    | -19.16                   |
| Rhode island                            | 120,988              |                      | 234 . 234            | 275.320           | 219,672    | -20.22                   |
|   | 195,557              | 212,325              |                      | 152.624           | 145.800    | - 4.48                   |
|   | 129,335              | 133,292<br>288,737   | 143,712<br>326,967   | 385.816           | 363.771    | - 5.72                   |
|   | 280,860              |                      |                      | 1,673,237         | 1.788.723  | + 6.90                   |
|   | 1,270,370            | 1,340,893            | 1,419,858            | 116.893           | 113.967    | - 2.51                   |
|   | 92,950               | 99,746               | 107,194              |                   | 54.918     | -26.97                   |
|   | 64,324               | 68,018               | 70,807               | 75,189<br>497,356 | 411.156    | -17.34                   |
|   | 355,170              | 382,097              | 417,603              | 441,440           | 451,251    | + 2.22                   |
|   | 338,405              | 349,454<br>204,917   | 379,004<br>221,005   | 240.188           | 198.045    | -17.55                   |
|   | 190,396              | 566.724              | 590.070              | 636.223           | 588.303    | - 7.54                   |
|   | 542,464              | 68.011               | 70.060               | 79.049            | 63,423     | -19.77                   |
| *************************************** | 61,844               | 00,011               | 70,000               | 13,043            | 03,423     | -10.77                   |
| Total—United States                     | 21,418,572           | 22,678,474           | 24,125,627           | 26,874,821        | 24,300,000 | - 9.59                   |

\*-American Petroleum Institute.

†-Partly estimated by Automotive and Aviation Industries.

MATERIALS

# PETROLEUM=

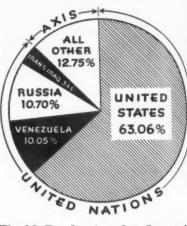


# **World Production of Crude Petroleum\***

Thousands of Barrels

| Country                   | 1937      | 1938         | 1939           | 1940           | 1941           | Per Cent o |
|---------------------------|-----------|--------------|----------------|----------------|----------------|------------|
| North America             | 2045      |              |                |                | 15.0           |            |
|                           | 2.044     | 0.000        | 7 020          | 0. 201         | 10 100         | 45         |
| Canada                    | 2,944     | 6,966        | 7,838          | 8,591          | 10,125         | .45        |
| Mexico                    | 46,907    | 38,506       | 42,898         | 44,036         | 43,837         | 1.97       |
| Trinidad                  | 15,503    | 17,737       | 19,270         | 20,219         | 21,211         | .95        |
| United States             | 1,279,160 | 1,214,355    | 1,264,962      | 1,353,214      | 1,404,182      | 63.06      |
| Other North America       | 33        | 78           | 112            | 142            | 150            | .01        |
| Total-North America.      | 1,344,547 | 1,277,642    | 1,335,080      | 1,426,202      | 1,479,505      | 66.44      |
| outh America              |           |              |                |                |                |            |
| Argentina                 | 16,355    | 17,076       | 18,613         | 20,609         | 21,763         | .98        |
| Bolivia                   | 122       | 226          | 215            | 288            | 230            | .01        |
| Columbia                  | 20,599    | 21,582       | 23,857         | 25,593         | 24,553         | 1.10       |
| Ecuador                   | 2,161     | 2,246        | 2,313          | 2,349          | 1.557          | .07        |
| Peru                      | 17.457    | 15.839       | 13,508         | 12,126         | 11.922         | .53        |
| Venezuela                 | 186,230   | 188,174      | 206,470        | 185,570        | 223,784        | 10.05      |
| Total—South America.      | 242,924   | 245,143      | 264,976        | 246,535        | 283,809        | 12.74      |
| Europe                    |           |              |                |                |                |            |
| Albania                   | 619       | 752          | 934            | 1.497          | 1.381          | .06        |
| Czechoslovakia            | 123       | 130          | 120            | 119            | 109            | 8          |
| France                    | 502       | 513          | 500            | 496            | 479            | .02        |
|                           | 3,176     | 3.861        | 4.487          | 4.544          | 4.438          | .20        |
| Germany                   | 221       | 383          | 693            | 719            | 692            | .03        |
| Austria                   |           |              |                |                |                |            |
| Hungary                   | 16        | 288          | 1,103          | 1,755          | 2,474          | ,11        |
| Italy                     | 110       | 101          | 91             | 57             | 46             | §          |
| Poland                    | 3,716     | 3,763        | 3,898          | 3,891          | 3,319          | .15        |
| Rumania                   | 52,452    | 48,487       | 45,483         | 42,182         | 38,147         | 1.71       |
| U.S.S.R.†                 | 193,241   | 204,956      | 216,866        | 218,600        | 238,150        | 10.70      |
| Other Europe              | 4         | 9            | 10             | 10             | 10             | 8          |
| Total—Europe†             | 254,180   | 263,243      | 274,185        | 273,870        | 289,245        | 12.9       |
| Asia                      |           |              |                |                |                |            |
| Bahrein Island            | 7.762     | 8.298        | 7.589          | 7.074          | 6,794          | .31        |
| Burma                     | 7.848     | 7.538        | 7.873          | 7.731          | 7.762          | .35        |
| India, British            | 2.162     | 2.488        | 2.327          | 2,250          | 2.270          | .10        |
| Iran (Persia)             | 77,804    | 78.372       | 78,151         | 66,900         | 64,000         | 2.87       |
| Iraq                      | 31,836    | 32.643       | 30,791         | 24,225         | 12,650         | .57        |
| Japan (incl. Taiwan)      | 2.488     | 2.511        | 2.654          | 2.639          | 2,659          | .12        |
|                           |           |              | 62.087         | 62.011         | 53.704         | 2.41       |
| Netherlands Indies        | 56,724    | 57,318       |                |                |                |            |
| Sakhalin                  | 3,656     | 3,821        | 4,000          | 4,000          | 4,000          | .18        |
| Sarawak and Brunei        | 6,009     | 6,913<br>495 | 7,097<br>3,934 | 7,047<br>5,365 | 6,864<br>5,871 | .31        |
| Total—Asia‡               | 196.354   | 200,397      | 206,503        | 189,242        | 166,574        | 7.48       |
|                           |           |              |                |                |                |            |
| Africa                    | 4: 400    | 4 804        | 4 000          | 0.000          | 7 000          | .35        |
| Other Africa              | 1,198     | 1,581<br>27  | 4,666          | 6,053<br>27    | 7,659<br>27    | .33        |
| Total Africa              | 1,218     | 1,608        | 4,693          | 6,080          | 7,686          | .35        |
| Australia and New Zealand | 4         | 4            | 3              | 3              | 3              | *****      |
| Undistributed             | 4         | 4            | 4              | 14             | 14             |            |
| World Total               | 2.039.231 | 1,988,041    | 2,085,444      | 2,141,946      | 2,226,836      | 100.00     |

\*—Minerals Year Book—Compiled by B. B. Waldbauer, †—Includes U.S.S.R. fields in Asia other than Sakhalin. ‡—Exclusive of U.S.S.R. fields in Asia, which are included with U.S.S.R. in Europe, ‡—Total equals approximately.01 per cent.



World Production by Countries

# **Production of Motor**

Thousands

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12.74

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of

569

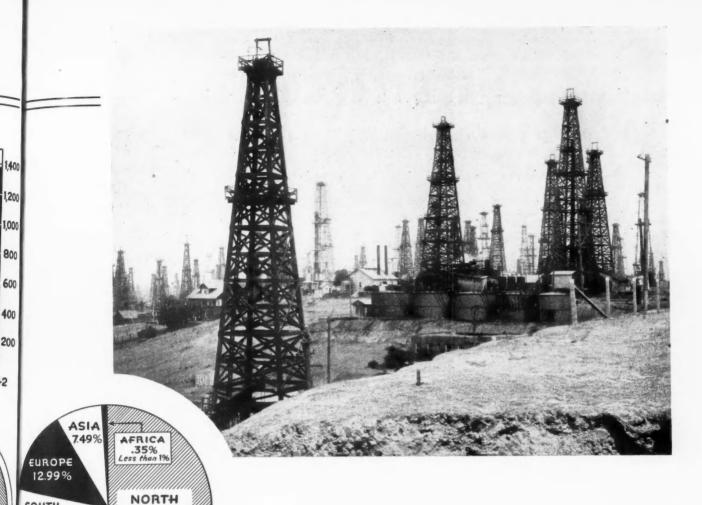
523

|                       | 1936    | 1937    |
|-----------------------|---------|---------|
| Motor Fuel            |         |         |
| Production            | 516,266 | 571,727 |
| Imports               | 78      | 144     |
| Exports               | 28,646  | 38,306  |
| Stocks, end of period | 60,437  | 74,650  |
| Domestic demand       | 481,606 | 519,352 |
| Lubricating Oil       |         |         |
| Production            | 30,927  | 35,321  |
| Imports               | 4       | 7       |
| Exports               | 8,691   | 10,975  |
| Stocks, end of period | 6,482   | 7,512   |
| Domestic demand       | 22,323  | 23,323  |
|                       |         |         |

\*-Minerals Year Book.

†-January through September.

‡-Figures not available.



World Production by Continents

AMERICA

66.44%

# Fuel and Lubricating Oil\*

of Barrels

or

lds

42

SOUTH

12.74%

AMERICA

| 1938            | 1939    | 1940    | 1941    | 1942§   |
|-----------------|---------|---------|---------|---------|
| 589,162         | 611,043 | 616,695 | 690,958 | 590,000 |
| 79              | 47      | 97      | †596    | 1       |
| 50,109          | 44,638  | 25,377  | 116,005 | 1       |
| 70,779          | 81,722  | 83,647  | 90,688  | 1       |
| <b>523</b> ,003 | 555,509 | 589,490 | ‡       | ‡       |
| 30,826          | 35,036  | 36,765  | 39,539  | 38,600  |
| 7               | 5       | 11      | +       | 1       |
| 9,417           | 11,881  | 10,461  | 16,920  | 1       |
| 7,695           | 7,142   | 8,767   | 8,127   | 1       |
| 21,233          | 23,713  | 24,690  | ‡       | ‡       |
|                 |         |         | 0.      |         |

%-Estimate based on eleven months total.

# Estimates of Proved Oil Reserves in U. S.\*

By States, as of January 1

Millions of Barrels

| State                       | 1935†  | 1937†  | 1938†  | 1939†  | 1940†  | 1941†  | 1942;  |
|-----------------------------|--------|--------|--------|--------|--------|--------|--------|
| Eastern States              |        |        |        |        |        |        |        |
| Illinois                    | 37     | 28     | 59     | 432    | 382    | 315    | 334    |
| Indiana                     | 5      | 3      | 7      | 6      | 14     | 14     | 23     |
| Kentucky                    | 50     | 39     | 38     | 49     | 44     | 41     | 36     |
| Michigan                    | 64     | 63     | 46     | 74     | 51     | 35     | 56     |
| New York                    | 75     | 66     | 45     | 40     | 35     | 65     | 60     |
| Ohio                        | 40     | 32     | 30     | 33     | 32     | 30     | 37     |
| Pennsylvania                | 340    | 307    | 218    | 200    | 183    | 188    | 171    |
| West Virginia               | 40     | 32     | 28     | 50     | 46     | 53     | 50     |
| Total                       | 651    | 570    | 471    | 884    | 787    | 741    | 767    |
| Central and Southern States |        |        |        |        |        |        |        |
| Arkansas                    | 103    | 87     | 171    | 332    | 320    | 306    | 295    |
| Kansas                      | 390    | 590    | 607    | 763    | 726    | 692    | 690    |
| Louisiana                   | 513    | 657    | 1,049  | 1,180  | 1,173  | 1,216  | 1,330  |
| Mississippi                 | *****  | *****  |        | *****  | 7      | 40     | 80     |
| New Mexico                  | 451    | 581    | 739    | 703    | 687    | 692    | 675    |
| Oklahoma                    | 1,235  | 1,384  | 1,311  | 1,206  | 1,063  | 1,002  | 1,036  |
| Texas                       | 6,643  | 8,343  | 9,692  | 10,180 | 9,768  | 10,624 | 10,976 |
| Total                       | 9,335  | 11,642 | 13,569 | 14,364 | 13,744 | 14,572 | 15,082 |
| Mountain States             |        |        |        |        |        |        |        |
| Colorado                    | 16     | 19     | 19     | 22     | 20     | 23     | 23     |
| Montana                     | 102    | 115    | 109    | 99     | 94     | 89     | 86     |
| Wyoming                     | 267    | 260    | 280    | 327    | 306    | 305    | 304    |
| Total                       | 385    | 394    | 408    | 448    | 420    | 417    | 413    |
| Pacific Coast—California    | 3,261  | 3,251  | 3,303  | 3,710  | 3,532  | 3,291  | 3,323  |
| Other States                |        | *****  | *****  | *****  |        | 4      | 4      |
| Total—United States         | 13,632 | 15,857 | 17,751 | 19,406 | 18,483 | 19,025 | 19,589 |

From reports of Committee on Petroleum Reserves, American Petroleum Institute.—Minerals Year Book, 1941.
 Final revised estimates of the amount of crude oil that may be extracted by present methods from fields completely developed or sufficiently explored to permit reasonably accurate calculations.
 Subject to revision.

# RUBBER

# The Baruch Committee Program

(Long Tons per Year)

|        | August, 1942<br>Program | Additional<br>Recommended<br>Capacity | Total<br>Recommended<br>Capacity |
|--------|-------------------------|---------------------------------------|----------------------------------|
| Buna S | 705,000<br>40,000       | 140,000<br>20,000                     | 845,000<br>60,000                |
| Butyl  | 132,000                 | 20,000                                | 132,000                          |
| Total  | 877,000                 | 160,000                               | 1 037 000                        |

# **Present Synthetic Program** Now Building-U.S. Only\*

(Long Tons)

|          | Baruch<br>Report<br>Recommenda-<br>tions | Now<br>Building<br>(Rated<br>Capacity) | % of Recommendations now Building |
|----------|--|--|-----------------------------------|
| Buna S   | 845,000                                  | 705,000                                | 83                                |
| Neoprene | 60,000                                   | 40,000                                 | 67                                |
| Butyl    | 132,000                                  | 68,000                                 | 52                                |
| Total    | 1.037.000                                | 813.000                                | 78                                |

<sup>\*—</sup>Office of Rubber Director.

# **Capacities of Plants Under Directives** for Parts and Materials

(Rated Capacities in Long Tons)

|          | Baruch<br>Report<br>Recommen-<br>dations | Now<br>Under<br>Directives† | % of Baruch<br>Report Required<br>Capacity now<br>under Directives |
|----------|--|-----------------------------|--|
| Buna S   | 845,000                                  | 435,000                     | 51.5   |
| Butyl    | 132,000                                  | 7,000                       | 5.3  |
| Neoprene | 60,000                                   | 10,000                      | 16.6   |
| Total    | 1,037,000                                | 452,000                     | 43.6   |

Office of Rubber Director.

## **Estimated Essential Requirements** U.S. and Canada for 1943\*

(Long Tons)

| U. S. Military                 |    |     |     |    |  |     |     | , |      |      |   |  |  |   |   |  | 312,50 |
|--------------------------------|----|-----|-----|----|--|-----|-----|---|------|------|---|--|--|---|---|--|--------|
| Commercial Vehicles            |    |     |     |    |  |     |     |   |      |      |   |  |  |   |   |  | 65.00  |
| Industrial, Other Military and | C  | iv  | ili | an |  | * ' |     |   | <br> |      |   |  |  |   |   |  | 41.00  |
| Canadian                       |    |     |     |    |  |     |     |   | <br> | <br> |   |  |  |   |   |  | 47,50  |
| Export (as finished goods)     |    |     |     |    |  |     |     |   | <br> | <br> |   |  |  | * |   |  | 105,00 |
| British Deficiency (Buna S)    |    |     |     | ٠. |  |     |     |   |      | <br> |   |  |  | × |   |  | 41,29  |
| Total Essential Requirem       | en | its | . , |    |  | *   | . , | , | <br> | <br> | , |  |  | * | , |  | 612,29 |

<sup>\*-</sup>Office of Rubber Director-Does not include private passenger car requirements.

#### Reclaimed Rubber

(Tons-2240 lbs.)

|       |      |  |   |   |   |  |   |   |   |   | Consumption | Production |
|-------|------|--|---|---|---|--|---|---|---|---|-------------|------------|
| 1929. |      |  |   | * |   |  |   | × |   |   | 217,020     | 214,284    |
| 1930  |      |  |   |   |   |  |   |   |   |   | 153,456     | 160,128    |
|       |      |  |   |   |   |  |   |   |   |   | 123,000     | 129,684    |
| 1932  |      |  |   |   |   |  |   |   |   |   | 77,504      | 75,765     |
| 1933  |      |  |   |   |   |  |   |   | Ĺ |   | 85.003      | 93,586     |
| 1934  |      |  |   |   |   |  |   |   | Ĺ |   | 100.855     | 107,765    |
| 1935  |      |  |   |   |   |  |   | - |   |   | 117,523     | 119,906    |
| 1936  |      |  |   | , |   |  |   |   |   |   | 141,486     | 150,571    |
| 1937  |      |  |   |   |   |  |   |   |   |   | 162,000     | 185,000    |
| 1938  |      |  | 1 |   | - |  |   |   |   | 1 | 120,800     | 122,400    |
| 1939  |      |  |   |   |   |  |   |   |   |   | 182,603     | 195,243    |
|       |      |  |   |   |   |  |   |   |   |   | 187,977     | 190,304    |
| 1941  | <br> |  |   | * | * |  | * |   |   |   |             | 228,524*   |

<sup>\*-</sup>January through October.

### **Approximate Pneumatic Casing Production**

| 1922 | 40,932,000 | 1932 | 40,080,000 |
|------|------------|------|------------|
| 1923 | 45,264,000 | 1933 | 45,300,000 |
| 1924 | 51,636,000 | 1934 | 47,232,000 |
| 1925 | 60,852,000 | 1935 | 49,356,000 |
| 1926 | 61,608,000 | 1936 | 56,040,000 |
| 1927 | 64,440,000 | 1937 | 53,310,000 |
| 1928 | 77,940,000 | 1938 | 40,184,000 |
| 1929 | 68,724,000 | 1939 | 57,613,000 |
| 1930 | 50,964,000 | 1940 | 59,186,000 |
| 1931 | 48,744,000 | 1941 | 61,532,000 |
|      |            |      |            |

# Stocks on Hand as of Dec. 31

(Tons-2240 lbs.)

|      | 1       |      |         |
|------|---------|------|---------|
| 1923 | 72,920  | 1933 | 365,000 |
| 1924 | 56,080  | 1934 | 355,000 |
| 1925 | 51,215  | 1935 | 303,000 |
| 1926 | 72,510  | 1936 | 223,000 |
| 1927 | 99.282  | 1937 | 262,200 |
| 1928 | 65,454  | 1938 | 231,500 |
| 1929 | 122,062 | 1939 | 138,020 |
| 1930 | 201,000 | 1940 | 288,864 |
| 1931 | 322,000 | 1941 |         |
| 1932 | 379,000 | 1942 |         |
|      |         |      |         |

<sup>\*—</sup>End of October figure. †—U.S. and Canada.

#### **Estimated Quarterly Production** of Synthetic Rubber-1943\*

(Long Tons)

|                      |        |        | -Ouarter | 'S      |         |
|----------------------|--------|--------|----------|---------|---------|
|                      | 1      | 2      | 3        | 4       | Total   |
| Buna S               | 3,800  | 13,900 | 59,500   | 118,000 | 195,200 |
| Butyl                | 100    | 1,500  | 3,300    | 13,500  | 18,400  |
| Neoprene .           | 4,400  | 4,900  | 9,100    | 12,000  | 30,400  |
| Buna N<br>Total Syn- | 2,900  | 3,900  | 4,800    | 4,800   | 16,400  |
| thetic               | 11,200 | 24,200 | 76,700   | 148,300 | 260,400 |
| Crude                | -      |        |          |         |         |
| Equivalent           | 10,800 | 22,900 | 70,700   | 136,600 | 241,000 |

<sup>\*-</sup>Office of Rubber Director.

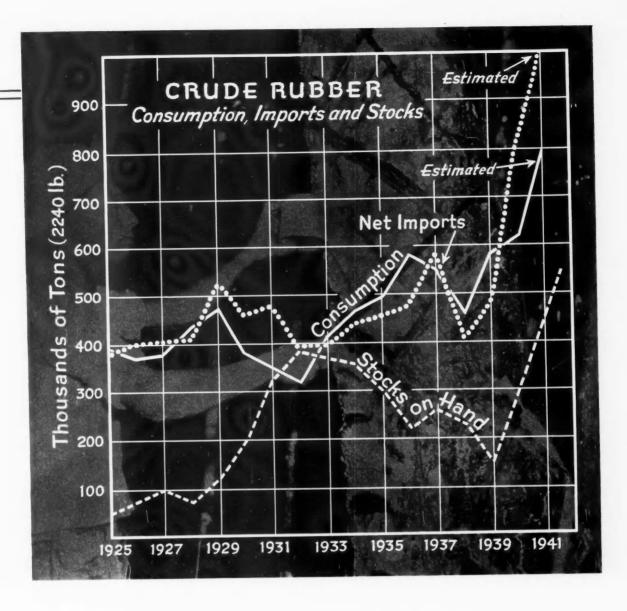
# Estimated Requirements—Supply—Stocks, U.S. and Canada\*

(In Thousands of Long Tons in Terms of Crude Equivalent)

| Requirements | Jan.<br>47 | Feb.<br>95 | Mar.<br>142 | Apr.<br>190 | May 237   | June<br>286 | July<br>340 | Aug.<br>394 | Sept.      | Oct.<br>502 | Nov.<br>557 | Dec.<br>612 | Jan.<br>667 | Feb. 722   | Mar. 777 |
|--------------|------------|------------|-------------|-------------|-----------|-------------|-------------|-------------|------------|-------------|-------------|-------------|-------------|------------|----------|
| Supply       |            | 21<br>366  | 29<br>327   | 37<br>287   | 46<br>249 | 57<br>211   | 75<br>175   | 100<br>146  | 134<br>126 | 175<br>113  | 223<br>106  | 276<br>104  | 334<br>107  | 397<br>115 | 127      |

<sup>\*-</sup>Resultant Stocks obtained by subtracting difference between Requirements and Supply from Initial Stocks of 440,000 tons.

<sup>†-</sup>These include plants now built or finishing without directions.



### Consumption of Crude Rubber in the United States

### U. S. Crude Rubber Imports

|      | **** (1.      | (Long Tons           | )                               |      | Imports  | Reexports     | Net Imports | Per Cent<br>of World |
|------|---------------|----------------------|---------------------------------|------|----------|---------------|-------------|----------------------|
|      |               |                      | Per Cent                        |      |          | — Long Tons — |             | Production           |
|      |               | Total<br>Consumption | Consumed for<br>Tires and Tubes | 1920 | 253,681  | 4,160         | 249,521     | 73.0                 |
| 1921 |               | 169,308              | 76                              | 1921 | 185,452  | 5,716         | 179,736     | 59.6                 |
|      |               | 283,272              | 71                              | 1922 | 301,077  | 4,809         | 296,268     | 72.9                 |
| 1022 |               | 319.704              | 68                              | 1923 | 309,145  | 8,772         | 300,373     | 73.5                 |
|      | + * * + * * * | 328,764              | 82                              | 1924 | 329,412  | 10,309        | 319,103     | 74.9                 |
|      |               |                      | 85                              | 1925 | 400,423  | 14,827        | 385,596     | 73.0                 |
|      |               | 388,476<br>366,156   | 82                              | 1926 | 417.643  | 17,671        | 399,972     | 64.3                 |
|      | *****         |                      | 80                              | 1927 | 431,246  | 27,775        | 403,471     | 66.5                 |
| 1000 |               | 372,996              | 83                              | 1928 | 439,731  | 32,159        | 407,572     | 62.3                 |
| 1020 |               | 437,004              | 81                              | 1929 | 565,087  | 36,485        | 528,602     | 61.2                 |
| 1029 |               | 467,400              | 78                              | 1930 | 487,628  | 30,205        | 457,423     | 55.7                 |
|      |               | 375,996              | 77                              | 1931 | 501,788  | 25,609        | 476,179     | 59.5                 |
|      | ******        | 355,188              |                                 | 1932 | 414,668  | 20.937        | 393,731     | 55.6                 |
|      |               | 336,744              | 73                              | 1933 | 418,902  | 20,576        | 398.326     | 46.7                 |
| 1933 |               | 412,368              | 71                              | 1934 | 463,018  | 23,856        | 439,162     | 43.1                 |
| 1934 |               | 462,480              | 69                              |      | 467,146  | 11,390        | 455,756     | 52.2                 |
|      |               | 491,544              | 71                              | 1935 | 488,145  | 12,581        | 475,564     | 55.4                 |
| 1936 |               | 575,000              | 71                              | 1936 | 600,476  | 7,948         | 592,528     | 52.0                 |
| 1937 |               | 543,599              | 71                              | 1937 | 412,092  | 5,652         | 406,440     | 45.4                 |
| 1938 |               | 437,031              | 66                              | 1938 |          | 13,125        | 486,491     | 48.4                 |
| 1939 |               | 577,591              | 71                              | 1939 | 499,616  | 7,060         | 811,182     | 58.3                 |
| 1940 |               | 618,349              | . 71                            | 1940 | 818,242  |               |             |                      |
|      |               | 805,000*             |                                 | 1941 | 763,987* |               |             |                      |

<sup>\*</sup> Estimated.

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\*-Nine Months.

March 15, 1943

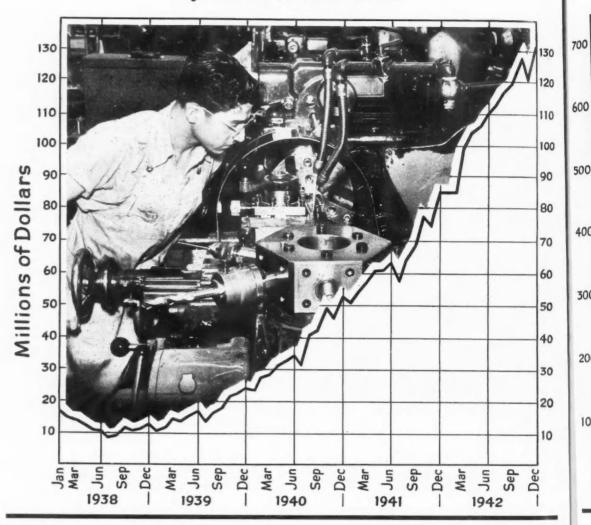


GENERAL INDUSTRIAL

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### **Dollar Volume of Machine Tool Shipments** By Months-1937-1942



### Monthly Dollar Volume of Machine Tool Shipments\*

|           | 1937          | 1938          | 1939          | 1940          | 1941          | 1942            |
|-----------|---------------|---------------|---------------|---------------|---------------|-----------------|
| January   | \$10,230,000  | \$15,928,000  | \$10,697,000  | \$24,092,000  | \$50,725,000  | \$85,100,000    |
| February  | 12,579,000    | 14.095.000    | 11,846,000    | 27,836,000    | 54,705,000    | 85,100,000      |
| March     | 15,995,000    | 13.379.000    | 14,312,000    | 28,887,000    | 57,400,000    | 99,000,000      |
| April     | 15,828,000    | 12,029,000    | 14,046,000    | 31,145,000    | 60,300,000    | 104,000,000     |
| May       | 15,878,000    | 10,813,000    | 15,578,000    | 32,846,000    | 60,800,000    | 105,600,000     |
| June      | 17,294,000    | 10.330.000    | 16,978,000    | 34,614,000    | 63,400,000    | 110,000,000     |
| July      | 16,195,000    | 8.231.000     | 13,846,000    | 31,468,000    | 57,900,000    | 113,000,000     |
| August    | 15,978,000    | 9.997.000     | 16,795,000    | 40,870,000    | 64,300,000    | 116,450,000     |
| September | 17,978,000    | 11,213,000    | 18,044,000    | 42,321,000    | 68,700,000    | 119,600,000     |
| October   | 18,794,000    | 10,763,000    | 21,167,000    | 49,455,000    | 77,200,000    | 128,800,000     |
| November  | 16,511,000    | 11,180,000    | 22,261,000    | 46,423,000    | 74,600,000    | 119,000,000     |
| December  | 15,828,000    | 12,563,000    | 24,379,000    | 52,675,000    | 85,100,000    | 131,600,000     |
| Total     | \$189,088,000 | \$140,521,000 | \$199,949,000 | \$442,632,000 | \$775,130,000 | \$1,317,250,000 |

<sup>\*</sup> National Machine Tool Builders Association.

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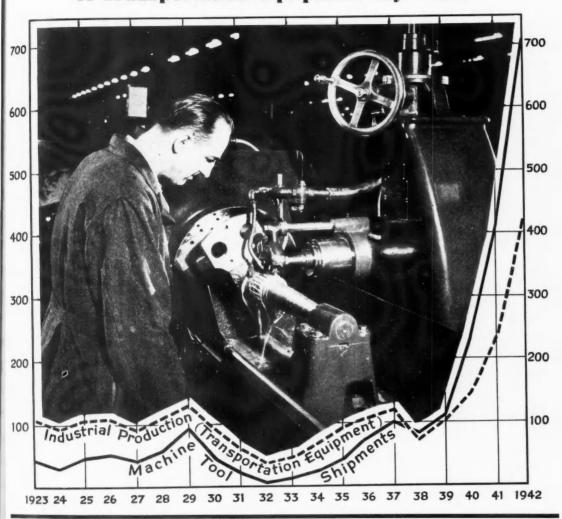
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GENERAL



### Indexes of Machine Tool Shipments and Production of Transportation Equipment—By Years



### Estimated Dollar Volume of Machine Tool Shipments\*

| Dollar<br>Volume | Year   | Dollar<br>Volume   |
|------------------|--|--|
| \$160,000,000    | 1931   | \$ 51,000,006  |
| 124,000,000      | 1932   | 22,000,000   |
| 23,000,000       | 1933   | 25,000,000   |
| 46,700,000       | 1934   | 50,000,000   |
| 82,000,000       | 1935   | 85,000,000   |
| 57,400,000       | 1936   | 133,000,000  |
| 91,500,000       | 1937   | 189,100,000  |
| 105,000,000      | 1938   | 140.500.000  |
| 87,000,000       | 1939   | 200,000,000  |
| 128,000,000      | 1940   | 442,600,000  |
| 185,000,000      | 1941   | 775,000,000  |
| 96,000,000       | 1942   | 1,317,000,000  |
|                  | Volume<br>\$160,000,000<br>124,000,000<br>23,000,000<br>46,700,000<br>82,000,000<br>57,400,000<br>91,509,000<br>105,000,000<br>87,000,000<br>128,000,000 | Volume Year<br>\$160,000,000 1931<br>124,000,000 1932<br>23,000,000 1933<br>46,700,000 1935<br>57,400,000 1936<br>91,500,000 1937<br>105,000,000 1938<br>87,000,000 1939<br>128,000,000 1940<br>185,000,000 1941 |

### Indexes of Machine Tool Shipments and Production of Transportation Equipment

 $1935 \cdot 1939 = 100$ 

|      |                              | 1,001,  | 100  |                              |   |
|------|------------------------------|---|------|------------------------------|---|
| Year | Machine<br>Tool<br>Shipments | Industrial<br>Production<br>(Transportation<br>Equipment) | Year | Machine<br>Tool<br>Shipments | Industrial<br>Production<br>(Transportation<br>Equipment) |
| 1919 | 84                           |   | 1931 | 27                           | 62  |
| 1920 | 65                           | ***   | 1932 | 12                           | 38  |
| 1921 | 12                           | ***   | 1933 | 13                           | 48  |
| 1922 | 25                           |   | 1934 | 26                           | 69  |
| 1923 |                              | 110   | 1935 | 45                           | 93  |
| 1924 | 20                           | 94  | 1936 | 70                           | 110   |
| 1925 | 40                           | 106   | 1937 | 103                          | 123   |
| 1926 | 55                           | 109   | 1938 |                              | 72  |
| 1927 | 46                           | 89  | 1939 |                              | 103   |
| 1928 | 68                           | 108   | 1940 |                              | 145   |
| 1929 | 98                           | 134   | 1941 |                              | 234   |
| 1930 | 61                           | 91  | 1942 |                              | 417   |
|      |                              |   |      |                              |   |

### Estimated Corporate Profits

ALL DATA IN MILLIONS OF DOLLARS

Source-National Income Uni

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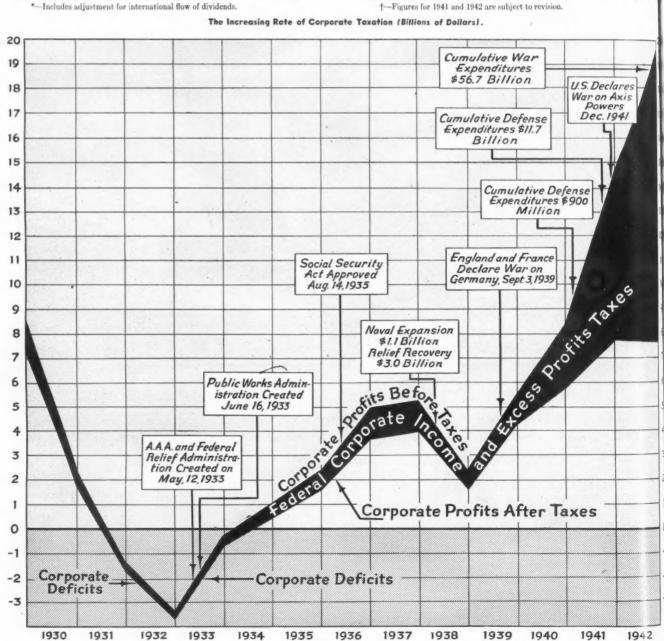
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### **Corporate Profits Before Taxes**

| INDUSTRY                                    | Profits before<br>Federal Taxes |       |        |        |  |  |
|---|---------------------------------|-------|--------|--------|--|--|
| INDUSTRY                                    | 1939                            | 1940  | 1941   | 1942   |  |  |
| Total                                       | 5,460                           | 8,388 | 14,608 | 19,700 |  |  |
| Agriculture                                 | 20                              | 26    | 39     | 53     |  |  |
| Mining                                      | 83                              | 186   | 261    | 305    |  |  |
| Manufacturing                               | 3,222                           | 5.064 | 9.246  | 12,406 |  |  |
| Food, beverage and tobacco                  | 617                             | 675   | 938    | 1.197  |  |  |
| Textiles and leather                        | 220                             | 279   | 618    | 831    |  |  |
| Lumber and products                         | 55                              | 126   | 267    | 366    |  |  |
| Paper and printing                          | 205                             | 322   | 503    | 554    |  |  |
| Chemicals                                   | 466                             | 604   | 903    | 958    |  |  |
| Oil refining                                | 77                              | 161   | 259    | 262    |  |  |
| Stone, clay and glass                       | 140                             | 197   | 319    | 302    |  |  |
| Metals                                      | 954                             | 1.987 | 4,182  | 6.480  |  |  |
| Autos and accessories                       | 322                             | 516   | 867    | 1.035  |  |  |
| Rubber and miscellaneous                    | 166                             | 197   | 390    | 421    |  |  |
| Trade                                       | 764                             | 1.069 | 1.562  | 1.900  |  |  |
| Wholesale                                   | 321                             | 459   | 676    | 750    |  |  |
| Retail                                      | 443                             | 610   | 886    | 1.150  |  |  |
| Contract Construction.                      | 25                              | 63    | 201    | 270    |  |  |
| Transportation                              | 419                             | 677   | 1.222  | 2,309  |  |  |
| Power and Gas                               | 509                             | 648   | 962    | 1.082  |  |  |
| Communications                              |                                 | 242   | 289    | 350    |  |  |
| Finance                                     | 337                             | 423   | 705    | 825    |  |  |
| Service                                     | 78                              | 119   | 204    | 250    |  |  |
| Miscellaneous *                             |                                 | -129  | -83    | -50    |  |  |
| * T. I. |                                 |       |        |        |  |  |

### Federal Income and Excess Profits Taxe Federal Income and

| INDUSTRY                                       | F     | ome and<br>lits Taxes | and<br>axes |     |
|--|-------|-----------------------|-------------|-----|
| MOOTH  | 1939  | 1940                  | 1941        | 19  |
| Fotal  | 1,232 | 2,544                 | 6,940       | 12. |
| Agriculture                                    | 5     | 9                     | 18          | .41 |
| Mining   | 37    | 72                    | 116         |     |
| Manufacturing                                  | 634   | 1,533                 | 4.792       | 8   |
| Food, beverage and tobacco                     | 114   | 172                   | 368         |     |
| Textiles and leather                           | 50    | 86                    | 293         |     |
| Lumber and products                            | 16    | 39                    | 140         |     |
| Paper and printing                             | 45    | 92                    | 232         |     |
| Chemicals                                      | 84    | 183                   | 446         |     |
| Oil refining                                   | 23    | 47                    | 97          |     |
| Stone, clay and glass                          | 26    | 57                    | 153         |     |
| Metals   | 183   | 653                   | 2,418       | 4   |
| Autos and accesscries                          | 62    | 141                   | 441         |     |
| Rubber and miscellaneous                       | 31    | 63                    | 204         |     |
| Trade  | 167   | 302                   | 699         |     |
| Wholesale                                      | 69    | 130                   | 317         |     |
| Retail   | 98    | 172                   | 382         |     |
| Contract Construction                          | 11    | 24                    | 106         |     |
| Transportation                                 | 68    | 128                   | 311         |     |
| Power and Gas                                  | 93    | 159                   | 344         |     |
| Communications                                 | 44    | 64                    | 112         |     |
| Finance  | 71    | 91                    | 188         |     |
| Service  | 30    | 44                    | 93          |     |
| Miscellaneous *                                | 72    | 118                   | 161         |     |
| t-Figures for 1041 and 1049 are subject to rev | ision |                       |             |     |



Department of Commerce

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Taxe

ALL DATA IN MILLIONS OF DOLLARS

### **Corporate Profits After Taxes**

| INDUSTRY   |  | Profits<br>Federal  |   |  |
|--|--|---|---|--|
| INDUSTRY   | 1939   | 1940  | 1941  | 1942   |
| Total  | 4,228  | 5,844   | 7,668   | 7,600  |
| Agriculture  | 15   | 17  | 21  | 31   |
| Mining   | 46   | 114   | 145   | 126  |
| Annufacturing Foot, beverage and tobacco Texti es and leather Lumber and products Paper and printing Chemicals Oil refining Stone, clay and glass Metals Autos and accessories | 2,588<br>503<br>170<br>39<br>160<br>382<br>54<br>114<br>771<br>260 | 3,531<br>503<br>193<br>87<br>230<br>421<br>114<br>140<br>1,334<br>375 | 4,454<br>570<br>325<br>127<br>271<br>457<br>162<br>166<br>1,764 | 3,989<br>563<br>293<br>95<br>179<br>368<br>141<br>100<br>1,712 |
| Rubber and miscellaneous   | 135  | 134   | 186   | 163  |
| Frade<br>Wholesale<br>Retail   | 597<br>252<br>345  | 767<br>329<br>438   | 863<br>359<br>504   | 837<br>300<br>537  |
| Contract Construction  | 14   | 39  | 95  | 120  |
| ransportation  | 351  | 549   | 911   | 1,357  |
| ower and Gas   | 416  | 489   | 618   | 526  |
| communications   | 185  | 178   | 177   | 149  |
| inance   | 266  | 332   | 517   | 575  |
| ervice   | 48   | 75  | 111   | 125  |
| Missellaneous *  | 298  | -247  | - 244   | 238  |

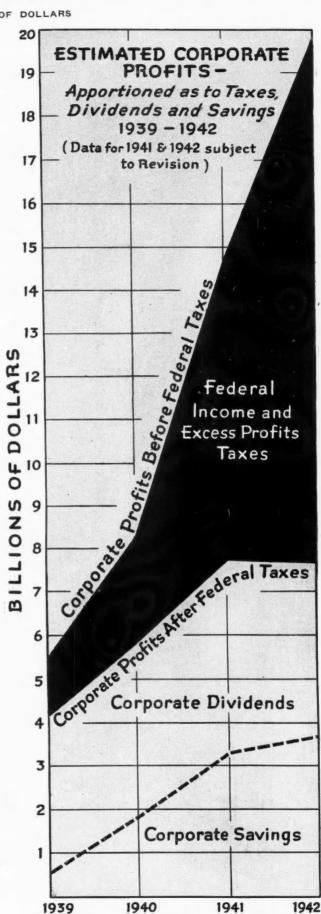
### **Corporate Dividends**

| INDUSTRY   | P.  |   |   |   |
|--|---|---|---|---|
| INDUSTRY   | 1939  | 1940  | 1941  | 1942  |
| Total  | 3,806   | 4,046   | 4,403   | 3,953   |
| Agriculture  | 15  | 17  | 21  | 31  |
| Mining   | 177   | 240   | 291   | 270   |
| Manufacturing Food, beverage and tobacco Textiles and leather Lumber and products Paper and printing Chemicals Oil refining Stone, clay and glass Metals Autos and accessories | 1,842<br>371<br>109<br>49<br>125<br>260<br>82<br>82<br>504<br>175 | 2,026<br>366<br>114<br>62<br>133<br>266<br>84<br>93<br>635<br>203 | 2,127<br>384<br>120<br>65<br>140<br>279<br>88<br>98<br>667<br>213 | 1,759<br>350<br>114<br>55<br>57<br>233<br>75<br>79<br>599 |
| Rubber and miscellaneous   | 85<br>459<br>170<br>289   | 70<br>465<br>164<br>301   | 73<br>564<br>199<br>365   | 580<br>194<br>386   |
| Contract Construction  | 22  | 23  | 28  | 29  |
| Transportation   | 259   | 282   | 358   | 365   |
| Power and Gas  | 484   | 482   | 475   | 423   |
| Communications   | 175   | 175   | 170   | 166   |
| Finance  | 418   | 443   | 453   | 409   |
| Service  | 76  | 79  | 96  | 91  |
| Miscellaneous *  | -121  | -186  | -180  | -170  |

### **Corporate Savings**

|   | Corporate Savings  |   |  |   |  |  |  |
|---|--|---|--|---|--|--|--|
| INDUSTRY  | 1939   | 1940  | 1941   | 1942  |  |  |  |
| Total   | 422  | 1,798   | 3,265  | 3,647   |  |  |  |
| Agriculture   |  |   |  |   |  |  |  |
| Mining  | -131   | -126  | -146   | -144  |  |  |  |
| Manufacturing Food, beverage and tobacco Textiles and leather Lumber and products Paper and printing Chemicals Oil refining Stone, clay and glass Metals Autos and accessories Rubber and miscellaneous | 746<br>132<br>61<br>-10<br>35<br>122<br>-28<br>32<br>267<br>85<br>50 | 1,505<br>137<br>79<br>25<br>97<br>155<br>30<br>47<br>699<br>172<br>64 | 2,327<br>186<br>205<br>62<br>131<br>178<br>74<br>68<br>1,097<br>213<br>113 | 2,230<br>213<br>179<br>40<br>122<br>135<br>66<br>21<br>1,113<br>239 |  |  |  |
| Trade<br>Wholesale<br>Retail  | 138<br>82<br>56  | 302<br>165<br>137   | 299<br>160<br>139  | 257<br>106<br>151   |  |  |  |
| Contract Construction.  | -8   | 16  | 67   | 91  |  |  |  |
| Transportation  | 92   | 267   | 553  | 992   |  |  |  |
| Power and Gas   | -68  | 7   | 143  | 103   |  |  |  |
| Communications  | 10   | 3   | 7  | -17   |  |  |  |
| Finance.  | -152   | -111  | 64   | 166   |  |  |  |
| Service   | -28  | -4  | 15   | 34  |  |  |  |
| Miscellaneous *   | -177   | 61  | -64  | -65   |  |  |  |

\*- Includes adjustment for international flow of dividends. †- Figures for 1941 and 1942 are subject to revision.



Source: National Income Unit, Dept. of Commerce

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### Hourly and Weekly Wages and

### Earnings and Hours Worked in Manufacturing Industries

Source: National Industrial Conference Board

| 25 MA     | NUFACTURI | NG INDUSTR |                          |           | AUTOMOBILE | INDUSTRY* | A                        |
|-----------|-----------|------------|--------------------------|-----------|------------|-----------|--------------------------|
|           | Average   | Earnings   | Average Actual Hours per |           | Average    | Earnings  | Average Actual Hours per |
| 1929      | Hourly    | Weekly     | Week per<br>Wage Earner  | 1000      | Hourly     | Weekly    | Week per<br>Wage Earner  |
| 4000      | \$.590    | \$28.55    | 48.3                     | 1929      | \$.695     | \$32.48   | 46.8                     |
|           | .589      | 25.84      | 43.9                     | 1930      |            | * * * * * | * * * *                  |
| 4000      | .564      | 22.62      | 40.4                     | 1931      | *111       | 44.44     | 2211                     |
| 1932      | .498      | 17.05      | 34.8                     | 1932      | .609       | 18.50     | 30.4                     |
| 1933      | .491      | 17.71      | 36.4                     | 1933      | .609       | 21.84     | 36.0                     |
| 1934      | .580      | 20.06      | 34.7                     | 1934      | .715       | 23.69     | 33.2                     |
| 1935      | .599      | 22.23      | 37.2                     | 1935      | .752       | 28.04     | 37.4                     |
| 1936      | .619      | 24.39      | 39.5                     | 1936      | .791       | 29.81     | 37.7                     |
| 1937      | . 695     | 26.80      | 38.7                     | 1937      | .916       | 32.31     | 35.3                     |
| 1938      | .716      | 24.43      | 34.3                     | 1938      | . 953      | 30.77     | 32.3                     |
| 1939      | .720      | 27.04      | 37.6                     | 1939      | .953       | 33.26     | 34.9                     |
| 1940      | .739      | 28.54      | 38.6                     | 1940      | .971       | 36.22     | 37.3                     |
| 1941      | .814      | 33.62      | 41.2                     | 1941      | 1.086      | 42.33     | 39.0                     |
| 1942      | .923      | 40.03      | 43.0                     | 1942      | 1.248      | 55.55     | 44.4                     |
| 1941      | .020      | 10.00      | 40.0                     | 1941      | 11240      | 33.33     | ****                     |
| January   | .759      | 30.61      | 40.2                     | January   | .992       | 38.19     | 38.5                     |
| February  | .764      | 31.41      | 41.0                     | February  |            | 40.88     | 41.0                     |
| March     | .769      | 31.80      | 41.2                     | March     |            | 41.31     | 41.1                     |
| April     | .784      | 31.89      | 40.7                     | April     |            | 36.92     | 36.3                     |
| May       | .799      | 33.12      | 41.3                     | May       | 1.077      | 43.62     | 40.5                     |
| June      | .818      | 34.26      | 41.7                     | June      |            | 47.31     | 42.7                     |
| July      | .822      | 33.70      | 41.0                     | July      |            | 40.37     | 36.4                     |
| August    | .828      | 34.10      | 41.2                     | August    | 1.102      | 41.77     | 37.9                     |
| September | .845      | 35.10      | 41.6                     | September |            | 41.89     | 37.2                     |
| October   | .853      | 35.65      | 41.7                     | October   |            | 45.91     | 40.1                     |
| November  | .860      | 35.74      | 41.5                     | November  |            | 46.41     | 39.6                     |
| December  | .868      | 36.08      | 41.6                     | December  |            | 43.41     | 36.6                     |
| 1942      | .000      | 00.00      | 41.0                     | 1942      | . 1.100    | 40.41     | 00.0                     |
| January   | .878      | 37.47      | 42.4                     | January   | 1.251      | 54.17     | 42.8                     |
| February  | .880      | 37.53      | 42.4                     | February  |            | 54.49     | 43.1                     |
| March     | .888      | 38.14      | 42.7                     | March     |            | 56.69     | 45.6                     |
| April     | .895      | 38.68      | 42.8                     | April     |            | 56.14     | 45.2                     |
| May       | .906      | 39.00      | 42.7                     |           |            | 56.27     | 44.9                     |
| June      | .917      | 39.52      | 42.7                     | May       |            | 54.80     | 44.3                     |
| luly      | .928      | 39.80      |                          | June      |            |           | 43.6                     |
| July      | .940      |            | 42.6                     | July      | 1.241      | 54.11     |                          |
| August    |           | 40.87      | 43.2                     | August    | 1.235      | 56.65     | 45.9                     |
| September | .957      | 41.79      | 43.4                     | September |            | 55.28     | 43.9                     |
| October   | . 958     | 42.10      | 43.6                     | October   | 1.239      | 56.52     | 45.6                     |
| November  | .966      | 42.50      | 43.7                     | November  |            | 57.44     | 45.1                     |
| December  | .970      | 42.99      | 44.2                     | December  | 1.267      | 54.13     | 42.7                     |

Note—Hourly Earnings are not Wage Rates because they include overtime and incentive payments.

\*—Based on data collected by the Automobile Manufacturers Association and the Conference Board.

140

120

100

### Wholesale Commodity Prices

Index Numbers 1926=100.

| Year and Month | Composite<br>All<br>Commodities | Farm<br>Products | Foods | Hides and<br>Leather<br>Products | Textile<br>Products | Fuel and<br>Lighting | Metals<br>and Metal<br>Products | Building<br>Materials | Chemicals<br>and Allied<br>Products | House<br>Furnishing<br>Goods | Miscellaneous |
|----------------|---------------------------------|------------------|-------|----------------------------------|---------------------|----------------------|---------------------------------|-----------------------|-------------------------------------|------------------------------|---------------|
| 929            | 95.3                            | 104.9            | 99.9  | 109.1                            | 90.4                | 83.0                 | 100.5                           | 95.4                  | 94.0                                | 94.3                         | 82.6          |
| 930            | 86.4                            | 88.3             | 90.5  | 100.0                            | 80.3                | 78.5                 | 92.1                            | 89.9                  | 88.7                                | 92.7                         | 77.7          |
| 931            | 73.0                            | 64.8             | 74.6  | 86.1                             | 66.3                | 67.5                 | 84.5                            | 79.2                  | 79.3                                | 84.9                         | 69.8          |
| 932            | 64.8                            | 48.2             | 61.0  | 72.9                             | 54.9                | 70.3                 | 80.2                            | 71.4                  | 73.9                                | 75.1                         | 64.4          |
| 933            | 65.9                            | 51.4             | 60.5  | 80.9                             | 64.8                | 66.3                 | 79.8                            | 77.0                  | 72.1                                | 75.8                         | 62.5          |
| 934            | 74.9                            | 65.3             | 70.5  | 86.6                             | 72.9                | 73.3                 | 86.9                            | 86.2                  | 75.3                                | 81.5                         | 69.7          |
| 935            | 80.0                            | 78.8             | 83.7  | 89.6                             | 70.9                | 73.5                 | 86.4                            | 85.3                  | 79.0                                | 80.6                         | 68.3          |
| 936            | 80.8                            | 80.9             | 82.1  | 95.4                             | 71.5                | 76.2                 | 87.0                            | 86.7                  | 78.7                                | 81.7                         | 70.5          |
| 937            | 86.3                            | 86.4             | 85.5  | 104.6                            | 76.3                | 77.6                 | 95.7                            | 95.2                  | 82.6                                | 89.7                         | 77.8          |
| 000            | 78.6                            | 68.5             | 73.6  | 92.8                             | 66.7                | 76.5                 |                                 | 90.3                  | 77.0                                | 86.8                         | 73.3          |
|                | 77.1                            |                  |       |                                  |                     |                      | 95.7                            |                       |                                     | 86.3                         | 74.8          |
|                | 78.6                            | 65.3<br>67.7     | 70.4  | 95.6                             | 69.7                | 73.1<br>71.7         | 94.4                            | 90.5                  | 76.0                                | 88.5                         | 77.3          |
|                | 87.3                            | 82.4             | 71.3  | 100.8                            | 73.8                | 76.2                 | 95.8                            | 94.8                  | 77.0                                | 94.3                         | 82.0          |
| 941            | 98.7                            |                  | 82.7  |                                  | 84.8                |                      | 99.4                            | 103.2                 | 84.6                                | 102.6                        | 89.7          |
| 942            | 30.7                            | 105.8            | 99.5  | 117.5                            | 96.8                | 78.5                 | 103.7                           | 110.1                 | 97.1                                | 102.0                        | 03.1          |
| 1942           |                                 |                  |       |                                  |                     |                      |                                 |                       |                                     |                              |               |
| lanuary        | 96.0                            | 100.8            | 93.7  | 114.9                            | 93.6                | 78.2                 | 103.5                           | 109.3                 | 96.0                                | 102.4                        | 89.3          |
| ebruary        | 96.7                            | 101.3            | 94.6  | 115.3                            | 95.2                | 78.0                 | 103.6                           | 110.1                 | 97.0                                | 102.5                        | 89.3          |
| March          | 97.6                            | 102.8            | 96.1  | 116.7                            | 96.6                | 77.7                 | 103.8                           | 110.5                 | 97.1                                | 102.6                        | 89.7          |
| April          | 98.8                            | 104.5            | 98.7  | 119.2                            | 97.7                | 77.7                 | 103.8                           | 110.2                 | 97.1                                | 102.8                        | 90.3          |
| Vlay           | 98.8                            | 104.4            | 98.9  | 118.8                            | 98.0                | 78.0                 | 103.9                           | 110.1                 | 97.3                                | 102.9                        | 90.5          |
| lune           | 98.6                            | 104.4            | 99.3  | 118.2                            | 97.6                | 78.4                 | 103.9                           | 110.1                 | 97.2                                | 102.9                        | 90.2          |
| luly           | 98.7                            | 105.3            | 99.2  | 118.2                            | 97.1                | 79.0                 | 103.8                           | 110.3                 | 96.7                                | 102.8                        | 89.8          |
| August         | 99.2                            | 106.1            | 100.8 | 118.2                            | 97.3                | 79.0                 | 103.8                           | 110.3                 | 96.2                                | 102.7                        | 88.9          |
| September      | 99.6                            | 107.8            | 102.4 | 118.1                            | 97.1                | 79.0                 | 103.8                           | 110.4                 | 96.2                                | 102.5                        | 38.8          |
| October        | 100.0                           | 109.0            | 103.4 | 117.8                            | 97.1                | 79.0                 | 103.8                           | 110.4                 | 96.2                                | 102.5                        | 88.6          |
| November       | 100.3                           | 110.5            | 103.5 | 117.8                            | 97.1                | 79.1                 | 103.8                           | 110.1                 | 99.5                                | 102.5                        | 90.1          |
| December       | 101.0                           | 113.8            | 104.3 | 117.8                            | 97.2                | 79.2                 | 103.8                           | 110.0                 | 99.5                                | 102.5                        | 90.5          |

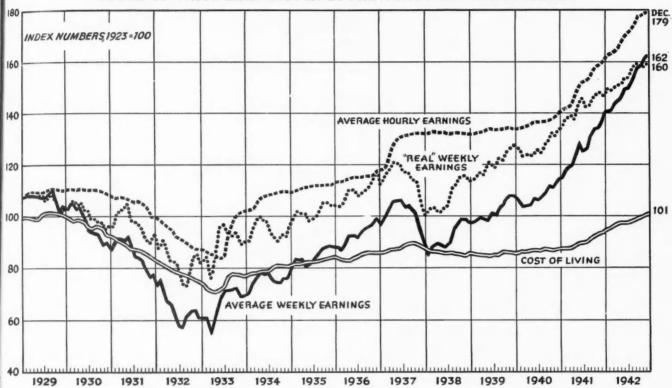
Source-Bureau of Labor Statistics

### and Hours Worked per Week \_\_\_\_\_ GENERAL INDUSTRIAL

### Indexes of Earnings, Cost of Living, and Real Wages

Source—National Industrial Conference Board

### TREND OF WAGE EARNINGS IN 25 MANUFACTURING INDUSTRIES



### Indexes of Earnings, Cost of Living and Real Wages

In 25 Manufacturing Industries

Index Numbers, 1923 = 100

|             | Actual I | Earnings |                   | Real   | Real Wages |  |  |
|-------------|----------|----------|-------------------|--------|------------|--|--|
|             | Hourly   | Weekly   | Cost of<br>Living | Hourly | Weekly     |  |  |
| 1929        | 109.1    | 107.3    | 100.1             | 108.9  | 107.1      |  |  |
| 1930        | 108.9    | 97.1     | 96.7              | 112.6  | 100.4      |  |  |
| 1931        | 104.3    | 85.0     | 87.2              | 119.6  | 97.5       |  |  |
| 1932        | 92.1     | 64.1     | 77.9              | 118.2  | 82.3       |  |  |
| 1933        | 90.8     | 66.6     | 74.9              | 121.2  | 88.9       |  |  |
| 400.0       |          |          |                   |        |            |  |  |
| 4444        | 107.2    | 75.4     | 79.4              | 135.0  | 95.0       |  |  |
|             |          | 83.5     | 82.2              | 132.5  | 101.6      |  |  |
| 1936        | 114.4    | 91.7     | 84.1              | 136.0  | 109.0      |  |  |
|             | 128.5    | 100.7    | 87.8              | 146.3  | 114.6      |  |  |
| 1938        | 132.3    | 91.8     | 85.7              | 154.3  | 107.1      |  |  |
| 1939        | 133.1    | 101.6    | 84.5              | 157.5  | 120.2      |  |  |
| 1940        | 136.6    | 107.3    | 85.3              | 160.1  | 125.7      |  |  |
| 1941        | 150.5    | 126.3    | 89.0              | 169.1  | 141.9      |  |  |
| 1942        | 170.8    | 150.4    | 97.7              | 174.8  | 153.9      |  |  |
| January     | 140.3    | 115.0    | 20.0              | 163.1  | 133.7      |  |  |
| Foherom     |          |          | 86.0              |        |            |  |  |
| February    | 141.2    | 118.0    | 86.1              | 164.0  | 137.0      |  |  |
| March       | 142.1    | 119.5    | 86.3              | 164.7  | 138.5      |  |  |
| April       | 144.9    | 119.8    | 86.9              | 166.7  | 137.9      |  |  |
| May         | 147.7    | 124.5    | 87.4              | 169.0  | 142.4      |  |  |
| June.       | 151.2    | 128.7    | 88.5              | 170.8  | 145.4      |  |  |
| July        | 151.9    | 126.6    | 88.9              | 170.9  | 142.4      |  |  |
| August      | 153.0    | 128.1    | 89.4              | 171.1  | 143.3      |  |  |
| september   | 156.2    | 131.9    | 90.8              | 172.0  | 145.3      |  |  |
| October     | 157.7    | 134.0    | 92.0              | 171.4  | 145.7      |  |  |
| November .  | 159.0    | 134.3    | 92.9              | 171.2  | 144.6      |  |  |
| December    | 160.4    | 135.6    | 93.2              | 172.1  | 145.5      |  |  |
| January     | 162.3    | 140.0    | 04.5              | 171 7  | 149.0      |  |  |
| February    |          | 140.8    | 94.5              | 171.7  |            |  |  |
| March       | 162.7    | 141.0    | 95.1              | 171.1  | 148.3      |  |  |
| March.      | 164.1    | 143.3    | 96.1              | 170.8  | 149.1      |  |  |
| April       | 165.6    | 145.4    | 97.1              | 170.5  | 149.7      |  |  |
| May         | 167.5    | 146.6    | 97.3              | 172.1  | 150.7      |  |  |
| June .      | 169.5    | 148.5    | 97.3              | 174.2  | 152.6      |  |  |
| July        | 171.5    | 149.6    | 97.8              | 175.4  | 153.0      |  |  |
| Audust      | 173.8    | 153.6    | 98.1              | 177.2  | 156.6      |  |  |
| sehi6unget. | 176.9    | 157.0    | 98.6              | 179.4  | 159.2      |  |  |
| octoner     | 177 1    | 158.2    | 99.7              | 177.6  | 158.7      |  |  |
| November    | 178.6    | 159.7    | 100.3             | 178.1  | 159.2      |  |  |
| December    | 179.3    | 161.6    | 101.0             | 177.5  | 160.0      |  |  |
|             | 110.0    | 101.0    | 101.0             | 1//.0  | 100.0      |  |  |

Source National Industrial Conference Board.

### Cost of Living of Wage Earners in the United States

Source: National Industrial Conference Board

Index Numbers, 1923 = 100

|           | WHENCH TA                        | CHARLES CA | 29 1700 | - 100    |                      |          |
|-----------|----------------------------------|------------|---------|----------|----------------------|----------|
|           | Weighted<br>Average<br>All Items | Food       | Housing | Clothing | Fuel<br>and<br>Light | Sundries |
| 1929      | 100.1                            | 106.9      | 92.0    | 98.7     | 93.4                 | 99.7     |
| 1020      |                                  |            |         | 92.0     | 92.7                 | 98.7     |
| 1930      | 96.7                             | 101.7      | 89.5    |          |                      |          |
| 1931      | 87.2                             | 83.7       | 82.4    | 79.5     | 90.5                 | 96.6     |
| 1932      | 77.9                             | 69.7       | 72.4    | 66.5     | 86.9                 | 93.6     |
| 1933      | 74.9                             | 67.8       | 63.8    | 67.6     | 85.2                 | 91.4     |
| 1934      | 79.4                             | 75.3       | 64.8    | 77.5     | 86.9                 | 93.2     |
| 1935      | 82.2                             | 80.8       | 70.3    | 75.0     | 85.7                 | 93.8     |
| 1936      | 84.1                             | 81.6       | 77.9    | 73.8     | 86.0                 | 94.6     |
| 1037      | 87.8                             |            | 86.5    | 76.9     | 85.2                 | 96.9     |
| 1937      | 67.0                             | 84.7       |         |          |                      |          |
| 1938      | 85.7                             | 78.7       | 87.0    | 74.3     | 85.2                 | 97.3     |
| 1939      | 84.5                             | 76.6       | 86.3    | 72.3     | 84.9                 | 96.8     |
| 1940      | 85.3                             | 77.7       | 86.9    | 73.1     | 85.4                 | 97.5     |
| 1941      | 89.0                             | 85.3       | 88.5    | 75.3     | 87.9                 | 99.4     |
| 1942      | 97.7                             | 100.9      | 90.8    | 87.3     | 90.4                 | 104.5    |
|           |                                  | 100.0      | 00.0    | 01.0     | 00.4                 | 104.0    |
| 1941      |                                  |            |         |          |                      |          |
| January   | 86.0                             | 78.7       | 87.6    | 73.0     | 86.4                 | 98.2     |
| February  | 86.1                             | 78.8       | 87.7    | 73.1     | 86.4                 | 98.2     |
| March     | 86.3                             | 79.2       | 87.7    | 73.2     | 86.4                 | 98.3     |
| April     | 86.9                             | 81.0       | 87.8    | 73.3     | 86.4                 | 98.3     |
| May       | 87.4                             | 82.2       | 88.0    | 73.6     | 86.4                 | 98.5     |
| June      |                                  | 85.5       | 88.2    | 73.6     | 86.7                 | 98.6     |
|           |                                  | 86.2       | 88.4    | 73.8     | 87.8                 | 98.7     |
| July      | . 00.9                           |            |         |          |                      | 98.8     |
| August    |                                  | 87.3       | 88.6    | 74.5     | 88.6                 |          |
| September | 90.8                             | 89.4       | 88.9    | 76.9     | 89.4                 | 99.8     |
| October   | 92.0                             | 90.7       | 89.2    | 78.3     | 90.0                 | 101.5    |
| November  | 92.9                             | 92.2       | 89.5    | 79.6     | 90.2                 | 101.9    |
| December  | 93.2                             | 92.6       | 89.9    | 80.1     | 90.3                 | 102.2    |
|           |                                  |            |         |          |                      |          |
| 1942      |                                  |            | 00.4    | 00.4     | 00.0                 | 100 P    |
| January   |                                  | 95.2       | 90.1    | 82.4     | 90.3                 | 102.5    |
| February  | 95.1                             | 95.7       | 90.4    | 84.5     | 90.4                 | 102.9    |
| March     | 96.1                             | 97.5       | 90.7    | 85.8     | 90.4                 | 103.5    |
| April     | 97.1                             | 98.8       | 91.0    | 88.4     | 90.1                 | 104.1    |
| May       |                                  | 99.1       | 91.1    | 88.6     | 90.5                 | 104.2    |
| June      |                                  | 99.5       | 91.0    | 88.1     | 90.4                 | 104.1    |
|           |                                  | 100.3      | 90.8    | 88.0     | 90.4                 | 105.0    |
| July      |                                  |            |         |          |                      | 105.0    |
| August    |                                  | 101.1      | 90.8    | 88.2     | 90.4                 |          |
| September |                                  | 102.8      | 90.8    | 88.4     | 90.5                 | 104.7    |
| October   | . 99.7                           | 105.4      | 90.8    | 88.5     | 90.5                 | 105.4    |
| November  | 100.3                            | 106.5      | 90.8    | 88.6     | 90.5                 | 106.2    |
| December  | 101.0                            | 108.3      | 90.8    | 88.6     | 90.6                 | 106.4    |
|           |                                  | 100.0      | 30.0    |          |                      |          |
| 1943      | 404 4                            | 400 5      | 00.5    |          | 04 -                 | 100.0    |
| January   | 101.4                            | 109.1      | 90.8    | 88.6     | 91.7                 | 106.6    |

RIE

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Actual per per

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### -Wages and Hours-

### Average Actual Hourly Earnings in Manufacturing Industries, 1932—1942

Note: Hourly Earnings are not wage rates, because they include overtime and incentive payments.

| INDUSTRY                     | 1932   | 1933   | 1934   | 1935   | 1936   | 1937   | 1938   | 1939   | 1940   | 1941   | 1942    |
|------------------------------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|---------|
| Agricultural Implement       | \$.546 | \$.535 | \$.609 | \$.666 | \$.675 | \$.777 | \$.800 | \$.805 | \$.817 | \$.901 | \$1.003 |
| utomobile                    | .609   | .609   | .715   | .752   | .791   | .916   | .953   | .953   | .971   | 1.083  | 1.24    |
| oot and Shoe                 | . 405  | .457   | .552   | .570   | .567   | .546   | .542   | .521   | .535   | .589   | 66      |
| hemical                      | .485   | .488   | .580   | .606   | .623   | .722   | .748   | .757   | .787   | .851   | .94     |
| otton-North                  | .333   | .358   | .442   | .448   | .452   | .514   | .500   | .491   | .511   | . 564  | . 67    |
| lectrical Manufacturing      | . 594  | .571   | .648   | .667   | .669   | .756   | .801   | .796   | .813   | .900   | 1.00    |
| urniture                     | .448   | .405   | .518   | .537   | . 550  | .619   | .653   | .661   | .681   | .756   | . 84    |
| osiery and Knit Goods        | .397   | .391   | .525   | .520   | .511   | .556   | .573   | .546   | .557   | .578   | . 64    |
| on and Steel                 | .531   | .524   | .628   | .655   | .670   | .818   | .830   | .841   | .850   | . 958  | 1.04    |
| eather Tanning and Finishing | .459   | .449   | .548   | . 555  | .563   | .621   | .635   | .643   | .658   | .708   | .80     |
| umber and Millwork           | .412   | .420   | .486   | .495   | .599   | .660   | .692   | .673   | .690   | .797   | . 92    |
| leat Packing                 | .431   | .432   | .531   | .570   | .566   | .672   | .695   | .696   | .693   | .748   | .81     |
| aint and Varnish             | .517   | .495   | .559   | .575   | .615   | .689   | .707   | .719   | .731   | .789   | . 81    |
| aper and Pulp                | .468   | .442   | .514   | .533   | .545   | .620   | .645   | .641   | .668   | .725   | .8      |
| aper Products                | .464   | .449   | .511   | .523   | .526   | .568   | .603   | .611   | .628   | .666   | .7      |
| rinting-Book and Job         | .710   | .678   | .717   | .736   | .724   | .749   | .790   | .823   | .826   | .846   | .8      |
| rinting News and Magazines.  | .786   | .746   | .836   | .862   | .875   | .912   | .950   | .966   | .978   | .987   | 1.0     |
| ubber                        | .599   | .600   | .750   | .801   | .756   | .847   | .841   | .863   | .876   | .927   | 1.0     |
| ilk and Rayon                | .385   | .399   | .508   | .527   | .507   | .516   | .526   | .518   | .529   | .554   | .6      |
| /ool                         | .385   | .400   | .515   | .516   | .531   | .608   | .608   | .595   | .623   | .688   | .7      |
| oundries and Machine Shops.  | .524   | .501   | .574   | .594   | .611   | .699   | .728   | .738   | .761   | .850   |         |

Source National Industrial Conference Board.

### Average Actual Weekly Earnings in Manufacturing Industries, 1932—1942

| INDUSTRY                     | 1932             | 1933             | 1934             | 1935             | 1936             | 1937             | 1938             | 1939             | 1940             | 1941             | 1942             |
|------------------------------|------------------|------------------|------------------|------------------|------------------|------------------|------------------|------------------|------------------|------------------|------------------|
| gricultural Implement        | \$17.96<br>18.50 | \$18.93<br>21.84 | \$23.42<br>23.69 | \$26.42<br>28.04 | \$26.78<br>29.81 | \$31.08<br>32.31 | \$28.08<br>30.77 | \$30.56<br>33.26 | \$32.12<br>36.22 | \$37.33<br>42.45 | \$43.42<br>55.22 |
| Boot and Shoe                | 16.67            | 17.94            | 20.58            | 21.15            | 20.89            | 20.89            | 17.76            | 18.74            | 18.12            | 22.21            | 25.88            |
| hemical                      | 19.68            | 19.04            | 22.33            | 23.79            | 24.86            | 28.74            | 27.97            | 29.71            | 31.36            | 34.96            | 39.45            |
| otton North                  | 14.10            | 14.63            | 15.62            | 16.31            | 17.34            | 19.44            | 17.89            | 18.56            | 19.14            | 22.47            | 28.21            |
| lectrical Manufacturing      | 17.43<br>15.04   | 18.92<br>14.42   | 21.94<br>18.06   | 24.14 20.32      | 26.22<br>22.96   | 29.32            | 27.08            | 30.36            | 32.95            | 39.35<br>31.88   | 46.46<br>36.65   |
| Instance                     | 15.26            | 15.22            | 18.14            | 17.96            | 18.28            | 24.95<br>20.30   | 23.00<br>19.46   | 25.37<br>19.98   | 26.69<br>19.75   | 21.41            | 24.52            |
| ron and Steel                | 14.51            | 17.81            | 18.38            | 22.42            | 26.65            | 29.92            | 22.91            | 29.09            | 30.69            | 36.96            | 40.60            |
| eather Tanning and Finishing | 18.74            | 18.67            | 20.09            | 21.11            | 22.01            | 23.67            | 22.57            | 24.84            | 24.61            | 28.66            | 33.24            |
| umber and Millwork           | 14.97            | 14.79 *          | 16.98            | 19.48            | 24.39            | 25.90            | 25.36            | 26.68            | 27.38            | 32.48            | 40.25            |
| Neat Packing                 | 20.77            | 19.20            | 21.75            | 23.14            | 23.71            | 26.75            | 28.13            | 27.94            | 27.77            | 29.25            | 32.61            |
| aint and Varnish             | 21.43            | 19.89            | 21.68            | 22.90            | 27.86            | 28.32            | 27.61            | 29.24            | 29.45            | 32.79            | 38.36            |
| Paper and Pulp               | 18.98<br>19.03   | 18.15<br>18.23   | 19.27<br>18.59   | 21.07            | 23.20            | 26.06            | 24.83            | 26.10            | 27.52<br>24.74   | 31.26<br>27.61   | 35.21<br>31.04   |
| Printing—Book and Job        | 27.31            | 25.71            | 26.62            | 28.28            | 21.56<br>28.81   | 23.26<br>30.27   | 23.08<br>30.09   | 24.42<br>32.28   | 33.33            | 34.79            | 35.83            |
| Printing News and Magazines. | 33.17            | 29.24            | 30.46            | 31.18            | 32.56            | 34.55            | 34.71            | 35.72            | 36.43            | 37.51            | 39.60            |
| Rubber                       | 19.87            | 19.67            | 24.23            | 26.52            | 27.64            | 28.16            | 25.52            | 30.65            | 31.01            | 35.65            | 41.40            |
| ilk and Rayon                | 14.94            | 14.79            | 15.88            | 16.89            | 17.33            | 18.22            | 16.96            | 18.23            | 18.24            | 20.80            | 25.83            |
| Nool                         | 15.09            | 15.65            | 16.96            | 18.91            | 19.19            | 21.03            | 19.62            | 21.31            | 22.34            | 27.44            | 32.42            |
| Foundries and Machine Shops  | 15.77            | 16.61            | 20.15            | 22.46            | 25.30            | 28.85            | 24.98            | 28.55            | 31.56            | 38.93            | 47.50            |

Source—National Industrial Conference Board.

### Average Actual Hours Per Week Per Wage Earner, 1929, 1933—1942

| INDUSTRY                      | 1929 | 1933 | 1934 | 1935 | 1936 | 1937 | 1938 | 1939 | 1940 | 1941 | 1942 |
|-------------------------------|------|------|------|------|------|------|------|------|------|------|------|
| Agricultural Implement        | 49.6 | 35.4 | 38.5 | 39.7 | 39.7 | 40.0 | 35.1 | 38.0 | 39.3 | 41.5 | 43.3 |
| Automobile                    | 46.8 | 36.0 | 33.2 | 37.4 | 37.7 | 35.3 | 32.3 | 34.9 | 37.3 | 39.2 | 44.4 |
| Boot and Shoe                 | 44.2 | 39.6 | 37.3 | 37.1 | 36.8 | 38.3 | 32.8 | 36.0 | 33.9 | 37.7 | 38.7 |
| hemical                       | 50.4 | 39.1 | 38.5 | 39.3 | 39.9 | 39.8 | 37.4 | 39.3 | 39.9 | 41.1 | 41.8 |
| Cotton—North                  | 48.2 | 41.8 | 35.4 | 36.4 | 38.4 | 37.9 | 35.7 | 37.8 | 37.5 | 39.8 | 42.0 |
| lectrical Manufacturing       | 47.4 | 33.2 | 33.9 | 36.2 | 39.2 | 38.8 | 33.8 | 38.2 | 40.5 | 43.7 | 46.0 |
| urniture                      | 46.9 | 35.7 | 34.8 | 37.8 | 41.8 | 40.4 | 35.3 | 38.4 | 39.2 | 42.2 | 43.3 |
| fosiery and Knit Goods        | 47.6 | 39.2 | 34.6 | 34.5 | 35.8 | 36.6 | 34.0 | 36.6 | 35.4 | 37.1 | 38.1 |
| ron and Steel                 | 54.9 | 34.0 | 29.3 | 34.2 | 39.8 | 36.6 | 27.6 | 34.6 | 36.1 | 38.6 | 39.0 |
| eather Tanning and Finishing. | 47.6 | 41.8 | 36.6 | 38.1 | 39.1 | 38.2 | 35.6 | 38.6 | 37.4 | 40.5 | 41.4 |
| umber and Millwork            | 45.4 | 35.4 | 35.0 | 39.3 | 49.7 | 39.3 | 36.6 | 39.6 | 39.7 | 40.7 | 43.3 |
| Weat Packing                  | 50.6 | 44.8 | 40.9 | 40.6 | 41.9 | 39.8 | 40.5 | 40.1 | 40.1 | 39.1 | 39.9 |
| Paint and Varnish             | 51.8 | 40.3 | 38.8 | 39.9 | 45.3 | 41.2 | 39.0 | 40.7 | 40.3 | 41.5 | 41.9 |
| Paper and Pulp                | 52.1 | 41.1 | 37.5 | 39.6 | 42.6 | 42.1 | 38.5 | 40.7 | 41.2 | 43.1 | 43.1 |
| aper Products                 | 49.5 | 40.5 | 36.4 | 38.2 | 41.0 | 41.0 | 38.3 | 40.0 | 39.4 | 41.4 | 41.2 |
| rinting—Book and Job          | 46.0 | 37.9 | 37.2 | 38.4 | 39.8 | 40.4 | 38.1 | 39.2 | 40.3 | 41.1 | 41.6 |
| rinting—News and Magazines.   | 45.7 | 39.3 | 36.5 | 36.2 | 37.2 | 37.9 | 36.6 | 37.0 | 37.3 | 38.0 | 38.8 |
| Rubber                        | 44.8 | 32.7 | 32.3 | 33.1 | 36.6 | 33.3 | 30.3 | 35.5 | 35.4 | 38.5 | 40.9 |
| ilk and Rayon                 | 47.8 | 37.5 | 31.2 | 32.1 | 34.2 | 35.3 | 32.3 | 35.2 | 34.4 | 37.6 | 40.4 |
| Vool                          | 46.4 | 39.5 | 33.0 | 36.7 | 36.1 | 34.7 | 32.4 | 35.8 | 35.9 | 39.9 | 40.8 |
| oundries and Machine Shops.   | 49.4 | 33.1 | 35.1 | 37.8 | 41.4 | 41.4 | 34.3 | 38.6 | 41.4 | 45.8 | 47.  |

ource-National Industrial Conference Board.

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### Total U.S. Motor Vehicle Registrations by Years

**Showing Increases and Decreases** 

|                                 | Passenger<br>Cars                                       | Trucks and<br>Buses                            | Total Motor<br>Vehicles                                 | Per Cent<br>Increase       |  | Passenger<br>Cars  | Trucks and Buses  | Total Motor<br>Vehicles  | Per Cent<br>Increase             |
|---------------------------------|---|--|---|----------------------------|--|--|---|--|----------------------------------|
| 95<br>96<br>97<br>18<br>99      | 4<br>16<br>90<br>800<br>3,200                           | ***************************************        | 4<br>16<br>90<br>800<br>3,200                           |                            | 1919<br>1920<br>1921<br>1922<br>1923       | 6,771,074<br>8,225,859<br>9,346,195<br>10,864,128<br>13,479,608    | 794,372<br>1,006,082<br>1,118,520<br>1,375,725<br>1,612,569   | 7,565,446<br>9,231,941<br>10,464,715<br>12,239,853<br>15,092,177   | 23<br>22<br>13<br>17<br>23       |
| 00<br>001<br>002<br>003         | 8,000<br>14,800<br>23,000<br>32,920<br>54,590           | 410  | 8,000<br>14,800<br>23,000<br>32,920<br>55,000           |                            | 1924<br>1925<br>1926<br>1927<br>1927       | 15,460,649<br>17,496,420<br>19,237,171<br>20,219,224<br>21,379,125 | 2,134,724<br>2,440,854<br>2,764,222<br>2,914,019<br>3,113,999 | 17,595,373<br>19,937,274<br>22,001,393<br>23,133,243<br>24,493,124 | 17<br>13<br>10<br>5<br>6         |
| 805<br>806<br>807<br>808        | 77,400<br>105,900<br>140,300<br>194,400<br>305,950      | 600<br>1,100<br>1,700<br>3,100<br>6,050        | 78,000<br>107,000<br>142,000<br>197,500<br>312,000      | 42<br>37<br>33<br>39<br>58 | 1929<br>1930<br>1931 **<br>1932 **<br>1933 | 23,121,589<br>23,183,241<br>22,567,381<br>21,139,092<br>20,557,493 | 3,379,854<br>3,473,831<br>3,426,515<br>3,202,730<br>3,292,439 | 26,501,443<br>26,657,072<br>25,993,896<br>24,341,822<br>23,849,932 | 8<br>0.2<br>-2.5<br>-6.4<br>-2.0 |
| 810<br>811<br>912<br>813<br>914 | 458,500<br>619,500<br>902,600<br>1,194,262<br>1,625,739 | 10,000<br>20,000<br>41,400<br>63,800<br>85,600 | 468,500<br>639,500<br>944,000<br>1,258,062<br>1,711,339 | 50<br>36<br>48<br>33<br>36 | 1934*<br>1935*<br>1936*<br>1937*<br>1938*  | 21,535,199<br>22,630,715<br>24,161,820<br>25,476,786<br>25,031,225 | 3,346,268<br>3,595,042<br>3,929,889<br>4,172,484<br>4,127,390 | 24,881,467<br>26,225,757<br>28,091,709<br>29,649,270<br>29,158,615 | 4.3<br>5.2<br>7.2<br>5.6<br>-1.7 |
| 816<br>817<br>818               | 2,309,666<br>3,297,996<br>4,657,340<br>5,621,617        | 136,000<br>215,000<br>326,000<br>525,000       | 2,445,666<br>3,512,996<br>4,983,340<br>6,146,617        | 43<br>44<br>42<br>23       | 1939*<br>1940*<br>1941*<br>1942*           | 25,854,022<br>26,918,183<br>28,842,622<br>27,392,528               | 4,440,206<br>4,648,141<br>4,878,315<br>4,618,235              | 30,294,228<br>31,566,324<br>33,720,937<br>32,010,763               | +4.0<br>+4.1<br>+6.9<br>-5.1     |

<sup>\*</sup> AUTOMOTIVE and AVIATION INDUSTRIES count, all others Bureau of Public Roads.

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### Distribution of the Country's Automobiles by States

(End-of-the-Year Figures 1942-1941)

|                             |                   |                   |                   |           |        |           |            | tal        |          | Per (  |        |
|-----------------------------|-------------------|-------------------|-------------------|-----------|--------|-----------|------------|------------|----------|--------|--------|
| 1                           |                   | ger Cars          | Tru               |           |        | uses      |            | Vehicles   | Per Cent | of T   |        |
|                             | 1942              | 1941              | 1942              | 1941      | 1942   | 1941      | 1942       | 1941       | Change   | 1942   | 1941   |
| Alabama (1)                 | 300,259           | 291,379           | 65.498            | 65,909    | 1,351  | 771       | 367,108    | 358,059    | +2.5     | 1.15   | 1.06   |
| Arizona                     | 115,130           | 117,377           | 26,000            | 26,689    | 350    | 335       | 141,480    | 144,401    | -2.1     | .44    | .43    |
| Arkansas                    | 213,081           | 212,522           | 75,267            | 77,191    | (5)    | 536       | 288,348    | 290,249    | -0.7     | .90    | .86    |
| California (3)              | 2,378,731         | 2,518,697         | 344,516           | 350,261   | (4)    | (4)       | 2,723,247  | 2,868,958  | -5.1     | 8.51   | 8.51   |
| Colorado                    | 316,000           | 336,702           | 30,000            | 31.044    | (5)    | (5)       | 346,000    | 367,746    | -5.9     | 1.08   | 1.09   |
| Connecticut                 | 467.078           | 470,566           | 55,378            | 79,256    | 1,294  | 1,279     | 523,750    | 551,101    | -5.0     | 1.64   | 1.63   |
| Delaware                    | 55,765            | 83.050            | 13.416            | 13,969    | (4)    | (4)       | 69,181     | 97.019     | -28.7    | .22    | .29    |
| District of Columbia        | 143.810           | 158.616           | 14,646            | 13,809    | 2,319  | 1,651     | 160,775    | 174,076    | -7.7     | .50    | .52    |
| Florida                     | 422,800           | 466,199           | 86,000            | 87,706    | 2,635  | 1,529     | 511,435    | 555,434    | -8.0     | 1.60   | 1.65   |
| Georgia                     | 444.732           | 457.782           | 96,655            | 99,506    | 3,883  | 3,903     | 545,270    | 561,191    | -2.9     | 1.70   | 1.66   |
| Idaho                       | 122,400           | 134.377           | 34,500            | 36,515    | 224    | 139       | 157,124    | 171.031    | -8.2     | .49    | .51    |
| Illinois.                   | 1.748,253         | 1.825,142         | 233.386           | 234.703   | (4)    | (4)       | 1,981,639  | 2,059,845  | -3.8     | 6.19   | 6.11   |
| Indiana                     | 923.000           | 929.115           | 134.000           | 135.834   | 2,944  | 1,570     | 1.059.944  | 1,066,519  | -0.7     | 3.31   | 3.16   |
| lowa                        | 655.000           | 712.584           | 102,000           | 108.985   | (4)    | (4)       | 757,000    | 821,569    | -7.9     | 2.36   | 2.44   |
| Kansas                      | 505.754           | 503.921           | 119.725           | 113.872   |        | 660       | 625,479    | 618,453    | +1.1     | 1.95   | 1.83   |
| Kentucky                    | 384.294           | 414.845           | 77,412            | 81.663    | 1.177  | 919       | 462.883    | 497,427    | -7.0     | 1.45   | 1.48   |
| Louisiana                   | 335.576           | 347.593           | 73.638            | 93.305    | 884    | (2) 3.022 | 410.098    | 443.920    | -7.7     | 1.28   | 1.32   |
| Maine                       | 153.000           | 176,321           | 43,000            | 45.748    | 435    | 298       | 196,435    | 222.367    | -11.7    | .61    | .66    |
| Maryland (1)                | 430.679           | 429,016           | 60,627            | 60.876    | 1.530  | 1.379     | 492.836    | 491.271    | +0.3     | 1.54   | 1.46   |
| Massachusetts               | 799.077           | 845.874           | 109.783           | 110.650   | 5,489  | 5.115     | 914.349    | 961.639    | -5.0     | 2.86   | 2.85   |
| Michigan                    | 1.196.154         | 1.144.551         | 131,597           | 129.589   | (4)    | (4)       | 1.327.751  | 1.274.140  | + 4.2    | 4.15   | 3.78   |
| Minnesota                   | 721.518           | 772,932           | 123,213           | 129.710   | 345    | 282       | 845.076    | 902.924    | -6.5     | 2.64   | 2.68   |
| Mississippi                 | 200,000           | 202,624           | 63.500            | 64.119    | 500    | 490       | 264.000    | 267,233    | -1.3     | .82    | .79    |
| Missouri                    | 794.846           | 820.080           | 159.342           | 164.546   | (4)    | (4)       | 954.188    | 984.626    | -3.1     | 2.98   | 2.92   |
| Montana                     | 128.636           | 147.256           | 46.695            | 51.476    | (4)    | (4)       | 175.331    | 198.732    | -11.8    | .55    | .59    |
| Nebraska                    | 346.515           | 354.903           | 70.328            | 71.283    | 287    | 382       | 417,130    | 426.568    | -2.3     | 1.30   | 1.26   |
| Nevada                      | 40.225            | 38.480            | 10.037            | 9.524     | 144    | 156       | 50.406     | 48.160     | +4.6     | .16    | .14    |
| New Hampshire               | 96.716            | 109.971           | 32.569            | 32.118    | (4)    | 315       | 129.285    | 142,404    | -9.3     | .40    | .42    |
| New Jersey                  | 942.500           | 1.019.155         | 136,000           | 141.329   | 6.000  | 5.432     | 1.084.500  | 1.165.916  | -7.0     | 3.39   | 3.46   |
| New Mexico                  | 86,000            | 98.251            | 28,000            | 30.806    | 800    | 814       | 114.800    | 129.871    | -11.7    | .36    | .39    |
| New York                    | 2.213.700         | 2.506.472         | 306,100           | 348.819   | 7.575  | 5,621     | 2.527.375  | 2.860.912  | -11.7    | 7.90   | 8.48   |
| North Carelina              | 531,284           | 558,499           | 95.822            | 96,320    | 1,861  | 1.340     | 628.967    | 656.159    | -4.2     | 1.96   | 1.95   |
| North Dakota.               | 142.148           | 152.020           | 41,935            | 40.788    | 103    | 111       | 184.186    | 192,919    | -4.6     | .58    | .57    |
| Ohio.                       | 1.875,000         | 1.800.000         | 160.000           | 192,000   | (4)    | (4)       | 2.035.000  | 1,992,000  | +2.1     | 6.36   | 5.91   |
| Oklahoma                    | 440,911           | 478.348           | 109.586           | 107,903   | 1.756  | 492       | 552.253    | 586.743    | -5.9     | 1.73   | 1.74   |
| Oregon.                     | 341.367           | 353,213           | 75,217            | 75.538    | 982    | 689       | 417,566    | 429,440    | -2.8     | 1.30   | 1.27   |
| Pennsylvania                | 1.879.439         | 1.999.868         | 274.745           | 274.967   | 7.554  | 6.472     | 2.161.738  | 2.281.307  | -5.3     | 6.75   | 6.76   |
| Rhode Island                | 168.954           | 174.045           | 21.876            | 21,174    | 619    | 485       | 191.449    | 195.704    | -2.2     | .60    | .58    |
| South Carolina (6)          | 295,211           | 313.731           | 48.341            | 50.638    | 1.748  | (5)       | 345.300    | 364.369    | -5.3     | 1.08   | 1.08   |
| South Dakota                | 163,000           | 167.590           | 33.000            | 34,952    | 145    | 141       | 196.145    | 202.683    | -3.2     | .61    | .60    |
| Tennessee                   | 378.500           | 424.961           | 72,000            | 81.022    | (5)    | (5)       | 450.500    | 505.983    | -11.0    | 1.41   | 1.50   |
| Texas.                      | 1.316.479         | 1.440.996         | 297.526           | 368,863   | 1.504  |           | 1.615.509  | 1.810.861  | -11.8    | 5.05   | 5.37   |
| Hab                         | 128.440           | 125.796           | 24,905            | 24,208    | 609    |           | 153.954    | 150.541    | +2.2     | 48     | .45    |
| 1                           |                   |                   | 9,858             | 10.327    | 139    |           | 87.745     | 97.486     | -10.0    | 27     | .29    |
| Martin                      | 77,748<br>455,000 | 87,048<br>468,667 | 83,000            | 83.594    | 1.500  |           | 539.500    | 553.380    | -2.5     | 1.69   | 1.64   |
| Washington                  |                   |                   | 92,000            | 94.772    | 750    |           | 609.750    | 617.030    | -1.2     | 1.90   | 1.83   |
| Washington<br>West Virginia | 517,000           | 520,599           |                   | 49,541    | 1.016  |           | 296,006    | 301.783    | -2.0     | .92    | .89    |
| West Virginia<br>Wisconsin  | 245,669           | 251,577           | 49,321            | 158.087   | 947    |           | 834.068    | 966.813    | -13.8    | 2.61   | 2.87   |
| Wyoming                     | 688,437<br>66,712 | 807,810<br>71,501 | 144,684<br>20,192 | 20,474    | (5)    |           | 86,904     | 91,975     | -5.6     | .27    | .27    |
| Total .                     |                   | 28.842.622        | 4.556.836         | 4.825.978 | 61.399 | 52.337    | 32.010.763 | 33.720.937 | -5.1     | 100.00 | 100.00 |
|                             | -1,002,020        | 20,072,022        | 7,000,300         | .,,       | ,      |           | ,,         | ,,         |          |        |        |

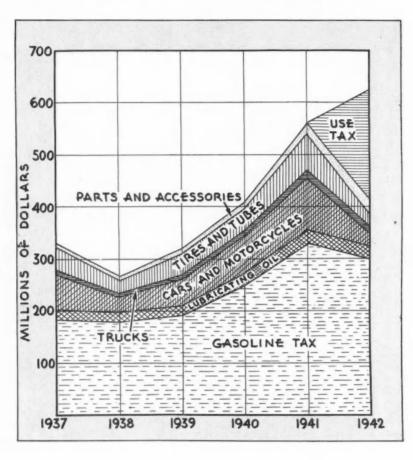
<sup>(1)—</sup>For fiscal year ending September 30.
(2)—Ho index taxicabs.
(3)—130.987 light commercial vehicles registered as passenger cars have been transferred to trucks for 1941; approximately 131,000 for 1942.
(4)—In laded with trucks.
(5)—Included with passenger cars.
(6)—Form November 1 to October 31.

### Federal and State A



### Sources of Revenue from Federal Automotive Taxes

Note that use tax greatly exceeds loss in other taxes due to curtailed driving and no production.



### Federal Automotive Taxes, 1932-1942

| /ear |      |   |   |  |     |   |  |   |    |  |  |   |  | Dollar<br>Volume |
|------|------|---|---|--|-----|---|--|---|----|--|--|---|--|------------------|
| 932  |      |   |   |  |     |   |  |   |    |  |  |   |  | \$75,006,210     |
| 933  |      |   |   |  |     |   |  |   | i. |  |  |   |  | 229,631,826      |
| 934  |      |   |   |  |     | , |  |   | ×  |  |  |   |  | 235,140,802      |
| 935  |      | , |   |  |     |   |  | × |    |  |  |   |  | 256,097,573      |
| 936  | <br> |   |   |  |     |   |  |   |    |  |  | , |  | 295,919,324      |
| 937  |      |   |   |  |     |   |  |   | ×  |  |  |   |  | 323,478,737      |
| 938  |      |   |   |  |     |   |  |   |    |  |  |   |  | 266,867,164      |
| 939  |      |   |   |  |     |   |  |   |    |  |  |   |  | 319,806,967      |
| 940  |      |   |   |  |     |   |  |   |    |  |  |   |  | 410,568,171      |
| 941  |      |   | 4 |  | ,   |   |  |   | ,  |  |  |   |  | 561,882,091      |
| 942  |      |   |   |  | , i |   |  |   |    |  |  |   |  | 625,430,886      |
|      |      |   |   |  |     |   |  |   |    |  |  |   |  |                  |

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### Tax on Use of Motor Vehicles

| 1942      | Revenue<br>Collected | Value per<br>Stamp |
|-----------|----------------------|--------------------|
| January   | \$17,351,612         | \$2.09             |
| February  | 39,371,107           |                    |
| March     | 4,608,245            | 1111               |
| April     | 762,165              |                    |
| May       | 379,116              |                    |
| June      | 10,152,626           | 5.00               |
| July      | 119,502,401          | 5.00               |
| August    | 13,262,733           | 4.59               |
| September | 2,283,172            | 4.17               |
| October   | 936,877              | 3,75               |
| November  | 851,066              | 3.34               |
| December  | 697,343              | 2.92               |
| Total     | \$210,158,463        |                    |

### Federal Automotive Taxes—by Category

| Source of Revenue   | 1942   | 1941   | 1940   | 1939  | 1938  |
|---|--|--|--|---|---|
| Gasoline *. Lubricating Oils *. Automobiles and Motorcycles. Trucks Tires and Tubes (Incl. Floor Tax). Parts and Accessories. Use of Motor Vehicles | \$299,649,334<br>23,882,339<br>26,933,595<br>13,329,538<br>25,356,783<br>26,120,834<br>210,158,463 | \$330,310,845<br>25,434,079<br>101,463,603<br>14,253,274<br>71,858,420<br>18,561,870 | \$250,671,847<br>22,097,673<br>71,275,162<br>9,285,246<br>45,091,092<br>12,147,151 | \$191,543,419<br>19,930,773<br>51,063,559<br>7,144,898<br>41,167,734<br>8,956,584 | \$178,783,909<br>19,608,503<br>29,405,044<br>5,230,378<br>26,771,719<br>7,067,611 |
| Total   | \$625,430,886  | \$561,882,091  | \$410,568,171  | \$319,806,967   | \$266,867,164   |

### State Automotive Taxes (Exclusive of State or Local Sales Tax)

| Gasoline                            | \$831,381,000<br>442,364,000 | \$950,956,000<br>490,666,000 | \$864,472,000<br>438,010,000 | \$816,433,000<br>412,494,000 | \$766,853,000<br>388,825,000 |
|-------------------------------------|------------------------------|------------------------------|------------------------------|------------------------------|------------------------------|
| Total—State Taxes                   | \$1,273,745,000              | \$1,440,622,000              | \$1,302,482,000              | \$1,228,927,000              | \$1,155,678,000              |
| Grand Total—Federal and State Taxes | \$1,899,175,886              | \$2,002,504,091              | \$1,713,050,171              | \$1,548,733,967              | \$1,422,545,164              |
| U. S. Average Tax per Motor Vehicle | \$59.32                      | \$59.38                      | \$54.26                      | \$51.12                      | \$48.78                      |

<sup>\*—</sup>Automotive share only based on 89% of total gasoline revenue and 58% lubricating oil revenue.

### te Automotive Taxes=

AUTOMOTIVE & AVIATION

### State Automotive Taxes—1928-1942

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ollar ume 06,210 31,826 40,802 97,573

19,324

78,737 67,164 06,967

68,171 32,091 30,886

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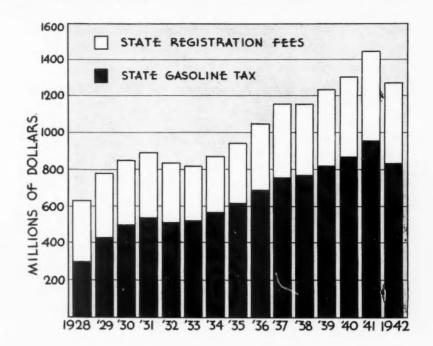
.00 .59 .17 ,75 .34

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,044 ,378 ,719 ,611

,000 ,000 ,000 164

| Year | Gasoline<br>Tax | Registration Fees |
|------|-----------------|-------------------|
| 1928 | \$304,872,000   | \$322,630,000     |
| 1929 | 431,312,000     | 347,844,000       |
| 1930 | 493,865,000     | 355,705,000       |
| 1931 | 536,397,000     | 344,338,000       |
| 1932 | 513,047,000     | 324,274,000       |
| 1933 | 518,196,000     | 302,716,000       |
| 1934 | 565,027,000     | 307,260,000       |
| 1935 | 616,852,000     | 322,954,000       |
| 1936 | 686,631,000     | 359,783,000       |
| 1937 | 756,930,000     | 399,613,000       |
| 1938 | 766,853,000     | 388,825,000       |
| 1939 | 816,433,000     | 412,494,000       |
| 1940 | 864,472,000     | 439,178,000       |
| 1941 | 950,956,000     | 490,666,000       |
| 1942 | 831,381,000     | 442,364,000       |



### 1942 Automotive State Tax Revenue Drops 12% from 1941

State Gasoline Tax Receipts and Registration Fees — 1942-1941

(Exclusive of State or Local Sales Tax)

| Per Cent Gallon  | STATE              | State<br>Tax— | State G      | asoline Tax Rece                       | eipts   | State        | Registration Fee | 38    | Total State Tax<br>Gasoline and R |                | State Ta<br>Motor | xes per<br>Vehicle |
|--|--------------------|---------------|--------------|--|---------|--------------|------------------|-------|-----------------------------------|----------------|-------------------|--------------------|
| Arzona 5 5 5.00.000 5.381.000 — 4.9 1.300.000 — 3.9 6.400.000 6.713.000 6.73    Arzona 5 6 5 2 12.659.000 13.000.000 — 3.4 3 3.896.000 3.935.000 — 3.9 6.400.000 17.035.000 57.000   California 3 5 2.250.000 58.076.000 — 10.0 30.000.000 31.927.000 — 6.0 82.250.000 17.035.000 57.000   California 3 9.020.000 11.758.000 — 23.3 30.000.000 31.927.000 — 6.0 82.250.000 17.035.000   Connecticut 3 9 0.020.000 11.758.000 — 23.3 7.837.000 12.2 10.094.000   Connecticut 3 9 0.020.000 11.758.000 — 23.3 7.837.000   Connecticut 3 1.814.000 3.479.000 — 47.9 1.184.000 1.456.000 — 18.0 3.221.000   Connecticut 3 1.814.000 3.479.000 — 47.9 1.184.000 1.456.000 — 18.0 3.221.000 3.957.000   Connecticut 3 1.814.000 3.479.000 — 47.9 1.184.000 1.456.000 — 18.0 3.221.000 3.957.000   Connecticut 3 3 1.814.000 3.479.000 — 47.9 1.184.000 1.456.000 — 18.0 3.221.000 3.957.000   Connecticut 3 3 1.814.000 3.479.000 — 47.9 1.184.000 1.456.000 — 18.0 3.221.000 3.957.000   Connecticut 3 3 1.814.000 3.479.000 — 47.9 1.184.000 1.456.000 — 18.0 3.221.000 3.957.000   Connecticut 3 3 3.478.000   Connecticut 3 3 3.478.000  |                    | Cents         | 1942         | 1941                                   |         | 1942         | 1941             |       | 1942                              | 1941           | 1942              | 1941               |
| Akanasas 61.9 12.659.000 13.100.000 -3.4 3.896.000 3.935.000 -1.0 16.555.000 17.035.000 57.  California 3 5.22.500.000 58.0076.000 -10.0 30.000 31.927.000 -6.0 82.250.000 59.03.000 30.0000 30.000 30.000 30.000 30.000 30.000 30.000 30.000 30.000 30.0000 30.000 30.000 30.000 30.000 30.000 30.000 30.000 30.000 30.0000 30.000 30.000 30.000 30.000 30.000 30.000 30.000 30.000 30.0000 30.000 30.000 30.000 30.000 30.000 30.000 30.000 30.000 30.0000 30.000 30.000 30.000 30.000 30.000 30.000 30.000 30.000 30.0000 30.000 30.000 30.0000 30.0000 30.0000 30.0000 30.0000 30.000 |                    | 6             |              |  | ******* |              |                  |       |                                   |                | \$67.37           | \$69.1             |
| California   3   52,250,000   58,076,000   -10,0   30,000,000   31,927,000   -6.0   82,250,000   90,003,000   30,000     | zona               | 5 .           |              |  |         | 1,300,000    |                  |       | 6,400,000                         | 6,713,000      | 45.23             | 46.4               |
| Agrand   4   7,500,000   | kansas             | 61/2          |              |  |         |              |                  |       | 16,555,000                        |                | 57.41             | 58.6               |
| Agrand   4   7,500,000   | lifornia           | 3             | 52,250,000   | 58.076.000                             | -10.0   | 30,000,000   | 31,927,000       | - 6.0 | 82,250,000                        |                | 30.20             | 31.3               |
| Definition   Compactificat   Compact   Compa   | orado              | A             | 7.500.000    | 8.833.000                              | -15.1   | 2.594.000    | 2.953.000        | -12.2 | 10,094,000                        | 11,786,000     | 29.17             | 32.0               |
| Verland   Verl   | nnecticut          | 3             |              | 11.758.000                             |         |              | 8.249.000        | - 5.0 | 16.857.000                        | 20.007.000     | 31.07             | 36.3               |
| 1900a   6   23,390,000   29,832,000   -21,6   10,660,000   9,463,000   +6.3   33,450,000   39,289,000   62,000   62,000   64,00   | laware             | 4             | 2.027.000    | 2.501.000                              | -19.0   |              | 1.456.000        |       | 3.221.000                         | 3.957.000      | 46.55             | 40.7               |
| Portion   7  | strict of Columbia | 3             |              | 3 479 000                              |         |              |                  |       |                                   |                | 50.89             | 31.3               |
| Sergia   6   | rida               | 7             |              | 20 832 000                             |         |              |                  | 1 6 3 |                                   |                | 65.40             | 70.7               |
| Manho  | oroja              | 6             |              | 26,032,000                             |         | 2 228 000    |                  | 24 6  | 24 084 000                        |                | 44.16             | 51.6               |
| Illinois   | iho                | 0 4           |              | 5 221 000                              |         |              |                  |       |                                   |                | 37.04             | 39.6               |
| Indiana  | noie               |               |              | 44 700 000                             |         |              |                  |       | 0,021,000                         |                |                   | 34.6               |
| Name   3   | liana              | 3             |              | 94,762,000                             |         |              |                  |       |                                   |                |                   | 37.6               |
| ansas  | Haria              | 4             |              |  | - 5.0   | 10,611,000   | 11,628,000       |       | 37,692,000                        | 40,146,000     |                   | 36.0               |
| Settlicky  | va                 | 3             |              |  |         |              |                  |       | 27,602,000                        | 29,569,000     |                   |                    |
| Journal 7 19,525,000   | mass               | 3             | 9,818,000    | 11,234,000                             |         | 4,445,000    | 4,743,000        |       | 14,263,000                        | 15,977,000     |                   | 25.8               |
| Same   | ntucky             | 5             |              | 16,175,000                             |         |              | 6,076,000        |       | 18,874,000                        | 22,251,000     |                   | 44.7               |
| Hongsin   3  |                    |               | 19,525,000   | 21,425,000                             |         |              |                  |       |                                   |                | 55.76             | 56.                |
| Hongsin   3  | line               | 4             |              | 6,657,000                              |         |              |                  |       |                                   | 11,091,000     | 46.68             | 49.1               |
| Lingain   3   31,506,000   35,585,000   -11,5   24,640,000   27,163,000   -9,3   56,146,000   62,748,000   42,1  | aryland            | 4             | 11,313,000   | 13.070.000                             | -13.5   | 6.193,000    | 7.830.000        | -20.9 | 17,506,000                        | 20,900,000     | 35.52             | 42.                |
| Lingain   3   31,506,000   35,585,000   -11,5   24,640,000   27,163,000   -9,3   56,146,000   62,748,000   42,1  | assachusetts       | 3             | 16.627.000   | 22,488,000                             | -26.1   | 7,340,000    | 7.905.000        | - 7.2 | 23.967.000                        | 30.393.000     | 26.21             | 31.                |
| Inflestota   | unigan             | 2             |              |  |         | 24.640.000   |                  |       | 56.146.000                        | 62,748,000     | 42.28             | 49.                |
| Issue   Fire     | BResota            | 4             |              |  |         |              |                  |       |                                   |                | 34.14             | 42.                |
| Missouri   |                    |               |              | 13 753 000                             | _ 9 1   | 3 300 000    | 3 433 000        | _ 3 9 | 15,800,000                        |                | 59.84             | 64.3               |
| 1, 763, 100  | ssouri             | 2             |              |  | - 9.8   |              |                  |       |                                   |                | 24.93             | 26.3               |
| 1, 763, 000  | ontana             | 5             |              |  |         | 1 500 000    | 1 797 000        |       | 6 205 000                         | 7 264 000      | 35.39             | 36.                |
| ew Hampshire   | braska             | 5             |              | 12 268 000                             |         | 2 713 000    | 3 195 000        |       | 14 476 000                        |                | 34.70             | 36.                |
| lew Hampshire  | vada               | 4             |              | 1 692 000                              | 10.5    | 388 000      | 405,000          |       | 1 994 000                         | 2 088 000      | 37.57             | 43.                |
| ew Jersey 3 20,000,000 26,221,000 -23.7 21,700,000 24,349,000 -10.9 41,700,000 50,570,000 38,5 ew Mexico 5 4,320,000 50,570,000 -14.9 2,213,000 -9.6 6,320,000 7,289,000 51,000,000 53,978,000 -7.4 108,687,000 128,438,000 43,000 100 100 100 100 100 100 100 100 100   | W Mampahine        | 4             |              | 2 715 000                              |         |              | 2 201 000        |       | 5 604 000                         |                | 43.34             | 49.                |
| 10   | w Jersov           | 9             |              | 3,713,000                              |         |              | 3,231,000        |       | 41 700 000                        |                |                   | 43.                |
| 10   | w Mayica           | 3             |              | 20,221,000                             |         |              | 24,349,000       |       | 0 200 000                         |                |                   | 56.                |
| Kishoma   4  | W Vork             | 5             |              | 5,076,000                              |         |              | 2,213,000        |       |                                   |                |                   | 44.                |
| Section   Sect   | with Carolina      | 4             |              | 74,458,000                             |         |              |                  |       | 108,007,000                       |                | 43.00             | 61.                |
| Section   Sect   | orth Daleste       | 6             |              |  |         |              |                  |       |                                   |                | 54.09             |                    |
| $ \begin{array}{cccccccccccccccccccccccccccccccccccc$  | io Dakuta          | 4             |              |  |         | 1,917,000    | 2,025,000        |       |                                   | 5,540,000      | 27.23             | 28.                |
| Figure   | dahama             | 4             |              |  | - 8.0   | 29,225,000   | 33,421,000       |       | 82,735,000                        |                |                   | 45.                |
| Hennessee 7 23,452,000 24,190,000 -3.1 5,600,000 7,077,000 -20.9 29,052,000 31,267,000 64,38,000 48,38,000 24,190,000 -3.1 5,600,000 -7,077,000 -20.9 29,052,000 31,267,000 64,00 | 'enom              | 51/2          | 19,477,000   | 18,661,000                             |         | 9,220,000    |                  |       | 28,697,000                        | 25,747,000     | 51.96             | 43.                |
| Hennessee 7 23,452,000 24,190,000 -3.1 5,600,000 7,077,000 -20.9 29,052,000 31,267,000 64,38,000 48,38,000 24,190,000 -3.1 5,600,000 -7,077,000 -20.9 29,052,000 31,267,000 64,00 | eyun               | 5             |              |  | -12.2   |              |                  |       | 15,154,000                        | 17,445,000     | 36.29             | 40.                |
| ## 4 4,13,000 4,539,000 -3.2 1,730,000 1,879,000 -5.9 29,052,000 6,438,000 31,267,000 64,38,000 65,74,000 64,38,000 64,38,000 64,38,000 64,38,000 65,74,000 64,38,000  | mnsylvania         | 4             |              | 64.867.000                             | -13.9   |              | 41,326,000       |       | 93,127,000                        | 106,193,000    | 43.07             | 46.                |
| Hinessee 7 23,452,000 24,190,000 -3.1 5,600,000 7,077,000 -20.9 29,052,000 31,267,000 64,38,000 41,90,000 -3.1 5,600,000 -10.8 70,711,000 79,418,000 43.4 46,903,000 52,747,000 -11.1 23,808,000 26,671,000 -10.8 70,711,000 79,418,000 43.4 42,26,000 44,32,000 -4.7 1,287,000 13,35,000 -5.1 5,493,000 5,767,000 35.4 61,000 44,32,000 -27.0 2,480,000 2,750,000 -9.9 4,618,000 5,680,000 52,750,000 49,33,100 5,767,000 49,33,100 5,767,000 49,33,100 5,767,000 49,33,100 5,767,000 49,33,100 5,767,000 49,33,100 5,767,000 49,33,100 5,767,000 49,33,100 5,767,000 49,33,100 5,767,000 49,33,100 5,767,000 49,33,100 5,767,000 49,33,100 5,767,000 49,33,100 5,767,000 49,33,100 5,767,000 49,33,100 5,767,000 49,33,100 5,767,000 49,33,100 49,33 | lode Island        | 3             | 3,339,000    |  |         |              |                  |       | 6,605,000                         |                | 34.50             | 39.                |
| Hennessee 7 23,452,000 24,190,000 -3.1 5,600,000 7,077,000 -20.9 29,052,000 31,267,000 64,38,000 48,38,000 24,190,000 -3.1 5,600,000 -7,077,000 -20.9 29,052,000 31,267,000 64,00 | uth Carolina       | 6             | 15,413,000   | 15.817,000                             | - 2.6   | 2,260,000    | 2.749,000        | -17.8 | 17,673,000                        | 18,566,000     | 51.18             | 50.                |
| Tripling 5 17,402,000 19,321,000 -10.0 8,225,000 7,180,000 -20.9 29,052,000 31,267,000 64,283 4 46,903,000 52,747,000 -11.1 23,808,000 26,671,000 -10.8 70,711,000 79,418,000 435,484 4,226,000 4,432,000 -4.7 1,267,000 1,335,000 -5.1 5,493,000 5,767,000 35,484 4 2,138,000 2,930,000 -27.0 2,480,000 2,750,000 -9.9 4,618,000 5,680,000 52.7 (19)  |                    |               | 4,413,000    | 4.559.000                              | - 3.2   | 1.750,000    | 1.879.000        | - 6.9 | 6.163.000                         | 6.438.000      | 31.42             | 31.                |
| $\begin{array}{cccccccccccccccccccccccccccccccccccc$   |                    | 7             |              | 24.190.000                             |         | 5.600.000    |                  | -20.9 | 29.052.000                        |                | 64.48             | 61.                |
| Thorst 4 4,226,000 4,432,000 -4,7 1,267,000 1,335,000 -5.1 5,493,000 5,767,000 35. Thorst 4 2,138,000 2,930,000 -27.0 2,480,000 -2,750,000 -9,9 4,618,000 5,680,000 52. Third 5 18,100,000 22,916,000 -21.0 8,225,000 8,383,000 -1.7 26,325,000 31,279,000 48. Sabington 5 17,402,000 19,321,000 -10.0 3,566,000 -34.7 20,968,000 24,782,000 34. Set Virginia 5 9,300,000 11,553,000 -19.5 5,973,000 7,180,000 -16.8 15,273,000 18,733,000 51.   |                    |               |              |  |         | 23.808.000   |                  |       | 70.711.000                        |                | 43.77             | 43.                |
| 5 18.100.000 22,916.000 -21.0 8,225.000 8.363.000 -1.7 26,325.000 31,279.000 48. 38hington 5 17,402.000 19,321.000 -10.0 3,566.000 5,461.000 -34.7 20,968.000 24,782.000 34. 68t Virginia 5 9,300.000 11,553,000 -19.5 5,973.000 7,180.000 -16.8 15,273.000 18,733.000 51.   | ah                 | 4             |              |  |         | 1.267.000    |                  |       |                                   |                | 35.67             | 38.                |
| 5 18.100.000 22,916.000 -21.0 8,225.000 8.363.000 -1.7 26,325.000 31,279.000 48. 38hington 5 17,402.000 19,321.000 -10.0 3,566.000 5,461.000 -34.7 20,968.000 24,782.000 34. 68t Virginia 5 9,300.000 11,553,000 -19.5 5,973.000 7,180.000 -16.8 15,273.000 18,733.000 51.   | ermont             | 4             |              |  | -27.0   |              | 2.750.000        | - 9.9 |                                   |                | 52.62             | 58.                |
| ashington         5         17,402,000         19,321,000         -10.0         3,566,000         5,461,000         -34.7         20,968,000         24,782,000         3   | rginia             | 5             |              |  |         | 8 225 000    | 8 363 000        |       | 26 325 000                        | 31 279 000     | 48.79             | 56.                |
| Vest Virginia 5 9.300,000 11,553,000 -19.5 5,973,000 -16.8 15,273,000 18,733,000 51,553,000 -7.7 13,549,000 14,862,000 -8.8 15,273,000 18,733,000 51,599,000 41,800,000 14,862,000 -8.8 34,536,000 37,599,000 41,900,000 40 | ashington          | 6             |              |  |         |              |                  |       |                                   |                | 34.38             | 40.                |
| Fisconsin 4 20,987,000 22,737,000 -7.7 13,549,000 14,862,000 -8.8 34,536,000 37,599,000 41. (yoming 4 2,700,000 3,065,000 -12.0 641,000 652,000 -1.7 3,341,000 3,717,000 38.   | est Virginia       | 8             | 9 200 000    | 11 662 000                             |         |              |                  |       | 15 272 000                        | 10 722 000     | 51.59             | 62.                |
| Vyoming 4 2,700,000 3,065,000 -12.0 652,000 -1.7 3,341,000 3,717.000 38  | isconsin           | 4             |              |  |         | 12 549 000   | 14 962 000       |       |                                   |                |                   | 38.                |
| 4 2,700,000 3,000,000 -12.0 041,000 052,000 -1.7 3,341,000 3.717,000 38.   | yoming             | 4             |              |  |         | 641 000      | 652,000          |       |                                   |                |                   | 40.                |
|  |                    |               | 2,700,000    | 3,000,000                              | -12.0   | 641,000      | 002,000          | - 1.7 | 3,341,000                         | 3,717,000      | 38.44             | 40.                |
| Total \$831,381,000 \$950,956,000 -12.6 \$442,364,000 \$490,666,000 - 9.8 \$1,273,745,000 \$1,441,622,000 \$39.  | Total              |               | 6021 201 000 | ************************************** | 10.0    | £442 264 600 | £400 ccc 000     | 0.0   | £1 072 74E 000                    | P1 441 000 000 | \$39.79†          | \$42               |

†-U.S. Average per vehicle.

\*-Not comparable due to a change in registration law during 1941.

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### Quotas and Number of Certificates Issued Authorizing Purchase of

| Quotas         Issued         Qu           Alabama         584         252           Arizona         100         40           Arkansas         204         135           California         3,296         747         3,           Colorado         320         129 | 584<br>100<br>204<br>,296<br>320<br>,001<br>108<br>216<br>384 | Purchase<br>Certificates<br>Issued<br>456<br>74<br>148<br>1,173<br>130<br>525<br>87 | Monthly<br>Quotas<br>584<br>100<br>204<br>3,296<br>320 | Purchase<br>Certificates<br>Issued<br>538<br>122<br>222 | Monthly<br>Quotas<br>584<br>100<br>204 | Purchase<br>Certificates<br>Issued<br>458<br>161 | Monthly<br>Quotas<br>526<br>62 | Purchase<br>Certificates<br>Issued | Monthly<br>Quotas |
|---|---|---|--|---|--|--|--------------------------------|------------------------------------|-------------------|
| Arizona 100 40 Arkansas 204 135 California 3,296 747 3, Colorado 320 129 Connecticut 1,001 398 1, Delaware 108 28   | 100<br>204<br>,296<br>320<br>,001<br>108<br>216               | 74<br>148<br>1,173<br>130<br>525  | 100<br>204<br>3,296                                    | 122<br>222  | 100                                    |  |                                | 200                                |                   |
| Arkansas 204 135 California 3,296 747 3, Colorado 320 129 Connecticut 1,001 398 1, Delaware 108 28  | 100<br>204<br>,296<br>320<br>,001<br>108<br>216               | 74<br>148<br>1,173<br>130<br>525  | 100<br>204<br>3,296                                    | 122<br>222  | 100                                    |  |                                |                                    | 220               |
| Arkansas. 204 135<br>California 3,296 747 3,<br>Colorado 320 129<br>Connecticut 1,001 398 1,<br>Delaware 108 28   | ,296<br>320<br>,001<br>108<br>216                             | 148<br>1,173<br>130<br>525  | 3,296  | 222   |  |  |                                | 132                                | 330               |
| California     3,296     747     3,       Colorado     320     129       Connecticut     1,001     398     1,       Delaware     108     38   | ,296<br>320<br>,001<br>108<br>216                             | 1,173<br>130<br>525   | 3,296  |   |  | 193  | 128                            | 244                                | 168               |
| Connecticut 1,001 398 1,<br>Delaware 108 38   | 320<br>,001<br>108<br>216                                     | 130<br>525  |  | 2.024   | 3.296                                  | 1,929  | 2.060                          | 2.185                              | 191               |
| Delaware  | ,001<br>108<br>216  | 525   |  | 250   | 320                                    | 207  | 161                            | 287                                | 444               |
| Delaware 108 38   | 108<br>216  |   | 1.001  | 478   | 1.001                                  | 332  | 626                            | 315                                | 161               |
| District of Columbia 216 176  | 216   |   | 108  | 57  | 108                                    | 58   | 68                             | 44                                 | 0                 |
|   |   | 199   | 216  | 236   | 216                                    | 189  | 135                            | 212                                | 0                 |
| Florida   | 304   | 316   | 384  | 323   | 384                                    | 293  | 153                            |                                    | 0                 |
| Georgia   | 456   | 605   | 456  | 634   | 456                                    | 358  | 411                            | 311<br>449                         | 452               |
| Idaho   | 96  | 67  | 96   | 102   | 96                                     | 87   | 59                             | 93                                 | 67                |
| IIIInois  | ,532  | 1,470   | 2,532  | 2,098   | 2,532                                  | 1,708  | 1,581                          | 1.869                              | Đ.                |
| Indiana 1,481 822 1   | .481  | 1.144   | 1,481  | 1.200   | 1.481                                  | 1,045  | 1.035                          | 1.112                              | 672               |
| Iowa 616 239  | 616   | 386   | 616  | 666   | 616                                    | 656  | 385                            | 595                                | 463               |
| Kansas 576 201  | 576   | 282   | 576  | 254   | 576                                    | 245  | 359                            | 418                                | 400               |
| Kentucky  | 340   | 410   | 340  | 471   | 340                                    | 303  | 241                            | 345                                | 29                |
| Louisiana   | 421   | 389   | 421  | 440   | 421                                    | 359  | 295                            | 415                                | 353               |
| Maine   | 248   | 81  | 248  | 117   | 248                                    | 108  | 99                             | 157                                | 991               |
| Maryland 818 326  | 818   | 560   | 818  | 647   | 818                                    | 445  | 573                            | 500                                | 231               |
| Massachusetts 1,377 368 1   | ,377  | 418   | 1,377  | 549   | 1,377                                  | 415  | 550                            | 606                                | (                 |
|   | ,006  | 3,894   | 4,006  | 5,316   | 4,006                                  | 2,625  | 3,690                          | 2,972                              | 2,75              |
| Minnesota   | 684   | 731   | 684  | 943   | 684                                    | 631  | 474                            | 590                                | 54                |
| Mississippi   | 204   | 171   | 204  | 270   | 204                                    | 290  | 128                            | 223                                | 22                |
| Wissouri  | 980   | 614   | 980  | 784   | 980                                    | 531  | 612                            | 676                                | 41                |
| Montana   | 104   | 72  | 104  | 144   | 104                                    | 92   | 64                             | 129                                | 7                 |
| Nebraska 324 124  | 302   | 302   | 324  | 323   | 324                                    | 306  | 202                            | 293                                | 20                |
| Nevaga 40 55  | 40  | 41  | 40   | 80  | 40                                     | 78   | 58                             | 78                                 | E                 |
| New Hampshire   | 136   | 39  | 136  | 45  | 136                                    | 42   | 54                             | 51                                 | - 3               |
| New Jersey 1,651 762 1,   | .651  | 633   | 1.651  | 799†  | 1,651                                  | 560†   | 826                            | 4 3                                |                   |
| New Mexico  | 68  | 45  | 68   | 64  | 68                                     | 62   | 34                             | 5                                  | 5                 |
| New York  | ,064  | 1,974   | 3,064  | 1,918   | 3,064                                  | 1,464  | 1,532                          | 1,530†                             |                   |
| North Carolina. 408 220   | 408   | 274   | 408  | 535   | 408                                    | 485†   | 204                            | 483                                | 30                |
| North Dakota  | 96  | 89  | 96   | 95  | 96                                     | 83   | 60                             | 88                                 | 4                 |
| Onio  | .808  | 2,772   | 2.808  | 2,720   | 2.808                                  | 2,329  | 2.249                          | 2.502                              | 1.77              |
| Okiahoma  | 508   | 234   | 508  | 300†  | 508                                    | 325  | 254                            | 439                                |                   |
| Uregon 332 162  | 332   | 184   | 332  | 387   | 332                                    | 450  | 207                            | 451                                | 39                |
| Pennsylvania  | .718  | 1.532   | 3.718  | 1.933   | 3.718                                  | 1.783  | 1.390                          | 1.943†                             |                   |
| Rhode Island  | 228   | 86  | 228  | 97  | 228                                    | 89   | 87                             | 116                                |                   |
| South Carolina 280 193  | 280   | 321   | 280  | 338   | 280                                    | 243  | 196                            | 203†                               | 11                |
| South Dakota  | 112   | 70  | 112  | 103   | 112                                    | 132  | . 56                           | 85                                 | 5                 |
| Tennessee   | 456   | 618   | 456  | 386   | 456                                    | 500  | 319                            | 424†                               | 40                |
| Texas   | ,484  | 1,403   | 1,484  | 1,990   | 1,484                                  | 1,547  | 1,038                          | 1,532                              | 1,34              |
| Utah 180 128  | 180   | 120   | 180  | 143   | 180                                    | 187  | 126                            | 204                                | 17                |
| Vermont   | 72  | 35  | 72   | 50  | 72                                     | 43   | 45                             | 36                                 |                   |
| Virginia  | 844   | 455   | 844  | 532   | 844                                    | 417  | 477                            | 486                                |                   |
| Washington 768 220  | 768   | 333   | 768  | 469   | 768                                    | 520  | 384                            | 740                                | 3                 |
| West Virginia   | 323   | 327   | 323  | 327   | 323                                    | 214  | 226                            | 238                                | 2                 |
| Wisconsin   | 892   | 617   | 892  | 777   | 892                                    | 662  | 466                            | 708                                | 3                 |
| Wyoming 56 34   | 56  | 31  | 56   | 89  | 56                                     | 58   | 35                             | 73                                 |                   |
|   |   | 14  |  | 26  |  | 25   |                                | 13                                 |                   |
| Faderal Covernment 401  |   | 846   |  | 1.093   |  | 419  |                                | 744                                |                   |
| To Convert to Pusses  |   | 0   |  | 0   |  | 0  |                                | 0                                  |                   |
|   |   |   |  | -   | 24444                                  |  |                                |                                    |                   |
| Total 40,000 17,576 40  | 0,000   | 27,797  | 40,000   | 34,504  | 40,000                                 | 26,741   | 25,000                         | 29,234                             | 13,2              |

\*—Office of Price Administration.

This table excludes 28,748 new passenger automobiles sold on or before January 1, 1942, but delivered after that date.

†—Estimated.

### The Nation's Stock Pile of New Passenger Cars-Dec. 31, 1942

| Total Inventory, February 11, 1942 Cars sold on or before January 1, 1942 but delivered at later date Rationed to civilians and state municipal governments to December 31, 1942 Released to Federal Government Agencies and armed forces Released for Bus conversions | 520,793<br>28,478<br>220,101<br>32,244<br>79 |
|--|--|
| Total Releases. Total Stock Pile, December 31, 1942.   | 280,902<br>239,891                           |
| Total Inventory as of December 31, 1942 Government Pool Available for current rationing  | 113,544<br>126,347                           |
| Total Stock Pile, December 31, 1942  | 239,891                                      |

### ild Rationing :

### has of New Passenger Cars—By States and by Months—1942\*

| gust   | August   | Sept   | ember   | Oct  | ober   | Nove   | mber   | Dece   | ember  | 1942   | Totals  |  |
|--|--|--|---|--|--|--|--|--|--|--|---|--|
| nthiy<br>lotas                                       | Purchase<br>Certificates<br>Issued   | Monthly<br>Quotas  | Purchase<br>Certificates<br>Issued                                      | Monthly<br>Quotas  | Purchase<br>Certificates<br>Issued                                       | Monthly<br>Quotas  | Purchase<br>Certificates<br>Issued   | Monthly<br>Quotas  | Purchase<br>Certificates<br>Issued                                       | Monthly<br>Quotas  | Purchase<br>Certificates<br>Issued  |  |
| 330<br>168<br>191<br>0<br>161<br>0<br>0<br>0<br>452  | 453<br>134<br>315<br>2,471<br>379<br>386<br>47<br>215<br>281<br>540          | 524<br>175<br>310<br>2,523<br>311<br>523<br>60<br>225<br>438<br>782      | 350<br>100<br>202<br>1,859<br>211<br>270<br>49<br>92<br>279<br>481      | 583<br>215<br>350<br>2,594<br>372<br>560<br>79<br>230<br>462<br>791      | †290<br>74<br>158<br>1,446<br>161<br>229<br>39<br>84<br>†213<br>373      | 560<br>201<br>340<br>2,599<br>400<br>495<br>77<br>200<br>430<br>762      | 189<br>36<br>107<br>†987<br>†100<br>181<br>27<br>86<br>†135<br>†215        | 464<br>166<br>302<br>2,185<br>352<br>378<br>60<br>150<br>387<br>799      | 101<br>37<br>121<br>†816<br>†124<br>161<br>58<br>58<br>†184<br>†204      | 5,323<br>1,385<br>2,437<br>25,145<br>3,037<br>6,586<br>776<br>1,804<br>3,406<br>5,821    | 3,486<br>910<br>1,845<br>15,637<br>1,978<br>3,275<br>504<br>1,547<br>2,496<br>4,253               | Alabama Arizona Arizona Arkansas California Colorado Connecticut Delaware District of Columbia Florida Georgia   |
| 67<br>0<br>672<br>463<br>0<br>298<br>353<br>0<br>231 | 158<br>2,112<br>1,077<br>623<br>406<br>323<br>374<br>136<br>559<br>537       | 147<br>2,127<br>1,276<br>654<br>549<br>488<br>506<br>151<br>588<br>837   | 96<br>1,416<br>637<br>415<br>455<br>338<br>266<br>98<br>398<br>408      | 177<br>2,171<br>1,314<br>773<br>561<br>508<br>533<br>165<br>690<br>863   | †84<br>917<br>413<br>259<br>258<br>189<br>248<br>77<br>366<br>337        | 173<br>2,063<br>1,129<br>704<br>494<br>539<br>510<br>146<br>650<br>804   | 46<br>604<br>334<br>178<br>173<br>106<br>186<br>65<br>317<br>284           | 155<br>1,564<br>936<br>594<br>591<br>443<br>450<br>130<br>563<br>610     | 31<br>†558<br>204<br>164<br>†167<br>†91<br>149<br>60<br>175              | 1,162<br>19,634<br>12,286<br>6,037<br>4,858<br>3,877<br>4,331<br>1,683<br>6,567<br>9,172 | 837<br>13,626<br>7,988<br>4,181<br>2,859<br>2,952<br>3,097<br>1,002<br>4,293<br>4,174             | Idaho<br>Illinois<br>Indiana<br>Iowa<br>Kansas<br>Kentucky<br>Louisiana<br>Maine<br>Maryland<br>Massachusetts  |
| 750<br>544<br>220<br>414<br>73<br>206<br>61<br>0     | 2,463<br>634<br>323<br>890<br>157<br>388<br>95<br>61<br>555                  | 3,802<br>908<br>244<br>884<br>171<br>387<br>101<br>121<br>1,157          | 1,384<br>453<br>167<br>526<br>117<br>265<br>114<br>53<br>448            | 3,629<br>866<br>346<br>974<br>182<br>401<br>119<br>110<br>957            | 884<br>344<br>170<br>340<br>105<br>182<br>39<br>48<br>477<br>56          | 3,035<br>774<br>332<br>912<br>175<br>488<br>132<br>101<br>838<br>115     | 708<br>187<br>101<br>221<br>61<br>96<br>21<br>37<br>†300                   | 1,601<br>658<br>327<br>760<br>173<br>415<br>107<br>82<br>630<br>103      | 556<br>183<br>89<br>†200<br>56<br>98<br>29<br>16<br>†327                 | 34,531<br>6,960<br>2,413<br>8,476<br>1,254<br>3,395<br>738<br>1,012<br>11,012<br>799     | 22,228<br>4,972<br>1,982<br>5,198<br>994<br>2,377<br>628<br>449<br>5,284<br>550                   | Michigan Minnesota Mississippi Missouri Montana Nebraska Nevada New Hampshire New Jersey New Mexico  |
| 0<br>309<br>48<br>775<br>0<br>399<br>0<br>119<br>54  | †1,447<br>593<br>94<br>2,614<br>451<br>485<br>†1,774<br>101<br>256<br>100    | 2,017<br>516<br>110<br>2,490<br>614<br>532<br>1,968<br>168<br>332<br>138 | †855<br>505<br>78<br>1,469<br>373<br>387<br>†1,121<br>86<br>291<br>108  | 1,957<br>573<br>119<br>2,883<br>664<br>597<br>2,091<br>166<br>333<br>144 | †800<br>422<br>76<br>1,106<br>238<br>260<br>†909<br>80<br>226<br>58      | 1,923<br>698<br>115<br>2,557<br>615<br>557<br>1,794<br>152<br>395<br>134 | 1550<br>357<br>52<br>759<br>192<br>1141<br>1800<br>51<br>185               | 1,561<br>700<br>112<br>2,057<br>510<br>487<br>1,426<br>125<br>448<br>130 | †490<br>267<br>33<br>610<br>191<br>†142<br>†547<br>48<br>158             | 21,246<br>4,632<br>948<br>25,243<br>4,689<br>4,107<br>23,541<br>1,610<br>2,943<br>1,104  | 12,296<br>4,141<br>725<br>18,324<br>2,916<br>3,049<br>13,527<br>883<br>2,414<br>796               | New York North Carolina North Dakota Ohio Oklahoma Oregon Pennsylvania Rhode Island South Carolina South Dakota  |
| 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0                | †541<br>1,834<br>208<br>48<br>639<br>923<br>239<br>733<br>117<br>13<br>1,463 | 586<br>2,090<br>246<br>119<br>611<br>643<br>317<br>812<br>96             | 390<br>1,564<br>193<br>42<br>506<br>522<br>167<br>468<br>78<br>5<br>540 | 2,123<br>289<br>99<br>659<br>659<br>338<br>911                           | †325<br>1,063<br>124<br>28<br>382<br>330<br>117<br>326<br>54<br>3<br>482 | 574<br>2,184<br>291<br>96<br>709<br>718<br>310<br>876<br>124             | †177<br>677<br>90<br>27<br>260<br>258<br>85<br>233<br>38<br>0<br>272<br>45 | 528<br>1,924<br>298<br>83<br>661<br>640<br>263<br>708                    | 127<br>†764<br>47<br>16<br>203<br>†216<br>52<br>246<br>22<br>2<br>25,924 | 4,833<br>16,638<br>2,140<br>730<br>6,493<br>6,427<br>2,967<br>7,678                      | 3,806<br>13,275<br>1,444<br>373<br>4,189<br>4,531<br>1,905<br>5,202<br>594<br>109<br>32,244<br>79 | Tennessee Texas Utah Vermont Virginia Washington West Virginia Wisconsin Wysconsin Wyoming Territories and Possessions Federal Government To Convert to Busses |
| 150  | 31,845   | 35,500   | 21,745  | 37,000   | 16,287   | 35,000   | 11,225   | 28,900   | 35,470   | 334,650  | 252,424   | Total  |

### Comparative Record of Retail Sales of Passenger Cars

(New Registrations by Months, by Years)

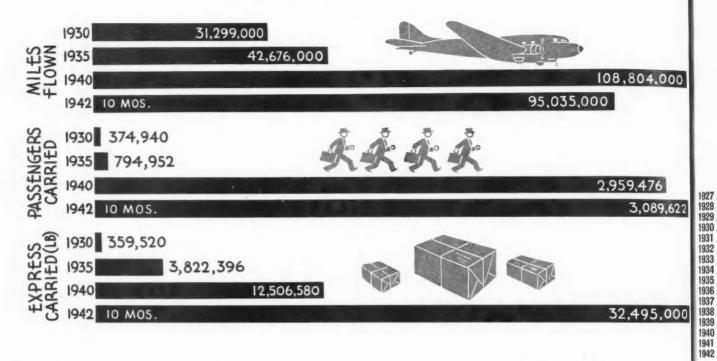
|                | 1931               | 1932              | 1933             | 1934               | 1935               | 1936               | 1937               | 1938      | 1939      | 1940       | 1941      |           |
|----------------|--------------------|-------------------|------------------|--------------------|--------------------|--------------------|--------------------|-----------|-----------|------------|-----------|-----------|
| January        | 126,776            | 87.493            | 79,821           | 61,242             | 136,635            | 215,775            | 280,685            | 145,765   | 203,212   | 260,216    | 297,558   | January   |
| February March | 134,133<br>200,841 | 82,813            | 69,464<br>78,741 | 94,887             | 170,615            | 176,651<br>301,239 | 215,049            | 120,359   | 164.942   | 224,625    | 299,701   | February  |
| April          | 265.732            | 92,192<br>121,093 | 119,909          | 173,287<br>223,050 | 261.477<br>319.650 | 397.186            | 363,738<br>384,951 | 181,222   | 248,038   | 312,371    | 419,396   |           |
|                | 200,732            |                   |                  |                    |                    |                    |                    | 192,241   | 268,335   | 353,239    | 488,460   | April     |
|                | 247,727            | 131,282           | 160,242          | 219,225            | 293,199            | 392,744            | 391,697            | 178,052   | 280,834   | 345,748    | 514,478   |           |
| June           | 201,911            | 148,752           | 174,190          | 223,846            | 280,360            | 369,422            | 360,236            | 156,384   | 243,741   | 318,615    | 443,470   | June      |
| July .         | 194 322            | 104.188           | 185,660          | 229,006            | 285,178            | 357,490            | 365.767            | 148,896   | 229,308   | 315.246    | 391.795   | July      |
| rugus          | 155.744            | 93,457            | 178.661          | 193,198            | 233.851            | 262.912            | 306,958            | 127.954   | 182.633   | 211.031    | 246.595   | August    |
| ochtemmer      | 124,903            | 81.893            | 157,976          | 146.931            | 157,098            | 208,896            | 235.683            | 93,269    | 141,633   | 148,000    | 125,293   | September |
| October        | 102.659            | 63,195            | 136,326          | 140.937            | 148.389            | 171.397            | 202.898            | 119.053   | 212.586   | 290,495    | 165,485   | Octobor   |
| November.      | 75.829             | 44,358            | 94,180           | 107.574            | 220.262            | 223.732            | 196.463            | 200,853   | 231.571   | 301,430    | 164,747   | November  |
| December       |                    |                   |                  |                    |                    |                    |                    |           |           |            |           |           |
| -ccentoer      | 77,564             | 45,683            | 58,624           | 75,356             | 237,194            | 327,053            | 179,621            | 226,973   | 246,544   | 344,073    | 174,188   | December  |
| Total          | 1,908,141          | 1.096,399         | 1,493.794        | 1.888.557          | 2.743.908          | 3,404,497          | 3,483,752          | 1.891.021 | 2,653,377 | 13,415,905 | 3.731,166 | Total     |

STRE

<sup>\*—</sup>Office of Price Administration. This table excludes 28,748 new passenger automobiles sold on or before January 1, 1942, but delivered after that date.  $\uparrow$ —Estimated.

### Miles Flown, Passengers and Express Carried On Scheduled Air Lines—By Years\*

(Operating in Continental United States)



| Miles Flown<br>(000 Omitted) | Passengers<br>Carried  | Passenger<br>Miles Flown<br>(000 Omitted)   | Express<br>Carried<br>(Pounds)  | Number of Planes in Service   | Domestic<br>Service   | Domestic,<br>Foreign and<br>Territorial   |
|------------------------------|--|---|---|---|---|---|
| 31,992                       | 374,940  | 84,012  | 359,520   | 497   | ******  | 3,475   |
| 42,756                       | 469,980  | 106,440   | 788,064   | 490   |   | 5,667   |
| 45,612                       | 474.276  | 127.044   | 1.033.968   | 456   |   | 5,610   |
| 48,768                       | 493,140  | 173,496   | 1.510.212   |   |   | 6,295   |
| 40,956                       |  | 187.860   | 2,133,192   |   |   | 6,477   |
| †42,676                      |  |   |   |   |   | 8,351   |
| 63,780                       | 1.020.936  | 435.744   | 6.957.768   | 272   |   | 9,995   |
| 66,072                       | 1,102,704  | 476.304   | 7,127,364   | 282   |   | 11,592  |
| 69,672                       | 1.343.424  | 557.724   |   | 253   |   | 13,309  |
| 82,560                       | 1.876.056  | 749.784   |   |   |   | 15.923  |
| 108,804                      | 2.959.476  | 1,147,420   |   |   |   | 22,056  |
| 132,612                      | 4,080,642  | 1,491,736   | 19,258,596  | 359   |   | 26,458  |
| 102,812                      | 3,330,327  | 1,369,475   | 36,469,000  |   |   |   |
|                              | (000 Omitted) 31,992 42,756 45,612 48,768 40,956 †42,676 63,780 66,072 69,672 82,560 108,804 132,612 | (000 Omitted) Carried  31,992 374,940 42,756 469,980 45,612 474,276 48,768 493,140 40,956 461,748 †42,676 794,952 63,780 1,020,936 66,072 1,102,704 69,672 1,343,424 82,560 1,876,056 108,804 2,959,476 132,612 4,080,642 | Miles Flown<br>(000 Omitted)         Passengers<br>Carried         Miles Flown<br>(000 Omitted)           31,992         374,940         84,012           42,756         469,980         106,440           45,612         474,276         127,044           48,768         493,140         173,496           40,956         461,748         187,860           †42,676         794,952         313,908           63,780         1,020,936         435,744           66,072         1,102,704         476,304           69,672         1,343,424         557,724           82,560         1,876,056         749,784           108,804         2,959,476         1,147,420           132,612         4,080,642         1,491,736 | Miles Flown<br>(000 Omitted)         Passengers<br>Carried         Miles Flown<br>(000 Omitted)         Carried<br>(Pounds)           31,992         374,940         84,012         359,520           42,756         469,980         106,440         788,064           45,612         474,276         127,044         1,033,968           48,768         493,140         173,496         1,510,212           40,956         461,748         187,860         2,133,192           †42,676         794,952         313,908         3,822,396           63,780         1,020,936         435,744         6,957,768           66,072         1,102,704         476,304         7,127,364           69,672         1,343,424         557,724         7,335,972           82,560         1,876,056         749,784         9,514,296           108,804         2,959,476         1,147,420         12,506,580           132,612         4,080,642         1,491,736         19,255,596 | Miles Flown (000 Omitted)         Passengers Carried         Miles Flown (000 Omitted)         Carried (Pounds)         of Planes in Service           31,992         374,940         84,012         359,520         497           42,756         469,980         106,440         788,064         490           45,612         474,276         127,044         1,033,968         456           48,768         493,140         173,496         1,510,212         408           40,956         461,748         187,860         2,133,192         417           †42,676         794,952         313,908         3,822,396         356           63,780         1,020,936         435,744         6,957,768         272           66,072         1,102,704         476,304         7,127,364         282           69,672         1,343,424         557,724         7,335,972         253           82,560         1,876,056         749,784         9,514,296         265           108,804         2,959,476         1,147,420         12,506,580         358           132,612         4,080,642         1,491,736         19,258,596         359           102,812         3,330,327         1,369,475         36,469,000 | Miles Flown (000 Omitted)         Passengers Carried         Miles Flown (000 Omitted)         Carried (Pounds)         of Planes in Service         Domestic Service           31,992         374,940         84,012         359,520         497 <t< td=""></t<> |

\* Civil Aeronautics Administration.

† Includes 1,719,919 miles flown by Army planes during period Feb. 20-May 31.

Eleven Months Totals.

### Number of Airports and Landing Fields in the United States

(As of January first of each year.)



|      | Municipal | Com-<br>mercial | Inter-<br>mediate | Auxiliary | Army | Navy | Miscel-<br>laneous | Totai |
|------|-----------|-----------------|-------------------|-----------|------|------|--------------------|-------|
| 1931 | 550       | 564             | 354               | 240       | 53   | 14   | 7                  | 1,782 |
| 1932 | 636       | 673             | 404               | 300       | 54   | 13   | 13                 | 2,093 |
| 1933 | 549       | 621             | 352               | 476       | 51   | 15   | 53                 | 2,117 |
| 1934 | 563       | 652             | 265               | 550       | 55   | 18   | 85                 | 2,188 |
| 1935 | 702       | 570             | 259               | 580       | 58   | 24   | 104                | 2,297 |
| 1936 | 739       | 494             | 291               | 630       | 63   | 26   | 125                | 2,368 |
| 1937 | 738       | 451             | 296               | 622       | 61   | 26   | 148                | 2,342 |
| 1938 | 764       | 414             | 283               | 602       | 61   | 26   | 149                | 2,299 |
| 1939 | 791       | 433             | 267               | 628       | 60   | 26   | 169                | 2,374 |
| 1940 | 643       | 456             | 266               | 665       | 59   | 21   | 170                | 2,280 |
| 1941 | 788       | 496             | 289               | 507       | 69   | 21   | 161                | 2,331 |
| 1942 | 1,086     | 930             | 283               | 30        | 77   | 38   | 40                 | 2,484 |
|      |           |                 |                   |           |      |      |                    |       |

\*—Civil Aeronautics Administration.

**Employees** 

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19

Mar

### **Airplane and Engine Production**

Note:-The number of airplanes produced and the value of their production pertain to only those airplanes on which production was started and completed for years 1931 to date. The values of the engines installed in the aircraft are not included in the values of the air-

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522

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craft reported for 1931 and subsequent years. Data here presented do not show value of all work done by aircraft industry as it fails to take into consideration experimental work, work begun during a given year but not completed in that year, and all repair work.



|      | Number of Airplanes | Value of<br>Airplanes | Value of<br>Parts | Number of<br>Engines | Value of<br>Engines | Parachutes,<br>Pontoons and<br>Propellers |
|------|---------------------|-----------------------|-------------------|----------------------|---------------------|---|
| 1927 | 1,785               | \$7,187,460           | \$5,037,519       | 1,400                | \$9,493,696         | \$1,407,929                               |
| 1928 | 4,346               | 43,411,000            | (c)               | 3,496                | 19,916,000          | 1,336,000                                 |
| 1929 | 6,193               | 50,730,266            | 10,891,889        | 6,276                | 24,966,083          | 3,528,436                                 |
| 1930 | 3,437               | 27,333,736            | 7,211,992         | 4,356                | 17,267,795          | 3.904.394                                 |
| 1931 | 2,398               | 21,600,453            | 9,224,172         | 3,794                | 13,779,791          | 1,358,093                                 |
| 1932 | 1,396               | 15,287,789            | 4,231,495         | 1,959                | 8,902,808           | 1,497,516                                 |
| 1933 | 1,152               | 15,580,255            | 5,898,282         | 1,822                | 8,651,247           | 1,375,343                                 |
| 1934 | 1,615               | 25,399,000            | (c)               | 2,545                | 15,825,000          | 2,668,000                                 |
| 1935 | 1,365               | 17,454,331            | 6,527,424         | 2,866                | 12,610,285          | 2,831,580                                 |
| 1936 | 3,006               | 47,531,565            | (c)               | 4,295                | 26,383,055          | 4,234,273                                 |
| 1937 | 3,100               | 38,664,153            | 19,951,198        | 6,214                | 28,576,971          | 9,129,299                                 |
| 1938 | 2,698(a)            |                       |                   |                      |                     |   |
| 1939 | 3,770(a)            | 75,872,587(b)         | 36,687,925        | 10,355               |                     | 14,513,948                                |
| 1940 | 12,636              | 544,000,000(e)        | (f)               |                      | (f)                 | (f)                                       |
| 1941 | 19,000(d)           | 1,750,000,000(e)      | (f)               | *******              | (f)                 | <b>(f)</b>                                |
| 1942 | 49,000(d)           | 5,000,000,000(e)      | (f)               |                      | (f)                 | (f)                                       |

\*—Census of Manufacturers and Civil Aeronautics Administration.

(a)—Production for Civil use only.

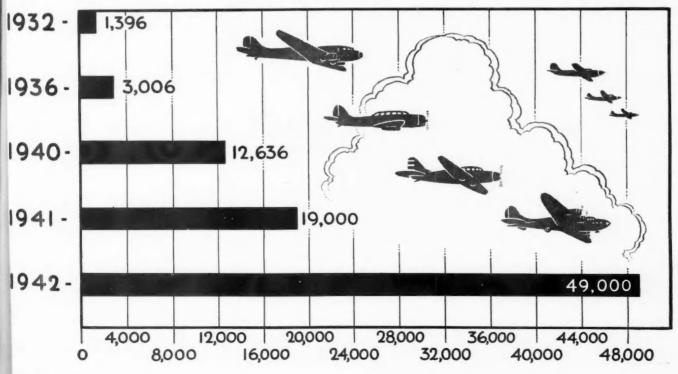
(b)—Includes value of both military and civilian airplane.
 (c)—Included with Value of Airplanes.

According to report of W. P. B.

(e)—Includes airplanes, engines and propellers.
(f)—Included with value of airplanes.

### Airplane **Production**

(Civil and Military)



March 15, 1943

331 484

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### BY TYPE OF AIRCRAFT

|         | Navy and     |                                       | Original                                |               | Navy and     |                         | Original        |
|---------|--------------|---------------------------------------|---|---------------|--------------|-------------------------|-----------------|
| Army    | Marine Corps | Name                                  | Manufacturer                            | Army          | Marine Corps | Name                    | Manufacturer    |
|         | HE           | AVY BOMBERS                           |   | S             | COUTING OBS  | ERVATION (SEAP          | LANES)          |
| B-17    |              | Flying Fortress                       | Boeing                                  |               | SO3C         | Seagull                 | Curtiss         |
| B-24    | PB4Y         | Liberator                             | Consolidated                            |               | OS2U         | Kingfisher              | Vought-Sikorsky |
|         |              |                                       |   | 機能            |              |                         |                 |
|         | MED          | IUM BOMBERS                           |   |               | Ti           | RANSPORTS               |                 |
| B-18    |              | Bolo                                  | Douglas                                 | C-43          | GB           |                         | Desert          |
| B-23    |              | Dragon                                | Douglas                                 |               |              | Traveler                | Beech           |
| B-25    | PBJ          | Mitchell                              | North American                          | C-45A<br>C-46 | JRB          | Voyager                 | Beech           |
| B-26    |              | Marauder                              | Martin                                  |               | R5C          | Commando                | Curtiss         |
| B-34    | PV           | Ventura                               | Vega                                    | C-47          | D40          | Skytrain                | Douglas         |
|         |              |                                       |   | C-53          | R4D          | Skytrooper              | Douglas         |
|         |              |                                       |   | C-54          | R5D          | Skymaster               | Douglas         |
|         | LIG          | HT BOMBERS                            |   | C-56          | R50          | Lodestar                | Lockheed        |
| A-20    | BD           | Havoc (Attack)                        | Douglas                                 | C-61          | GK           | Forwarder               | Fairchild       |
| A-24    | *SBD         | Dauntless (Dive)                      | Douglas                                 | C-69          |              | Constellation           | Lockheed        |
| A-25    | SB2C         | Helldiver (Dive)                      | Curtiss                                 | C-76          |              | Caravan                 | Curtiss         |
| A-29    | PBO          | Hudson (Patrol)                       | Lockheed                                | C-87          | 1411         | Liberator Express       | Consolidated    |
| A-34    | SB2A         | Buccaneer (Dive)                      | Brewster                                | ****          | JR2S         | Excalibur               | Vought-Sikorsky |
| A-35    | ****         | Vengeance (Dive)                      | Vultee                                  | PT-13 & 17    | N2S1 & 3     | Caydet                  | Boeing          |
|         | SB2U         | Vindicator (Dive)                     | Vought-Sikorsky                         | PT-19 & 23    | 5532         | Cornell                 | Fairchild       |
|         | TBD          | Devastator (Torpedo)                  | Douglas                                 |               | N2T          | Tutor                   | Timm            |
|         | TBF          | Avenger (Torpedo)                     | Grumman                                 | PT-22         | NR           | Recruit                 | Ryan            |
|         |              | , resignation ( resignation)          |   | BT-13 & 15    | SNV          | Valiant                 | Vultee          |
|         |              |                                       |   | AT-6          | SNJ          | Texan                   | North American  |
|         | PATROL BON   | IBERS (FLYING B                       | OATS)                                   |               | SNC          | Falcon                  | Curtiss         |
| OA-10   | PBY          | Catalina                              | Consolidated                            | AT-7          | SNB2         | Navigator               | Beech           |
|         | PB2Y         | Coronado                              | Consolidated                            | AT-8 & 17     |              | Bobcat                  | Cessna          |
|         | PBM          | Mariner                               | Martin                                  | AT-10         |              | Wichita                 | Beech           |
|         | 1 5111       | · · · · · · · · · · · · · · · · · · · | *************************************** | AT-11         | SNB1         | Kansas                  | Beech           |
|         |              |                                       |   | AT-13 & 14    | ****         | Yankee-Doodle           | Fairchild       |
|         |              | FIGHTERS                              |   | AT-15         |              | Crewmaker               | Boeing          |
| P-38    |              | Lightning                             | Lockheed                                | AT-19         | ****         | Reliant                 | Vultee          |
| P-39    |              | Airacobra                             | Bell                                    |               |              |                         |                 |
| P-40    | ***          | Warhawk                               | Curtiss                                 |               |              |                         |                 |
| P-43    | ****         | Lancer                                | Republic                                |               |              | LIAISON                 |                 |
| P-47    | ****         | Thunderbolt                           | Republic                                | L-1           |              | Vigilant                | Vuitee          |
| P-51    | ****         | Mustang                               | North American                          | L-2           | ****         | Taylorcraft Grasshopper | Taylorcraft     |
|         | F2A          | Buffalo                               | Brewster                                | L-3-C         | ****         | Aeronca Grasshopper     | Aeronca         |
| * * * * | F4F          | Wildcat                               | Grumman                                 | L-4-B         | ME           | Piper Grasshopper       | Piper           |
| ****    | F4U          | Corsair                               | Vought-Sikorsky                         | L-5           |              | Sentinel                | Vultee          |
|         | F40          | Corsair                               | vougnt-sikursky                         | F-9           | * * * *      | Sentinei                | vuitee          |

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Corsa

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### ALPHABETICALLY BY NAME

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|-------------------|----------------------|------------|----------|-----------------|-------------------------|-----------------------------|-----------|-----------|-----------------|
|                   |                      | an         | d Marine | Original        |                         |                             |           | nd Marine |                 |
| Name              | Type Airplane        | Army       | Corps    | Manufacturer    | Name                    | Type Airplane               | Army      | Corps     | Manufacturer    |
| Aeronca Grasshop  | per Liaison          | L-3-C      |          | Aeronca         | Lightning               | Fighter                     | P-38      |           | Lockheed        |
| Airacobra         | Fighter              | P-39       |          | Bell            | Lodestar                | Transport                   | C-56      | R50       | Lockheed        |
| Avenger           | Torpedo Bomber       |            | TBF      | Grumman         |                         |                             |           |           |                 |
|                   |                      |            |          |                 | Marauder                | Medium Bomber               | B-26      |           | Martin          |
| Bobcat            | Transport            | AT-8 & 17  |          | Cessna          | Mariner                 | Patrol Bomber               |           | PBM       | Martin          |
| Bolo              | Medium Bomber        | B-18       |          | Douglas         | Mitchell                | Medium Bomber               | B-25      | PBJ       | North American  |
| Buccaneer         | Dive Bomber          | A-34       | SB2A     | Brewster        | Mustang                 | Fighter                     | P-51      |           | North American  |
| Buffalo           | Fighter              |            | F2A      | Brewster        |                         |                             |           |           |                 |
|                   |                      |            |          |                 | Navigator               | Transport                   | AT-7      | SNB2      | Beech           |
| Caravan           | Transport            | C-76       |          | Curtiss         |                         |                             |           |           |                 |
| Catalina          | Patrol Bomber        | OA-10      | PBY      | Consolidated    | Piper Grasshopper       | Liaison                     | L-4-B     | ME        | Piper           |
| Caydet            | Transport            | PT-13 & 17 | N2S1 & 3 | Boeing          |                         |                             |           |           |                 |
| Commando          | Transport            | C-46       | R5C      | Curtiss         | Recruit                 | Transport                   | PT-22     | NR        | Ryan            |
| Constellation     | Transport            | C-69       |          | Lockheed        | Reliant                 | Transport                   | AT-19     |           | Vuitee          |
| Cornell           | Transport            | PT-19 & 23 |          | Fairchild       |                         |                             |           |           |                 |
| Coronado          | <b>Patrol Bomber</b> |            | PB2Y     | Consolidated    | Seagull                 | <b>Scouting Observation</b> |           | SO3C      | Curtiss         |
| Corsair           | Fighter              |            | F4U      | Vought-Sikorsky | Sentinel                | Liaison                     | L-5       |           | Vultee          |
| Crewmaker         | Transport            | AT-15      |          | Boeing          | Skymaster               | Transport                   | C-54      | R5D       | Douglas         |
|                   |                      |            |          |                 | Skytrain                | Transport                   | C-47      |           | Douglas         |
| Dauntless         | Dive Bomber          | A-24       | SBD      | Douglas         | Skytrooper              | Transport                   | C-53      | R4D       | Douglas         |
| Devastator        | Torpedo Bomber       |            | TBD      | Douglas         |                         |                             |           |           |                 |
| Dra_on            | <b>Medium Bomber</b> | B-23       |          | Douglas         | Taylorcraft Grasshopper | Liaison                     | L-2       |           | Taylorcraft     |
|                   |                      |            |          |                 | Texan                   | Transport                   | AT-6      | SNJ       | North American  |
| Excaliber         | Transport            |            | JR2S     | Vought-Sikorsky | Thunderbolt             | Fighter                     | P-47      |           | Republic        |
|                   | transport            |            | 31120    | ought omorony   | Traveler                | Transport                   | C-43      | GB        | Beech           |
| Falcon            | Tourne               |            | SNC      | Curtiss         | Tutor                   | Transport                   |           | N2T       | Timm            |
| Flying Fortress   | Transport            | B-17       | SIAC     | Boeing          |                         |                             |           |           |                 |
| Forwarder         | Heavy Bomber         | C-61       | GK       | Fairchild       | Valiant                 | Transport                   | BT-13 & 1 | SNV       | Vultee          |
| , or watering     | Transport            | U-01       | GK       | raircillu       | Vengeance               | Dive Bomber                 | A-35      |           | Vultee          |
| Havoc             | Attack Bomber        | A-20       | BD       | Douglas         | Ventura                 | Medium Bomber               | B-34      | PV        | Vega            |
| Helldiver         | Dive Bomber          | A-25       | SB2C     | Curtiss         | Vigilant                | Liaison                     | L-1       |           | Vultee          |
| Hudson            | Patrol Bomber        | A-29       | PBO      | Lockheed        | Vindicator              | Dive Bomber                 |           | SB2U      | Vought-Sikorsky |
|                   | ratio bomber         | M-28       | 100      | LUCKINOOU       | Voyager                 | Transport                   | C-45A     | JRB       | Beech           |
| Kansas            | _                    |            | CAUDA    |                 |                         |                             |           |           |                 |
| Kingfisher        | Transport            | AT-11      | SNB1     | Beech           | Warbawk                 | Fighter                     | P-40      |           | Curtiss         |
| Kinghisher        | Scouting Observat    | ion        | OS2U     | Vought-Sikorsky | Wichita                 | Transport                   | AT-10     |           | Beech           |
| 1                 |                      |            |          |                 | Wildcat                 | Fighter                     | A1-10     | F4F       | Grumman         |
| Lancer            | Fighter              | P-43       |          | Republic        | Wilder                  | · igiittii                  |           | . 41      | Ser serringer   |
| Liberator         | Heavy Bomber         | B-24       | PB4Y     | Consolidated    | V . 1                   | -                           | AT 10 C 1 |           | F-Ibitd         |
| Liberator Express | Transport            | C-87       |          | Consolidated    | Yankee-Doodle           | Transport                   | AT-13 & 1 | 4         | Fairchild       |

### AIRCRAFT STANDARDS

INDEX

Arranged alphabetically below are the aircraft standards that have been adopted by the N.A.S.C. and the S.A.E. Following the title of each standard is the number by which it is designated.

### SAE

Copies of the S.A.E. standards may be had from the Society of Automotive Engineers, 29 West 39th St., New York City.

Carburetor Control Connec-

| A  |    |     |
|--|----|-----|
| Altitude Graphs                                  | AS | 1   |
| B Ponding Poding Toke                            | AC | 120 |
| Bending Radius, Tube<br>Bolt Heads, Hexagon—Air- | AS | 130 |
| craft Engine                                     | AS | 30  |
| Bolt Heads, Hexagon—<br>Large Fillet             | AS | 134 |

### NASC

Copies of the N.A.S.C. standards may be obtained from the National Aircraft Standards Committee, care, Aeronautical Chamber of Commerce of America, Shoreham Building, Washington, D. C.

| A                            |
|------------------------------|
| Angles-Bulb, Extruded, 24S   |
| Aluminum AlloyNAS132         |
| Angles-Equal Legs, Extruded, |
| 34S Aluminum AlloyNAS130     |
| Angles-Unequal Legs, Extrud- |
| ed, 24S Aluminum AlloyNAS131 |
|                              |
| В                            |
| Bolt—Close Tolerance, Nickel |
| Steel (2330) 10-32NAS53      |
| Bolt-Close Tolerance, Nickel |
| Steel (2330) ¼-28NAS54       |
| Bolt-Close Tolerance, Nickel |
| Steel (2330) 5/16-24NAS55    |
| Bolt—Close Tolerance, Nickel |
| Steel (2330) %-24NAS56       |
| Bolt—Close Tolerance, Nickel |
| Steel (2330) 7/16-20NAS57    |
| Bolt—Close Tolerance, Nickel |
| Steel (2330) ½-20NAS58       |
| Bolt—Close Tolerance, Nickel |
| Steel (2330) 9/16-18NAS59    |
| Bolt—Close Tolerance, Nickel |
| Steel (2330) 5/8-18NAS60     |
| Bolt—Close Tolerance, Nickel |
| Steel (2330) 34-16NAS62      |
| Bolt—Close Tolerance, Nickel |
| Steel (2330) %-14NAS64       |
| Bolt-Close Tolerance, Nickel |
| Steel (2330) 1-14NAS66       |
| Bolt - Internal Wrenching,   |
| Steel, Min. Elong. 12%, H.T. |
| 160,000 to 180,000 PSI,      |
| ½-28NAS144                   |

| • | on, D. C.  |
|---|--|
|   | Bolt — Internal Wrenching,<br>Steel, Min. Elong. 12%, H.T.<br>160,000 to 180,000 PSI,<br>5/16-24NAS14F |
|   | Bolt — Internal Wrenching,<br>Steel, Min. Elong. 12%, H.T.<br>160,000 to 180,000 PSI,<br>%-24NAS146    |
|   | Bolt — Internal Wrenching,<br>Steel, Min. Elong. 12%, H.T.<br>160,000 to 180,000 PSI,<br>7/16-20NAS147 |
|   | Bolt — Internal Wrenching,<br>Steel, Min. Elong. 12%, H.T.<br>160.000 to 180.000 PSI,<br>½-20          |
|   | Bolt — Internal Wrenching,<br>Steel, Min. Elong. 12%, H.T.<br>160,000 to 180,000 PSI,<br>9/16-18NAS149 |
|   | Bolt — Internal Wrenching,<br>Steel, Min. Elong. 12%, H.T.<br>160,000 to 180,000 PSI,<br>58-18         |
|   | Bolt — Internal Wrenching,<br>Steel, Min. Elong. 12%, H.T.<br>160,000 to 180,000 PSI,<br>34-16         |
|   | Bolt — Internal Wrenching,<br>Steel, Min. Elong. 12%, H.T.<br>160,000 to 180,000 PSI,<br>78-14         |
|   | (Turn to page 193, please)   |

| Carburetor Control Connec-                                 |       |      |
|--|-------|------|
| tions—Size ¼, 5/16 and 3/8                                 | AC    | E.C. |
| Carburetor Envelope, Air-                                  | AS    | 90   |
| craft—Size 48  | ARP   | 57 A |
| Carburetor Envelope, Air-                                  | 21101 | OIA  |
| craft—Size 58  | ARP   | 58A  |
| Carburetor Envelope, Air-                                  |       | 0014 |
| craft—Size 78  | ARP   | 59A  |
| Carburetor Envelope, Air-                                  |       |      |
| craft—Size 100   | ARP   | 60A  |
| Carburetor Flange, Air-                                    |       |      |
| craft, 2 Bolt, Single Bar-                                 |       |      |
| rel No. 3 & 4  | AS    | 62   |
| Carburetor Flange, Air-                                    |       |      |
| craft, 4 Bolt, Single Bar-                                 | AS    | 63   |
| rel No, 2, 3, 4, 5, 6, 7, & 9<br>Carburetor Flange, Air-   | AS    | 09   |
| craft, Double Barrel —                                     |       |      |
| Size 12 and 16   | AS    | 64   |
| Carburetor Flange, Air-                                    | 110   | 0.1  |
| craft, Double Barrel -                                     |       |      |
| Size 24  | AS    | 65   |
| Carburetor Flange, Air-                                    |       |      |
| craft, Double Barrel —                                     |       |      |
| Size 24 (Remote Fuel                                       | . ~   |      |
| Discharge Type)  | AS    | 66   |
| Carburetor Flange, Air-<br>craft, Rectangular — No.        |       |      |
| 9 & Size 12  | AS    | 67   |
| Carburetor Flange, Air-                                    | AS    | 01   |
| craft, Rectangular—Size                                    |       |      |
| 24 and 30  | AS    | 68   |
| Carburetor Flange, Air-                                    | 220   | 9.0  |
| craft, Triple Barrel-Size                                  |       |      |
| 41   | AS    | 69   |
| Catalogs, Overhaul Tool,                                   |       |      |
| For Aircraft Engines                                       | AS    | 80   |
| Catalogs, Spare Parts, For                                 | 4.0   | =0   |
| Aircraft Engines   | AS    | 79   |
| Cones, Front, Propeller Hub                                | *AS   | 92   |
| Cones, Rear, Propeller Hub<br>Cotter Pins, Stainless Steel | AS    | 20   |
| -Aircraft Engine   | AS    | 39   |
| migme  | 44.03 | 0.0  |
| D  |       |      |
| D O  | . ~   | 20   |
| Definitions, Aircraft Engine                               | AS    | 20   |
| De-Icer, Attachment As-                                    |       |      |
| semblies (Inflatable Type)                                 | AS    | 73   |
| Dowel Pins   | AS    | 40   |
| (Turn to page 198, pl                                      |       |      |
| (I arn to page 130, pt                                     | cuse) |      |

Ground by Tupes

# WOPIG MILITARY AIPPLANCS—Grouped by Types The following specifications of world military airplanes have been compiled from data published from time to time by the British

56 57A

60A

2

publications The Aeroplane and Flight. The planes included are now in service although some few may not still be in production.

| ## PERFORM    WEIGHTS   Waximum   Speed at   Miles at   |
|--|
| MENSIONS Wing Wing Wing Sq. Ft.) Empty Loaded At Altitude Miles at maph (17 1912).  Weight (Sq. Ft.) Empty Loaded Atlitude Miles at maph (17 1912).  Maximum Miles at maph (17 1 |
| Wing Wing Sag. P. Caaded Shitude Hiles at mph (I) Sag. P. Sag. |
| Condect   Cond   |
| Maximum   Range   Cli  |
| PERFORMANCE  Range Clin  Range Clin  Range Clin  430 @ 177    720 @ 185    720 @ 185    720 @ 186    7320 @ 185    7320 @ 225    |
| 255 F-44 F F 84  |
|  |

### World Military Airplanes—continued

|   | Service<br>Ceiling<br>(ft)      | 13,000<br>23,000<br>24,000<br>24,000  | 23,000<br>25,000<br>23,000<br>23,000<br>20,000  |       |  |                               |  |     | 20,000  | 40.000           | 36,000<br>18,000             |                          | 27,000                             | 22,700                             | 26,000<br>24,000<br>25,000                   |          | 25,700<br>25,000<br>31,200  | 24,500                                  |   | 26,500       |
|---|---------------------------------|---|---|-------|--|-------------------------------|--|-----|---|------------------|------------------------------|--------------------------|------------------------------------|------------------------------------|--|----------|---|---|---|--------------|
| CE  | (fpm)                           |   |   |       |  |                               |  |     | 720   | 1.300            | 069                          |                          | 1,540                              | 980                                | 1,120  |          | 1,000   | 2,215                                   | 1,790   | 1,880        |
| PERFORMANCE                                   | Range<br>Miles at mph           | 1,800 @ 125<br>1,400 @ 125<br>1,615 @ 161<br>1,615 @ 161                          | 470 @ 167(1)<br>1,490 @<br>2,480 @ 186<br>280 @ 208<br>1,180 @ 185<br>470 @ 150<br>900 @ 145  |       | 2,500 @ 186  | 750 @ 186<br>@ 217            | 2,500 @ (2)  |     | 3,000@<br>3,000@<br>3,000@<br>2,050@ 227<br>2,900@ 178†   | 500 @            | 3,000 @ 230<br>5,200 @ 140   | 2,000 @                  | 2,000 @<br>1,900 @ 220             | 2,000 @ 217                        | 2,200 @ 210<br>3,200 @ 180<br>3,200 @ 180    |          | 4,000 @ 130<br>1,200 @ 182<br>1,455 @ 261                                 | 2,160 @ 225<br>2,400 @ 313              | 90  | 1,728 @ 256  |
| of a make course make committee of the second | Maximum<br>Speed at<br>Altitude | 136 @ 155 @ 155 0 0 0 105 0 0 0 0 0 0 0 0 0 0 0 0 0                               | 195 @ 10,000<br>310 @ 10,000<br>220 @ 11,000<br>220 @ 11,000<br>220 @ 15,000<br>186 @ 8,000<br>279 @ 13,120   |       | 265 @ 16,000<br>240 @                                  | 260 @ 12,800<br>280 @         | 280 @ 25,000   |     | 300 @ 300 @ 300 @ 300 @ 200 @ 6,500   | 0                | 335 @ 16,000<br>220 @ 10,500 | 300 @                    | 300 @<br>295 @ 15,000              | 265 @ 15,000                       | 230 @ 17,750<br>250 @ 15,000<br>265 @ 15,000 |          | 190 @ 10,500<br>225 @ 6,500<br>294 @ 13,250                               | 900                                     | 900   | 310 @ 13,000 |
| rS (lb.)                                      | Loaded                          | 17,820<br>10,120<br>38,750<br>5,200<br>22,000<br>22,000                           | 8 500<br>22,000<br>7,800<br>7,800<br>7,800<br>7,300<br>9,680  |       |  |                               |  |     | 63,000†<br>63,000†<br>70,000<br>50,100†   |                  | 52,000<br>65,000             | 26,000                   | 14,400                             | 18,756                             | 27,900                                       |          | 31,000<br>26,000<br>26,500  | 18,500                                  | 15,297  | 24,000       |
| WEIGHTS                                       | Empty                           |   | 6,085   |       |  |                               |  |     | 35,000<br>35,000<br>46,000<br>27,190  |                  | 32,000                       |                          | 8,250                              | 11,780                             | 19,200                                       |          | 16,500<br>17,800<br>19,000  | 12,356                                  | 10,586  | 16,000       |
|   | Wing<br>Area<br>(Sq. Ft.)       | 979.0<br>602.0<br>2,500.0<br>800.0<br>800.0                                       | 375.0<br>215.0<br>675.0<br>290.0<br>290.0<br>685.0<br>322.5<br>540.0  |       |  |                               | of<br>of<br>ode  |     | 1,297.0<br>1,297.0<br>1,250.0<br>1,460.0  | 486.0            | 780.0                        | .131.0                   | 503.0<br>469.0                     | 0.899                              | .137.0<br>840.0<br>840.0                     | <u>~</u> | ,400.0<br>987.0<br>987.0  | 551.                                    | 538.5   | 610.0        |
| SNOR  | Height                          | 70,7  | 9 9 3 1 1 1 4 6 1 1 1 1 4 6 1 1 1 1 1 1 1 1 1   |       |  |                               | To the state of th |     | 200   | NEW PARTY        | 18' 2"                       | 19.6″                    | 9, 10"                             | 4, 11,                             | 17.5"  |          | 18, 6, 19, 5, 19, 5, 19, 5, 19, 5, 19, 19, 19, 19, 19, 19, 19, 19, 19, 19 | 0                                       | 0.00  | 1, 10,       |
| DIMENSIONS                                    | Length                          | 25. 700.  | 33.0<br>2.0<br>2.0<br>2.0<br>2.0<br>3.0<br>3.0<br>3.0<br>3.0<br>3.0<br>3.0<br>3.0<br>3.0<br>3.0<br>3  | *     | 46' 10"  | 41' 6"                        | o o o o o o o o o o o o o o o o o o o  | É   |   |                  | -                            | 5 6                      | 42.9%                              | 2"                                 | 70' 6" 1<br>64' 7" 1<br>64' 3" 1             | 2 EN     | 56, 2"  | ໍ່ຕໍ່ຕໍາ                                | N 80 90   |              |
|   | Span                            | 20088048  | 550<br>550<br>550<br>551<br>551<br>561<br>561<br>561<br>561<br>561<br>561<br>561<br>561   | M     | 70.2"  | ,,0 ,99<br>96, 0,,            | 20. 0.   | 4   |   | ( ) à            |                              | 2 -                      | 557.10"                            | 5,0                                | 84' 0"<br>86' 2"<br>86' 2"                   | SS       | 90'0"   | 000                                     |   | 9            |
| NE  | Make                            | Mitsubishi<br>Makajima<br>Makajima<br>Mitsubishi<br>Mitsubishi<br>Mitsubishi      | Misubishi<br>Makajima<br>Misubishi<br>Misubishi<br>Misubishi<br>Makajima<br>Makajima<br>Hikari<br>Hispano-S   | -RUSS |  |                               | AM-38  |     | yce<br>yce<br>yce<br>fer.   | STATE Whitney    | & Whitney<br>& Whitney       | _                        |                                    |                                    | Rolls-Royce<br>Bristol<br>Bristol-Her.       | STAT     | Pratt & Whitney 10<br>Wright<br>Wright                                    | Whitney                                 | Whitney   | Whitney      |
| ENGINE  | Hp.<br>per<br>Motor             | 700<br>450<br>550<br>900<br>730<br>1000   | 900<br>550<br>870<br>900<br>750<br>750<br>600<br>670  | W R   | 1100   | 1300<br>860<br>950            | 888  | BR  | 1280<br>1280<br>1280<br>1280<br>1890  | A -              | -                            | _                        | 930<br>1065<br>1680                |                                    | 1010<br>965<br>1370<br>8                     | 42       | 1200<br>1200<br>1600<br>V   |   |   |              |
|   | No.<br>Used                     | 0000-000  | 2   | ME    | 00   | 000                           | 42 4 2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1   | 5   | ववववच   | Z.               | 44                           | 0 00                     | 1000                               | -                                  | 1000   | Z        | 0000  |   |   |              |
|   | ARMAMENT                        | 2-m-mc.g<br>2-m-mc.g<br>1-cannon; 4-mc.g<br>2-mc.g; f-f; 1-m-mc.g, f-a<br>6-mc.g  | 1-f-mc.g, f-f; 2-m-mc.g, f-a<br>2-m-c, f-f; 1 or 2-m-mc.g<br>2-m-f-f; 2-m-d; 2-f-1; 1-f-t<br>2-f-mc.g, f-f; 1-m-mc.g, f-a<br>2-f-mc.g, f-f; 1-m-mc.g, f-a<br>1-f-mc.g, f-f; 1-m-mc.g, f-a<br>2-f-mc.g, f-f; 1 or 2-m-mc.g, f-a<br>1-f-mc.g, f-f; 1 or 2-m-mc.g, f-a | BO    |  |                               | Source. Airesft Encineeting who state. "T  | BOM | 10-303 in. mc.g in 4 p-o-t<br>10-303 in. mc.g in 4 p-o-t<br>8-303 in. mc.g in 3 p-o-t                 | BOVIBERS—13-mc.d | 1.1                          | 8303 in. mc.g in 3 p-o-t | 6 fixed and 1 moveable machine gun | 1-20 III. Call, 1000 III. III.     | 2-mc.g                                       | BOMBERS  | 6-mc.g and bombs  | Z-guns                                  | 4-f-mc.g; 2-m-mc.g<br>8-mc.g in wings; 3 mc. g. |              |
|   | CREW                            | 104W@0144   | 00100040000   |       |  |                               | *  |     | 9 1   | 0                | 6-9                          | 9                        | 44 W                               | 4                                  | 400  |          | ဖ   | 400                                     | ত ক   | un .         |
|   | TYPE                            | Medium, army<br>Medium, army<br>Medium, navy<br>Recon, navy<br>Dive, navy<br>Navy | medutum, amy<br>Light, army<br>Light, army<br>Light, army<br>Light, army<br>Light, army<br>Light, army<br>Torpedo, navy<br>Torpedo, navy<br>Army  |       | Dive<br>Medium<br>Medium<br>Dive                       | Light<br>Medium<br>Dive       | Light<br>Heavy<br>Light<br>Long range  |     | Long range<br>Long range<br>Long range<br>Long range<br>Long range                                    |                  | Long range<br>Flying Boat    | Heavy                    | Torpedo                            | Medium                             | Heavy<br>Long range<br>Long range            |          | Flying boat<br>Medium<br>Medium<br>Roctor                                 |   | Madium  | Madium       |
|   | MAKE AND MODEL                  | 08-93-1<br>B-95<br>B-96-1<br>H-96<br>K-96-4<br>OB-96-4<br>B 07D-95                |   |       | BB100<br>DB-3F<br>DB-3(CKB-26)<br>IL-2(BSch) Stormovik | PE-2<br>SB-3<br>SB-3<br>SB-RK | SU-2(BB-1)<br>TB-6B<br>YAK-4(BB-22)<br>TB-7  |     | Avro Lancaster I<br>Avro Lancaster II<br>Handley-Page Halifax II<br>Short Sulring<br>Short Sunderland |                  | ConsolidatedPB2Y-3           | Manchester               | Beaufort<br>Slenheim IV            | Handley-Page, Hampden Handley-Page |  |          | Consolidated PBY-5A Douglas B-18A Douglas B-23                            | Lockheed Hudson<br>Martin Marauder B-26 | Martin Maryland Martin Baltimore                |              |

25,200

187

225 @ 6,500

M

| 20,200  | 19,260                                 | 23,000<br>24,500<br>17,400<br>20,000<br>28,200  | 38,940<br>40,000<br>37,000   |   |                             | 28,500                             | 31,000<br>32,000<br>33,000<br>26,000  |             | 28,000<br>28,000<br>28,000<br>28,000<br>28,000<br>28,000<br>28,000<br>28,000<br>28,000<br>28,000  |                                  |                                     | 28,900<br>32,800<br>35,000   | 36,000                              |
|---|--|---|--|---|-----------------------------|------------------------------------|---|-------------|---|----------------------------------|-------------------------------------|--|-------------------------------------|
|   |  | 001.1   |  | 2,755<br>3,100<br>3,200   |                             | :                                  |   |             |   |                                  |                                     | 1,850  | 2,300                               |
| @ 187<br>1,000 @ 200  | (a) 131                                | 695 @ 176<br>855 @ 176<br>985 @ 180<br>900 @ 146<br>1,400 @ 215   | 525<br>9 300<br>275  | 000 : 000   |                             | 900 @ 265                          | 260 @ 232<br>280 @ 250<br>280 @ 265<br>440 @ 300  | )           | 300 @ 216<br>610 @ 216<br>610 @ 248<br>1,500 @ 217<br>590 @ 225<br>590 @ 265<br>340 @ 234<br>460 @ 234<br>460 @ 234<br>950 @ 180  |                                  |                                     | 1,500 @ 200<br>500 @   |                                     |
| 225 @ 6,500<br>257 @ 15,000   | @ :                                    | 300 @ 12,000<br>235 @ 15,000<br>225 @ 9,000<br>226 @ 7,500<br>260 @ 1,500<br>270 @ 7,500<br>257 @ 7,500   | @ @@@<br>@ \$1   | 352 @ 12,300<br>380 @ 19,000<br>225 @ 51<br>321 @ 15,500<br>345 @ 12,300<br>377 @ 22,000                                    | : 0                         | 310 @ 13,000                       | 270 @ 13,000<br>290 @ 14,500<br>305 @ 15,000<br>330 @ 18,000<br>186 @ 8,000   |             | 250 © 13,000<br>324 © 10,000<br>336 © 12,300<br>350 © 19,000<br>255 © 11,000<br>315 © 10,000<br>270 © 15,000<br>270 © 15,000<br>270 © 15,000<br>270 © 15,000<br>270 © 16,000<br>270 © 16,000  |                                  | 360 @                               | 330 @ 14,000<br>353 @ 16,350<br>300 @ 16,500<br>255 @<br>355 @ 18,503                                | 387 @ 18,400                        |
| 10,792  | 6,015                                  | 12,256<br>6,256<br>10,982<br>9,300<br>4,375<br>4,724  | 4,600<br>7,000<br>8,500  |   |                             | 14,700                             | 5,100<br>4,850<br>6,300<br>5,400  |             | 6,022<br>6,022<br>6,022<br>6,022<br>6,022<br>6,022<br>6,022   |                                  |                                     | 7,500  | 5,750                               |
| 5,847   | 4,195                                  | 7,490<br>4,548<br>7,868<br>3,247  | 3,610  | 4,120   |                             |                                    |   |             | 9,900<br>9,900<br>9,446<br>6,375  |                                  |                                     | 13,800   | 4,332                               |
| 312 0   | 260.0                                  | 379.0<br>317.0<br>422.0<br>335.0<br>362.0   |  | 183.0<br>156.0<br>176.5<br>173.0  | 380.0                       | 358.0                              | 237.0<br>196.0<br>161.0   |             | 230.0<br>236.0<br>174.0<br>170.0<br>170.0<br>170.0<br>140.0<br>185.0<br>384.0   |                                  |                                     | 502.0<br>250.0<br>323.0<br>257.6   | 242.0                               |
| N 122 6 1 1 1 2 2 2 2 2 2 2 2 2 2 2 2 2 2   | 12' 10"<br>14' 6"                      | 15.87<br>18.87<br>18.07<br>12.07<br>12.10   | 10′ 10″  | 8,37.2<br>8,37.2<br>8,66.2<br>8,66.2  |                             | -                                  | 11,0″   |             | 9 17.2%<br>17.5%<br>17.6%<br>17.6%<br>9 9 9 17.7<br>9 9 17.7<br>9 11.7<br>9 11. |                                  |                                     | 15, 10,<br>11, 7,<br>10, 4,<br>13, 3,  | 11, 6,                              |
| 35, 41,4"<br>35, 7"<br>40' 6"   | 36' 4"                                 | 238. 27. 57. 11. 337. 0. 337. |  | 28, 28, 28, 28, 28, 28, 28, 28, 28, 28,   |                             | 38' 0"                             | 27' 0"<br>25' 6"<br>27' 0"<br>20' 5"  |             | 28, 23, 27, 23, 28, 28, 28, 28, 28, 28, 28, 28, 28, 28  | >                                |                                     | 31, 4, 31, 4, 32, 32, 3, 3, 3, 3, 3, 3, 3, 3, 3, 3, 3, 3, 3,   | 29' 11"                             |
| 46. 2. 45. 0. 45. 0. 45. 0. 0. 45. 0. 0. 45. 0. 0. 45. 0. |  | 47. 0%<br>49.4. 0%<br>49.4. 0%<br>47. 10%<br>48.0. 0%   | 36' 0"<br>50' 6"<br>37' 0"<br>34' 5"                                     | 29, 10, 20, 10, 20, 30, 31, 32, 8, 4, 4, 5, 5, 5, 5, 5, 5, 5, 5, 5, 5, 5, 5, 5,   | 53' 4"                      | LIAN                               | 32' 0"<br>35' 0"<br>35' 0"  | NES         | 233 0<br>284 0<br>287 0<br>287 0<br>287 0<br>287 0<br>287 0<br>287 0<br>50 0<br>50 0  | SIA                              |                                     | 57, 10°<br>45, 0°<br>33, 3°<br>40, 0°  | 36' 10"                             |
| Bristol<br>Bristol<br>Rolls-Royce   | Bristol<br>Bristol                     |   | BMW<br>Daimler<br>Daimler<br>BMW<br>BMW                                  | Mercedes Mercedes Argus Junkers Mercedes Mercedes   | Mercedes                    | S-ITA                              | Fiat<br>Fiat<br>Fat<br>Piaggio  | JAPA        | Kawasaki Kawasaki Moreedes Moreedes Moreedes Mitsubishi Mitsubishi Makajima Makajima Nakajima  | S-RUS                            |                                     | S—BEISTOI<br>Bristol<br>Rolls-Royce<br>Rolls-Royce<br>Bristol<br>Rolls-Royce                         | Rolls-Royce                         |
| 745<br>745<br>905<br>990<br>1145  | 9005                                   |   | 1320<br>1320<br>1600   | 1360<br>1200<br>1200<br>1150  | 1200                        |                                    | 840<br>840<br>1200<br>700   | <b>VIII</b> | 600<br>1150<br>1200<br>730<br>1100<br>1100<br>850<br>850  | 1100                             | 1200                                | 1425<br>1030<br>1300   | 1300                                |
| Before of the   | L-f-me.g. f-f; 1-me.g. f-a  BOMBERS—UN |   | 2-f-mc.g<br>2-f-mc.g.f-f<br>2-can, f-f; 4-mc.g, f-f<br>4-f-can; 2-f-mc.g | 2-mc.g; 2-an in wings 1<br>1-20 mm. can; 2 mc.g in wings 2<br>2-can; 4-mc.g 2<br>2-mc.g; 2-cannons 1<br>1-f-can; 2-f-mc.g 1 | 2-f-can; 4-f-mc.g; 1-m-mc.g | 3-12.7 mm, fsg; 2-7.7 mm. in wings | 1-7.7 mm, fsg; 1-12.7 mm<br>2-12.7 mm, fsg; 2-7.7 mm, in wings<br>2-12.7 mm, fsg; 2-7.7 mm in wings<br>2-12.7 mm, fsg; 1-7.7 mm |             | 3-f-me.g, f-f 2-f-can; 2-f-me.g 2-f-can; 4-f-me.g 2-f-can; 4-f-me.g 2-7.7 mm, fsg; 2-7.7 nn-me.g 2-f-ma, f-f; 2-f-me.g, f-f 2-f-me.g, f-f 3-f-me.g, f-f 3-f-me.g, f-f; 1-m-me.g f-a 2-f-me.g, f-f 3-f-me.g, f-f; 1-m-me.g, f-a 2-f-me.g, f-f; 1-m-me.g, f-a 2-f-me.g, f-f; 1-m-me.g, f-a  |                                  | 1111                                | 4-20 mm. can; 6-mc.g in wings 2 4303 in. mc.g 4-mc.g 11 12 mc.g or 4-cannon 11                       |                                     |
| NN  | 64                                     | N NWNW N  |  |   | 8                           | m                                  | N8  |             | 0000  |                                  |                                     | 01 01  |                                     |
| Dive<br>Beconnaissance  | All purpose                            | Dive Dive Dive Dive Dive Dive   | Shipboard  | Close-support<br>Intruder   | Long range .                |                                    | Escort<br>Navy  |             | Army<br>Navy<br>Navy<br>Navy<br>Army<br>Army<br>Navy<br>Navy<br>Navy<br>Army  |                                  |                                     |  |                                     |
| Blackburn Skua<br>Blackburn Battle<br>Fairey Battle   |  | Brewster Buccaneer SBZA Curtiss Cleveland SBC-4 Curtiss Heldiver SBZC Couglas Devastator TBD Douglas Dauntless A-24 Northrup Avenger TBF Vought-Sikorsky SB-2U Vultee. Vengeance A-35   | Focke-Wulf Fw199 Focke-Wulf Fw187 Focke-Wulf Fw190 Focke-Wulf Fw190A     | He112B<br>He113<br>He122<br>He128<br>Lt Me109E<br>tt Me109F2  | Messerschmitt Me110C5       | Breda Br88                         | Fat Caproll Fat G50 Macchi C200 Macchi C200 Marchi C200 Meridionali R043  |             | Kawasaki 1-55 Kawasaki 5-89 Karasakii 5-99 Messorschmitt 5-01 Mitsubishi 5-07 Mitsubishi 5-90-2 Mitsubishi 5-97 Makajima 5-97 Nakajima 5-97 Severaky 5-89 Showa   | I-16C Super Rata<br>I-17(CKB-19) | I-153 Chicka<br>MIG-3<br>SU-2(8B-1) | Bristol Beaufighter Westland Whirtwind Boulton Paul Defant Gloster Sea Glasia.co Hawker Harricane II | Hawker Typhoon Supermarine Spitfire |

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## World Military Airplanes—concluded

| Service<br>Ceiling<br>(ft)   | 30,000<br>35,000<br>30,650<br>32,700<br>35,000<br>28,000   | 23,000<br>16,000<br>14,100<br>23,000<br>23,000<br>17,390<br>11,390<br>11,390<br>21,320<br>21,320<br>21,320<br>21,320<br>21,320<br>21,320<br>21,320<br>21,320<br>21,320<br>21,330<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21,340<br>21 |   | 25,700<br>18,000<br>26,000<br>19,680<br>18,000  | 21,000   | 10,000<br>12,000<br>118,000<br>20,000<br>20,000  |  |
|--|--|--|---|---|--|--|--|
| Initial<br>Climb<br>(fpm)  | 3,750<br>2,070<br>3,300  | 980<br>729<br>729<br>656<br>850<br>830<br>1,090<br>728<br>820  |   |   | 1,150  | 365<br>650<br>600<br>1,160   | -  |
| Range<br>Miles at mph  | 1,200 @ 350<br>1,000 @ 335<br>1,428 @ 335<br>677 @ 282<br>945 @ 315<br>800 @ 8<br>1,150 @ 285  | 670 @ 158<br>1,490 @ 146<br>3,230 @ 168<br>715 @ 180<br>3,220 @ 140<br>2,700 @ 161<br>5,100 @ 141<br>6,100 @ 143<br>1,305 @ 161<br>2,795 @ 188   |   | 410 @ 155<br>400 @ 130<br>1,600 @ 107<br>2,300 @ 111<br>1,500 @ 111<br>1,500 @ 155<br>930 @ 135<br>526 @ 109<br>500 @ 135   | 700 @ 181<br>660 @ 170   | 218 @ 79<br>260 @ 82<br>300 @ 92<br>908 @ 152<br>@ 121   |  |
| Maximum<br>Speed at<br>Altitude  | 404 (16,000 (1 | 193 © 13,000<br>177 © SL<br>177 © SL<br>177 © SL<br>198 © 13,000<br>168 © 1,000<br>161 © 1,000<br>161 © 1,000<br>165 © 5,900<br>195 © 6,900<br>197 © 1,150<br>217 © 11,150<br>217 © 11,150<br>217 © 11,150<br>218 © 230 © 8,400<br>230 © 230 © 8,400   | 249 @   | 180 @ 13,000<br>190 @ 10,500<br>133 @ 9,840<br>140 @ 5,000<br>155 @ 7,000<br>208 @ 6,560<br>166 @ 11,000  | 195 @ SL<br>174 @  | 87 @<br>92 @<br>102 @ 5,000<br>133 @   | -  |
| Loaded   | 7,378<br>6,840<br>5,750<br>7,708<br>7,165  | 8,200<br>26,180<br>26,180<br>18,700<br>9,700<br>22,000<br>29,770<br>7,656<br>18,000  |   | 27,080<br>33,000<br>33,000<br>45,000<br>82,900<br>5,500<br>5,800<br>5,800   | 5,550  | 1,200<br>5,729<br>1,100<br>4,980<br>3,322<br>3,322   | -  |
| Empty  | 5,347<br>4,5429<br>5,627<br>13,500   | 6,580<br>17,820<br>17,820<br>13,860<br>12,265<br>12,600<br>17,000<br>17,000<br>13,530<br>9,592   | 11  | 21 21 20 21 3 3 9 6 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0   | 3,600<br>1,740   | 761<br>4,284<br>635<br>1,200<br>3,335<br>2,591   | -  |
| Wing<br>Area<br>(Sq. Ft.)  | 227.0<br>238.0<br>238.0<br>238.0<br>238.0<br>238.0<br>238.0  | 408.0<br>1.204.0<br>1.398.0<br>1.398.0<br>1.398.0<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5<br>1.054.5   |   | 1,400.0<br>1,400.0<br>530.0<br>1,410.0  | 197.0  | 169.0<br>290.0<br>178.0<br>180.0<br>261.9  |  |
| Height   | 0 99 3 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1   | 16,5%<br>14,9%<br>19,10°<br>19,10°<br>19,10°<br>17,10°<br>17,10°<br>17,10°<br>12,18%<br>17,10°<br>17,10°<br>17,10°<br>17,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,10°<br>18,1 | 7   | 13.77<br>18.67<br>13.99<br>13.99<br>13.13<br>13.13  | 9'9'<br>7'4'z"   | 15'0"<br>17'0"<br>10'0"  |  |
| Length   | A  | 38' 6" 38' 6" 48' 2" 48' 5" 48' 5" 5" 5" 5" 5" 5" 5" 5" 5" 5" 5" 5" 5"   |   | 32.6°<br>66.1″<br>72.2″<br>34.0°<br>38.0°<br>17.10°<br>29.6″<br>27.11″  | 32'3"  | 21, 10"<br>36, 10"<br>22, 33"<br>22, 33"<br>33, 7"<br>34, 0"   | 2  |
| Span   | 2.5.5.5.5.5.5.5.5.5.5.5.5.5.5.5.5.5.5.5  | 44.6.7.7.7.2.2.2.2.2.2.2.2.2.2.2.2.2.2.2.2   | Y   | 442.77<br>1007.88<br>1007.88<br>131.00<br>104.00<br>104.00<br>39.43<br>38.43<br>38.43   | 46' 8"<br>39' 6"   | 35′ 10″<br>38′ 10″<br>38′ 21°<br>35′ 5″<br>35′ 11″<br>51′ 0″   | HE NEA   |
| Make   | Allison Allison Allison Allison Allison Rolls-Royce Wright Allison Fratt & Whitney Pratt & Whitney Pratt & Whitney   | Brama Junkers Junkers Junkers Bramw Bramw Bramw Bramw Bramw Braww Bramw Junkers Bramw Junkers Bramw Argus  | ANCE-Isotto-Fra.  | MCE-  Pratt & Whitney Kawanishi Kawanishi Mitsubishi Makajima   | OBSEN<br>D. H. Gipsey<br>D. H. Gipsey  | Continental Fanger Continental Continental Continental Pratt & Whitney Lycoming  | HET. CERT  |
| Hp.<br>per<br>Motor  | 1150<br>1150<br>1150<br>1150<br>1150<br>1150<br>1150<br>1100<br>1200<br>12   | 880<br>600<br>600<br>880<br>1580<br>850<br>850<br>850<br>1000<br>1000  | 650   | 770<br>1200<br>825<br>600<br>600<br>600<br>720<br>720<br>420<br>450<br>660  | 205<br>205   | 65<br>65<br>65<br>65<br>65<br>65<br>65<br>85<br>280<br>280<br>280  | 1  |
| Used   | ~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~  | Z - wwan-nnwa-nan-   | NA<br>1   |   | CE 2   |  |  |
| ARMAMENT   | FIGH: 4-500 mc.g 6-mc.g 6-mc.g 6-mc.g 6-mc.g 4-mc.g in wings   | 2-cannon; 2-mc.g. f-f; 1-m-mc.g 3-single gun turrets 2-single gun turrets; 1-mc.g. h-o 24-mc.g. f-f; m.mc.g. f-a m-mc.g. f-f; midship turret 1-mc.g. h-o; 1 turret 3-single gun turrets 1-23 mm. can; 2-mc.g. h-o 1-f-mc.g. f-f 2-m-mc.g   | RECO.   | SCON  | RECONNAISSAN   | ONNAISSANCE  |  |
| CREW   | 200 Str. Str. Str. Str. Str. Str. Str. Str.  | Ø    |   | 00000504000   |  | 2 20 0000  |  |
| TYPE   | Intercepter  | Seaplane Flying-boat Flying-boat Flying-boat Flying-boat Flying-boat Flying-boat Flying-boat Flying-boat Flying-boat High High   |   | Flaat-plane<br>Flying-boat<br>Flying-boat<br>Flying-boat<br>Flying-boat<br>Flying-boat<br>Flying-boat<br>Flying-boat<br>Flying-boat<br>Float-plane<br>Flying-boat   |  | Seaguil  |  |
| MAKE AND MODEL   | ockheed Lightning P-38 fell Airacobra P-39 frewster P-39 freitiss Mohawk P-40-C furtiss Tomahawk P-40-C furtiss Warhawk P-40-G forth American Wildcat F4F-3 found The Control out to the Control of the C | Arado  | proni Ca313<br>eda 75   | LL-97<br>LL-902<br>LL-91<br>LL-97<br>LL-97<br>LL-97-32<br>LL-97-32<br>KT-90-27<br>KT-90-27  | Percival Vega Gul  | \$030<br>L48<br>0.52L-1<br>0.52L-1   |  |
| THE PARTY OF THE P | TYPE CREW ARMAMENT No. Ber Motor Make Span Length Height (Sq. Ft.) Empty Loaded Altitude Miles at mph (fpm)  | TYPE CREW ARMAMENT Used Motor Make Span Length Height Sq. Ft. Empty Loaded at Span Length Height Sq. Ft. Empty Loaded at Span Length Height Sq. Ft. Empty Loaded at Span Intercepter 1an. 2m. g. fsg. 4 in wings 1 1500 Millian 37 32 32 18 18 18 28 10 9 7 28 6 15 000 (6.310 6.750 8.80 6.500 1.000 (6.310 8.80 6.320 8.92 8.92 8.93 8.93 8.93 8.93 8.93 8.93 8.93 8.93  | Type   CREW   ARMAMENT   No.   Hp.   Make   Span   Length   Height   Ch.   Length   Length | Type   Columb   Type   Type | Fig.   Column   FIGHTER   Fig.   Fi | Formation   Form | Fig.   Color   Automotive   Color   Automotive   Color   Col |

| 2 240 Hirth 6 1000 BMW 2 756 Junkers 2 756 BMW 450 BMW 2 666 BMW 1 310 Junkers 3 10 Junkers 3 660 BMW 1 310 Junkers 4 600 BMW 1 600 BMW 1 600 FAfrit   | ANSPORT | 2 1000 Wright<br>3 770 Hirth<br>4 820 Wright<br>2 820 Wright<br>2 850 Missub<br>1 800 Missub   | 2 240 T.G.D.<br>1 130 Cirus                                 | RANSPORT | 2 1100 Wright           | ANSPORT   | SPORT-UN | 450 Pratt<br>2000 Pratt<br>1200 Pratt<br>1200 Pratt                      | Wrigh<br>Wrigh                            |
|--|---------|--|---|----------|-------------------------|---|----------|--|---|
| 1 45 0 0 1 1 45 0 0 1 1 45 0 0 1 1 45 0 0 1 1 4 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1  | JAPANE  | BMW 95' 0" 66 BMW 72' 2" 66 Hirth 72' 2" 44 Wright 65' 6" 44 Misubishi 74' 0" 52' 4" 34 Misubishi 74' 0" 52' 4" 54' 2" 52' 4" 54' 2" 52' 4" 54' 2" 52' 4" 54' 2" 52' 4" 54' 2" 52' 4" 54' 2" 52' 4" 54' 2" 52' 4" 54' 2" 52' 4" 54' 2" 52' 4" 54' 2" 52' 4" 54' 2" 52' 4" 54' 2" 52' 4" 54' 2" 52' 4" 54' 2" 52' 4" 54' 2" 52' 4" 54' 2" 52' 4" 54' 2" 52' 4" 54' 2" 52' 4" 52' 52' 4" 52' 52' 52' 52' 52' 52' 52' 52' 52' 52' | 34'0"<br>47'11"<br>32'9\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\ | -RUSSIA  | ,0 ,96<br>6             | -BRITIS<br>ipsey 105.0"<br>95.9"<br>70.0"<br>31psey 48.0"               | NITED ST | & Whitney 48' 0" & Whitney 108' 0" & Whitney 95' 0" & Whitney 95' 0"     | 65' 6"<br>Whitney                         |
| 34.2<br>12.0<br>12.0<br>13.0<br>14.0<br>16.3<br>17.8<br>11.8<br>11.8<br>11.8<br>11.8<br>11.8<br>11.8<br>11.8<br>11.8<br>11.8<br>11.8<br>11.8<br>11.8<br>11.8<br>11.8<br>11.8<br>11.8<br>11.8<br>11.8<br>11.8<br>11.8<br>11.8<br>11.8<br>11.8<br>11.8<br>11.8<br>12.3<br>13.4<br>13.5<br>14.0<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8<br>17.8 | SE      | 64'51'2" 16'11" 1908.7<br>44'11" 12'51" 190.4<br>44'21'2" 11'51'2" 586.<br>339, 586. 19'6" 755.<br>52'8" 11'6" 755.  | 10" 7   | N        | 64'5'2" 16'11" 987.     | 77'6" 22'3" 1.078.<br>69'2" 19'6" 1.340.<br>34'6" 10'3" 336.            | ATIES    | 76' 4" 22' 0" 1,360<br>64' 512" 16' 11" 987<br>64' 512" 16' 11" 987      | 18' 10" 11' 10!/2" 551                    |
| 3,960<br>1,700<br>1,700<br>1,232<br>1,232<br>1,232<br>1,232<br>1,232<br>1,200<br>1,200<br>1,200<br>1,200<br>1,200<br>1,200<br>1,200<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,300<br>1,   |         | 0 16,398 25,200<br>12,550 23,200<br>9,592 15,686<br>0 11,025 17,500<br>0 3,775 5,850<br>0 11,900 18,300<br>0 11,900 18,300   | 7 1,328 2,294   |          | 0 16,398 25,200         | 0 21,230 29,500<br>0 13,800 20,000<br>0 12,020 17,600<br>3,230 5,550    |          | 0 26.846 40,000<br>0 16.865 25,200<br>0                                  | 0 11,780 17,500 2                         |
| 228 @ S.L. 650 @ 171   109 @ 1,000 @ 1,000 @ 1,000 @ 1,000 @ 137   155 @ 1,000 @ 130   |         | 219 @ 7,700 1,620 @ 196<br>189 3,000 546 @ 180<br>223 @ 9,840 2,795 @ 198<br>257 @ 9,300 1,705 @ 205<br>174 @ 19,300 1,705 @ 205<br>1,240 @ 193<br>310 @ 10,000 1,490 @ 200  | 112 @ 1,000 1,120 @ 155                                     |          | 219 @ 7,700 1,620 @ 196 | 92 @ 6.500 2.230 @ 210<br>239 @ 6.500 1,210 @ 200<br>157 @ SL 566 @ 132 |          | 235 @ 1,000 @ 220<br>242 @ 13,000 1,500 @ 195<br>229 @ 8,800 2,125 @ 208 | 258 @ 16,700   1,700 @ 241<br>4,000 @ 283 |
| 1,640 27,<br>1,640 27,<br>1,640 27,<br>1,640 27,<br>1,640 17,<br>4,60 17,<br>1,620 18,<br>1,660 1   |         | 1,200 21,900<br>19,000<br>21,650<br>24,700<br>16,500<br>23,000   | 19,680  |          | 1,200 21,900            | 1,018 17,900<br>750 25,000<br>867                                       |          | 25,000<br>24,200<br>1,050 23,700   | 2,010 28,000                              |

\*—These details are approximate and should be taken only as general indications \*\*—betails unknown but include re-betails unknown but include re-tractable, electrically operated turret on top of fusilinge

(1)—Carrying a 1,760 lb. torpedo (2)—With bomb load of 2 tons (a)—With 5,750 pounds of bombs Com—Communications f—Fixed f-a—Fixed aft i—Overload 35,000 pounds

1—14-cylinder radial motor with fully
enclosed cowling

—Maximum overload 27,400 pounds

—Coerload range 2,640 miles

Equipped for bombing

—Overload 82,000 pounds

f-f-Firing forward fpm-Feet per minute fsg-Forward fuselage g-Gun ho-Hand operated (IL)—In line kg-Kilogram

m—Morable
mc.g—Machine gun
mr.h—Miles per hour
pass.—Passengers
p-o-t—Power operated turret
Rad—Radial
Recon—Reconnaissance

sh.g.—Shell gun sg.—Single gun SL.—Sea level smc.g.—Sub-machine gun tg.—Tonmay-gun tor—Torpedoes

March 15, 1943

Vultee Vigilant.

RIES

1,160 20,000

908 @ 152 @ 121

133 @ 5,000

2,591 3,322

34,0

00 225 folls

## ENCINE

Diam. Mount., Ring or Distance Between Bearers

222222222

Height Above Engine Bed (In.)

| E 22 :   |                         |  |  |  |  |  |   |   |  |  |  |  |   |   | * * * *  |  | 50 X A   |   |   |   |   |  |
|--|-------------------------|--|--|--|--|--|---|---|--|--|--|--|---|---|--|--|--|---|---|---|---|--|
|  |                         |  | чем  | 293  | 2022   | 200  | 3333  | 333   | 0-10<br>   | 3074   | 023  | 3000   | 200   |   |  |  |  |   | 2020<br>000   | 29 16   | ് പ്രാവ   | 0.00   |
| nensio   |                         | .a .o  | Height or  | 36374  | 37.5.5.2.2   | *****<br>222   | ****<br>222   | 222   | 1222   |  | 200<br>200<br>21/4:42  | 2 2 2 3 3<br>2 2 3 3 3<br>2 2 3 3 3  | 0 = 10 C  | 2 - 2 - 2 - 2 - 2 - 2 - 2 - 2 - 2 - 2 -   | 2000<br>2000<br>2000<br>2000<br>2000<br>2000<br>2000<br>200  | 200  | 4 4 4<br>8 8 8 8   |   | everles -   | (mar as less  | 1001 0  | ejrina   |
| = 5  | 5                       |  | Гепди  |  | 88 <u>8</u> 88   |  |   |   |  |  | 28230  | 305  | 3775  | 339<br>237<br>237<br>237<br>237<br>24<br>24<br>24<br>24<br>24<br>24<br>24<br>24<br>24<br>24<br>24<br>24<br>24   |  |  | 33331  |   |   |   |   | 9.48 20  |
| ting   |                         |  | Method   |  |  | EM   | EM  | EM  |  | ESE  |  |  |   |   |  |  |  |   | EM  | EM  | EM  | ,  |
| Star   |                         |  | Make   | 2000   |  | Ecl*   | Ecl*  | Ecl*  | EC.  | . :  | -  | Anna   |   |   |  | :  | 222  |   |   | Ecl   |   |  |
| -  |                         |  | Number   |  |  | -00  | -00   | 200   | 1000   | 0000   |  | ~~~  |   |   |  |  |  |   |   |   |   |  |
| stem   |                         | 9040   | Current So   | 555  | 3000   | 999  | 999   | 000   | (a)  | 8 5 5  |  |  |   |   |  |  |  |   |   |   | -   | -  |
| Sy   | -                       |  | Make   |  |  |  |   |   |  |  |  |  |   |   |  |  |  |   |   |   |   |  |
| -  | 1                       | Fitted   | and Make   |  | Scinios  |  |   |   |  |  |  |  |   |   |  |  |  |   | SSS   | SS  | SE  | S C  |
|  | per                     | muM  | Carbureton   |  | 1.54   |  |   |   |  |  |  |  |   |   |  |  |  |   | L-SM  | -SM   | W.S.  | -SM  |
| Lb.)   | 1                       |  | Per Cruisi   | 1.79   | 4666   | 4.05   | 3.32  | 2.79  | 2.39   | 3.28   | 2.90   | 2.52   | 3.00  | 3.21  | 2.51   | 2.50<br>4.05<br>3.47   | 3.00   | 3.7.8   | 25.00   | 3.52  | 3.02  | 3.51   |
| -  | tuor                    | bry With   | 3—enign3   | 1345<br>1345<br>1345   | 1435<br>1435<br>1435   | 128  | 170   | 178   | 176<br>480<br>480  | 490<br>209<br>209  | 189  | 236  | 329<br>497<br>495   | 513<br>500<br>557   | 555<br>570<br>226  | 304  | 335  | 650   | 174   | 176   | 175   | 198  |
|  |                         | ovitO  | Propeller I  | 0000   | 00000  | 200  | 200   | 000   | 000  | 0000   | 200  | 2000   | 0000  | 000   | 000  | 000  | 000  | 000   | 000   | 2000  | 000   | 00   |
| -  |                         | to gniti<br>beri   | octane Regu  | 8888   | 88888  | 2000   | 200   | 222   | 2555   | 222  | 222  | 200  | 2222  | 2000  | 998  | ი ი ი  | m m m a  | m m m   | 000   | 9000  | mma   | 0.00   |
|  | Bui                     |  | R. P. M.   | 2280 1<br>2280 1<br>2280 1   | 2280<br>2280<br>2280<br>2280   | 2008   | 2120  | 2450  | 2500   | 2075   | 2300   |  | -   | 0061  |  |  | 1650 7<br>1650 7<br>1900 7   |   |   |   |   |  |
|  | Cruisi                  | .10  | Worsepow   |  | 750<br>750<br>750  |  |   |   |  | /m//m//  | 21/21  |  |   | 160   | 22   | :  | 115  |   |   | -   |   | -  |
|  |                         |  | R. P. M.   |  | 3000   |  |   |   |  |  |  | 2888   |   |   |  |  | 1850<br>1850<br>2100<br>1  |   |   |   |   |  |
|  | Take                    | 10   | Horsepow   | AND DESCRIPTION OF THE PERSON NAMED IN   |  | -  |   | testenciamon  |  |  |  |  |   |   |  | -  |  |   |   |   |   |  |
| -  |                         | (7)  | Altitude (I  |  | 0 1325<br>0 1325<br>0 1200<br>0 1200   |  |   |   |  |  |  |  |   |   |  |  | 160  |   |   |   | 222   | -  |
|  | ww<br>ke-of             | 10 lev   | At Sea Le  |  | 14000  |  |   |   |  |  |  |  |   |   |  | SES  |  |   | 252   |   | 222   | 200  |
| - 1  | E .00                   |  | **** * * ***   | 8888   | 88888  | 3888   | 200   | 000   |  |  |  |  | 000   |   |  |  |  |   |   |   | 000   |  |
| Take-off (Lb.)  No. of Maximum (Lb.)  Ising the off (Lb.)  Take-off (Lb.)  Take-off (Lb.)  Take-off (Lb.)  |                         | B. P. M.   |  |  |  |  |   |   |  |  |  |  |   |   |  | 1850<br>2100<br>2100   |  |   |   |   |   |  |
|  | Maxi<br>(Except 7       | .19  | Horsepow   |  | 1000 28  |  |   |   |  |  |  |  |   |   |  |  |  |   |   |   |   |  |
|  |                         |  |  | 00011  |  |  |   |   |  |  |  |  |   |   |  |  |  |   |   |   |   |  |
| No. of Maximum (Lb.) (Lb | เอเมอธิมช               | Morsepow   | 00011  | 00000  |  |  |   |   |  |  |  |  |   |   |  |  |  |   |   |   |   |  |
| No. of Maximum (Except Take-off) Take-off Cruising   |                         | der -  | Intake Exhaust Valve Arra  | 00011  | 00000  |  |   |   |  |  |  |  |   |   |  |  |  |   |   |   |   |  |
| No. of Maximum Valves (Except Take-off)  |                         | der -  | Exhaust<br>Valve Arra  | 6 6 2 2 2 0 OH 1000 6 6 2 2 2 0 OH 1000 OH 1100 OH 110 | 0000<br>0000<br>0000<br>0000<br>0000<br>0000<br>0000<br>0000<br>0000   |  |   | 5 1 1 1 75 20 80 80 80 80 80 80 80 80 80 80 80 80 80  |  |  |  |  |   |   |  |  | 100  | 5 1 1 1 350   |   |   |   |  |
|  | No. of<br>Valves        | oits<br>IsinoteN   | Blower Ra  | 6 6 2 2 2 0 OH 1000 6 6 2 2 2 0 OH 1000 OH 1100 OH 110 | 0000<br>0000<br>0000<br>0000<br>0000<br>0000<br>0000<br>0000<br>0000   |  |   | 5 1 1 1 75 20 80 80 80 80 80 80 80 80 80 80 80 80 80  |  |  |  |  |   |   |  |  | 100  |   | 1 4 4   |   |   |  |
|  | No. of<br>Valves<br>ner | otto A sterial  G =  | Cylinder I Intake Exhaust Valve Arra   | 8.80 6 2 2 0H 1000<br>7.48 6 2 2 0H 1000<br>7.48 6 2 2 0H 1000<br>9.60 6 2 2 0H 1000   | 0000<br>0000<br>0000<br>0000<br>0000<br>0000<br>0000<br>0000<br>0000   | No on  | Noon<br>Noon<br>Noon<br>Noon<br>Noon<br>Noon<br>Noon<br>Noon  | No 55 1 1 1 755 No 55 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1   | No 5 1 1 1 80<br>No 5 1 1 1 220<br>No 5 1 1 1 225  | No. 05 11 1 240  | No 000   | No 4 1 1 1 900 No 4 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1  | No 54 1 1 1 1 2255 No 55 1 1 1 1 2255 No 55 1 1 1 1 2255 No 55 1 1 1 1 1 2255 No 55 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1   | No 55 1 1 1 2225<br>No 55 1 1 1 2225  | No 55 11 11 300<br>No 55 11 11 300<br>No 8 11 11 900   | No 8 1 1 1 100 No 8 1 1 1 1 100 No 8 1 1 1 1 1 100 No 5 1 1 1 1 1 125  | No 55 11 1 160<br>No 55 11 1 1 160<br>No 55 11 1 1 175   | 9.71 5 1 1 1 350<br>No 4 1 1 1 55   | N N O O N O O O O O O O O O O O O O O O   | NO N  |   | No 4   |
|  | No. of lin.)            | at Cruisors Sq. I  | Hp. (Lb. p. Blower Re Cylinder I Exhaust Valve Arra  | 152 8.80 6 2 2 0H 1000<br>152 7.48 6 2 2 0H 1000<br>167 7.48 6 2 2 0H 1100<br>152 9.60 6 2 2 0H 1100   | 8.88 6 2 2 0H 1100<br>9.60 6 2 2 0 0H 1000<br>9.60 6 2 2 0 0H 1000<br>9.60 6 2 2 0 0H 1000   | 108 No 5 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1   | N N N N N N N N N N N N N N N N N N N   | 119 No 5 1 1 1 75 1 1 1 80  | 117 No 5 1 1 1 80<br>106 No 5 1 1 1 220<br>109 No 5 1 1 1 225  | 116 No 5 1 1 1 240<br>104 No. 4 1 1 1 65<br>117 No 4 1 1 1 85  | 133 No 4 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1   | 143; No 4 1 1 90<br>143; No 4 1 1 1 90<br>141; No 4 1 1 1 113  | 125; No 4 1 1 1 165<br>88 No 5 1 1 1 225<br>88 No 5 1 1 1 225   | No 55 1 1 1 2225<br>No 55 1 1 1 2225  | No 55 11 11 300<br>No 55 11 11 300<br>No 8 11 11 900   | No 8 1 1 1 100 No 8 1 1 1 1 100 No 8 1 1 1 1 1 100 No 5 1 1 1 1 1 125  | No 55 11 1 160<br>No 55 11 1 1 160<br>No 55 11 1 1 175   | 9.71 5 1 1 1 350<br>No 4 1 1 1 55   | N N O O N O O O O O O O O O O O O O O O   | NO N  | No 4 1 1 75   | No 4   |
|  | No. of Valves           | in.) at Cruis at Cruis at Cruis at Cruis at Sq. I  | Ment (Cu. Compress (to 1) B.M.E.P. Hp. (Lb. I) Blower Ra Cylinder I Intake Intake Exhaust Valve Arra   | 0 6.65 152 8.80 6 2 2 0 H 1000 6.65 152 7.48 6 2 2 2 0 H 1000 6.65 152 9.60 6 2 2 0 H 1000 6.65 152 9.60 6 2 2 0 H 1000  | 0 6.65 187 7.48 6 2 2 0 0H 1100<br>0 6.65 182 8.80 6 2 2 0 H 1000<br>0 6.65 182 9.60 6 2 2 0 H 1000<br>0 6.65 182 9.60 6 2 2 0 H 1000  | 0 5.40 108 No 5 1 1 1 50 0 0 0 0 0 0 0 0 0 0 0 0 0 0   | 0 6.30 114 No 5 1 1 1 655   | 6.30 119 No 5 1 1 1 75 75 7.50 117 No 5 1 1 1 80  | 7.50 117 No 5 1 1 1 80<br>5.40 106 No 5 1 1 1 220<br>5.40 109 No 5 1 1 1 225   | 6.10 116 No 5 1 1 1 240 6.00 104 No. 4 1 1 1 655 6.30 110 No 4 1 1 1 1 655 6.30 110 No 4 1 1 1 1 655 6.30 110 No 4 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1   | 7.00 113 No 4 1 1 1 1 130 65 65 65 65 65 65 65 65 65 65 65 65 65                             | 7.00 143; No 4 1 1 1 90<br>7.00 128; No 4 1 1 1 190<br>8.40 141; No 4 1 1 1 153  | 7.00 125‡ No 4 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1  | 5.40 88 No 5 1 1 225<br>5.38 88 No 5 1 1 225<br>6.00 96 No 5 1 1 300  | 6.00 96 No 5 1 1 1 300<br>6.30 96 No 5 1 1 1 900<br>6.00 119‡ No 8 1 1 1 90  | 6.00 115; No 8 1 1 1 120<br>5.10 99 No 8 1 1 1 100<br>5.25 94 No 5 1 1 1 125   | 5.50 102 No 5 1 1 1 1 160<br>5.50 102 No 5 1 1 1 1 160<br>6.00 100 No 5 1 1 1 1 175  | 5.50 107 9.71 5 1 1 1 350<br>5.60 107 9.71 5 1 1 1 350<br>5.65 110 No 4 1 1 1 55  | 5.65 110 No 4 1 1 1 55 65 110 No 4 1 1 1 55 65 110 No 4 1 1 1 1 55 65 65 65 65 65 65 65 65 65 65 65 65  | 6.50 112 No 4 1 1 1 65<br>6.50 112 No 4 1 1 1 65<br>6.50 108 No 4 1 1 1 75  | 6.50 108 No 4 1 1 75<br>6.50 108 No 4 1 1 75  | 6.50 106 No 4 1 1 1 75                                     |
|  | lace-                   | non Disp. In.) at Cruis at Cruis at Cruis at Cruis and at Sq. I  | Total Piet ment (Cu., Compression) (10 1)  B.M.E.P., B.M.E.P., Blower Rational Cylinder Rational Intake  Exhaust Intake  Exhaust Particular Intake   | 0 6.65 152 8.80 6 2 2 0 H 1000 6.65 152 7.48 6 2 2 2 0 H 1000 6.65 152 9.60 6 2 2 0 H 1000 6.65 152 9.60 6 2 2 0 H 1000  | 6.65 167 7.48 6 2 2 0 H 1100<br>6.65 152 8.80 6 2 2 0 H 1000<br>6.65 152 9.80 6 2 2 0 H 1000<br>6.65 152 9.60 6 2 2 0 H 1000   | 0 5.40 108 No 5 1 1 1 50 0 0 0 0 0 0 0 0 0 0 0 0 0 0   | 171.0 6.30 114 No 5 1 1 1 655 171.0 6.30 114 No 5 1 1 1 1 655 171.0 6.30 114 No 5 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1   | 171.0 5.30 119 No 55 1 1 1 75 75 171.0 7.50 117 No 55 1 1 1 1 80  | 177.0 7.50 117 No 5 1 1 1 80<br>668.0 5.40 106 No 5 1 1 1 220<br>668.0 5.40 109 No 5 1 1 1 225   | 668.0 6.10 116 No 5 1 1 1 240<br>176.0 6.00 104 No. 4 1 1 1 65<br>199.0 6.30 110 No 4 1 1 1 855  | 298.0 7.00 113 No 4 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1                                      | 199.0 7.00 143; No 4 1 1 1 90 199.0 7.00 143; No 4 1 1 1 1 90 90 7.00 128; No 4 1 1 1 1 113  | 288.0 7.00 125; No 4 1 1 1 165<br>757.0 5.38 88 No 5 1 1 1 225<br>757.0 5.38 88 No 5 1 1 1 225  | 757.0 5.40 88 No. 5 1 1 1 225<br>757.0 5.38 88 No. 5 1 1 1 225<br>914.0 6.00 96 No. 5 1 1 1 300   | 914.0 6.00 96 No 5 1 1 1 300<br>914.0 6.30 96 No 5 1 1 1 300<br>266.0 6.00 119‡ No 8 1 1 1 90  | 372.0 6.00 115‡ No 8 1 1 1 120<br>372.0 5.10 99 No 8 1 1 1 100<br>441.0 5.25 94 No 5 1 1 1 125   | 540.0 5.50 102 No 5 1 1 1 1 160<br>540.0 5.50 102 No 5 1 1 1 1 160<br>540.0 6.00 100 No 5 1 1 1 1 175  | 1044.0 5.25 100 No 5 1 1 1 350<br>1044.6 5.65 110 No 4 1 1 1 55   | 144.5 5.65 110 No 4 1 1 1 55 144.5 5.65 110 No 4 1 1 1 55 144.5 5.65 110 No 4 1 1 1 1 55 145 145 145 145 145 145 14   | 144.5 6.50 112 No 4 1 1 65<br>144.5 6.50 112 No 4 1 1 1 65<br>144.5 6.50 108 No 4 1 1 1 75  | 144.5 6.50 108 No 4 1 1 75  | 144.5 6.50 106 No 4 1 1 75                                 |
|  | lace-                   | Stroke (on Disp. In.) at Cruis at Cruis on Sat. In. At Cruis on Sat. In. At Cruis on Sat. In. At Sat. In.  | Ment (Cu. Compress (to 1) B.M.E.P. Hp. (Lb. I) Blower Ra Cylinder I Intake Intake Exhaust Valve Arra   | 55.5x6 1710.0 6.65 152 8.80 6 2 2 0 H 1000 1710.0 6.65 152 7.48 6 2 2 0 H 1000 5.5x6 1710.0 6.65 152 7.48 6 2 2 0 H 1000 6.65 152 9.60 6 2 2 0 H 1000  | 55.86 1710.0 6.65 167 7.48 6 2 2 0 0H 1100<br>55.86 1710.0 6.65 152 8.80 6 2 2 0H 1000<br>55.86 1710.0 6.65 152 8.60 6 2 2 0 0H 1000<br>55.86 1710.0 6.65 152 9.60 6 2 2 0 0H 1000   | 0 5.40 108 No 5 1 1 1 50 0 0 0 0 0 0 0 0 0 0 0 0 0 0   | 171.0 6.30 114 No 5 1 1 1 655 171.0 6.30 114 No 5 1 1 1 1 655 171.0 6.30 114 No 5 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1   | 171.0 5.30 119 No 55 1 1 1 75 75 171.0 7.50 117 No 55 1 1 1 1 80  | 177.0 7.50 117 No 5 1 1 1 80<br>668.0 5.40 106 No 5 1 1 1 220<br>668.0 5.40 109 No 5 1 1 1 225   | 668.0 6.10 116 No 5 1 1 1 240<br>176.0 6.00 104 No. 4 1 1 1 65<br>199.0 6.30 110 No 4 1 1 1 855  | 3,825, 193.0, 7.00 113 No. 4 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1                             | 199.0 7.00 143; No 4 1 1 1 90 199.0 7.00 143; No 4 1 1 1 1 113 113 113 113 113 113 113 1   | 288.0 7.00 125; No 4 1 1 1 165<br>757.0 5.38 88 No 5 1 1 1 225<br>757.0 5.38 88 No 5 1 1 1 225  | 757.0 5.40 88 No. 5 1 1 1 225<br>757.0 5.38 88 No. 5 1 1 1 225<br>914.0 6.00 96 No. 5 1 1 1 300   | 6.00 96 No 5 1 1 1 300<br>6.30 96 No 5 1 1 1 900<br>6.00 119‡ No 8 1 1 1 90  | (33, 372.0 6.00 115; No 8 1 1 1 120<br>(5,4 372.0 5.10 99 No 8 1 1 1 100<br>(5,4 441.0 5.25 94 No 5 1 1 1 125  | 540.0 5.50 102 No 5 1 1 1 160<br>540.0 5.50 102 No 5 1 1 1 160<br>540.0 6.00 100 No 5 1 1 1 175  | % 1044,0 5.25 100 No 5 1 1 300 300 350 350 350 350 350 350 350 350  | 144.5 5.65 110 No 4 1 1 1 55 144.5 5.65 110 No 4 1 1 1 55 110 No 4 1 1 1 1 55 110 No 4 1 1 1 1 55 110 No 4 1 1 1 1 1 55 110 No 4 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1  | (\$43.00 144.5 6.50 112 No 4 1 1 1 665 (\$43.50 144.5 6.50 112 No 4 1 1 1 655 (\$45.50 112 No 4 1 1 1 655 (\$45.50 112 No 4 1 1 1 1 655 (\$45.50 112 No 4 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 | 144.5 6.50 108 No 4 1 1 75  | 144.5 6.50 106 No 4 1 1 75                                 |
|  | lace-                   | Stroke (Stroke (In.)  on Display (In.)  at Cruis at Cruis on Rati for Rati for Rati for In.)  at Cruis at Cruis on Rati for In.)   | Bore and ment (Cu.) Compress (to 1) B.M.E.P. Blower Rg Cylinder R Cylinder R Intake Intake Intake  | 12-5/36 1710.0 6.65 152 8.80 6 2 2 0H 1000 12-5/36 1710.0 6.65 152 7.48 6 2 2 0H 1000 12-5/36 1710.0 6.65 152 9.60 6 2 2 0H 1000 12-5/36 1710.0 6.65 152 9.60 6 2 2 0H 1000  | 12-5/36 1710.0 6.66 167 7.48 6 2 2 0H 1100<br>12-5/36 1710.0 6.65 122 8.68 6 2 2 0H 1000<br>12-5/36 1710.0 6.65 122 8.60 6 2 2 0H 1000<br>12-5/36 1710.0 6.65 152 9.60 6 2 2 0H 1000   | 4-25/835/8 177.0 5-40 108 No 5 1 1 6-50 4-25/835/8 177.0 5-40 108 No 5 1 1 6-50 4-25/835/8 177.0 5-40 108 No 5 1 1 6-50 6-50 108 No 5 1  | 4-37635% 177.0 6.30 114 No 5 1 1 1 655 4 -27635% 177.0 6.30 114 No 5 1 1 1 655 4 -27635% 177.0 6.30 114 No 5 1 1 1 655 4 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1  | 4-3/8x3/8 171.0 0.30 119 No 5 1 1 7 7 7 4 -3/8x3/8 171.0 0.30 119 No 5 1 1 1 80 0 1 1 1 1 1 1 1 1 1 1 1 1 1 1 | 4-37x35 771.0 750 117 No 5 1 1 1 80 7-55,445 686.0 5-40 109 No 5 1 1 1 220 7-55,445 686.0 5-40 109 No 5 1 1 1 225  | 7-5/x49/s 668.0 6.10 116 No 5 1 1 1 240<br>4-4x3/s 176.0 6.00 104 No. 4 1 1 1 65<br>4-4/x3/s 199.0 6.30 110 No 4 1 1 1 855   | 4-4-4-35 298 0 7 00 113 No 4 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1                             | 4-4,835, 199.0 6.00 143; No 4 1 1 90<br>4-4,835, 199.0 7.00 143; No 4 1 1 90<br>6-4,835, 199.0 7.00 143; No 4 1 1 1 113  | 6-4/4.43/2 298.0 7.00 125; No 4 1 1 1 165<br>7-5/4.45 757.0 5.38 88 No 5 1 1 1 225<br>7-5/4.45 757.0 5.38 88 No 5 1 1 1 225   | 7-5/4x6 757.0 5.40 88 No 5 1 1 1 225<br>7-5/4x6 75.0 5.80 88 No 5 1 1 1 225<br>7-5/4x6 914.0 6.00 96 No 5 1 1 1 300   | 7-51-254-5<br>7-51-254-5<br>7-43-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>-44-43-6<br>- | 7-4/323/3 372.0 6.00 115; No 8 1 1 1 120<br>6-4/3263/4 472.0 5.10 99 No 8 1 1 1 100<br>6-4/3263/4 471.0 5.26 94 No 5 1 1 1 128                               | 5.855 5.40.0 5.50 102 No 55 11 1 160 5.855 5.855 5.40.0 5.50 102 No 55 11 1 1 175 5.855 5.40.0 6.00 100 No 55 11 1 1 175                                 | 55,486 1044,0 5,25 100 No 5 1 1 300<br>55,686 1044,0 5,50 107 9,71 5 1 1 550<br>35,683,4 144,5 5,56 110 No 4 5 5 5  | (\$43.5) 144.6 5.65 110 No 4 1 1 1 55<br>(\$43.5) 144.6 5.65 110 No 4 1 1 1 55  | r 4-3%33   144.5   6.50   112 No 4   1   65   65   112 No 4   1   65   65   112 No 4   1   1   65   65   65   65   65   65  | 144.5 6.50 108 No 4 1 1 75  | 144.5 6.50 106 No 4 1 1 75                                 |
|  | lace-                   | ledium (Cylindes)   Cylindes   Cy | Mumber of Bore and Total Piet ment (Cu. Compress (to 1) Hp. (Lb. p. Blower Rg Blower Rg Cylinder I Intake Intake   | Lig 12-513x6 1710.0 6.65 152 8.80 6 2 2 0H 1000 Lig 12-513x6 1770.0 6.65 152 7.48 6 2 2 0H 1000 Lig 12-513x6 1770.0 6.65 167 148 6 2 2 0H 11000 Lig 12-513x6 1770.0 6.65 152 9.60 6 2 2 0H 1000  | Lig 12-55-x6 1710.0 6.65 167 7.48 6 2 2 0H 1100<br>Lig 12-5-x6 1770.0 6.65 162 8.80 6 2 2 0H 1100<br>Lig 12-5-x6 1770.0 6.65 152 9.80 6 2 2 0H 1000<br>Lig 12-5-x6 1770.0 6.65 152 9.80 6 2 2 0H 1000  | Air 4-35/8-35/8-35 177.0 5-00 NN 5 1 1 6-00 NA in 4-35/8-35/8-35/8-35/8-35/8-35/8-35/8-35/8  | Air 4-35,623% 177.0 6.30 114 No 5 1 1 655   | Air 4-3/8/8/9/8 177.0 6.30 119 No 5 1 1 1 75 Air 4-3/8/8/9/8 177.0 7.50 117 No 5 1 1 1 80                     | Air 4-3%-33% 177.0 7.50 117 No 5 1 1 1 80<br>Air 7-5%-34% 688.0 5.40 106 No 5 1 1 1 2220<br>Air 7-5%-34% 688.0 5.40 109 No 5 1 1 1 2220                  | Air 7-5,544% (68.8.0 6.10 116 No. 5 11 1 240 Air 4-443.5 176.0 6.00 104 No. 4 11 1 65 Air 4-45,52% (199.0 6.30 110 No. 4 11 1 685  | Air 4-4/x3/x 289.0 7.00 113 No 4 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1                         | 4-4,835, 199.0 6.00 143; No 4 1 1 90<br>4-4,835, 199.0 7.00 143; No 4 1 1 90<br>6-4,835, 199.0 7.00 143; No 4 1 1 1 113  | Air 6-4/4/3/5 298.0 7.00 125; No 4 1 1 1 165<br>Air 7-5/4/5 775.0 5.38 88 No 5 1 1 1 225<br>Air 7-5/4/5 757.0 5.38 88 No 5 1 1 1 225  | Air 7-5/4x5 757.0 5.40 88 No 5 1 1 1 225<br>Air 7-5/4x5 757.0 5.38 88 No 5 1 1 1 225<br>Air 7-5/4x5 757.0 5.38 88 No 5 1 1 1 300  | Air 7-5/3-65/3 914.0 6.00 96 No 6 1 1 1 300<br>Air 7-5/3-65/3 914.0 6.00 96 No 6 1 1 1 900<br>Air 6-4/3-23/3 266.0 6.00 119; No 8 1 1 1 90   | Air 7-44,8384 372.0 6.00 115; No 8 1 1 1 120<br>Air 5-43,4564 372.0 5.10 99 No 8 1 1 1 100<br>Air 6-43,6564 441.0 5.25 94 No 5 1 1 1 126                     | Air 5-865 50.0 5.50 102 No 5 1 1 1 160<br>Air 5-865 50.0 6.50 102 No 5 1 1 1 1675<br>Air 5-665 50.0 6.00 100 No 5 1 1 1 175                              | Air 7-55,00 1044,0 5.25 100 No 5 1 1 1 300<br>Air 7-55,00 1044,0 5.56 107 9.71 5 1 1 1 55<br>Air 4-36,0033,4 144,5 5.65 110 No 4 1 1 1 55                           | Air 4-38/x3/2 144.5 5.65 110 No 4 1 1 1 55<br>Air 4-38/x3/3 144.6 5.65 110 No 4 1 1 1 55  | Air 4-36,x33/2 144.5 6.50 112 No 4 1 1 665<br>Air 4-36,x33/2 144.5 6.50 112 No 4 1 1 655<br>Air 4-36,x33/2 144.5 6.50 118 No 4 1 1 75   | Air 4-35,873 5 144,5 6.50 108 No 4 1 1 75<br>Air 4-35,873 5 144,5 6.50 108 No 4 1 1 75<br>Air 4-35,873 5 144,5 6.50 108 No 4 1 1 75 | Air 4-398835 144.0 6.00 106 No 4                           |
|  | lace-                   | ent fortunation of the following states of the followi | Arrangem Cooling M Mumber o Bore and Total Pist ment (Cu. Compress Hp. (Lb. y Hp. (Lb. y Blower Rg Cylinder R Intake Intake  | Lig 12-513x6 1710.0 6.65 152 8.80 6 2 2 0H 1000 Lig 12-513x6 1770.0 6.65 152 7.48 6 2 2 0H 1000 Lig 12-513x6 1770.0 6.65 167 148 6 2 2 0H 11000 Lig 12-513x6 1770.0 6.65 152 9.60 6 2 2 0H 1000  | V60 Lig 12-5,36 1710.0 6.65 167 7.48 6 2 2 0H 1100 V60 Lig 12-5,36 1710.0 6.65 167 8.80 6 2 2 0H 1100 V60 Lig 12-5,36 1710.0 6.65 152 8.60 6 2 2 0H 1100 V60 Lig 12-5,36 1710.0 6.65 152 9.60 6 2 2 0H 1100 V60 Lig 12-5,36 1710.0 6.65 152 9.60 6 2 2 0H 1100 V60 Lig 12-5,36 1710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,36 1710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,36 1710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,36 1710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,36 1710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,36 1710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,36 1710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,36 1710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,36 1710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,36 1710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,36 1710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,36 1710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,36 1710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,36 1710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,36 1710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,36 1710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,36 1710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,36 1710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,36 1710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 V60 V60 V60 V60 V60 V60 V60 V60 V  | Hor Air 4-35,035 77.0 5-40 108 No. 5 1 1 50 50 Hor Air 4-35,035 77.0 5-40 108 No. 5 1 1 5 50 Hor Air 4-35,035 77.0 5-40 108 No. 5 1 1 5 50 50 Hor Air 4-35,035 77.0 5-40 108 No. 5 1 1 5 50 50 50 50 50 50 50 50 50 50 50 50 5   | Hor Air 4-35,838 177.0 6.30 114 No 6 1 1 1 6.55 Hor Air 4-25,838 177.0 6.30 114 No 6 1 1 1 6.55 Hor Air 4-25,838 177.0 6.30 114 No 6 1 1 1 6.55 Hor Air 4-25,838 177.0 6.30 114 No 6 1 1 1 6.55 Hor Air 4-25,838 177.0 6.30 114 No 6 1 1 1 6.55 Hor Air 4-25,838 177.0 6.30 114 No 6 1 1 1 1 6.55 Hor Air 4-25,838 177.0 6.30 114 No 6 1 1 1 1 6.55 Hor Air 4-25,838 177.0 6.30 114 No 6 1 1 1 1 6.55 Hor Air 4-25,838 177.0 6.30 114 No 6 1 1 1 1 6.55 Hor Air 4-25,838 177.0 6.30 114 No 6 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1                                    | Hor Air 4-3/8/43/8 171.0 6.30 119 No 5 1 1 1 75 Hor Air 4-3/8/43/8 171.0 6.30 117 No 5 1 1 1 80               | Hor Air 4-3%425% 177.0 7-50 117 No 5 1 1 1 80<br>Rad Air 7-5%426% 688.0 5-40 106 No 5 1 1 1 220<br>Rad Air 7-5%426% 688.0 5-40 109 No 5 1 1 1 220        | Rad Air 7-15,445, 680, 6,100,116 No. 5 1 1 1 240 Hor Air 4-443, 776,06,00 104 No. 4 1 1 1 65 Hor Air 4-44,53, 176,06,00 104 No. 4 1 1 1 65 Hor Air 4-44,53, 109,05,00 110 No. 4 1 1 1 65   | Hor Air 4-4/4x3/2 189-0 7.00 113 No 4 1 1 1 800 H 4 4 4/4x3/2 189-0 6.00 1331 No 4 1 1 1 655 | H Air 4-4-5,333 199,0 5.00 143; No 4 1 1 90<br>H Air 4-4-5,33 199,0 7.00 143; No 4 1 1 90<br>H Air 6-4-5,33 99,0 7.00 188; No 4 1 1 113                        | H Air 6-4/3x3/2 288.0 7.00 125; No 4 1 1 165<br>Rad Air 7-5/3x5 757.0 5.38 88 No 5 1 1 225<br>Rad Air 7-5/3x5 757.0 5.38 88 No 5 1 1 225  | Rad Air 7-5,4x5 757.0 5.40 88 No 5 1 1 225<br>Rad Air 7-5,4x5 777.0 5.38 No 5 1 1 225<br>Rad Air 7-5,4x5, 914.0 6.00 96 No 5 1 1 300                                      | Rad Air 7-5-5-55 914.0 6.00 86 No 5 1 1 1 300<br>Rad Air 7-5-5-525 914.0 6.00 96 No 5 1 1 1 900<br>Rad Air 7-5-5-353 266.0 6.00 1931 No 8 1 1 1 90   | Rad Air 7-44,4334 372.0 6.00 115; No 8 1 1 1 120<br>Rad Air 6-4,455,4 372.0 5.10 99 No 8 1 1 1 100<br>Rad Air 6-4,565, 441.0 5.26 94 No 5 1 1 1 128          | Rad Air 5-555, 540, 0 5-50 102 No 5 1 1 1 160<br>Rad Air 5-555, 550, 0 6.00 100 No 5 1 1 1 175   | Rad Air 7-55%K6 1044-0 5.25 100 No 5 1 1 1 300<br>Rad Air 7-55%K6 1044-0 5.50 107 9.71 5 1 1 1 550<br>Hor Air 4-35%X37 144-5 5.65 110 No 1 4 1 1 55                 | Hor Air 4-35,833.5 144.5 5.65 110 No 4 1 1 1 555 Hor Air 4-35,833.5 144.5 5.65 110 No 4 1 1 1 555 Hor Air A 35,833.5 144.5 5.65 110 No 4 1 1 1 555 Hor Air A 35,833.5 144.5 5.65 110 No 4 1 1 1 555 Hor Air A 15,835 110 No 4 1 1 1 555 Hor Air A 15,835 110 No 4 1 1 1 555 Hor Air A 15,835 110 No 4 1 1 1 555 Hor Air A 15,835 110 No 4 1 1 1 555 Hor Air A 15,835 110 No 4 1 1 1 555 Hor Air A 15,835 110 No 4 1 1 1 555 Hor Air A 15,835 110 No 4 1 1 1 1 555 Hor Air A 15,835 110 No 4 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 | Hor Air 4-39,633,6 144.5 6.50 112 No 4 1 1 665<br>Hor Air 4-39,633,6 144.5 6.50 112 No 4 1 1 655<br>Hor Air 4-36,633, 144.5 6.50 112 No 4 1 1 75  | Hor Air 4-38/23/5 144/5 6.50 108 No 4 1 1 75<br>Hor Air 4-38/23/5 144/5 6.50 108 No 4 1 1 75  | HOT AIR 4-38,8X3.5 144.5 6.50 106 No 4                     |
|  | lace-                   | ent fortunation of the following states of the followi | Mumber of Bore and Total Piet ment (Cu. Compress Hp. (Lb. J. Hp. J. Hp. J. Hp. J. Hp. (Lb. J. Hp. J | V80 Lig 12-51/3x6 1710.0 6.65 152 8.80 6 2 2 OH 1000 V80 Lig 12-51/3x6 1710.0 6.65 152 7.48 6 2 2 OH 1000 V80 Lig 12-51/3x6 1770.0 6.65 167 7.48 6 2 2 OH 1000 V60 Lig 12-51/3x6 1770.0 6.65 152 9.60 6 2 2 OH 1000  | V60 Lig 12-5,246 17710.0 6.65 167 7.48 6 2 2 0H 1100 V60 Lig 12-5,346 17710.0 6.65 167 8.80 6 2 2 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 8.60 6 2 2 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 V60 Lig 12-5,346 17710.0 6.65 17210. | 190 Hor Air 4-3-645's 177.0 5-40 108 No 5 1 1 6.00 190 Hor Air 4-3-645's 177.0 5-40 108 No 5 1 1 1 6.00 190 Hor Air 4-3-645's 177.0 5-40 108 No 5 1 1 6.50   | 200 Hor Air 4-38-38-38 177.0 6.30 114 No 6 1 1 1 6.50 10 10 10 10 10 10 10 10 10 10 10 10 10  | 213 Hor Air 4-3/8/3% 171.0 6.30 119 No 5 1 1 1 75 217 Hor Air 4-3/8/3% 171.0 7.50 117 No 5 1 1 1 80           | 227 Hor Air 4-3%42% 177.0 7-50 117 No 5 1 1 1 80 118 Rd Air 7-5%42% 688.0 5-40 106 No 5 1 1 1 220 120 Rd Air 7-5%42% 688.0 5-40 109 No 5 1 1 1 220       | 162 Rad Air 7-634% 668.0 6.10 116 No. 5 1 1 1 240 240 226 Hor Air 4-435 7 176.0 6.00 104 No. 4 1 1 1 65 226 Hor Air 4-432 176.0 6.00 104 No. 4 1 1 1 65 86 226 Hor Air 4-432 199.0 6.30 117 No. 4 1 1 1 65   | 225 Hor All 4-4-3-8-3 28-0 7-00 113 No 4 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1                 | 2220 H AIR 4-4-4-343-7 199.0 7.00 1435 No 4 1 1 1 90 2226 H AIR 4-4-4-343-7 199.0 7.00 1435 No 4 1 1 1 90 2226 H AIR 4-4-4-343-7 199.0 7.00 122 No 4 1 1 1 113 | Pen H Air 6-4/3/x3/2 298.0 7.00 125; No 4 1 1 1 165<br>121 Rad Air 7-5/3/x5 757.0 5.38 88 No 5 1 1 1 225<br>122 Rad Air 7-5/3/x5 757.0 5.38 RNo 5 1 1 1 225                         | 121 Rad Air 7-55,x5 757.0 5.40 88 No 5 1 1 225<br>121 Rad Air 7-55,x5 757.0 5.40 88 No 5 1 1 225<br>185 Rad Air 7-5-55,55 914.0 6.00 96 No 5 1 1 300                      | 995 Rad Air 7-5-5-55 914.0 6.00 96 No 5 1 1 1 300<br>195 Rad Air 7-5-5-55 914.0 6.00 96 No 5 1 1 1 300<br>196 Rad Air 7-5-5-55 914.0 6.50 1991 No 8 1 1 1 90   | 52 Rad Air 7-4-4-33% 372.0 6.00 115; No 8 1 1 1 120<br>3 Rad Air 5-4-3-55, 372.0 6.10 98 No 8 1 1 1 100<br>51 Rad Air 5-4-3-50, 441.0 5.26 94 No 5 1 1 1 128 | 153 Rad Air 5-8565 840.0 5-50 102 No 5 1 1 1 160<br>153 Rad Air 6-8565 550 0 6-00 100 No 5 1 1 1 175<br>153 Rad Air 6-8565 550.0 6-00 100 No 5 1 1 1 175 | 122 Rad Air 7-59,886 1044,0 5,25 100 No 5 1 1 1 300<br>156 Rad Air 7-56,86 1044,0 5,50 107 9,71 5 1 1 1 550<br>199 Hor Air 4 3,83,83,1 144,5 5,65 110 No 4 1 1 1 55 | 199 Hor Air 4-29,823.2 144.5 5.65 110 No 4 1 1 1 555 199 Hor Air A-38,823.2 144.5 5.65 110 No 4 1 1 1 555 310 Hor Air A 28,823.2 144.6 5.67 112 No 4 1 1 555  | 210 Hor Air 4-35,823.5 144.5 6.50 112 No 4 1 1 1 65<br>220 Hor Air 4-35,823.5 144.5 6.50 112 No 4 1 1 1 65<br>210 Hor Air 4-35,823. 144.5 6.50 108 No 4 1 1 75                                | 210 Hor Air 4-35/83/3 144.5 6.50 108 No 4 1 1 75<br>2210 Hor Air 4-35/83/3 144.5 6.50 108 No 4 1 1 75                               | 210 Hor Air 4-35,823.45 144.5 6.50 106 No 4 1 1 7 75       |
|  | lace-                   | ent fortunation of the following states of the followi | Arrangem Cooling M Mumber of Bore and Total Piet, (to 1) Binwer Ra Binwer Ra Binwer Ra Compress Compress Compress Intake Intake Intake   | F4R V60 Lig 12-5/3/8 1710.0 6.65 152 8.80 6 2 2 0H 1000 1701. V60 Lig 12-5/3/8 170.0 6.65 152 7.48 6 2 2 0H 1000 1701. V60 Lig 12-5/3/8 1700.0 6.65 152 9.60 6 2 2 0H 1000 1700.0 V60 Lig 12-5/3/8 1700.0 6.65 152 9.60 6 2 2 0H 1000 1700.0 V60 Lig 12-5/3/8 1700.0 6.65 152 9.60 6 2 2 0H 1000 1700.0 V60 Lig 12-5/3/8 1700.0 6.65 152 9.60 6 2 2 0 0H 1000 1700.0 V60 Lig 12-5/3/8 1700.0 6.65 152 9.60 6 2 2 0 0H 1000 1700.0 V60 Lig 12-5/3/8 1700.0 0.65 152 9.60 6 2 2 0 0H 1000 1700.0 V60 Lig 12-5/3/8 1700.0 0.65 152 9.60 6 2 2 0 0H 1000 1700.0 V60 Lig 12-5/3/8 1700.0 0.65 152 9.60 6 2 2 0 0H 1000 1700.0 V60 Lig 12-5/3/8 1700.0 V60 L | V60 Lig 12-5,246 17710.0 6.65 167 7.48 6 2 2 0H 1100 V60 Lig 12-5,346 17710.0 6.65 167 8.80 6 2 2 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 8.60 6 2 2 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 V60 Lig 12-5,346 17710.0 6.65 17210. | 190 Hor Air 4-3-645's 177.0 5-40 108 No 5 1 1 6.00 190 Hor Air 4-3-645's 177.0 5-40 108 No 5 1 1 1 6.00 190 Hor Air 4-3-645's 177.0 5-40 108 No 5 1 1 6.50   | 200 Hor Air 4-38-38-38 177.0 6.30 114 No 6 1 1 1 6.50 10 10 10 10 10 10 10 10 10 10 10 10 10  | 213 Hor Air 4-3/8/3% 171.0 6.30 119 No 5 1 1 1 75 217 Hor Air 4-3/8/3% 171.0 7.50 117 No 5 1 1 1 80           | 227 Hor Air 4-3%42% 177.0 7-50 117 No 5 1 1 1 80 118 Rd Air 7-5%42% 688.0 5-40 106 No 5 1 1 1 220 120 Rd Air 7-5%42% 688.0 5-40 109 No 5 1 1 1 220       | 162 Rad Air 7-634% 668.0 6.10 116 No. 5 1 1 1 240 240 226 Hor Air 4-435 7 176.0 6.00 104 No. 4 1 1 1 65 226 Hor Air 4-432 176.0 6.00 104 No. 4 1 1 1 65 86 226 Hor Air 4-432 199.0 6.30 117 No. 4 1 1 1 65   | 225 Hor All 4-4-3-8-3 28-0 7-00 113 No 4 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1                 | 2220 H AIR 4-4-4-343-7 199.0 7.00 1435 No 4 1 1 1 90 2226 H AIR 4-4-4-343-7 199.0 7.00 1435 No 4 1 1 1 90 2226 H AIR 4-4-4-343-7 199.0 7.00 122 No 4 1 1 1 113 | Pen H Air 6-4/3/x3/2 298.0 7.00 125; No 4 1 1 1 165<br>121 Rad Air 7-5/3/x5 757.0 5.38 88 No 5 1 1 1 225<br>122 Rad Air 7-5/3/x5 757.0 5.38 RNo 5 1 1 1 225                         | 121 Rad Air 7-55,x5 757.0 5.40 88 No 5 1 1 225<br>121 Rad Air 7-55,x5 757.0 5.40 88 No 5 1 1 225<br>185 Rad Air 7-5-55,55 914.0 6.00 96 No 5 1 1 300                      | 995 Rad Air 7-5-5-55 914.0 6.00 96 No 5 1 1 1 300<br>195 Rad Air 7-5-5-55 914.0 6.00 96 No 5 1 1 1 300<br>196 Rad Air 7-5-5-55 914.0 6.50 1991 No 8 1 1 1 90   | 52 Rad Air 7-4-4-33% 372.0 6.00 115; No 8 1 1 1 120<br>3 Rad Air 5-4-3-55, 372.0 6.10 98 No 8 1 1 1 100<br>51 Rad Air 5-4-3-50, 441.0 5.26 94 No 5 1 1 1 128 | 153 Rad Air 5-8565 840.0 5-50 102 No 5 1 1 1 160<br>153 Rad Air 6-8565 550 0 6-00 100 No 5 1 1 1 175<br>153 Rad Air 6-8565 550.0 6-00 100 No 5 1 1 1 175 | 122 Rad Air 7-59,886 1044,0 5,25 100 No 5 1 1 1 300<br>156 Rad Air 7-56,86 1044,0 5,50 107 9,71 5 1 1 1 550<br>199 Hor Air 4 3,83,83,1 144,5 5,65 110 No 4 1 1 1 55 | 199 Hor Air 4-29,823.2 144.5 5.65 110 No 4 1 1 1 555 199 Hor Air A-38,823.2 144.5 5.65 110 No 4 1 1 1 555 310 Hor Air A 28,823.2 144.6 5.67 112 No 4 1 1 555  | 210 Hor Air 4-35,823.5 144.5 6.50 112 No 4 1 1 1 65<br>220 Hor Air 4-35,823.5 144.5 6.50 112 No 4 1 1 1 65<br>210 Hor Air 4-35,823. 144.5 6.50 108 No 4 1 1 75                                | 210 Hor Air 4-35/83/3 144.5 6.50 108 No 4 1 1 75<br>2210 Hor Air 4-35/83/3 144.5 6.50 108 No 4 1 1 75                               | ZZIU HOT AM 4-25-223 144-15 6 50 106 NO 4 1 1 75           |
|  | lace-                   | ent fortunation of the following states of the followi | Arrangem Cooling M Mumber of Bore and Total Piet, (to 1) Binwer Ra Binwer Ra Binwer Ra Compress Compress Compress Intake Intake Intake   | V80 Lig 12-51/3x6 1710.0 6.65 152 8.80 6 2 2 OH 1000 V80 Lig 12-51/3x6 1710.0 6.65 152 7.48 6 2 2 OH 1000 V80 Lig 12-51/3x6 1770.0 6.65 167 7.48 6 2 2 OH 1000 V60 Lig 12-51/3x6 1770.0 6.65 152 9.60 6 2 2 OH 1000  | V60 Lig 12-5,246 17710.0 6.65 167 7.48 6 2 2 0H 1100 V60 Lig 12-5,346 17710.0 6.65 167 8.80 6 2 2 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 8.60 6 2 2 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 V60 Lig 12-5,346 17710.0 6.65 17210. | 190 Hor Air 4-3-645's 177.0 5-40 108 No 5 1 1 6.00 190 Hor Air 4-3-645's 177.0 5-40 108 No 5 1 1 1 6.00 190 Hor Air 4-3-645's 177.0 5-40 108 No 5 1 1 6.50   | 200 Hor Air 4-38-38-38 177.0 6.30 114 No 6 1 1 1 6.50 10 10 10 10 10 10 10 10 10 10 10 10 10  | 213 Hor Air 4-3/8/3% 171.0 6.30 119 No 5 1 1 1 75 217 Hor Air 4-3/8/3% 171.0 7.50 117 No 5 1 1 1 80           | 227 Hor Air 4-3%42% 177.0 7-50 117 No 5 1 1 1 80 118 Rd Air 7-5%42% 688.0 5-40 106 No 5 1 1 1 220 120 Rd Air 7-5%42% 688.0 5-40 109 No 5 1 1 1 220       | Rad Air 7-15,445, 680, 6,100,116 No. 5 1 1 1 240 Hor Air 4-443, 776,06,00 104 No. 4 1 1 1 65 Hor Air 4-44,53, 176,06,00 104 No. 4 1 1 1 65 Hor Air 4-44,53, 109,05,00 110 No. 4 1 1 1 65   | 225 Hor All 4-4-3-8-3 28-0 7-00 113 No 4 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1                 | 2220 H AIR 4-4-4-343-7 199.0 7.00 1435 No 4 1 1 1 90 2226 H AIR 4-4-4-343-7 199.0 7.00 1435 No 4 1 1 1 90 2226 H AIR 4-4-4-343-7 199.0 7.00 122 No 4 1 1 1 113 | Pen H Air 6-4/3/x3/2 298.0 7.00 125; No 4 1 1 1 165<br>121 Rad Air 7-5/3/x5 757.0 5.38 88 No 5 1 1 1 225<br>122 Rad Air 7-5/3/x5 757.0 5.38 RNo 5 1 1 1 225                         | 4MBB 121 Rad Air 7-5,4x5 757.0 5.40 88 No 5 1 1 2255 757.0 1.40 MB 7 121 Rad Air 7-5,4x5 757.0 5.88 No 5 1 1 1 2255 1-6M 195 Rad Air 7-5,4x5 914.0 6.00 96 No 5 1 1 1 300 | -6MB 195 Rad Air 7-5-5-55 914.0 6.00 86 No 5 1 1 1 300 800 No 5 1 1 1 1 300 800 No 5 1 1 1 1 300 No 5 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1   | 52 Rad Air 7-4-4-33% 372.0 6.00 115; No 8 1 1 1 120<br>3 Rad Air 5-4-3-55, 372.0 6.10 98 No 8 1 1 1 100<br>51 Rad Air 5-4-3-50, 441.0 5.26 94 No 5 1 1 1 128 | 153 Rad Air 5-8565 840.0 5-50 102 No 5 1 1 1 160<br>153 Rad Air 6-8565 550 0 6-00 100 No 5 1 1 1 175<br>153 Rad Air 6-8565 550.0 6-00 100 No 5 1 1 1 175 | 122 Rad Air 7-59,886 1044,0 5,25 100 No 5 1 1 1 300<br>156 Rad Air 7-56,86 1044,0 5,50 107 9,71 5 1 1 1 550<br>199 Hor Air 4 3,83,83,1 144,5 5,65 110 No 4 1 1 1 55 | 199 Hor Air 4-29,823.2 144.5 5.65 110 No 4 1 1 1 555 199 Hor Air A-38,823.2 144.5 5.65 110 No 4 1 1 1 555 310 Hor Air A 28,823.2 144.6 5.67 112 No 4 1 1 555  | Hor Air 4-39,633,6 144.5 6.50 112 No 4 1 1 665<br>Hor Air 4-39,633,6 144.5 6.50 112 No 4 1 1 655<br>Hor Air 4-36,633, 144.5 6.50 112 No 4 1 1 75  | 210 Hor Air 4-35/83/3 144.5 6.50 108 No 4 1 1 75<br>2210 Hor Air 4-35/83/3 144.5 6.50 108 No 4 1 1 75                               | 210 Hor Air 4-35,823.45 144.5 6.50 106 No 4 1 1 7 75       |
| CALINDER DATA  | lace-                   | ent fortunation of the following states of the followi | Arrangem Cooling M Mumber of Bore and Total Piet, (to 1) Binwer Ra Binwer Ra Binwer Ra Compress Compress Compress Intake Intake Intake   | F4R V60 Lig 12-5/3/8 1710.0 6.65 152 8.80 6 2 2 0H 1000 1701. V60 Lig 12-5/3/8 170.0 6.65 152 7.48 6 2 2 0H 1000 1701. V60 Lig 12-5/3/8 1700.0 6.65 152 9.60 6 2 2 0H 1000 1700.0 V60 Lig 12-5/3/8 1700.0 6.65 152 9.60 6 2 2 0H 1000 1700.0 V60 Lig 12-5/3/8 1700.0 6.65 152 9.60 6 2 2 0H 1000 1700.0 V60 Lig 12-5/3/8 1700.0 6.65 152 9.60 6 2 2 0 0H 1000 1700.0 V60 Lig 12-5/3/8 1700.0 6.65 152 9.60 6 2 2 0 0H 1000 1700.0 V60 Lig 12-5/3/8 1700.0 0.65 152 9.60 6 2 2 0 0H 1000 1700.0 V60 Lig 12-5/3/8 1700.0 0.65 152 9.60 6 2 2 0 0H 1000 1700.0 V60 Lig 12-5/3/8 1700.0 0.65 152 9.60 6 2 2 0 0H 1000 1700.0 V60 Lig 12-5/3/8 1700.0 V60 L | V60 Lig 12-5,246 17710.0 6.65 167 7.48 6 2 2 0H 1100 V60 Lig 12-5,346 17710.0 6.65 167 8.80 6 2 2 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 8.60 6 2 2 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 Lig 12-5,346 17710.0 6.65 152 9.60 6 2 2 0 0H 1100 V60 V60 Lig 12-5,346 17710.0 6.65 17210. | 190 Hor Air 4-3-645's 177.0 5-40 108 No 5 1 1 6.00 190 Hor Air 4-3-645's 177.0 5-40 108 No 5 1 1 1 6.00 190 Hor Air 4-3-645's 177.0 5-40 108 No 5 1 1 6.50   | 200 Hor Air 4-38-38-38 177.0 6.30 114 No 6 1 1 1 6.50 10 10 10 10 10 10 10 10 10 10 10 10 10  | 213 Hor Air 4-3/8/3% 171.0 6.30 119 No 5 1 1 1 75 217 Hor Air 4-3/8/3% 171.0 7.50 117 No 5 1 1 1 80           | 227 Hor Air 4-3%42% 177.0 7-50 117 No 5 1 1 1 80 118 Rd Air 7-5%42% 688.0 5-40 106 No 5 1 1 1 220 120 Rd Air 7-5%42% 688.0 5-40 109 No 5 1 1 1 220       | 162 Rad Air 7-634% 668.0 6.10 116 No. 5 1 1 1 240 240 226 Hor Air 4-435 7 176.0 6.00 104 No. 4 1 1 1 65 226 Hor Air 4-432 176.0 6.00 104 No. 4 1 1 1 65 86 226 Hor Air 4-432 199.0 6.30 117 No. 4 1 1 1 65   | 225 Hor All 4-4-3-8-3 28-0 7-00 113 No 4 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1                 | 2220 H AIR 4-4-4-343-7 199.0 7.00 1435 No 4 1 1 1 90<br>2226 H AIR 4-4-343-7 199.0 7.00 1435 No 4 1 1 1 90<br>2226 H AIR 4-4-343-7 00 10 10 10 No 4 1 1 1 113  | Pen H Air 6-4/3/x3/2 298.0 7.00 125; No 4 1 1 1 165<br>121 Rad Air 7-5/3/x5 757.0 5.38 88 No 5 1 1 1 225<br>122 Rad Air 7-5/3/x5 757.0 5.38 RNo 5 1 1 1 225                         | 4MBB 121 Rad Air 7-5,4x5 757.0 5.40 88 No 5 1 1 2255 757.0 1.40 MB 7 121 Rad Air 7-5,4x5 757.0 5.88 No 5 1 1 1 2255 1-6M 195 Rad Air 7-5,4x5 914.0 6.00 96 No 5 1 1 1 300 | 995 Rad Air 7-5-5-55 914.0 6.00 96 No 5 1 1 1 300<br>195 Rad Air 7-5-5-55 914.0 6.00 96 No 5 1 1 1 300<br>196 Rad Air 7-5-5-55 914.0 6.50 1991 No 8 1 1 1 90   | 52 Rad Air 7-4-4-33% 372.0 6.00 115; No 8 1 1 1 120<br>3 Rad Air 5-4-3-55, 372.0 6.10 98 No 8 1 1 1 100<br>51 Rad Air 5-4-3-50, 441.0 5.26 94 No 5 1 1 1 128 | 153 Rad Air 5-8565 840.0 5-50 102 No 5 1 1 1 160<br>153 Rad Air 6-8565 550 0 6-00 100 No 5 1 1 1 175<br>153 Rad Air 6-8565 550.0 6-00 100 No 5 1 1 1 175 | 122 Rad Air 7-59,886 1044,0 5,25 100 No 5 1 1 1 300<br>156 Rad Air 7-56,86 1044,0 5,50 107 9,71 5 1 1 1 550<br>199 Hor Air 4 3,83,83,1 144,5 5,65 110 No 4 1 1 1 55 | 199 Hor Air 4-29,823.2 144.5 5.65 110 No 4 1 1 1 555 199 Hor Air A-38,823.2 144.5 5.65 110 No 4 1 1 1 555 310 Hor Air A 28,823.2 144.6 5.67 112 No 4 1 1 555  | 210 Hor Air 4-35,823.5 144.5 6.50 112 No 4 1 1 1 65<br>220 Hor Air 4-35,823.5 144.5 6.50 112 No 4 1 1 1 65<br>210 Hor Air 4-35,823. 144.5 6.50 108 No 4 1 1 75                                | 210 Hor Air 4-35/83/3 144.5 6.50 108 No 4 1 1 75<br>2210 Hor Air 4-35/83/3 144.5 6.50 108 No 4 1 1 75                               | 210 Hor Air 4-35,823.45 144.5 6.50 106 No 4 1 1 7 75       |
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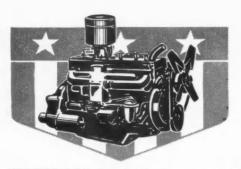
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|--|---|--|--------------------------------|---|---|--|--|--|---|-------------|---|--|--|--|--|--|-----------|---|---|
| ENGINE<br>MAKE   |   | Cylinders,<br>troke (In.)  | Engine                         |   | ement (Cu.  | Ratio  | Torque at<br>5. Ft.) with or<br>cessories  | Liners—Type                                  | Jpper Half<br>Cylinders                 |             | Material                                | Max.<br>Dian   |  | Min.<br>Diam<br>(Ir  | neter  | Li<br>(li  | ft<br>n.) | Ster<br>Diam<br>(In.  | eter  |
| MODEL  | Designed for  | Number of Cylind<br>Bore and Stroke (  | With Bare Eng                  | With Standard<br>Accessories  | Piston Displacement   | Compression F  | Maximum Torque<br>R.P.M. (Lb. Ft.) v<br>without Accessori  | Cylinder Liner                               | Crarkcase—U<br>Integral with C          | Arrangement | Exhaust Head (S.A.E. No.)               | Intake   | Exhaust                                      | Intake   | Exhaust  | Intake   | Exhaust   | Intake  | Exhause   |
| Ailis-Chalmers W-25 Allis-Chalmers W-25 Allis-Chalmers W-26 Allis-Chalmers E-60 Brennan Imp. De Luxe Spec. Brennan Imp. De Luxe Spec. Brennan B-100 Brennan B-70 Bridgeport F-50 Bridgeport F-70 Bridgeport Bridgeport Bridgeport Bridgeport Piloter Bridgeport Piloter Buda HP-205 Buda HP-217 Buda HM-217-MD Buda HP-250 Buda FRH Buda JK-4 Buda JK-4 Buda JK-8 Buda HP-280 Buda HP-280 Buda HP-280 Buda HP-280 Buda HP-280 Buda HP-280 Buda G-8-MD Buda G-8-MB Buda | T T.B.Tr T.B.Tr T.Ind T.Ind T.B.Tr T.B.Tr T.B.Tr T.Tr M M M T.B.Tr | 4-31/4 x33/2 4-4x4 4-41/5 x61/2 6-51/4 x61/2 6-51/4 x61/2 6-51/4 x61/2 6-51/4 x61/2 6-51/4 x61/2 6-51/4 x61/2 6-41/4 x51/4 4-21/4 x33/4 4-21/4 x33/4 4-21/4 x33/4 4-21/4 x33/4 4-21/4 x33/4 4-31/2 x61/2 2-31/2 x61/2 2-31/2 x61/2 2-31/2 x61/2 2-31/2 x61/2 2-31/2 x61/2 2-31/2 x61/2 4-31/2 x61/2 |                                | 132-1800 160-1400 197-1000 197-1000 40-1800 110-1200 250-1200 195-1200 375-1200 270-1200 60-3200 83.5-3000 160-3200 153-3200 153-3200 153-3200 153-3200 153-3200 143-3200 | 201.1 318.0 338.0 | 5.00<br>4.75<br>5.20<br>5.20<br>5.20<br>5.25<br>5.75<br>5.75<br>5.75<br>5.75<br>5.75<br>5.75<br>6.00<br>4.75<br>6.00<br>4.50<br>6.00<br>4.50<br>6.00<br>4.50<br>6.00<br>4.50<br>6.00<br>4.50<br>6.00<br>4.50<br>6.00<br>4.50<br>6.00<br>4.50<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00<br>6.00 | 425-1000 (EA) 690-700 (EA) 690-700 (EA) 780-600 (EA) 1110-750 (EA) 1200-750 (EA) 131-1400 (EA) 525-1200 (EA) 635-1200 (EA) 1764-900 (EA) 955-1200 (EA) 1764-900 (EA) 1754-900 (EA) 1275-1200 (EA) 1275-1200 (EA) 1275-1200 (EA) 1275-1200 (EA) 1273-1300 (EA) 1323-2400 (EA) 1332-1000 (EA) 1323-2400 (EA) 1323-2400 (EA) 1321-1500 (EA) 1321-1400 (EA) 1321-1400 (EA) | \$\$\$\$\$\$zzzzzzzzzzzzzzzzzzzzzzzzzzzzzzzz | Inn In |             | Sii | 2.93<br>2.71<br>2.71<br>1.93<br>3.09<br>4.12<br>3.09<br>4.12<br>3.09<br>4.12<br>1.64<br>1.60<br>1.60<br>1.50<br>1.53<br>1.72 | 1.93 1.00 1.00 2.00 2.12 2.12 2.12 2.12 2.12 | 1.75<br>1.75<br>1.75<br>2.25<br>2.12<br>2.50<br>2.50<br>2.50<br>2.50<br>2.50<br>2.87<br>3.62<br>2.87<br>3.62<br>2.87<br>1.25<br>1.25<br>1.25<br>1.25<br>1.25<br>1.25<br>1.25<br>1.25 | 1.32<br>2.00<br>2.00<br>2.00<br>1.75<br>1.875<br>2.00<br>2.00<br>2.00<br>2.00<br>2.00<br>2.00<br>2.00<br>2.0 | .440<br>.375<br>.375<br>.375<br>.250<br>.250<br>.375<br>.375<br>.375<br>.375<br>.375<br>.375<br>.375<br>.375 | *****     | 341<br>372<br>372<br>372<br>497<br>497<br>497<br>497<br>437<br>437<br>437<br>437<br>500<br>312<br>312<br>375<br>500<br>312<br>500<br>500<br>312<br>500<br>500<br>312<br>375<br>500<br>312<br>375<br>500<br>312<br>375<br>500<br>312<br>375<br>500<br>312<br>375<br>372<br>372<br>372<br>372<br>372<br>372<br>372<br>372 | 341<br>372<br>372<br>497<br>497<br>437<br>437<br>437<br>437<br>437<br>437<br>437<br>500<br>500<br>500<br>500<br>500<br>500<br>500<br>50 |

### GASOLINE ENGINES

| -                                      |  |   | VES                                   | -                                     | -                                      | 1.  | TONS   | u d                                     | co                                      | NNECT   | ING  |  |                                       | C  | RANK   | SHA   | FT   |  | T  | T   | 1   |   | _  | _  |  |   |
|--|--|---|---------------------------------------|---------------------------------------|--|---|--|---|---|---|--|--|---------------------------------------|--|--|---|--|--|--|---|---|---|--|--|--|---|
| ter .                                  | -  | Sec   | ifs                                   | Two                                   | alf.                                   | ins, Rings,                               | ngth   | Der Piston                              |   | 1   | T  |  | lload                                 | C  | nk-  |   |  | ARINGS   | -  | Size  |   | ARBU-<br>ETOR                               |  | DI   | OVERA<br>MENS<br>(In.)   | IONS  |
| -   -                                  | Angle (Deg.)                                 | Inserts Used?                               | Insert Material<br>(S.A.E. No.)       | Camshaft Drive                        |  | vith P                                    | Piston Pin—<br>Diameter and Le<br>(In.)  | Number of Rings                         | Material                                | Center to Center<br>Length (In.)                                    | Weight with Bushing<br>and Cap (Oz.)             | Material   | Counter Balance II                    | and  | (in  |   | Diame  | eter and<br>th (In.)   | Pressure to-   | Plug—Thread   | ķe  |   | Engine Weight without<br>Carburetor or Ignition (  | 5  |  |   |
| 43454444444444444444444444444444444444 | 格特を持ちらら、 B B B B B B B B B B B B B B B B B B | JAMES A A A A A A A A A A A A A A A A A A A | 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 | G G G G G G G G G G G G G G G G G G G | CI   1   1   1   1   1   1   1   1   1 | 124 272 272 272 272 272 272 272 272 272 2 | 1.17x3.87<br>1.12x3.87<br>1.12x3.87<br>1.25x3.87<br>1.25x3.87<br>1.25x3.87<br>1.25x3.87<br>1.25x5.25<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6.00<br>1.50x6 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### American Gasoline Eng

|                       |  |                               | BRAKI<br>at Specifie  | E Hp   | r. In.)  |  |   |                                       |                              |             |   |   |   | VAL                 | VES     |   |   |   | _  |
|-----------------------|--|-------------------------------|---|--|--|--|---|---------------------------------------|------------------------------|-------------|---|---|---|---------------------|---------|---|---|---|--|
| ENGINE<br>MAKE<br>AND |  | of Cylinders,<br>Stroke (In.) | Engine  | 9  | Displacement (Cu.  | Ratio  | orque at<br>Ft.) with or<br>ssories   | -                                     | Upper Half<br>Cylinders      |             | d Material  | Max.<br>Dian<br>(I  | neter   | Min.<br>Dian<br>(II | neter   |   | ift<br>n.)  | Ste<br>Dian<br>(In  | reter                                    |
| MODEL                 | Designed for   | Number of Cy<br>Bore and Stro | With Bare En  | With Standard<br>Accessories   | Piston Displa  | Compression  | Maximum Torque<br>R.P.M. (Lb. Ft.) v<br>without Accessori   | Cylinder Liners                       | Crankcase—L<br>Integral with | Arrangement | Exhaust Head (S.A.E. No.)   | Intake  | Exhaust   | Intake              | Exhaust | Intake                                    | Exhaust   | Intake  | Exhaust                                  |
| Climax                | Ind Ind Ind Ind Ind Ind Ind Ind C.Tr.Ind C.Tr.Ind C.Tr.Ind C.T.Tr.Ind T.B.Ind T.B.I | 12-5%x7                       | 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### Engines-Continued

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| ALVE          | S  |  |   | PISTO                       | NS  | ton   |  | ODS  | NG  |  |   | CRANI                       | (SH  | AFT  |  |   |                         | CARB  |  | p.)  |   | VERA!                                    |  |                                       |
|---------------|--|--|---|-----------------------------|---|---|--|--|---|--|---|-----------------------------|--|--|--|---|-------------------------|---|--|--|---|--|--|---------------------------------------|
| Seats         |  | -Type  |   | , Rings,                    | Length  | per Piston  |  |  | ing   |  | lsed                                    | Crank-<br>Pin               |  | MAIN BEA                                     | RINGS  |   | -Thread Size            |   |  | t without<br>Ignition (Lb.)  |   | (In.)                                    |  | -                                     |
| d?            | Brial (                                  |  |   | ith Pins,<br>(Oz.)          | and Ler   | Rings   |  | Center   | h Bushing<br>iz.)                             |  | lance L                                 | and<br>n.)                  |  | Diamet<br>Length                             |  | -01 e.  | -Thre                   |   |  | ght<br>or L  |   |  |  |                                       |
| Inserts Used? | (S.A.E. No.)                             | Camshaft Drive                               | Material  | Weight with<br>Bushings (O: | Piston Pin<br>Diameter (In.)  | Number or   | Material   | Center to C<br>Length (In  | Weight with E<br>and Cap (Oz.)                | Material   | Counter Balance Used                    | Diameter an<br>Length (In.) | Number   | Front  | Rear   | Oil Pressure  | Spark Plug-             | Make  | Size   | Engine Wei<br>Carburetor   | Width   | Height                                   | Length                                   |                                       |
|               | CI C | Ch<br>Ch<br>HC<br>HC<br>HC<br>HG<br>HG<br>HG | CIAIGAI ACTOCOCTAIA A A A A A A A A A A A A A A A A A A | 18                          | 1.37x4.4<br>1.37x4.6<br>1.37x4.9<br>1.37x4.9<br>1.37x4.6<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.37x4.9<br>1.3 | 4444333344444444555544555566566663333338888888888 | AS<br>AS<br>3140<br>AS<br>3140<br>3140<br>3140<br>3140<br>3140<br>3140<br>3140<br>3140 | 103<br>103<br>103<br>103<br>104<br>121<br>121<br>155<br>155<br>155<br>157<br>777777777777777 | 200 266 177 177 177 177 177 177 177 177 177 1 | 4140<br>4140<br>4140<br>1045<br>4140<br>4140<br>4140<br>1045<br>1045 | YYYYNNNNNNNNNNNNNNNNNNNNNNNNNNNNNNNNNNN | p   2.00x1.5                | $\begin{smallmatrix} 3&4&4&4&7&7&7&7&7&7&7&7&7&7&7&7&7&7&7&7&$ | 2.00x1.3<br>2.00x1.5<br>2.00x1.5<br>2.00x1.5 | 3.00x2.22 3.50x2.50 3.00x2.22 3.50x2.50 3.00x2.22 3.50x2.50 3.00x2.37 1.75x1.37 1.75x1 | abc abcdeg abced abce abce abce abce abce abce abce abce | 18 mm<br>18 mm<br>18 mm | Zen(2<br>Zen(2<br>Zen(3<br>Zen(3<br>Zen(4<br>On | 2<br>134<br>2<br>2<br>2<br>2<br>2<br>2<br>2<br>3<br>2<br>3<br>2<br>2<br>3<br>2<br>2<br>3<br>2<br>2<br>3<br>2<br>3<br>2<br>3<br>3<br>3<br>3<br>3<br>3<br>3<br>3<br>3<br>3<br>3<br>3<br>3<br>3<br>3<br>3<br>3<br>3<br>3<br>3 | 330<br>375<br>340<br>265<br>265<br>460<br>445<br>650<br>665<br>625<br>665<br>675<br>730<br>730<br>730<br>730<br>730<br>730<br>730<br>730<br>730<br>730 | 548<br>534<br>534<br>281<br>281<br>281<br>281<br>281<br>281<br>281<br>281 | 30 30 30 30 30 30 30 30 30 30 30 30 30 3 | 40 3 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 | 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 |

### American Gasoline En

|                |   |   | MAXII<br>BRAKI<br>at Specifie   | E Hp.   | · In.)   |  |   |                 |   |             |                              |  |   | VAL  | VES  |   |   |  |   |   |
|----------------|---|---|---|---|--|--|---|-----------------|---|-------------|------------------------------|--|---|--|--|---|---|--|---|---|
| ENGINE<br>MAKE |   | of Cylinders,<br>Stroke (In.)   |   |   | ment (Cu.  | Ratio  | ue at<br>ories  | -Type           | Upper Half<br>Cylinders                               |             | Material                     | Max.<br>Dian<br>(Ir  | neter   | Min.<br>Diam<br>(In  | neter  |   | ift<br>n.)  | Ster<br>Diam<br>(In  | eter  |   |
| AND<br>MODEL   | Designed for  | Number of Cyli<br>Bore and Strok  | With Bare Engine  | With Standard<br>Accessories  | Piston Displacement  | Compression R  | Maximum Torque at<br>R.P.M. (Lb. Ft.) with<br>without Accessories   | Cylinder Liners | Crankcase Up  | Arrangement | Exhaust Head<br>(S.A.E. No.) | Intake   | Exhaust   | Intake   | Exhaust  | Intake                                  | Exhaust   | Intake   | Exhaust   | Angle (Deg.)  |
| Serules        | T,B,Tr,M,Ind T,Ind Tr,Ind Tr,Ind M M M M M M M M M M M M M M M M M M M | 6 44 x x 55 5 4 6 6 5 3 4 4 4 4 3 4 3 4 5 6 6 6 5 3 4 4 4 4 5 3 4 3 6 6 4 3 4 3 4 5 6 6 6 5 3 4 4 5 5 5 6 3 4 4 5 5 5 6 3 6 3 6 3 6 3 6 3 6 3 6 3 6 3 6 | 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(For abbreviations see pages 120-121)

### ne Engines-Continued

Stem iameter (In.)

| 23 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 | 373 |

| VALVES                                |   |  | PISTO  | и2   | -                                      |   | ECTII<br>ODS   | NG                             |  |                 | CRANE  | (211                                     | AFI  |   |   |                  | RETO                                     |  | (e)   | DIM   | ERAL<br>ENSIC<br>(In.)                              |  |  |
|---------------------------------------|---|--|--|--|--|---|--|--------------------------------|--|-----------------|--|--|--|---|---|------------------|--|--|---|---|---|--|--|
| Seats                                 | re—Type   |  | Pins, Rings,   | Length   | Rings per Piston                       |   |  | Bushing (                      |  | te Used         | Crank-<br>Pin  | h  | Diamet   | er and  | - ot                                    | Thread Size      |  |  | withou  |   | (11.1)  |  |  |
| Inserts Used?<br>(S.A.E. No.)         | Camshaft Drive                                  | Material                                 | Weight with P<br>Bushings (Oz.   | Piston Pin—<br>Diameter and (In.)  | Number of Ri                           | Material                                | Center to Center<br>Length (In.)   | Weight with B<br>and Cap (Oz.) | Material   | Counter Balance | Diameter and<br>Length (In.)   | Number                                   | Length   | Roar  | Oil Pressure                            | Spark Plug—      | Make                                     | Size   | Engine Weight<br>Carburetor or I  | Width   | Height  | Length   |  |
| N N N N N N N N N N N N N N N N N N N | HITTHEFT THE THE THE THE THE THE THE THE THE TH | AI A | 60<br>62<br>65<br>69<br>95<br>105<br>117<br>117<br>133<br>53<br>53<br>35<br>53<br>111<br>34<br>130<br>12<br>12<br>12<br>12<br>22<br>40<br>62<br>82<br>82<br>82<br>82<br>82<br>82<br>82<br>82<br>82<br>82<br>82<br>82<br>82 | 1.25x4.96 1.25x4.10 1.25x4.10 1.25x4.10 1.50x4.11 1.50x4.11 1.50x5.08 1.50x4.11 1.50x5.08 1.1x2.89 1.1 | 55444444444444444444444444444444444444 | 3140 3140 3140 3140 3140 3140 3140 3140 | 996<br>936<br>936<br>936<br>937<br>12<br>12<br>12<br>12<br>13<br>13<br>13<br>13<br>11<br>11<br>11<br>17<br>7<br>7<br>18<br>19<br>9<br>10<br>11<br>11<br>11<br>11<br>11<br>11<br>11<br>11<br>11<br>11<br>11<br>11 | 81                             | 1045<br>1045<br>1045<br>1045<br>1045<br>1045<br>1045<br>1045 | Y               | 2.62x2.00<br>2.62x2.00<br>3.00x2.00<br>3.00x2.00<br>3.00x2.25<br>3.00x2.25<br>3.00x2.25<br>3.00x2.25<br>3.00x2.25<br>3.00x2.25<br>1.75x1.19<br>2.25x1.25<br>2.25x1.22<br>2.25x1.22<br>2.25x1.22<br>2.25x1.23<br>2.25x1.50<br>2.25x1.50<br>2.25x1.50<br>2.25x1.50<br>2.25x1.50<br>2.25x1.50<br>2.25x1.50<br>2.25x1.50<br>2.25x1.50<br>2.25x1.50<br>2.25x1.50<br>2.25x1.50<br>2.25x1.50<br>2.25x1.50<br>2.25x1.50<br>2.25x1.50<br>2.25x1.50<br>2.25x1.50<br>2.25x1.50<br>2.25x1.50<br>2.25x1.50<br>2.25x1.50<br>2.25x1.50<br>2.25x1.50<br>2.25x1.50<br>2.25x1.50<br>2.25x1.50<br>2.25x1.50<br>2.25x1.50<br>2.25x1.50<br>2.25x1.50<br>2.25x1.50<br>2.25x1.30<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31<br>2.25x1.31 | 3773333357447777773354733444355577777777 | 2.90x2.11<br>2.90x2.11<br>3.50x5.21<br>2.90x2.11<br>4.00x5.2<br>2.25x1.4;<br>2.37x2.1;<br>2.37x2.1;<br>3.00x2.8;<br>2.25x1.2<br>2.25x1.2<br>2.62x1.9<br>2.62x1.9<br>2.62x1.9<br>2.62x1.9<br>2.62x1.9<br>2.62x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50x1.3<br>2.50 | 2.00x2.62<br>2.25x4.00<br>2.25x4.00<br>2.25x4.00<br>3.00x3.50<br>2.55x2.12<br>2.55x2.13<br>2.62x4.00<br>3.00x3.23<br>2.25x<br>2.62x<br>3.00x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x<br>3.50x 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### American Gasoline

|  |  |   | MAXI<br>BRA E<br>at Specified   | Hp.  | (Cu. In.)  |  | io .   | -                             | -  | 1=             |   | Лах. Н  | ead  | Min.   |   | -  |  | Ste   | _                                       |
|--|--|---|---|--|--|--|--|-------------------------------|--|----------------|---|---|--|--|---|--|--|---|---|
| ENGINE<br>MAKE   |  | Cylinders,<br>troke (In.)   | Engine  |  |  | Ratio  | um Torque at<br>(Lb. Ft., with<br>Accessories  | rs—Type                       | Cylinders                                | # Material     |   | Diamet<br>(In.)   | ter  | Diam<br>(In  | eter  | Li<br>(Ir  |  | Diam<br>(In                                 | eter                                    |
| AND<br>MODEL   | Designed for                           | Number of Cy<br>Bore and Stro   | With Bare Eng   | With Standard<br>Accessories   | Piston Displacement  | Compression  | Maximum To<br>R.P.M. (Lb. F<br>without Acces   | Cylinder Liners Crankcase—Upp | Integral with (                          | Exhaust Head I | (S.A.E. No.)                            | Intake  | Exhaust  | Intake   | Exhaust   | Intake   | Exhaust  | Intake                                      | Exhaust                                 |
| Scripps. 168-167 Scripps. 108-169 Scripps. 172A-173A Scripps. 178-178 Scripps. 178-178 Scripps. 202-203 Scripps. 208-207 Scripps. 308-307 Scri | WM  MM  MM  MM  MM  MM  MM  MM  MM  MM | 6-5x534<br>8-31-x334<br>8-3.185x334<br>12-218x334<br>12-414x514<br>12-414x514<br>6-514x6<br>6-514x6<br>6-514x6<br>6-514x6<br>6-514x6<br>6-514x6<br>6-514x6<br>6-514x6 | 18-260<br>26-250<br>35-260<br>27-180<br>42-220<br>50-220<br>56-220<br>58-160<br>72-280<br>77-280<br>82-260<br>86-250<br>106-250<br>112-225<br>112-225<br>112-225<br>112-225<br>125-25<br>112-225<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125-25<br>125 | 10-11C  16-180  35-250  37-220  24-140  36-140  56-120  78-1110  82-280  71-110  82-280  95-250  90-110  112-10  112- | 549.0   611.0   617.0   618. | 5.855.7566.6.200 6 | 154-2200 (BE) 178-2200 (BE) 178-2200 (BE) 232-2200 (BE) 500-1400 (EA) 1900-1000 (EA) 1000-1000 (EA) 1000-10 |                               | 60 60 60 60 60 60 60 60 60 60 60 60 60 6 |                | SSS XXX XXX XXX XXX XXX XXX XXX XXX XXX | 2.37<br>2.37<br>2.2.56<br>3.7<br>2.2.56<br>3.7<br>3.7<br>3.7<br>3.7<br>3.7<br>3.7<br>3.7<br>3.7<br>3.7<br>3.7 | 2.28<br>2.28<br>2.28<br>2.28<br>2.28<br>2.28<br>2.29<br>2.29 | 2.00<br>1.43<br>1.31<br>1.31<br>1.31<br>1.32<br>2.12<br>2.37<br>1.50<br>1.50<br>2.12<br>2.37<br>2.37<br>1.50<br>1.50<br>1.50<br>1.50<br>1.50<br>1.50<br>1.50<br>1.50 | 2.000<br>1.43<br>1.43<br>1.18<br>1.18<br>1.193<br>2.12<br>2.12<br>2.12<br>2.12<br>2.12<br>2.12<br>2.12<br>2.1 | . 282<br>. 375<br>. 375<br>. 455<br>. 556<br>. 375<br>. 376<br>. 377<br>. 378<br>. 388<br>. 378<br>. 378 | 3121<br>3122<br>3228<br>3228<br>3226<br>281<br>281<br>281<br>281<br>450<br>400<br>400<br>400<br>400<br>377<br>377<br>377<br>377<br>466<br>371<br>377<br>467<br>377<br>477<br>477<br>477<br>477<br>477<br>477<br>477<br>477<br>47 | 311 437 437 437 437 437 437 437 437 437 437 | 4374 4374 4374 4374 4374 4374 4374 4374 |

### Engines-Continued

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Stem liameti (In.)

| ALVES    |  |  | PISTO                      | NS   | uo.                                     | CONN                                     | ECTI<br>ODS                                       | NG                                      |   |              | CRANI  | (SH                                     | AFT  |  |  |   | CARB<br>RETO |                                       | ĵ.  | DIM  | ENSIC  | NS  |   |
|----------|--|--|----------------------------|--|---|--|---|---|---|--------------|--|---|--|--|--|---|--------------|---------------------------------------|---|--|--|---|---|
| Seats    | Туре                                   |  | Rings,                     | gth  | per Piston                              |  |   | Bug                                     |   | pes          | Crank-<br>Pin  | N                                       | AIN BEA  | RINGS  |  | ad Size   |              |                                       | thout<br>ition (Lb.)  |  | (In.,  |   |   |
| Used?    | 1 1                                    |  | th Pins,<br>Oz.)           | and Length   | Rings                                   |  | Center<br>n.)                                     | h Bushing                               |   | Balance Used | pu (   |   | Diamet<br>Length   |  | re to-                                   | -Thread   |              |                                       | ight without<br>or Ignition (   |  |  |   |   |
|          | (S.A.E. No.)<br>Camshaft Drive         | Material                                 | Weight with<br>Bushings (O | Piston Pin<br>Diameter 8<br>(In.)  | Number of                               | Material                                 | Center to Ce<br>Length (In.)                      | Weight with<br>and Cap (Oz.             | Material                                | Counter Ba   | Diameter and<br>Length (In.)   | Number                                  | Front  | Rear   | Oil Pressure                             | Spark Plug-   | Make         | Size                                  | Engine Wei  | Width  | Height   | Length  | - |
| B0<br>B0 | HGGGGGGGGGGGGGGGGGGGGGGGGGGGGGGGGGGGGG | AI A | 126                        | 1.12x3.0<br>1.12x3.3<br>1.12x3.3<br>1.31x4.0<br>1.00x3.1<br>1.00x3.2<br>1.00x3.8<br>1.00x3.8<br>1.00x3.8<br>1.00x4.6<br>1.37x4.0<br>1.37x4.0<br>1.37x4.0<br>1.37x4.0<br>1.37x4.0<br>1.37x4.0<br>1.37x4.0 | 444444444444444444444444444444444444444 | AS A | 131<br>131<br>153<br>153<br>153<br>183<br>71<br>6 | 113 113 113 113 113 113 113 113 113 113 | 1045 1045 1045 1045 1045 1045 1045 1045 |              | 3.00x2.2<br>3.37x2.3<br>3.37x2.3<br>3.25x2.7<br>3.25x2.7<br>4.00x3.7<br>1.75x1.0<br>2.25x1.4<br>2.18x1.3 | 444334444777777777777777777777777777777 | 2.00x2.5;<br>2.00x2.5;<br>2.00x2.5;<br>1.50x1.0)<br>ND1207<br>2.12x1.1;<br>2.12x1.1;<br>2.25x1.6;<br>2.62x1.7;<br>2.37x2.1;<br>2.37x2.1;<br>2.37x2.1;<br>2.37x2.1;<br>2.37x2.1;<br>2.62x1.2;<br>2.62x1.2;<br>2.62x1.2;<br>2.62x1.2;<br>2.62x1.2;<br>2.62x1.2;<br>2.62x1.2;<br>2.62x1.2;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3;<br>2.62x1.3; | 3.00x2.87 3.00x2.87 3.00x2.87 3.00x2.87 3.00x2.87 3.00x2.87 3.00x2.87 3.00x2.87 3.00x2.87 2.50x4.43 2.50x4.43 2.50x4.43 2.50x4.43 2.50x4.43 4.00x5.50 4.00x5.50 4.00x5.50 4.00x5.50 4.00x5.50 4.00x5.50 4.00x5.50 4.00x5.50 4.00x3.00 1.50x3.00 1.50x2.7 1.50x3.00 1.50x2.7 1.50x3.00 1.50x2.7 1.50x3.00 1.50x2.7 1.50x3.00 1.50x2.7 1.50x3.00 1.50x2.7 1.50x3.00 1.50x3.00 1.50x3.00 1.50x3.00 1.50x3.50 1. | ab a | 18 mm /s-18 /s-18 18 mm 18 mm 18 mm /s-18 18 mm /s-18 18 mm /s-18 18 mm /s-18 18 mm | Op           | 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 | 4200<br>310<br>410<br>415<br>330<br>490<br>620<br>830<br>830<br>830<br>830<br>830<br>830<br>830<br>83 | 19<br>17:4<br>17:4<br>21:4<br>21:4<br>20:4<br>19:4<br>19:4<br>19:4<br>19:4<br>20:7<br>20:7<br>20:7<br>20:4<br>20:4<br>30:5<br>30:5<br>30:5<br>30:5<br>30:5<br>30:5<br>30:5<br>30:5 | 25½ 20% 20% 26% 26% 26% 26% 26% 26% 25% 25% 27% 38% 38% 35% 35% 35% 37% 31% 31% 31% 31% 31% 31% 31% 31% 31% 31 | 57† 72* 91* 72* 91* 91* 128 44 91* 49 49 49 49 49 49 49 49 49 49 49 49 49 |   |

STRIE

### American Gasoline En

|   |  |   |   | MAXI<br>BRAK<br>at Specifie  | E Hp.   | In.)  |  |   |                 |                                |             |   |  |  | VAL  | /ES  |  |  |  |         |
|---|--|---|---|--|---|---|--|---|-----------------|--------------------------------|-------------|---|--|--|--|--|--|--|--|---------|
|   | ENGINE<br>MAKE   |   | or Cylinders,<br>I Stroke (In.)   | <u>e</u>   |   | cement (Cu.   | Ratio  | Torque at<br>b. Ft., with or<br>cessories   | -Type           | Upper Half                     |             | Material  | Max.<br>Dian   | neter  | Min.<br>Diam<br>(In                                  | neter  |  | ift<br>n.)   | Sto<br>Diam<br>(In   | neter   |
| Line Number   | MODEL  | Designed for  | Number or Cyli<br>Bore and Strok  | With Bare Engine   | With Standard<br>Accessories  | Piston Displace   | Compression R  | Maximum Torc<br>R.P.M. (Lb. Ft<br>without Access  | Cylinder Liners | Crankcase Up                   | Arrangement | Exhaust Head (S.A.E. No.)   | Intake   | Exhaust                                      | Intake   | Exhaust  | Intake   | Exhaust  | Intake   | Exhaust |
| 1<br>2<br>3<br>4<br>5<br>6<br>7<br>8<br>9<br>10<br>11<br>12<br>13 | White 120A White 140A White 140TA White (H) 140TA White (H) 24A Willys 442 Wisconsin AK Wisconsin AC-4 Wisconsin 4C-4 Wisconsin AM-4 Wisconsin AM-4 Wisconsin YE-4 Wisconsin YE-4 Wisconsin YE-4 Wisconsin YF-4 Wisconsin YF-4 | T, B B B C, T M, Tr, Ind M, Tr, Ind Tr, Ind Tr, Ind Tr, Ind Tr, Ind Tr, Ind | 6-37/xx41/5<br>6-37/xx51/6<br>6-37/xx51/6<br>12-41/xx41/4<br>1-27/xx23/4<br>1-37/xx41/4<br>4-25/xx31/4<br>4-33/xx4<br>4-31/xx4<br>4-31/xx4<br>For other | 110-2600<br>125-2500<br>4.2-2400<br>9.2-2200<br>16-2600<br>22-2600<br>25-2200<br>32-2100<br>25-2400<br>engines | 125-2800<br>209-2600<br>4.2-2400<br>9.2-2200<br>16-2800<br>22-2600<br>25-2200<br>32-2100<br>25-2400 | 318.0<br>362.0<br>362.0<br>681.0<br>134.2<br>17.8<br>41.3<br>70.4<br>91.9<br>132.0<br>154.0<br>107.7<br>LL GA | 6.28<br>6.28<br>6.10<br>6.48<br>4.59<br>4.60<br>4.60<br>4.60<br>4.60 | 285-1100 (BE)<br>250-1200 (BE)<br>500-1200 (BE)<br>108-1800 (BE)<br>9.5-1700 (EA)<br>26-1300 (EA)<br>39.5-1600 (EA)<br>50-1700 (EA)<br>79-1300 (EA) | NEEDENEEDENEE   | In In In In See See See See TS | LLLLLLL Lab | AUS<br>AUS°X<br>AUS°X<br>AUS°<br>GNS<br>AUS<br>SII<br>AUS<br>SII<br>AUS | 1.65<br>1.65<br>1.53<br>1.12<br>1.56<br>1.13<br>1.50<br>1.50<br>1.50 | 1.46<br>1.12<br>1.56<br>1.12<br>1.31<br>1.37 | 1.75<br>1.62<br>1.34<br>.937<br>.812<br>.937<br>1.12 | 1.50<br>1.62<br>1.28<br>.937<br>1.25<br>.937<br>1.12<br>1.12 | .381<br>.375<br>.375<br>.359<br>.187<br>.275<br>.232<br>.275<br>.276 | .381<br>.381<br>.375<br>.359<br>.187<br>.275<br>.232<br>.275<br>.256<br>.256 | .375<br>.375<br>.375<br>.310<br>.310<br>.310<br>.310<br>.310<br>.310 |         |

### ABBREVIATIONS

- §-Used in Bus engines; no liners used in \$\$\\$\\$in. for link rod; 12 in. for master rod truck engines
- \*-Stellite faced
- •—Weight complete with ignition and carburetor
- \*\*-Pressure also to Camshaft thrust bearing
- -Also available in reduction gear models
- \*-Also available in R.H. rotation
- t-Tocco hardened
- -Weight per pair
- †-Rated with generator and water pump, but no fan or muffler
- ††—1500 lbs. for model 179; model 178 in-cludes reduction gear and weighs 1905 lbs. complete
- ‡-Super-Charged engine

- (1)-6.20 ratio for Cars, 5.90 for heavy duty truck engine
- (2)-Two used
- (3)-Three used
- (4)-Four used
- (5)—156 ft. lb. torque at 2200 for cars; 156 ft. lb. at 2000 for heavy duty truck engine
- (6)—41¾ in. for 178 model; 36¾ in. for 179 model
- (7)-76<sup>17</sup>/<sub>10</sub> in. for 178 model; 62<sup>5</sup>/<sub>8</sub> in. for 179 model
- (8)-Minneapolis Moline Power Implement
- (9)-Ball Bearings
- (10)-Red Wing Motor Co.

- (11)-Automotive Power Ratings
- (12) -Industrial Power Ratings
- n-Main Bearings
- (aa)-Forked rod, 88 os.; Plain Rod, 50 os.
- Al-Aluminum Alloy
- Ala-Aluminum Alloy, Anodized
- Als-Aluminum Alloy with Steel Strut AS-Alloy Steel
- AUS-Austenitic Steel B-Buses
- Ay-Alloy Iron
- -Connecting Rods (BE)-Bare Engine
- BG-Bevel Gear
- Bo-Used in both Intake and Exhaust seats
- c-Camshaft Bearings C-Cars
- CA-Cast Alloy

- Car-Carter Carburetor
- CAS-Cast Alloy Steel Ch-Chain
- CHS-Chrome Nickel Silicon Steel
- CI-Cast Iron
- CIA-Cast Iron, Anodized
- CM-Chrome Molybdenum CNI-Chrome Nickel Iron
- CNM-Chrome Nickel Molybdenum
- CNS-Chrome Nickel Steel
- CNT-Chrome Nickel Steel with Tungsten
- CS-Carbon Steel
- CT-Cast Iron, Tin plated
- d-Wrist Pins DC-Durachrome Casting
- D-Dry Liners

Sea

Used? Inserts L

45 E E E N E B0 45 B0 45

DFS-Dr

Dia-Dia

Dur-Du

e-Timin

E-Used

(EA)-Er

-Access

Fa-Fire

F-In He

FA-Fire

(h)—Inta

(Н)-Но

HC-He

HG-He

нн-Но

Cor

\$7

OTHE

WA

A

SAL

\$4

19

Sou

Mar

### ABBREVIATIONS FOR AIRCRAFT ENGINES

### For Complete Specifications See Pages 110 and 111

### General

- 2-Based on Maximum Horsepower -Optional
- -Fuel Injection system optional -Applies to model with .667 Reduction Gear
- Gear drive engines also available at same ratings
- †—Basic commercial models re-leased for domestic and export sale—representative of cor-responding military models in current production
- (a) -- Combination Battery and Mag-neto optional (b) -One Magneto, one Battery
- (c)—Fuel Injection type carburetor with automatic mixture con-trol and idle cut-off (d)—Two speed blower, ratios not available (e)—75% Power allowable
- (f)—Two speed blower, ratios; 7.00 and 7.40:1
- (g)—Two speed blower, ratios; 7.14 and 10.00:1
- H-High Blower
- (h)-Duplex

120

- L-Low Blower
- Liq-Liquid cooled Mil-Military

### Cylinder Arrangement

- Hor-Horizontal Opposed
- IV-L-Inverted-In-Line
- IV-V-Inverted-V-Type
- (k) by 121/8 (n) by 81/8
- Pen-Pending
- Rad-Radias
- V-60-V-Type-60 Degrees

### Cylinder Material

- (1)—Nickel Iron with Aluminum Head (2)-Aluminum with Steel Liner
- (3)-Cast Iron
- (4)—Cast Iron with Aluminum Head
- (5)-Steel with Aluminum Head
- (6)-Aluminum with cast iron liner

### Valve Location

I-In head with push rods and rocker arms

L-Valves at side. "L" Head OH-Overhead Camshaft

### Rating

SL-Sea Level

### Propeller Drive

D-Direct G-Geared

### Carbureter Make

- Hol-Holley Lin-Linkert MS-Marvel-Schebler
- SCH-Stromberg, Chandler-Evans or Holley
- SH-Stromberg or Holley
- SM-Stromberg or Marvel-Schebler
- Str-Stromberg

### Ignition System Make

- Bos Bosch ES Edison-Splitdorf BS-Bendix-Scintilla Scin-Scintilla SES-Scintilla, Edison-Splitdorf or Superior
- Eis-Eisemann

### Current Sources

B. M .- Battery and Magneto Mag - Magnet Bat-Battery

### Starter Make

- Au-Auto-Lite
- Opt Optional Co-Coffman Ecl-Eclipse
- DR-Delco-Remy

### Method of Starting

- CEH—Compressed Air, Electric Motor or Hand Crank from Machine
- CS-Cartridge starting DE-Direct Cranking Electric
- EM-Electric Motor
- HE-Hand Crank or Electric Motor PE-Propeller Swing or Electric Motor
- PS-Propeller Swing

### Engine Manufacturers

- (1)-Aircooled Motors Com. (2)—Rearwin Aircraft & Engine,
- (3) -Aviation Mfg. Corp.

### e Engines-Concluded

|  | VALV   | ES  |  |  | PIST   | ONS   | no                                      |  | NECTI<br>RODS                          | NG  |  |                         | CRAN  | KSł          | IAFT   |  |                 |   | CARI  |  | 9   |  | VERA<br>MENSI<br>(In.)   |   |
|--|--|---|--|--|--|---|---|--|--|---|--|-------------------------|---|--------------|--|--|-----------------|---|---|--|---|--|--|---|
| -  | Seat   | ts  | Туре   |  | Rings,   | ength   | per Piston                              |  |  | - Bu  |  | Used                    | Crank-<br>Pin   |              | MAIN BEA   | ARINGS   |                 | ad Size   |   |  | without<br>gnition (L   |  | (111.)   | 1   |
|  | Used?  | Materias<br>No.)  | Drive-T                                      |  | 60   | and L   | of Rings p                              |  | Center<br>n.)                          | with Bushing (Oz.)  |  | Balance U               | and<br>n.)  |              |  | eter and<br>th (In.)   | ure to-         | ig—Thread   |   |  | Weight wit  |  |  |   |
| Angle (De  | Inserts Us                                     | S.A.E. No   | Camshaft                                     | Material   | Weight with Pin<br>Bushings (Oz.)                                    | Piston Pin<br>Diameter (In.)  | Number o                                | Material   | Center to<br>Length (1                 | Weight w  | Material   | Counter B               | Diameter and<br>Length (in.)  | Number       | Front  | Rear   | Oil Press       | Spark Plug  | Make  | Size   | Engine W<br>Carburet  | Width  | Height   | Length  |
| 45<br>45<br>45<br>45<br>45<br>45<br>45<br>45<br>45 | E<br>E<br>E<br>E<br>Bo<br>Bo<br>Bo<br>Bo<br>Bo | AS<br>AS<br>S!<br>CNM<br>Mo<br>Mo<br>Mo<br>Mo<br>Mo<br>Mo | HG<br>HG<br>HG<br>Ch<br>HG<br>HG<br>HG<br>HG | AI<br>AI<br>AI<br>CI<br>AI<br>CI<br>CI<br>CI<br>CI | 45<br>45<br>45<br>30<br>24<br>10<br>26<br>14<br>22<br>30<br>35<br>88 | 1.00x3.46<br>1.00x3.46<br>1.00x3.46<br>1.18x-,<br>.812x2.78<br>.625x2.37<br>.937x3.00<br>.875x2.17<br>.750x2.56<br>.937x2.75<br>.937x2.75 | 555344444444444444444444444444444444444 | 1040<br>1040<br>MS<br>AI<br>1035<br>1035<br>1035<br>1035<br>1035<br>1035 | 91119119119119119119119119191919191919 | 52<br>52<br>52<br>52<br>34<br>6<br>33<br>21<br>21<br>29<br>29<br>21 | 1040<br>1045<br>1045<br>1045<br>1045<br>1045<br>1045<br>1045 | Y Y Y Y Y N N N N N N N | 2.18x1.34<br>2.18x1.34<br>2.18x1.34<br>2.43x2.31<br>1.94x1.30<br>1.00x1.00<br>1.37x1.37<br>1.75x1.12<br>1.37x1.12<br>1.75x1.25<br>1.37x1.12 | 777732222332 | 3.00x1.84<br>3.00x1.84<br>2.87x2.09<br>2.33x1.92<br>(9)<br>(9)<br>(9)<br>(9)<br>(9)<br>(9)<br>Timken | 3.00x1.93<br>3.00x1.93<br>3.00x1.93<br>2.87x2.40<br>2.33x1.75<br>(9)<br>(9)<br>(9)<br>(9)<br>(9)<br>(9)<br>(9) | abcde<br>abcdef | 14 mm<br>14 mm<br>14 mm<br>14 mm<br>18 mm<br>18 mm<br>18 mm<br>18 mm<br>18 mm<br>18 mm<br>18 mm | Str<br>Str<br>Str<br>Zen<br>Car<br>Str<br>Str<br>Str<br>Str<br>Str<br>Str | 11/4<br>11/4<br>11/4<br>11/4<br>11/4<br>5/8<br>1<br>3/4<br>7/8 | 993<br>1051<br>1280*<br>2275*<br>364<br>70*<br>180*<br>230*<br>285*<br>340*<br>285* | 29 %<br>29 %<br>19 17 %<br>18 7 8<br>17 21 1/2<br>20 20 21 1/2 | 405/6<br>405/6<br>263/6<br>163/4<br>243/6<br>281/4<br>251/2<br>29<br>29<br>251/2 | 441/4<br>441/4<br>261/4<br>15<br>181/6<br>29<br>253/6<br>361/6<br>257/8 |

### ABBREVIATIONS-Cont.

DFS-Drop Forged Steel

.372 .310 .310 .310 .310 .310

Linera

tional

c Motor

etric

Our-Duralumin

e-Timing Gears or Chain E-Used on Exhaust valve seats

(EA)-Engine with Standard Accessories

f-Accessories drive

Fa-Fire Apparatus

F—In Head and Side ("F" Head)
FA—Fire Apparatus

g-Rocker Arms and Shafts
(h)-Intake 30°, Exhaust 45°
(H)-Horizontal Motor
HC-Helical Gear and Chain

HG-Helical Gear HH-Horizontal in Head (Valves)

Hol-Holley Carburetor

HS-High Speed Steel

I-In Head (Valves)

In-Integral

Ind-Industrial

JM-Jadson 1-S material

(k)-Intake 30°, Exhaust 44°

L-Valves at Side (L-Head)

M-Marine

MA-Molybdenum Alloy

MI-Moly Iron

ML-Mechanical Lubricator System

Mo-Molybdenum

MS-Manganese Steel

N-No or none

NCI-Nickel Cast Iron NS-Nickel Steel

Op-Optional

Pro-Proferal

r-Reverse Gear

RC-Rail Cars

SA-Special Alloy

SB-Spiral Bevel Gear

Sch-Schebler Carburetor

Se-Separate

SG-Spur Gear

Sho-Shore Carburetor

Sil-Silcrome Steel

Spec-Special SS-Semi-Steel St-Stellite Steel

Str-Stromberg Carburetor

t-Tappets and Valve Mechanism

T-12-Thompson Products No. 12

T-Valves Opposite (T-Head)

T-Trucks

TA-Tungsten Alloy

Til-Tillotson Carburetor

Tr-Tractors

Tun-Tungsten Steel W-Wet Liners

WA-Wausau Alloy

WR-Wilcox-Rich-EA5

(x)-Sodium Cooled

Y-Yes Zen-Zenith Carburetor

### **Components of National** Income ALL \$27.8 25% Billions of Dollars \$94.7 NTEREST\$92 8% ALL \$23.5 25% \$77.2 \$70.8 ALL \$18.8 24% INTEREST \$99 10% ALL \$17.5 25% INTEREST \$94 12% DIVIDENDS 85 12% WAGES AND SALARIES 68% WAGES \$80.0 AND SALARIES WAGES 65% WAGES AND AND \$61.3 SALARIES 64% SALARIES 163% \$490 \$44.4 1939 1942 1940 1941 Source: U.S. Department of Commerce

### **National Income Payments**

### Annual Rate in Billions of Dollars

| 1942                   | December | November | October |
|------------------------|----------|----------|---------|
| Total Income Payments* | \$127.9  | \$125.2  | \$118.0 |
| Nonagricultural Income | 112.4    | 110.5    | 105.0   |
| Agricultural Income†   | 15.5     | 14.7     | 13.0    |
| 1941                   |          |          |         |
| Total Income Payments* | \$102.0  | \$98.3   | \$98.0  |
| Nonagricultural Income | 91.6     | 88.8     | 88.0    |
| Agricultural Income†   | 10.4     | 9.5      | 10.0    |
| 1940                   |          |          |         |
| Total Income Payments* | \$81.5   | \$79.1   | \$79.0  |
| Nonagricultural Income | 74.9     | 72.7     | 72.0    |
| Agricultural Income†   | 6.6      | 6.4      | 7.0     |

Source—Department of Commerce.

<sup>\*—</sup>Income payments include salaries and wages, dividends and interest, entreprenurial income, net rents and royalties, and relief and insurance payments.

†—Includes net income of farm operators, wages of farm labor, and interest and net rents on agricultural property.



### AUTOMOTIVE DIESEL

|  |  | 7   | 1  |  |  |                                       |   |   |  | GENER  | AL   |   |  |  |   |   |   |                                     |  | VALVES   | ı                       |
|--|--|---|--|--|--|---------------------------------------|---|---|--|--|--|---|--|--|---|---|---|-------------------------------------|--|--|-------------------------|
| The same of the sa |  | from  |  |  | £(°  | -Type                                 |   | +   | With<br>Bare<br>Engine   |  | tandard<br>ssories   | - to 1  | Pressure   | nons (   | sno   | ě   | W   | ipping<br>eight<br>Lb.)             |  |  | ı                       |
|  | ENGINE<br>MAKE<br>AND<br>MODEL   | Built Under License from  | Designed for   | Type                                   | Number of Cylinders<br>Bore and Stroke (In.)   | Cylinder Liners-T                     | Cycle                                   | Piston Displacement<br>(Cu. In.)  | Maximum Brake<br>Hp. at Specified<br>R.P.M.  | Max. Intermittent<br>Hp. at Specified<br>R.P.M.  | Continuous<br>Sustained Hp. at<br>Specified R.P.M.   | Compression Ratio   | Combustion<br>per Sq. In.)   | B.M.E.P. at Continuous<br>Hp. (Lb. per Sq. In.)  | Weight per Continuous<br>Hp. (Lb.)  | Max. Torque in Lb.<br>at Specified R.P.M.   | Automotive or<br>Industrial   | Marine                              | Arrangement                              | Intake Port Diameter<br>and Lift (In.)   |                         |
|  | Atlas Imperial 1LN29<br>Atlas Imperial 3LN29   |   | 1  | AC<br>AC                               | 1-31/8x38/4<br>3-31/8x38/4   | W                                     | 4 4                                     | 29<br>87  | 6.5-1800<br>20-1800  | 5.7-1800<br>16.5-1800  | 5-1800<br>15-1800  | 15.50<br>15.50  |  |  | 72.84<br>40.34  |   |   |                                     | VI                                       | 1.0639   | ı                       |
|  | Buda 4-DT-212 Buda 4-DTM-212 Buda 4-DT-226 Buda 6-DT-278 Buda 6-DT-278 Buda 6-DT-317 Buda 6-DT-317 Buda 6-DT-318 Buda 6-DT-488 Buda 6-DT-488 Buda 6-DH-689 Buda 6-DH-909 Buda 6-DH-909 Buda 6-DH-909 Buda 6-DH-901 Buda 6-DH-91879 Buda 6-DH-1742 Buda 6-DH-1742 Buda 6-DH-1742 Buda 6-DH-1748 | Lanova | C,T,Tr,R<br>M<br>C,T,Tr,B<br>C,T,Tr,B<br>C,T,Tr,B<br>C,T,Tr,B<br>M<br>T,Tr,B<br>T,Tr,B<br>M<br>T,Tr,R<br>M<br>T,Tr,R<br>M<br>M<br>T,Tr,R<br>M<br>M<br>M<br>T,Tr,R<br>M<br>M<br>M<br>M<br>M<br>M<br>M<br>M<br>M<br>M<br>M<br>M<br>M<br>M<br>M<br>M<br>M<br>M<br>M | AC AC AC AC AC AC AC AC AC             | 4-35 (x5) (c) 4-35 (x5) (c) 4-35 (x5) (c) 4-35 (x5) (c) 6-35 (x5) (c) 6-35 (x5) (c) 6-35 (x5) (c) 6-41 (x5) (c) 6-43 (x5) (c) 6-43 (x5) (c) 6-43 (x5) (c) 6-63 (x5) (c) 6- |                                       | 4 | 212   | 90-2300<br>90-2300<br>90-2300<br>10-2300<br>113-2000<br>113-2000<br>150-1800<br>150-1800<br>169-1500<br>217-1100<br>234-1100<br>248-1100<br>248-1100 | 125-1600<br>143-1500<br>152-1500<br>176-1100<br>192-1100<br>203-1100<br>222-1100                       | 37-1800<br>40-1800<br>39-1800<br>47-1800<br>51-1800<br>56-1800<br>56-1800<br>75-1600<br>81-1200<br>92-1300<br>107-1200<br>117-1200<br>117-1200<br>1155-900<br>155-900<br>155-900 | 14.50<br>14.50<br>14.50<br>14.50<br>14.50<br>14.50<br>14.20<br>14.20<br>13.70<br>13.70<br>13.60<br>13.00<br>13.00<br>13.00<br>13.00 | 725<br>725<br>725<br>725<br>725<br>725<br>725<br>725<br>725<br>725 | 83<br>76<br>74<br>76<br>73<br>78<br>73<br>72<br>79<br>77<br>81<br>77<br>85<br>75<br>74<br>73 | 24.6<br>24.34<br>23.54<br>21.94<br>21.64<br>22.3<br>24.54                   | 161.8-1500<br>177-1500<br>185.4-1500<br>195-1500<br>222.5-1100<br>268.5-1100<br>308-1100<br>404-1100<br>432-1100<br>534-900<br>917-650<br>991-650<br>1043-650 | 950<br>1105<br>1115<br>1133<br>1400<br>1435<br>2270<br>3250<br>6875<br>6900<br>6950 | 1775<br>2700<br>3350<br>6500        | AI A | 1.37 - 49<br>1.37 - 49<br>1.59 - 47<br>1.59 - 47<br>1.72 - 51<br>1.72 - 51<br>1.72 - 51<br>1.90 - 54<br>1.90 - 54<br>2.25 - 66<br>2.50 - 66<br>2.50 - 66 |                         |
|  | Caterpillar D-17000 Caterpillar D-13000 Caterpillar D-8800 Caterpillar D-4600 Caterpillar D-4400 Caterpillar D-3400  | Own<br>Own<br>Own   | M,I,R<br>Tr,M,R,I<br>Tr,M,I<br>Tr,M,I<br>Tr,M,I<br>Tr,M,I  | PC<br>PC<br>PC<br>PC<br>PC             | 8-534x8<br>6-534x8<br>4-534x8<br>6-414x514<br>4-414x514<br>4-334x5   | W<br>W<br>W<br>W                      | 4 4 4 4 4                               | 468<br>312  | 1150-1000<br>1102-1000<br>1 82-1600  | 88-1000<br>69-1600<br>46-1600  | 136-1000<br>115-1000<br>79-1000<br>62-1600<br>41-1600<br>25.2-1650   |   |  | 65<br>73<br>75<br>66<br>65<br>54   | 58.94<br>48.84<br>55.74<br>48.44<br>58.54<br>75.04                          | 842- 800<br>561- 800<br>300-1100<br>194-1100  | 5610<br>4400<br>3000<br>2400  | 5650<br>4550<br>3130<br>2430        | VI<br>VI<br>VI<br>VI<br>VI               | ******   |                         |
|  | Cooper-Bessemer(1)EN<br>Cooper-Bessemer(1)GN   | * * * * * * * * * *   | M,R,I<br>M,R,I   | DI                                     | 8-8x10½<br>8-10½x13½   | W                                     | 4                                       | 4222<br>9353  |  | 450- 900<br>925- 750   | 400- 900<br>750- 750   |   | 800<br>750   |  | 40.0<br>48.0  | 3300- 600<br>7400- 450  |   | 16000<br>36000                      |  | 3.1275<br>4.00-1.12  |                         |
|  | Cummins A Cummins A Cummins H Cummins H Cummins +HS  | Uwn   | T,B,Tr,M,R,I<br>T,B,Tr,M,R,I<br>T,B,Tr,M,R,I<br>T,B,Tr,M,R,I<br>T,B,Tr,M,R,I   | DI<br>DI<br>DI<br>DI                   | 4-4x5<br>6-4x5<br>4-4 <sup>7</sup> / <sub>8</sub> x6<br>6-4 <sup>7</sup> / <sub>8</sub> x6<br>6-4 <sup>7</sup> / <sub>8</sub> x6   | W<br>W<br>W<br>W                      | 4 4 4                                   | 448<br>672  | 67-2200°<br>100-2200°<br>100-1800°<br>150-1800°<br>200-1800°   | 56.5-2200** 85-2200** 83-1800 125-1800 175-1800  | 33-1400°<br>57-1600°<br>60-1200°<br>85-1400°<br>120-1400°  | 18.00<br>18.00<br>17.00<br>17.00<br>14.00   | 750<br>750<br>750  | 75<br>74<br>72   | 35.3<br>24.2<br>32.8<br>25.5<br>21.5  | 180-1200<br>275-1200<br>340- 800<br>500- 800<br>625-1400  | 1830<br>1930<br>2540  | 2030<br>3315<br>3670                | VI                                       |  |                         |
|  | Fairbanks-Morse (4) 36<br>Fairbanks-Morse (5) 36<br>Fairbanks-Morse (5) 48   | Own   | M,R,I<br>M,R,I<br>M,R,I  | TC<br>TC<br>DI                         | 6-41/4x6<br>6-51/4x71/2<br>6-8x101/2   | WW                                    | 4 4                                     | 510<br>1068<br>3167   |  | 75-1200<br>150-1200<br>324- 800  | 60-1200<br>120-1200<br>225- 720  | 16.80<br>14.70<br>14.90   | 800  | 74   |   | 335 1050<br>660-1050<br>2070- 650   |   |                                     | VI<br>VI<br>VI                           |  |                         |
|  | General Motors 3-71<br>General Motors 4-71<br>General Motors 6-71  | Own   | T,B,Tr,M<br>T,B,Tr,M<br>T,B,Tr,M   | DI<br>DI                               | 3-414x5<br>4-414x5<br>6-414x5  |                                       | 2 2 2                                   | 212<br>284<br>425   |  | 45-1200<br>60-1200<br>90-1200  | 62-2000<br>83-2000<br>123-2000   | 16.00<br>16.00<br>16.00   | 980  | 70   | 18.54<br>15.74<br>13.54   | 350-1000  | 1300  |                                     | VI<br>VI<br>VI                           | No Valve<br>No Valve<br>No Valve   |                         |
|  | Gray Marine(7)   | G.M.C.  | M  | DI                                     | 6-41/4×5   |                                       | 2                                       | 425   |  | 165-2000   | 123-1200   | 16.00   | 980  | 95   | 19.7  | 525-1000  |   | 2425                                | VI                                       | No Valve   | l                       |
|  | Hercules DIXC Hercules DOOC Hercules DOOC Hercules DOXC Hercules DXC Hercules DXC Hercules DRXC Hercules DRXC Hercules DRXC Hercules DFXC Hercules DFXC Hercules DFXXC   | Own<br>Own<br>Own<br>Own<br>Own   | Tr,M,I<br>Tr,M,I<br>T,Tr,M,I<br>T,Tr,M,I<br>T,B,Tr,M,R,I<br>T,B,Tr,M,R,I<br>T,B,Tr,M,R,I<br>T,B,Tr,M,R,I<br>T,B,M,R,I<br>T,B,M,R,I<br>T,B,M,R,I<br>T,B,M,R,I   | TC<br>TC<br>TC<br>TC<br>TC<br>TC<br>TC | 2-4x4½<br>2-4¼x4½<br>4-4x4½<br>6-3¾x4½<br>6-4¼x4½<br>6-4¼x4¾<br>6-4½x5¼<br>6-5½x6<br>6-5½x6<br>6-5½x6  | 0000000000                            | 444444444                               | 113<br>127<br>226<br>255<br>298<br>404<br>474<br>529<br>779<br>855<br>896 | 79-2600<br>83-2600<br>122-2400<br>120-2000<br>133-2000<br>191-1800<br>193-1600   | 23.5-1600<br>60-2600<br>66-2600<br>71-2600<br>104-2400<br>102-2000<br>113-2000<br>162-1800<br>164-1600 | 23.5-1800<br>23.5-1600<br>47-1800<br>53-1800<br>59-1800<br>85-1800<br>89-1600<br>88-1400<br>133-1400<br>147-1400<br>153-1400   | 15.50<br>14.50<br>14.50<br>14.50<br>14.50<br>14.50<br>14.50<br>14.50  | 750<br>750<br>750<br>750<br>750<br>750<br>750<br>750<br>750        | 92<br>91<br>91<br>87<br>93<br>84<br>94<br>97<br>97   | 25.9<br>25.9<br>15.94<br>14.24<br>14.84<br>16.14<br>16.34<br>18.04<br>15.74 | 180-1400<br>208-1500<br>299-1400<br>350-1300<br>380-1400<br>585-1300<br>645-1350  | 610<br>750<br>750<br>875<br>1220<br>1435<br>1435<br>2400<br>2400                    | 610                                 | VI<br>VI<br>VI<br>VI<br>VI               | 1.62-3<br>1.62-3<br>1.62-3<br>1.62-3<br>1.68-3<br>2.00-3<br>2.00-3<br>2.37-5   |                         |
|  | Hill 2R<br>Hill 4R<br>Hill 6R  | Own<br>Own  | M,I<br>M,I<br>M,I  | PC<br>PC<br>PC                         | 2-3½x5½<br>4-3½x5½<br>6-3½x5½  | 000                                   | 4 4 4                                   | 108<br>212<br>317   |  |  | 16.4-1450<br>32.8-1450<br>49.3-1450  | 16.00<br>16.00<br>16.00   |  | 85<br>85<br>85   | 64<br>44<br>37.5  | 73-1100<br>151-1250<br>240-1100   | 1615  |                                     | VI                                       | 1.313<br>1.313<br>1.313  | The second              |
|  | International UD6<br>International UD9<br>International UD14<br>International UD18   | Own<br>Own<br>Own   | Tr.I<br>Tr.I<br>Tr.I<br>Tr.I   | PC<br>PC<br>PC<br>PC                   | 4-37/8x51/4<br>4-4.4x51/2<br>4-48/4x61/2<br>6-48/4x61/2  | D<br>W<br>W                           | 4 4 4 4                                 | 248<br>334<br>461<br>691  | 63-1500  | 53-1500<br>66-1350   | 31.2-1500<br>42.4-1500<br>54.8-1350<br>80-1400   | 14.20<br>14.40<br>13.67   |  | 66<br>67<br>70<br>65   | 40.24<br>35.34<br>32.34<br>35.24  | 208- 800<br>300- 800  | 1499<br>1771  | ******                              | 1/1                                      | 1.50- 5<br>1.65- 5<br>1.78- 5<br>1.78- 5   | Consulation of the last |
|  | Kermath DIX Kermath DOO Kermath DJX Kermath DRX Kermath DHX  | Hercules<br>Hercules<br>Hercules  | M<br>M<br>M<br>M   | TC<br>TC<br>TC<br>TC                   | 2-4x4½<br>4-4x4½<br>6-3¾x4½<br>6-4¾x5¼<br>6-5x6  | 00000                                 | 4 4 4 4                                 | 474   |  | 27-1800<br>65-2600<br>84-2600<br>113-1800<br>160-1600  | 20-1800<br>49-2600<br>63-2600<br>85-1800<br>120-1600   | 15.50<br>14.50<br>14.50<br>14.50<br>14.50   | 500<br>500<br>475  | 66<br>64<br>79   | 43.5<br>24.5<br>21.5<br>24.7<br>26.5  | 81-1400<br>162-1400<br>208-1500<br>350-1300<br>530-1400   |   | 870<br>1200<br>1355<br>2100<br>3182 | VI<br>VI                                 | 1.623<br>1.623<br>1.623<br>2.003<br>2.373  | -                       |
|  | Mack END405 Mack END457 Mack END605 Mack Mar. 457D-W Mack Mar. 457D-W Mack Mar. 605D-W Mack Mar. 605D-Y  | Lanova<br>Lanova<br>Lanova<br>Lanova<br>Lanova  | T<br>T.B<br>T.B<br>M<br>M<br>M   | LE                                     | 6-4x53/8<br>6-41/4x53/8<br>6-45/6x6<br>6-41/4x53/8<br>6-41/4x53/8<br>6-45/6x6<br>6-45/6x6  | 000000                                | 4 4 4 4 4                               | 405<br>457<br>605<br>457<br>457<br>605<br>605                             | 110-1800<br>115-1950<br>125-1800   | 94-2200<br>130-2000<br>133-1800  | 70-1500(8)<br>100-1500(8)  | 14.60   | 840<br>840<br>840<br>840<br>840                                    | 90   | 32.5<br>32.0  | 308-1200<br>355-1100<br>455-1100<br>355-1100<br>410-1000<br>455-1100  | 1980  |                                     | VI<br>VI<br>VI<br>VI<br>VI               | 1.56-<br>1.64-<br>1.64-  |                         |
|  | Murphy ME-4<br>Murphy ME-6<br>Murphy *ME-650<br>Murphy ME-66<br>Murphy ME-46   | Own<br>Own<br>Own   | M,I,GS<br>M,I,GS<br>M,I,GS<br>M,I,GS<br>M,I,GS   | DI                                     | 4-5 <sup>3</sup> / <sub>4</sub> x6 <sup>1</sup> / <sub>2</sub><br>6-5 <sup>3</sup> / <sub>4</sub> x6 <sup>1</sup> / <sub>2</sub><br>6-5 <sup>3</sup> / <sub>4</sub> x6 <sup>1</sup> / <sub>2</sub><br>6-6x6 <sup>1</sup> / <sub>2</sub><br>4-6x6 <sup>1</sup> / <sub>2</sub>   | * * * * * * * * * * * * * * * * * * * | 4 4 4 4                                 | 1103  |  | 105-1200<br>160-1200<br>200-1200<br>180-1200<br>115-1200   | 150-1200   | 17.00<br>17.00<br>17.00<br>17.00<br>17.00   |  | 88<br>88.5<br>107<br>90<br>90  | 47.0<br>38.5<br>37.0<br>34.5<br>43.0  | 472- 900<br>732- 850<br>960- 775<br>8.30-800<br>5.53-800  | 5200<br>5900<br>5200  | 7940<br>8190<br>7940                | VI                                       | 1.62d-5<br>1.62d-5<br>1.62d-5<br>1.62d-5<br>1.62d-5  |                         |

# EL AND OTHER HEAVY OIL ENGINES

|   |  | -  | -  |  |   | -                                       |  |   |  |  |   | -                                       | -   |   |  |   |  | -  | _   | 1  | 1  | 4   |  |  | 1  |   |  | 7   |
|---|--|--|--|--|---|---|--|---|--|--|---|---|---|---|--|---|--|--|---|--|--|---|--|--|--|---|--|---|
| s   | VALVES   | -  | PIS  | TONS   | 3                                       |   | PISTO  | N                                       |  | ODS  | G   | BE                                      | AIN<br>AR-<br>IGS   |   | SYS  | STE                                     | M  |  |   |  |  | Cetane,   | 11   | ART-<br>NG<br>THOD   | D  | OVER AL   | L<br>NS  |   |
| and Life (11).)   | Exhaust Port<br>Diameter and Lift (In.)  | Material   | Length (In.)                                 | Weight with Rings and Pin (Lb.)              | No. of Compression Rings                | No. of Oil Rings                        | Diameter and Length (In.)  | Locked in-                              | Material (S.A.E. No.)  | Center to Center Length (In.)  | Weight with Cap and Bushing (Lb.)   | Number                                  | Diameter (In.)  | Make of Pump  | Make of Valve                                | Valve Type-Open or Closed               | 90   | Pressure—Nozzle Opening (Lb. per Sq. In.)  | Air Cleaner-Make  | Fuel Filter-Make                         | Lubricant Filter-Make  | Minimum Recommended Cel   | Make   | Туре   | Length—Fan to Flywheel<br>(In.)  | Width (In.)   | Height—To Top of Air<br>Cleaner (in.)  | ne Number   |
| .396  | .96390 AI  |  | 4.25<br>4.25                                 | 1.20   | 3                                       | 2 2                                     | .937-2.75<br>.937-2.75   |   | X1335<br>X1335   | 7.56<br>7.56   | 2.50<br>2.50  | 2 4                                     | 2.25<br>2.25  | AB<br>AB  | AB<br>AB                                     | C                                       | Pi<br>Pi   | 1600<br>1600   |   | AB<br>AB                                 | Op<br>Op   | 45<br>45  | Ор<br>Ор   | E-H<br>E-H   | 20 %<br>31½  | 20½<br>23½<br>235/8   | 36 1 2<br>34 7 6   | 1 2   |
| . 446<br>. 486<br>. 546<br>. 546 | 1,18486 Al<br>1,18486 Al<br>1,18486 Al<br>1,18486 Al<br>1,18486 Al<br>1,18486 Al<br>1,18476 Al<br>1,37476 Al<br>1,37476 Al<br>1,37476 Al<br>1,56516 Al<br>1,56516 Al<br>1,56516 Al<br>1,56540 Al<br>2,02687 Al<br>2,16687 Al<br>2,16687 Al<br>2,16687 Al | lu<br>lu<br>lu<br>lu<br>lu<br>lu<br>lu<br>lu<br>lu<br>lu<br>lu<br>lu<br>lu | 9.31<br>9.31<br>9.31                         | 3.84<br>4.48<br>4.48<br>5.43<br>5.43<br>9.30 | 3333333333333333333                     | 222222222222222222222222222222222222222 | 1.25-2.92<br>1.25-2.92<br>1.25-3.06<br>1.25-2.92<br>1.25-2.92<br>1.25-2.92<br>1.25-2.92<br>1.50-3.56<br>1.50-3.56<br>1.75-3.90<br>2.00-4.37<br>2.00-4.37<br>2.75-5.33<br>2.75-5.28<br>2.75-5.53<br>2.75-5.53 |   | 1035<br>1035<br>1035<br>1035<br>1035<br>1035<br>1035<br>6140<br>6140<br>6140<br>6140<br>6140<br>1035<br>1035<br>1035 | 9.50<br>9.50<br>9.50<br>9.50<br>9.50<br>9.50<br>11.00<br>11.00<br>12.50<br>14.25<br>14.25<br>17.75<br>17.75<br>17.75 | 3.41<br>3.41<br>3.41<br>3.41<br>3.41<br>3.41<br>4.87<br>4.87<br>10.25<br>13.10<br>13.10<br>28.51<br>28.51<br>28.51<br>28.51 | 557777777777777777777777777777777777777 | 3.00<br>3.00<br>3.00<br>3.00<br>3.00<br>3.00<br>3.00<br>3.50<br>3.5 | AB<br>AB<br>AB<br>AB<br>AB<br>AB<br>AB<br>AB<br>AB<br>AB<br>AB<br>AB<br>AB<br>A | AB<br>AB<br>AB<br>AB<br>AB<br>AB             | 000000000000000000000000000000000000000 | Pi<br>Pi<br>Pi<br>Pi<br>Pi<br>Pi<br>Pi<br>Pi<br>Pi<br>Pi<br>Pi<br>Pi<br>Pi | 2000   2000   2000   2000   2000   2000   2000   2000   2000   2000   2000   2000   18 | Uni<br>Uni<br>Uni<br>Uni<br>Uni<br>Uni<br>Uni<br>Uni<br>Uni | B-P-P-P-P-P-S-S-S-S-S-S-S-S-S-S-S-S-S-S- | DeL<br>DeL<br>DeL<br>DeL<br>DeL<br>DeL<br>DeL<br>DeL<br>DeL<br>DeL | 46<br>46<br>46<br>46<br>46<br>46<br>46<br>46<br>46<br>46<br>46<br>46<br>46<br>4 | DR D                         | Ele<br>Ele<br>Ele<br>Ele<br>Ele<br>Ele<br>Ele<br>Ele<br>Ele<br>Ele | 33 % (11) 33 % (21) 42 % (21) 42 % (21) 42 % (21) 42 % (21) 57 % (21) 57 % (21) 68 % ( | 258/4<br>267/6<br>253/4<br>27<br>27<br>27<br>27<br>253/4<br>293/6<br>32<br>253/4<br>34/8<br>32/1/8<br>38/1/8<br>38/1/8<br>48          | 36¼ (12)<br>33¾ (12)<br>36¼ (12)<br>35¼ (12)<br>35¼ (12)<br>35¼ (12)<br>37Å (12)<br>37Å (12)<br>44¼ (12)<br>44¼ (12)<br>44¼ (12)<br>44¼ (12)<br>62Å (12)<br>62Å (12)<br>62Å (12)<br>82Å (12) | 3<br>4<br>5<br>6<br>7<br>8<br>9<br>10<br>11<br>12<br>13<br>14<br>15<br>16<br>17<br>18<br>19<br>20<br>21 |
|   | A<br>A<br>A<br>A   | lu<br>lu<br>lu<br>lu<br>lu   | 9.18<br>9.18<br>9.18<br>6.18<br>6.18<br>5.56 |  | 4 4 3 3 3 3                             | 2 2 2                                   | 2.37-4.75<br>2.37-4.75<br>2.37-4.75<br>1.75-3.50<br>1.75-3.50<br>1.56-3.00   | FFF                                     |  | 16.00<br>15.00<br>15.00<br>10.25<br>10.25<br>10.25   | *   |   | 4.00<br>3.75<br>3.75<br>3.00<br>3.00<br>2.75                        | Own<br>Own<br>Own<br>Own  | Own<br>Own<br>Own<br>Own<br>Own<br>Own       | CCCCCC                                  | Si<br>Si<br>Si<br>Si<br>Si   | 1750<br>1750<br>1750<br>1500<br>1500<br>1500   | Don<br>Don<br>Don<br>Don                                    | Own<br>Own<br>Own<br>Own<br>Own<br>Own   | Own<br>Own   | 35<br>35  | Own<br>Own<br>Own<br>Own<br>Own<br>Own                           | G  | 88<br>100½<br>70½<br>67¼<br>54<br>51   | 491/2<br>423/4<br>465/8<br>297/8<br>297/8<br>25   | 603/8<br>6611<br>66<br>557/8<br>5011<br>47 16  | 22<br>23<br>24<br>28<br>26<br>27  |
| 75<br>-1,12   | 2.65757 A<br>3.75-1.125 A  |  |  | 28.75<br>58.00                               |   | 2 2                                     | 3.25-7.00<br>4.00-9.37   | R                                       | 3140<br>1040   | 21.00<br>27.00   | 54.0†<br>135.7†   |   | 6.00<br>7.50  |   | AB<br>AB                                     | C                                       | Mu   | 2500<br>2500   |   | Pur<br>Pur                               | Cun  |   | Own<br>Own   | Air<br>Air   | 128½<br>158½   | 30½<br>42¼  | 66<br>83   | 21  |
| .40<br>.40<br>.50<br>.50  | 1,37406 C<br>1,37406 C<br>1,75500 C<br>1,75500 C<br>1,75500 A  | 1  | 5.04<br>6.25<br>6.25                         | 5.70<br>5.70<br>10.56<br>10.56<br>7.2        | 3 3                                     | 2 2 2 2 2                               | 1.49-3.37<br>1.49-3.37<br>1.99-4.09<br>1.99-4.09   | FFFFFFFFFFFFFFFFFFFFFFFFFFFFFFFFFFFFFFF | E-4135<br>E-4135<br>E-4135<br>E-4135<br>E-4135   | 9.50<br>9.50<br>12.00<br>12.00<br>12.00  | 10.2  | 7<br>5<br>7                             | 3.87<br>3.87<br>4.50<br>4.50<br>4.50                                | Own<br>Own<br>Own   | Own<br>Own<br>Own<br>Own<br>Own              |   | Mu<br>Mu<br>Mu<br>Mu<br>Mu   |  | Don<br>Don<br>Don<br>Don<br>Don                             | Cun<br>Cun<br>Cun<br>Cun                 | Nug<br>Nug<br>Nug<br>Nug<br>Nug                                    | 50  | L-D<br>L-D<br>L-D<br>L-D   | Ele<br>Ele<br>Ele<br>Ele   | $\begin{array}{c} 35\frac{7}{8}  (2) \\ 46\frac{3}{8}  (2) \\ 43\frac{7}{32}  (2) \\ 57\frac{3}{32}  (2) \\ 60\frac{15}{32}  (2) \end{array}$  | 27 76<br>2838<br>2958<br>2958<br>3056   | 39 ½ (3)<br>39 ½ (3)<br>47 ½ (3)<br>47 ½ (3)<br>47 ½ (3)   | 31 31 31 31   |
|   |  |  |  |  |   |   |  |   |  |  |   | 8                                       | 3.00<br>5.50<br>5.50  | AB  | AB<br>Own                                    | CCC                                     | Pi<br>Pi<br>Mu   | 1700<br>1500<br>3000   | Op  |  |  | 50<br>50<br>45  |  | (6)(k)<br>(6)<br>Air   | 65<br>793/8<br>117   | 25 <sup>3</sup> / <sub>4</sub><br>29 <sup>5</sup> / <sub>8</sub><br>44 <sup>3</sup> / <sub>4</sub>                                    | 327/8††<br>393/4††<br>51††   | 3 3   |
| alves   | 1.25375 A<br>1.25375 A   | T  | 6.00   | 7.00   | 4                                       | 2                                       | 1.50-3.62<br>1.50-3.62   | 2 F                                     | 1340<br>1340   | 10.12  | 6.14  | 4 5                                     | 3.50  | Own<br>Own  | Own<br>Own                                   | C                                       | Mu<br>Mu   | *4+:   | AC<br>AC  | AC<br>AC                                 | AC<br>AC   | 45<br>45  | DR<br>DR   | Ele<br>Ele   | 36<br>42   | 30 <sup>5</sup> / <sub>8</sub><br>30 <sup>5</sup> / <sub>8</sub>  | 38<br>38   | 3   |
| ive<br>ive  | 1.25375 A  |  | 6.00   | 7.00   |   |   | 1.50-3.62  |   | 1340<br>T-1340   | 10.12  | 2000  |   | 3.50  | Own<br>GM   | Own<br>GM                                    | C                                       | Mu   |  | AC<br>AC  | AC                                       | AC   | 45  | DR<br>DR   | Ele  | 733/8  | 305/8<br>305/8  | 38   | 4   |
| in in in in the lost lost lost lost lost lost lost lost   | 1.12375 A<br>1.12375 A<br>1.12375 A<br>1.12375 A<br>1.12375 A<br>1.12375 A<br>1.37395 A<br>1.37395 A<br>1.37395 A<br>1.62500 A<br>1.62500 A  | llu<br>llu<br>llu<br>llu<br>llu<br>llu<br>llu                              | 6.84<br>7.53<br>7.53                         | 4.47<br>4.00<br>4.47<br>3.56                 | 4 | 2 | 1.18-3.4!<br>1.18-3.7!<br>1.18-3.7!<br>1.18-3.2!<br>1.18-3.7!<br>1.62-3.7!<br>1.62-3.9!<br>2.00-4.6!<br>2.00-4.6!  | F F F F F F F F F F F F F F F F F F F   | CNM  | 8.00<br>8.00<br>8.00<br>8.00<br>8.50<br>9.37<br>9.37<br>12.00<br>12.00   | 5.31<br>5.31<br>5.31<br>8.59<br>8.59<br>13.75   | 2<br>5<br>7<br>7<br>7<br>7<br>7         | 3.50<br>3.50<br>3.50<br>3.50<br>4.50<br>4.50                        | AB<br>AB<br>AB<br>AB<br>AB<br>AB<br>AB  | AB<br>AB<br>AB<br>AB<br>AB<br>AB<br>AB<br>AB | CCCCCCCCCCC                             | Pi<br>Pi<br>Pi<br>Pi<br>Pi<br>Pi<br>Pi<br>Pi<br>Pi<br>Pi                   | 1450<br>1450<br>1650<br>1650<br>1650<br>1650<br>1650<br>2000<br>2000<br>2000   |   |  |  | 45<br>45  | DR<br>DR<br>L-D<br>L-D<br>L-D<br>L-D<br>L-D<br>L-D<br>L-D<br>L-D | E-H<br>E-G<br>E-G<br>E-G<br>E-G<br>E-G<br>Ele<br>Ele               | 27 <sup>11</sup> / <sub>16</sub> (2)<br>27 <sup>11</sup> / <sub>16</sub> (2)<br>32 <sup>11</sup> / <sub>16</sub> (2)<br>32 <sup>11</sup> / <sub>16</sub> (2)<br>39 (2)<br>46 <sup>11</sup> / <sub>16</sub> (2)<br>46 <sup>12</sup> / <sub>16</sub> (2)<br>62 <sup>11</sup> / <sub>16</sub> (2)<br>62 <sup>11</sup> / <sub>17</sub> (2)<br>62 <sup>11</sup> / <sub>17</sub> (2)<br>62 <sup>11</sup> / <sub>17</sub> (2)   | 165/8<br>165/8<br>227/8<br>227/8<br>223/8<br>223/8<br>27<br>27<br>27<br>305/8<br>305/8<br>305/8                                       | 3614<br>3614<br>36<br>36<br>3214<br>3614<br>3834<br>4614<br>4614   | 444455555   |
| the backet  | 1.31372 4<br>1.31372 4<br>1.31372 4  | Situ.  | 4.78   | 2.83<br>2.83<br>2.83                         | 3                                       | 2                                       | 1.50-2.73<br>1.50-2.73<br>1.50-2.73  | 2 F                                     | 4130<br>4130<br>4130   | 18.25<br>13.25<br>13.25  | 7.16<br>7.16<br>7.16  | 3<br>5<br>7                             | 3.13<br>3.13<br>3.13  | AB<br>AB<br>AB  | AB<br>AB<br>AB                               | CCC                                     | Pi<br>Pi<br>Pi   | 1800<br>1800<br>1800   | Uni   | Fram                                     | Cun<br>Cun<br>Cun  |   | AL<br>AL<br>AL   | E-H<br>Ele<br>Ele  | 30<br>40<br>50   | 25<br>25<br>25  | 40<br>40<br>40   | 5 5   |
| ber ben ben ben   | 1.31500 /<br>1.46500 /<br>1.53503 /<br>1.53503 /   | Mu   | 6.43   | 4.33<br>6.22<br>7.27<br>7.27                 | 2 3                                     | 2                                       | 1.31-3.25<br>1.50-3.76<br>1.62-4.16<br>1.62-4.16   | 0 F                                     | 1040<br>1040<br>1040<br>1040   | 10.00<br>11.00<br>13.25<br>13.25   | 10.83   | 5                                       | 4.12  | Own<br>Own<br>Own   | Own<br>Own<br>Own                            | C                                       | Si<br>Si<br>Si   | 700<br>700   | Don<br>Don<br>Don<br>Don                                    | Pur<br>Pur<br>Pur<br>Pur                 | Pur<br>Pur<br>Pur<br>Pur   |   | Own<br>Own<br>Own<br>Own   | Ha<br>Ha   | 38½<br>41½<br>47½<br>60¼   | 21 <sup>3</sup> / <sub>4</sub><br>23 <sup>13</sup> / <sub>6</sub><br>27 <sup>3</sup> / <sub>8</sub><br>29 <sup>1</sup> / <sub>4</sub> | 39 16<br>42 1/2<br>45 1 8<br>47 16   | 5 5 5   |
| ber her ber ber her   | 1.12375<br>1.12375<br>1.12375<br>1.37395<br>1.62600  | Alu<br>Alu   | 6.84   |  | 5 5 5                                   | 1 1 1                                   |  |   | CNM<br>CNM<br>CNM<br>CNM   | 8.00<br>8.00<br>8.00<br>9.37<br>12.00  | 5.31<br>5.31<br>8.59  |   |   | AB  | AB<br>AB<br>AB<br>AB                         | CCCCC                                   | Pi<br>Pi<br>Pi<br>Pi<br>Pi   | 1650<br>1650<br>1650<br>1650<br>1650   | AC<br>AC<br>AM  | Pur<br>Pur<br>Pur<br>Pur<br>Pur          | DeL<br>Pur<br>Pur<br>Pur<br>Pur                                    |   | DR<br>DR<br>DR<br>DR<br>DR                                       | Ele<br>Ele<br>Ele<br>Ele   | 41 18<br>4734<br>54 16<br>60 16<br>7658  | 23<br>22½<br>22½<br>27½<br>31   | 303/8<br>33<br>33<br>37 18<br>45   | 6 6 6   |
| Section in the last in  | 1.50418<br>1.56418<br>1.64500<br>1.56418<br>1.56418<br>1.64500   | alu<br>Llu<br>Llu  | 5.29<br>5.29<br>5.62<br>5.29<br>5.29<br>5.62 | 6.30   | 3 3 3 3 3 3 3                           | 2 2 2 2 2 2                             | 1.43-3.6   | 0 F<br>1 F<br>7 F<br>1 F<br>7 F         | 4130<br>4130<br>4130<br>4130<br>4130<br>4130   | 10.50<br>10.50<br>11.25<br>10.50<br>10.50<br>11.25<br>11.25  | 4.87<br>7.13  | 7 7 7 7 7 7 7                           | 3.50<br>3.50<br>3.50<br>3.50<br>3.50<br>3.50<br>3.50                | AB<br>AB<br>AB<br>AB  | Exc<br>AB<br>AB<br>AB<br>AB<br>AB            | CCCCCCC                                 | Pi<br>Pi<br>Pi<br>Pi<br>Pi   | 1400<br>1400<br>1700<br>1400<br>1400<br>1700   | Vor<br>Vor  | Pur<br>Pur<br>Pur<br>Pur<br>Pur          | DeL<br>Own<br>WGB<br>WGB<br>WGB                                    | 46<br>46<br>46<br>46<br>46<br>46<br>46  | LN<br>LN<br>LN<br>LN<br>LN<br>LN                                 | Ele<br>Ele<br>Ele<br>Ele<br>Ele                                    | 277/8<br>277/8<br>533/2<br>713/8(16)<br>713/8(16)<br>803/8(16)<br>803/8(16)  | 46<br>46<br>31 <sup>7</sup> / <sub>8</sub><br>27<br>27<br>29<br>29  | 50 15<br>50 18<br>53 34<br>39 12<br>39 12<br>41 36<br>41 36  | 6 6 6 7 7   |
| 2d - 5<br>2d - 5<br>2d - 5<br>2d - 5<br>2d - 5  | 1.62d500<br>1.62d500<br>1.62d500<br>1.62d500<br>1.62d500   | G1<br>G1<br>G1   | 7.75   | 19.4   | 3 4 4 5 4                               | 2 2 2                                   | 2.12-4.7<br>2.12-4.7<br>2.12-4.7<br>2.12-4.9<br>2.12-4.9   | 3 F<br>3 F<br>3 F                       | 1035<br>1035<br>1035<br>1035   | 12.50<br>12.50<br>12.50<br>12.50<br>12.50  | 14.7<br>14.7<br>14.7<br>14.7  | 5 7 7 7                                 | 4.00<br>4.00<br>4.00<br>4.00  | Own<br>Own<br>Own   | Own<br>Own<br>Own<br>Own                     | CCCC                                    | Mu   |  | Don<br>Don<br>Don<br>Don                                    | OP<br>OP<br>OP                           | Pur<br>Pur<br>Pur<br>Pur   | 50  | DR<br>DR<br>DR<br>DR   | Ele<br>Ele<br>Ele<br>Ele   | 56 <sup>7</sup> <sub>16</sub><br>73 <sup>7</sup> <sub>16</sub><br>76 <sup>3</sup> <sub>16</sub><br>76 <sup>7</sup> <sub>16</sub><br>56 <sup>7</sup> <sub>16</sub>  | 37<br>37<br>37<br>37<br>37  | 6015<br>5334<br>5116<br>5718<br>6012   | 7.7777  |

# **Automotive Diesel and**

VAL

1,25-1,50-1,25-1,37 2,25-2,25-

1.37-

1.50-1.50-1.87-1.87-1.87-3.12-3.12-

1.25-1.25-1.50-1.25-1.37-1.37-1.37-2.00-2.25-2.25-2.25-2.25-2.75-

DI-N-Don-DR-E-G-E-H-

Ele-

Exc-

ICC

LL

MA

MR

NA

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|  |   |   |  |                            |  |   |   |  |  | GENERA   | IL.   |  |  |  |   |  |  |  | 1   | VALVES  |
|--|---|---|--|----------------------------|--|---|---|--|--|--|---|--|--|--|---|--|--|--|---|---|
|  | ENGINE  | from  |  |                            |  |   |   |  | With<br>Bare<br>Engine   | With Standard<br>Accessories   |   | 1 o 1  | Pressure   | sno  | sn  | ei<br>L  | W  | ipping<br>leight<br>(Lb.)                              |   |   |
| Line Number  | MAKE<br>AND<br>MODEL  | Built Under License from                                    | Designed for   | Туре                       | Number of Cylinders<br>Bore and Stroke (In.)   | Cylinder Liners —Type                   | Cycle                                   | Pisten Displacement<br>(Cu. In.)   | Maximum Brake<br>Hp. at Specified<br>R.P.M.  | Max. Intermittant<br>Hp. at Specified<br>R.P.M.  | Continuous<br>Sustained Hp. at<br>Specified R.P.M.  | Compression Ratio -  | Max. Combustion Pr.  | B.M.E.P. at Continuous<br>Hp. (Lb. per Sq. In.)                              | Weight per Continuous<br>Hp. (Lb.)  | Max. Torque in Lb. F<br>at Specified R.P.M.                                      | Automotive or<br>Industrial  | Marine   | Arrangement   | Intake Port Diameter<br>and Lift (In:)  |
| 1 2 3 4 5 6  | Red Wing 42-54HP<br>Red Wing 55-60HP<br>Red Wing 65-75HP<br>Red Wing 100-125HP<br>Red Wing 160-180HP<br>Red Wing 180-200HP  | Wau-Hes<br>Wau-Hes<br>Wau Hes                               | M<br>M<br>M  | DI<br>DI<br>DI<br>DI       | 4-4x5<br>4-456x514<br>6-384x414<br>6-412x512<br>6-612x7<br>6-7x7   | W<br>W<br>W<br>W                        | 4 4 4 4 4                               | 251<br>353<br>282<br>525<br>1395<br>1616   | 55-2200<br>62-1600<br>78-2800<br>128-2100<br>174-1125<br>200-1125  | 59-1600<br>75-2800<br>125-2100<br>170-1125   | 31-1500<br>55-1400<br>59-1800<br>106-1500<br>165-1050<br>188-1050   | 5.90<br>5.60<br>6.40<br>5.80<br>5.40<br>5.30   | 500<br>500<br>500  | 92<br>107<br>107<br>1089   | 21.8<br>16.1<br>17.0<br>33.9<br>30.8  | 155-1000<br>230- 800<br>174-1400<br>370-1500<br>900-500<br>1030-500              |  | 1200<br>950<br>1800<br>5600<br>5800                    | VI<br>VI<br>VI<br>VI<br>VI  | 1.62445<br>1.75456<br>1.62371<br>1.87530<br>2.50710   |
| 7<br>8<br>9  | Reo. 6DT-294<br>Reo. 6DT-317<br>Reo. 6DT-468  | Buda-Lan<br>Buda-Lan<br>Buda-Lan                            | T  | AC<br>AC<br>AC             | 6-3 <sup>6</sup> / <sub>8</sub> x4 <sup>8</sup> / <sub>4</sub><br>6-3 <sup>5</sup> / <sub>8</sub> x5 <sup>1</sup> / <sub>8</sub><br>6-4 <sup>1</sup> / <sub>4</sub> x5 <sup>1</sup> / <sub>2</sub> | D                                       | 4 4                                     | 294<br>317<br>468  | 75-2400<br>78-2300<br>113-2000   | 89-2000  | 68-1600   | 14.50<br>14.50<br>14.20  | 72   | 73   | 21.1  | 212-1400<br>195-1400<br>268-1100   |  | *****  | VI<br>VI<br>VI  | 1.59476   |
| 10<br>11   | Scripps 7000A,1A,2A,3A<br>Scripps 8500A,1A,2A,3A  | Hercules<br>Hercules  | M<br>M   | TC                         | 4-41/4x41/2<br>6-4x41/2  | D                                       | 4                                       | 255<br>339   | 79-2600<br>103-2600  |  | 52-1800<br>68-1800  | 14.50<br>14.50   | 750<br>750   |  | 23.1<br>21.1  | 185-1400<br>238-1500   |  | 1200<br>1435   | VI<br>VI  | 1.62378   |
| 12<br>13<br>14<br>15<br>16<br>17<br>18   | Superior  | Own<br>Own<br>Own<br>Own<br>Own                             | M.1<br>M.1<br>M.1<br>M.1<br>M.1<br>M.1<br>M.1  | TC<br>TC<br>TC<br>TC<br>DI | 4-4½x5¾<br>6-4½x5¾<br>4-5½x7<br>6-5½x7<br>8-5½x7<br>6-8½x10½<br>8-8½x10½   | W<br>W<br>W<br>W<br>W                   | 4 4 4 4 4 4                             | 366<br>549<br>665<br>998<br>1330<br>3575<br>4767   |  | 62.5-1500<br>110-1800<br>90-1200<br>170-1500<br>230-1500<br>300- 900<br>400- 900   | 42-1200<br>62.5-1200<br>76-1200<br>114-1200<br>152-1200<br>240- 720<br>320- 720   | 11.80<br>11.80<br>11.80<br>11.80<br>12.50<br>12.50                                   | 75<br>75<br>75<br>75<br>75   | 75<br>75<br>76<br>76<br>75<br>74   | 44.6<br>38.4<br>36.0<br>27.3<br>34.9<br>54.2<br>50.0  | 268-1200<br>400-1200<br>328-1200<br>727-1000<br>985-1000<br>1750 900<br>2000 900 |  | 1875<br>2400<br>3500<br>4250<br>5300<br>13000<br>16000 | VI<br>VI<br>VI<br>VI  | 1.87432<br>1.87432<br>2.25852<br>2.25862<br>2.25863<br>3.12878<br>3.12878   |
| 19<br>20<br>21<br>22<br>23<br>24<br>28<br>26<br>27<br>28<br>29<br>30<br>31<br>32 | Waukesha. (14) 130HS<br>Waukesha. (14) 130HL<br>Waukesha. (14) VRZH<br>Waukesha. (13) 6BKH<br>Waukesha. (13) 140HK<br>Waukesha. (13) 140HK<br>Waukesha. (13) 145HS<br>Waukesha (14) 6WALH<br>Waukesha (14) 6WALH<br>Waukesha. (14) 6ELH<br>Waukesha. (14) 6ELH<br>Waukesha. (14) 6ELH<br>Waukesha. (14) 6ELH<br>Waukesha. (14) 6ELH | Hes<br>Hes<br>Hes<br>Hes<br>Hes<br>Hes<br>Hes<br>Hes<br>Hes | T,Tr,I<br>T,Tr,I<br>T,Tr,I<br>T,B,I<br>T,B,I<br>T,B,I<br>T,B,M,I<br>T,B,M,I<br>T,B,M,R,I<br>I<br>I<br>M,I<br>M,R,I |                            | 4-3%x5<br>4-4x6<br>4-4%x53<br>6-3%x44<br>6-3%x44<br>6-3%x45<br>6-4%x55<br>6-4%x65<br>6-5%x6<br>6-5%x6<br>6-6%x6<br>6-6%x6<br>6-7x8<br>6-7x8<br>6-83x8<br>6-83x8                                    | *************************************** | 4 | 221<br>251<br>353<br>282<br>468<br>525<br>638<br>779<br>1013<br>1197<br>1395<br>1616<br>1962<br>2894 | 48-2200<br>55-2200<br>59-1600<br>83-2800<br>128-2250<br>143-2000<br>174-2000<br>172-1800<br>202-1800<br>171-1125<br>196-1125<br>226-1050<br>333-1050 | 44-2200<br>47-1600<br>67-2800<br>95-2250<br>109-2250<br>121-2000<br>148-2000<br>135-1600<br>131-1125<br>154-1125<br>187-1050 | 28-1500<br>31-1500<br>41-1400<br>44-1800<br>67-1500<br>75-1500<br>86-1400<br>117-1300<br>1139-1300<br>124-1050<br>142-1050<br>142-1050<br>225-900 | 6.12<br>5.90<br>5.60<br>6.40<br>5.80<br>5.60<br>5.60<br>5.20<br>5.60<br>5.20<br>5.42 | 50<br>50<br>50<br>50<br>50<br>50<br>50<br>50<br>50<br>50<br>50<br>50 | 0 65<br>0 65<br>0 69<br>0 75<br>0 74<br>0 76<br>0 77<br>0 67<br>0 67<br>0 68 | 24.84<br>22.7<br>25.64<br>22.54<br>21.04<br>21.34<br>17.64<br>23.04<br>48.04<br>42.24<br>38.84<br>47.84 | 1350-650   | 705<br>1050<br>975<br>1510<br>1550<br>1835<br>1865<br>3150<br>3200<br>5975<br>6000<br>6200 | 2900<br>3885<br>3935                                   | VI<br>VI<br>VI<br>VI<br>VI<br>VI<br>VI<br>VI<br>VI<br>VI<br>VI<br>VI<br>VI<br>V | 1.62445<br>1.62446<br>1.75450<br>1.62375<br>1.67531<br>1.87534<br>1.87594<br>2.37656<br>2.37656<br>2.37656<br>2.37713<br>2.50713<br>3.25750 |
| 33<br>34<br>35<br>36   | Witte AD Witte LD Witte MD Witte KD   |   | 1  | PC<br>PC<br>PC             | 1-314x412<br>1-414x514<br>1-5x8<br>1-414x6   | WW                                      | 4 4 4                                   |  |  | 11-1200<br>14-720  | 4-1200<br>9-1200<br>12-720<br>6-850   | 19.00<br>17.00<br>16.00<br>16.00   | 75<br>80   | 0 80<br>0 84   | 150.04<br>101.04<br>116.74<br>166.74  | 19-1200<br>48-1200<br>103-720<br>46-850  |  |  | VI<br>HI  | 1.31298<br>1.75422<br>1.87415<br>1.58318  |
| 1-   | ABBREVIATIO  Without fan or muffler Based on automotive or all others on marine.  With full equipment but fan   | industrial  | weight, (5<br>adiator (8   | mo<br>)—Als<br>)—Air       | top of water<br>to built in 1,<br>dels<br>to built in 8 c<br>t, electric<br>to built in 1, 2   | 2, 3,<br>ylinde                         | 4 a                                     | nd 8   | cylinder   | (14)—Inc<br>(16)—Ov<br>A—Air<br>(a)—Alu  | atomotive por<br>dustrial power<br>verall engine l<br>minum on 1,<br>erican Boseh   | r ratin<br>length<br>2 and   | ge   |  |   | B-Bus  | es<br>osh or<br>urgess   | teel, tin<br>r Purola                                  |   | d   |

nan
—Supercharged

—Supercharged

—Includes piston pin

†—From center line of crankshaft to top of

engine.
(1)—Also built in 6 cylinder models
(2)—Fan to flywheel housing

-Air, electric
-Also built in 1, 2, 3 and 4 cylinder models
-Rating for marine work boats
-With reduction gear
-Cast iron to 1600 R.P.M., aluminum
above 1600 R.P.M.
-Includes radiator
-From bottom of pan to air cleaner
mounting flange

AB—American Bosch AC—Air chamber

-AC Spark Plug Co.

Al—Alloy iron AL—Electric Auto-Lite Co.

Alu-Aluminum AM-Air-Mase Corp.

-Dry liners used DeL-DeLuxe Products Corp.

CNM-Chrome-nickel molybdenum

-Cuno Engineering Corp.

CI-Cast Iron

d-Dual

AAA-Agricultural Adjustment Administration

AMA-Agricultural Marketing Administration

ARA-Agricultural Research Administration

BAE-Bureau of Agricultural Econom-

BEO-Board of Economic Operations

BEW-Board of Economic Warfare

BIR-Bureau of Internal Revenue

**BLS**—Bureau of Labor Statistics BPA-Bonneville Power Admin.

BTA-Board of Tax Appeals

BWC-Board of War Communications

BWRL-Bureau of War Risk Litigation

CAA-Civil Aeronautics Admin.

CAB-Civil Aeronautics Board

CCC-Civilian Conservation Corps

CCC-Commodity Credit Corp.

CFB-Combined Food Board (U. S .-British)

CIAA-Office of the Co-ordinator of Inter-American Affairs

CPRB-Combined Production and Resources Board (U. S.-British)

CRI-Committee for Reciprocity Information

CRMB-Combined Raw Materials Board (U. S.-British)

CSAB—Combined Shipping Adjustment Board (U. S.-British)

CSC-Civil Service Commission

DHC-Defense Homes Corp.

DHWS-Office of Defense Health and Welfare Services

DLC-Disaster Loan Corp.

DMR-Division of Monetary Research

PPC-Defense Plant Corp.

DSC-Defense Supplies Corp. DTR-Division of Tax Research

#### ALPHABETICAL LIST OF

FBI-Federal Bureau of Investigation FCA-Farm Credit Administration FCC-Feder Communications Commis-

FDIC-Federal Deposit Insurance

sion

FHA-Federal Housing Administration FLA-Federal Loan Agency

FPC-Federal Power Commission

FPHA-Federal Public Housing Authority

FRS-Federal Reserve System

FSA-Farm Security Administration

FSA—Federal Security Agency

FTC-Federal Trade Commission

FWA-Federal Works Agency

GAO-General Accounting Office

GPO-Government Printing Office

HOLC-Home Owners' Loan Corp.

# Other Heavy Oil Engines-Concluded

| VALVES   |   | PIS  | TON                                  | S                        |                   | PISTO   |            |  | ECTIN<br>ODS  | IG  | BE                                      | AIN<br>EAR-<br>NGS                           |  | INJE  | STE                       |  |  |  |  |  | nue<br>nue                                   | 1  | ART-<br>NG<br>THOD                        | D   | OVER ALI   | vs   |  |
|--|---|--|--------------------------------------|--------------------------|-------------------|---|------------|--|---|---|---|--|--|---|---------------------------|--|--|--|--|--|--|--|---|---|--|--|--|
| Exhaust Port<br>Diameter and Lift (In.)  | Material                                    | Length (In.)                                 | Weight with Rings<br>and Pin (Lb.)   | No. of Compression Rings | No. of Oil Rings  | Diameter and Length (In.)   | Locked In- | Material (S.A.E. No.)  | Center to Center Length (In.)   | Weight with Cap and Bushing (Lb.)   | Number                                  | Diameter (In.)                               | Make of Pump                                 | Make of Valve   | Valve Type-Open or Closed | Orifices   | Pressure—Nozzle Opening<br>(Lb. per Sq. In.)                                     | Air Cleaner-Make   | Fuel Filter-Make   | Lubricant Filter-Make  | Minimum Recommended Cetane<br>Number of Fuel | Make   | Type                                      | Length—Fan to Flywheel (In.)  | Width (In.)  | Height-To Top of Air<br>Cleaner (In.)  | Line Number  |
| 1,25453<br>1,50450<br>1,25375<br>1,37469<br>2,25710<br>2,25710   | Alu<br>CI                                   | 5.12<br>5.96<br>4.87<br>6.50<br>9.25<br>9.25 | 6.00<br>2.56                         | 3 3 3                    | 1                 | 1.31  | F          | 1045<br>1045<br>1045<br>1045<br>1045<br>1045                 | 8.75<br>10.50<br>8.00<br>10.25<br>15.37   | 3.56<br>5.30<br>3.50<br>5.31<br>19.60<br>19.60  | 3 7 7 7                                 | 2.37<br>2.62<br>3.25                         | AB<br>AB<br>AB                               | Hes<br>Vik<br>Vik<br>Vik<br>Vik<br>Vik                      | 000000                    | Mu<br>Mu<br>Mu<br>Mu<br>Mu<br>Mu                               | 1200<br>1200<br>1200<br>1200<br>1200<br>1200                                     | Vor  | Mic<br>Mic<br>Mic<br>Mic<br>Mic<br>Mic                             | Mic<br>Mic<br>Mic<br>Mic<br>DeL<br>DeL                             | 60<br>60                                     | DR<br>AL<br>DR<br>DR<br>DR<br>DR                                     | Ele<br>Ele<br>Ele<br>Ele<br>Ele           | 48 %<br>52 13<br>53 13<br>78 %<br>100 14<br>100 16  | 24<br>211/4<br>231/8<br>29<br>301/2<br>301/2   | 33 %<br>38 %<br>31 %<br>41 %<br>56 %<br>56 %   |  |
| 1,37- ,476   | Alu<br>Alu<br>Alu                           | 4.93<br>4.93<br>5.25                         |                                      | 4 4 3                    | 1 1 2             | 1.25-2.90   |            | 1035<br>1035<br>6140   | 9.50<br>9.50<br>11.00   | 3.41<br>3.41<br>4.87  | 7 7 7                                   | 3.00<br>3.00<br>3.00                         |  | AB  | CCC                       | Pi<br>Pi<br>Pi   | 2000<br>2000<br>2000   |  | B-P  | DeL  | 46<br>46<br>46                               | DR   | Ele                                       | 42 1 6 42 1 6 48 1/2  | 25½<br>25½<br>25¾<br>25¾   | 36 18<br>36 18<br>37 16 (12)   |  |
| 1,12375<br>1,12375   |   | 4.84   |                                      |                          | 2 2               | 1.18-3.45<br>1.18-3.20  |            | CNM  | 8.00  | 5.31<br>5.31  | 5 7                                     | 3.00   |  | AB<br>AB  | C                         | Pi<br>Pi   | 1650<br>1650   |  | Pur<br>Pur   | Pur<br>Pur   | 45<br>45                                     | DR<br>DR   | Ele<br>Ele                                | 465/8<br>53 %   | 24 <sup>1</sup> / <sub>4</sub><br>24 <sup>1</sup> / <sub>4</sub>   | 223/4<br>223/4   | 1  |
| 1.50483<br>1.50483<br>1.87605<br>1.87605<br>1.87605<br>3.12875<br>3.12875  | Alu<br>Alu<br>Alu<br>CI                     | 6.68<br>8.00<br>8.00<br>8.00<br>13.78        | 6.50                                 | 3 3 3 4                  | 2 2 2 2 2 2 2 2 2 | 2.12-4.50<br>2.12-4.50<br>2.12-4.50<br>3.53-7.00  | F          | 1040<br>1040<br>1040<br>1040<br>1040<br>1045<br>1045         | 11.50<br>11.50<br>14.25<br>14.25<br>14.25<br>21.00<br>21.00   | 18.00   | 7<br>5<br>7<br>9<br>7                   | 3.50<br>3.50<br>4.50<br>4.50<br>4.50<br>6.00 | AB<br>AB<br>AB<br>AB                         | AB<br>AB<br>AB<br>AB<br>AB                                  | CCCCCCC                   | Pi<br>Pi<br>Pi<br>Pi<br>Mu<br>Mu                               | 1600<br>1600<br>1600<br>1600<br>1600<br>3000<br>3000                             | Bur<br>Bur<br>Bur<br>Bur<br>Bur                          | Pur<br>Pur<br>Pur<br>Pur<br>Pur<br>Bur<br>Bur                      | Pur<br>Pur<br>Pur<br>Pur<br>Pur<br>Pur                             | 50<br>50                                     | LN<br>LN<br>LN<br>LN<br>LN   | Ele<br>Ele<br>Ele<br>Ele<br>Air           |   |  |  | 1 1 1 1 1 1 1  |
| 1,25- ,453<br>1,26- ,453<br>1,50- ,450<br>1,25- ,375<br>1,37- ,469<br>1,37- ,531<br>2,00- ,656<br>2,26- ,710<br>2,25- ,710<br>2,76- ,840 | Alu<br>Alu<br>Alu<br>Alu<br>Alu<br>CI<br>CI | 8.37<br>9.25<br>9.25<br>9.25                 | 4.30<br>6.00<br>2.56<br>3.78<br>4.00 | 333333333333333          | 1 1 1 1 1         | 1.12-3.06<br>1.31-4.00<br>1.00-3.56<br>1.37-3.63<br>1.37-3.83<br>1.62-4.37<br>1.87-5.00<br>1.87-5.50<br>2.00-5.50<br>2.00-6.00<br>2.00-6.00 |            | 1045<br>1045<br>1045<br>1045<br>1045<br>1045<br>1045<br>1045 | 8.75<br>8.75<br>10.50<br>8.00<br>10.25<br>11.75<br>11.75<br>13.25<br>13.25<br>15.37<br>15.37<br>20.87 | 3.56<br>3.56<br>5.31<br>3.50<br>5.31<br>5.31<br>8.31<br>12.20<br>12.20<br>19.60<br>19.60<br>34.70 | 337777777777777777777777777777777777777 | 4.00<br>4.00<br>3.75                         | AB<br>AB<br>AB<br>AB<br>AB<br>AB<br>AB<br>AB | Hes<br>Hes<br>Hes<br>Hes<br>Hes<br>Hes<br>Hes<br>Hes<br>Hes | 00000000000000            | Mu<br>Mu<br>Mu<br>Mu<br>Mu<br>Mu<br>Mu<br>Mu<br>Mu<br>Mu<br>Mu | 750<br>750<br>750<br>750<br>750<br>750<br>750<br>780<br>780<br>780<br>780<br>780 | Op<br>Op<br>Op<br>Op<br>Op<br>Op<br>Op<br>Op<br>Op<br>Op | Mic<br>Mic<br>Mic<br>Mic<br>Mic<br>Mic<br>Mic<br>Mic<br>Mic<br>Mic | Mic<br>Mic<br>Mic<br>Mic<br>Mic<br>Mic<br>Mic<br>Mic<br>Mic<br>Mic |  | Op<br>Op<br>Op<br>Op<br>Op<br>Op<br>Op<br>Op<br>Op<br>Op<br>Op<br>Op | E-HH HE E E E G G G G G G G G G G G G G G | 33 % 39 1 2 39 1 2 50 3 6 5 5 5 6 5 5 6 7 6 7 6 9 5 1 8 8 5 5 6 5 5 6 5 6 5 6 6 5 6 6 5 6 6 6 6 | 211/2<br>211/2<br>253/4<br>253/4<br>211/8<br>253/4<br>253/4<br>305/8<br>323/6<br>323/6<br>323/6<br>461/2 | 3884<br>3884<br>3416<br>3416<br>4116<br>4116<br>4638<br>5076<br>5076<br>5076<br>5716<br>6516 | 11<br>22<br>22<br>22<br>22<br>22<br>22<br>22<br>22<br>23<br>33<br>33 |
| 1.18298<br>1.75422<br>1.87415<br>1.56381   | CI  | 8.18   | 3.87<br>7.87<br>15.00<br>9.0         | 4                        | 1 2               | 1.25-2.75<br>1.75-3.50<br>1.81-4.21<br>1.75-3.50  | F          | 1045<br>1045<br>1045<br>1045                                 | 8.50<br>11.50<br>18.00<br>15.00   | 3.18<br>6.43<br>19.87<br>10.00  | 2                                       | 1.87<br>2.50<br>2.50<br>2.06                 | AB<br>AB                                     | AB<br>AB<br>AB  | CCCC                      | Pi<br>Pi<br>Pi   | 2300<br>2300<br>2300<br>2300   | AM<br>AM   | Cun<br>Cun<br>Cun  | Cun<br>Cun<br>Cun  | 46<br>46<br>46<br>46                         | AL<br>AL   | E-H<br>E-H<br>Ha<br>Ha                    | 203/8<br>273/8<br>491/2<br>403/4  | 18<br>21<br>34 <sup>5</sup> / <sub>8</sub><br>30   | 323/8<br>383/8<br>287/8<br>243/8   | 3 49 45 45   |

ES

and Lift

.530 .710 .710

.478 .376

. 448 . 448 . 450 . 375 . 531 . 594 . 658 . 658 . 713 . 713 . 750

OF

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RIES

n

DI—Direct injection
D-N—Delco-Remy or Novo
Don—Donaldson Co.
DR—Delco-Remy Div.
E-G—Electric or auxiliary gasoline engine
E-H—Electric or hand

Exc-Ex-Cell-O Corp. F-Floating G-Auxiliary gasoline engine, electric optional GI-Grey Iron Casting

G. M. Corp General Motors Corp.

GS—Generating sets
H—Heat Exchanger, marine only
Ha—Hand
HC—Honan-Crane Corp.
Hes—Hesselman
HI—Horizontally In-head

i—industrial
(k)—Hand start optional on 1, 2 and 3 cyl,
LD—Leece Neville or Delco-Remy
LE—Lanova energy cell
LN—Leece Neville Co.
M—Marine

Mic-Michiana Products Corp.
Mu-Multiple
N-No or none
Nug-Nugent
O-Open
OP-Oilpure Refiner Co.

P-Piston

PC—Precombustion chamber

P-S-Purolator or Stewart-Warner Pur-Purolator Products, Inc.

R-Locked in Rod

Semi-steel (electric furnace)
Trucks TC—Turbulence chamber

Tr-Tractors
Uni-United Air Cleaner Div. VI-Vertically In-head

Vik—Viking Ver—Vorter W—Wet liners used Wau-Hes—Waukesha-Hesselman Vor-Vortes

WGB-WGB Oil Clarifier, Inc.

# **GOVERNMENT AGENCIES**

LLA-Lend-Lease Administration

MAB--Munitions Assignment Board (U. S.-British)

MRC-Metals Reserve Co.

NACA-National Advisory Committee for Aeronautics

NHA-National Housing Agency

NLRB-National Labor Relations Beard

NMB-National (Railway) Mediation Board

NRPB-National Resources Planning

NYA-National Youth Administration OAWR-Office for Agricultural War Relations

OCD-Office of Civilian Defense

ODT-Office of Defense Transportation

ICC-Interstate Commerce Commission OEM-Office Emergency Management OES-Office of Economic Stabilization

OOC-Office of Censorship

OPA-Office of Price Administration OPAW-Office of Petroleum Administration for War

OSFC-Office Solid Fuels Coordinator OWI-Office of War Information

PBA—Public Buildings Administration PCD-Petroleum Conservation Division

PRA—Public Roads Administration PRRA-Puerto Rico Reconstruction

Administration PWA—Public Works Administration PWC-Pacific War Council

REA-Rural Electrification Admin.

RFC-Reconstruction Finance Corp. RRB-Railroad Retirement Board

RRC-Rubber Reserve Co.

SEC-Securities and Exchange Com.

SCS-Soil Conservation Commission

SMA-Surplus Marketing Admin.

SSB-Social Security Board

SSS-Selective Service System

SWPC-Smaller War Plants Corp.

SWPD-Smaller War Plants Division (WPB)

TVA-Tennessee Valley Authority USCS-U. S. Conciliation Service USES-U. S. Employment Service

WDC-War Damage Corp. WHD-Wages and Hours Division (Labor)

WLB-(National) War Labor Board WMC-War Manpower Commission

WPA-Work Projects Administration

WPB-War Production Board WRC-War Resources Council

(Interior) WSA-War Shipping Administration WSS-War Savings Staff (Treasury)

# **Small Gasoline Power Units**

(10 Hp. or less)

|   |                                   |               |   | 1 2x2 1 214x214 1 254x256 1 3x334 1 254x256 1 3x344 1 1 334x44 1 1 254x25 1 1 234x25 1 1 |  |  | ENC   | SINE        | -  |  |  |                                       |  | NOR              |  | FU<br>SYST                                    |                                 |                       |                                      |                                 |
|---|-----------------------------------|---------------|---|--|--|--|---|-------------|--|--|--|---------------------------------------|--|------------------|--|---|---------------------------------|-----------------------|--------------------------------------|---------------------------------|
| igge & Stratton   | es n                              |               |   | ers  | oke  | ement  | Ratio   |             | Horse  | Power  | يع   |                                       | mni                                    |                  |  | me  |                                 |                       |                                      | pot                             |
| MODEL   | Designed for                      | No. of Cycles | Type                                    | 10   | and  | Total Displacement<br>(Cu. In.)                              | Compression<br>(to 1)                                   | Valves      | Rated at<br>RPM  | Continuous<br>at RPM   | Torque Lb.   | Weight (Ib.)                          | Cooling Medium                         | Used             | Туре                                   | Ignition System                               | Туре                            | Make                  | Fuel Used                            | Starting Method                 |
| riggs & Stratton (1). N riggs & Stratton. A riggs & Stratton. B riggs & Stratton. ZZ  | Var<br>Var<br>Var<br>Var          | 4 4 4 4       | V<br>V<br>V                             | 1  | 21/4×21/4<br>25/8×25/8                         | 6.28<br>8.95<br>14.21<br>22.97                               | 5.86<br>4.26<br>4.47<br>4.76                            |             | 1.5-3000<br>1.75-2500<br>2.75-2400<br>6-2600   | 1.7-3600<br>2.0-3200<br>3.0-3200<br>6.5-3200   | 2.9-3600<br>4.3200<br>6-3200<br>12.6-3200  | 38<br>76<br>92<br>130                 | Air<br>Air<br>Air                      | YYYY             | R<br>M<br>M                            | Mag<br>Mag<br>Mag<br>Mag                      | Car<br>Car<br>Car<br>Car        | Own<br>Own<br>Own     | G<br>G<br>G                          | HC<br>HC<br>HC                  |
| ushman (2) R2½HP<br>ushman R3½HP<br>ushman R4½HP<br>ushman M1½HP<br>ushman M2HP<br>ushman M4HP  | Var<br>Var<br>Var<br>Var<br>Var   | 4 4 4 4 4     | Ho<br>Ho<br>V<br>V                      | 1 1 1  | 316x416  | 13.53  | 4.5<br>5.0<br>5.5<br>4.0<br>4.5<br>5.0                  | IH IH L L L | 2.5-800<br>3.5-800<br>4.5-800<br>1.5-1800<br>2.0-1800<br>4.0-3600  | 2.5-800<br>3.5-800<br>4.5-800<br>1.5-1800<br>2.0-1800<br>3.0-3000                            |  | 75<br>80<br>85                        | W<br>W<br>Air<br>Air<br>Air            | Y Y Y Y Y        |  | Mag<br>Mag<br>Mag<br>Mag<br>Mag<br>Mag        | MV<br>MV<br>Car<br>Car          |                       | G.D.K.<br>G.D.K.<br>G.D.K.<br>G<br>G | HC<br>HC<br>PE<br>PE<br>PE      |
| leico (3)   | Ge<br>Ge<br>Ge                    | 4 4 4         | >>>>                                    | 1  | 2½x2¼<br>2½x2¼<br>1¼x1½<br>2¾x2½<br>2¾x2;6     | 8.0<br>9.45<br>3.64<br>15.25                                 | 4.0<br>5.0<br>3.4<br>4.5                                |             | 1.18-2100<br>1.6-2300  | .9-2100<br>.45-2250<br>1.85-1800   |  | 97<br>104<br>40                       | Air<br>Air<br>Air                      | N<br>Y<br>N<br>Y | F                                      | Bat<br>Bat<br>Bat<br>Bat                      | Car<br>Car<br>Car<br>Car        |                       | G<br>G<br>G                          | -                               |
| HC (4) LB3-5HP<br>HC LB1½-2½HP  | Var<br>Var                        | 4             | H<br>Ho                                 |  | 4x41/8<br>31/8x31/4                            | 51.8<br>24.9   | 4.6   | IH          | 3.5-(a)<br>112-212 (a)   | 3.5-(a)<br>112-212 (a)   | 33.5-750<br>16.5-875   | 374<br>194                            | W                                      | Y                | F                                      | Mag<br>Mag                                    | MV                              | Own<br>Own            | G.D.K.<br>G.D.K.                     | HC                              |
| acobsen (5) J-100<br>acobsen J-150<br>acobsen J-300   | Var<br>Var<br>Var                 | 2 2 2         | Ho<br>Ho<br>Ho                          | 1  | 2x1½<br>2¼x1¾<br>2¾x2½                         | 4.7<br>6.95<br>14.85   | 5.0<br>5.0<br>5.0                                       | No<br>No    | 1.5-3000   |  |  |                                       | Air<br>Air<br>Air                      | Y                | AV<br>AV                               | Mag<br>Mag<br>Mag                             | Car<br>Car<br>Car               | Til<br>Til<br>Til     | G<br>G                               | Ro<br>Ro                        |
| ohnson Iron Horse (6)X500   | Var                               | 4             |   | 1  | 21/4×13/4                                      | 6.96   | 4.5   | L           | 1.43-2600  | 1.27-2600  | 2.85-2600  | 44                                    | Air                                    | Y                | C                                      | Mag   | Car                             | Til                   | G                                    | P                               |
| auson (7) RLC auson TLC auson RSC auson PAC   | Var<br>Var<br>Var<br>Var          | 4 4 4 4       | V<br>V<br>V                             | 1  | 13/4×17/8<br>21/4×21/4<br>2×17/8<br>27/8×23/4  | 8.946<br>5.89  | 5.5<br>6.0<br>6.0<br>6.0                                | 1111        | .76-2400<br>1.92-2400<br>1.16-2400<br>4.0-2400   | 1.57-2400<br>.95-2400  | 4.2-2400<br>2.5-2400   | 25<br>52<br>27<br>92                  | Air                                    | YYY              | FFFF                                   | Mag<br>Mag<br>Mag<br>Mag                      | Car<br>Car<br>Car               | Z<br>Til<br>Til<br>MS | G<br>G<br>G                          | P<br>H<br>Pl<br>B               |
| lovo (8)  | Ge<br>G,AC,P,H<br>G,AC,P,H<br>Var | 4 4 4         | × × × × ×                               | 1 2  | 31/4×4<br>23/4×4                               | 33.0<br>33.0<br>47.0<br>66.0                                 | 4.5<br>5.5<br>5.5<br>5.5                                | 1111        | 4.38-1400<br>4.2-1200<br>5.2-1200<br>8.5-1200  | 3.4-1200<br>4.2-1200   | 16.4-1400<br>18.5-1200<br>23-1200  | 220<br>340<br>395<br>395              | W                                      | YYY              | 0 0 0                                  | Mag<br>Mag<br>Mag<br>Mag                      | Car<br>Car<br>Car               | HoL<br>HoL<br>HoL     | G<br>G<br>G                          | HHH                             |
| Onan (9)         1B           Onan         OTC           Onan         W3MorS           Onan         V45   | Ge<br>Ge<br>Ge                    | 4             | V<br>OP<br>IL<br>VEE                    | 2  | 23/4 x28/4<br>25/8 x21/4<br>3 x23/4<br>3 x23/4 | 16.3<br>24.35<br>38.8<br>77.8                                | 4.8<br>5.9<br>5.5<br>5.5                                | 1111        | 2.5-1800<br>4.1-2850<br>7.2-1850<br>14.5-1800  | 3.4-1800<br>7.1-1800   | 9.92-1800<br>20.4-1850   | †450                                  | W                                      | YYY              | PP                                     | Mag<br>Mag<br>BM<br>BM                        | Car<br>Car<br>Car               | ZZZZ                  | G<br>G<br>G                          | Ro<br>Ro<br>H                   |
| Jniversal (10)AFTC  | Ge                                | 4             | V                                       | 2  | 3x3½   | 49.5   | 5.79  | L           | 5.519-1200   |  | 25.0-1200  | 385                                   | w                                      | γ                | M                                      | вм  | Car                             | S                     | G                                    | Н                               |
| Wisconsin (11)         AA           Wisconsin         AB           Wisconsin         ABS           Wisconsin         AK           Wisconsin         AKS           Wisconsin         ADH           Wisconsin         AEH           Wisconsin         AGH           Wisconsin         AHH | Var                               | 4 4 4 4 4 4 4 | >>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>> | 1 1 1 1 1 1 1 1 1  | 3½x4<br>35/8x4                                 | 13.5<br>13.5<br>17.8<br>17.8<br>19.3<br>23.0<br>38.5<br>41.3 | 4.4<br>4.4<br>5.17<br>4.6<br>5.12<br>5.1<br>4.6<br>4.55 | 1111        | 2.0-2600<br>3.0-2600<br>4.0-3200<br>4.1-2400<br>5.0-3200<br>5.1-2600<br>6.1-2600<br>8.4-2100<br>9.2-2200 | 2.4-2600<br>3.2-3200<br>3.3-2400<br>4.0-3200<br>4.1-2600<br>4.9-2600<br>6.7-2200<br>7.4-2200 | 6.75-1700<br>6.9-2500<br>9.5-1700<br>10.0-2000<br>0 10.8-2000<br>0 12.9-2000<br>0 24.2-1300<br>0 25.9-1400 | 76<br>79<br>77<br>125<br>130          | Air<br>Air<br>Air<br>Air<br>Air<br>Air | Y Y Y Y Y Y Y    | Own<br>Own<br>Own<br>Own<br>Own<br>Own | Mag<br>Mag<br>Mag<br>Mag<br>Mag<br>Mag<br>Mag | Car<br>Car<br>Car<br>Car<br>Car | S S S S               | 000000000                            | 8<br>8<br>8<br>8<br>8<br>H<br>H |
|   |                                   | 1             | 1                                       | 1  | 1  |  | 1   | 1           | 1  | 1  | or Aire  | 1                                     | 1                                      | 1                | 1                                      | 1   | 1                               | 1.                    | 1 -                                  | 1                               |
| awrence         .30C-1 and 2           awrence         .30C-3           awrence         .30C-4A           awrence         .30D  | G                                 |               | OP<br>OP<br>OP                          | 2  | 25/8x23/<br>25/x23/                            | 4 30.0   | 9.00<br>9.00<br>9.00<br>9.00                            | 1           | 15-4100  | )  |  | †213<br>†179<br>†184<br>†190          | Air                                    |                  |  | Mag<br>Mag<br>Mag<br>Mag                      | Car                             | S                     | GGG                                  |                                 |
| Onan         IC           Onan         OTC-2½           Onan         OTC-2½           Onan         OTC-2½           Onan         OFA           Onan         OFA           Onan         VFA  | AG<br>AG<br>AG                    | 4 4 4 4 4     | OP<br>OP<br>OP<br>OP<br>V90             | 1 2 2 2 4 4  | 2%x2½<br>2¾x2½<br>2¾x2½                        | 22.08<br>24.35   | 5.00<br>5.50<br>5.90<br>5.90<br>5.90<br>5.50            |             |  | 3.1-1800<br>3.4-1800<br>3.7-1800<br>7.0-1800   | 0  | 73<br>126<br>126<br>126<br>266<br>356 | Air<br>Air<br>Air<br>Air               | Y                | ‡<br>‡<br>PP                           | Mag<br>Mag<br>Mag<br>Mag<br>BM<br>BM          | Car                             |                       | G<br>G<br>G<br>G                     | RER                             |

#### **ABBREVIATIONS**

\*—Cylinder 60° from vertical

†—Weight includes generator

‡—Flyweights in cam gear

(a)—600-1000

AC—Air Compressors

AG—Aircraft Generators

AHU—Aircraft Heater Units

AV—Air Vane

B—Belt

Bat—Battery

BM—Battery or Magneto

C—Centrifugal

Car—Carburetor

E—Electric
F—Flyball
G—Generator
H—Hoists
HA—Home Appliances
HC—Hand Crank
Ho—Horizontal
Hol—Holley
I—Industrial
IH—In Head
IL—In Line
L—L-head
M—Mechanical
Mag—Magneto
MS—Marvell Shebler

MV—Mixing Valve
N—No or None
OFP—Oil Field Pump
Op—Opposed
P—Pump
Pe—Pedal
PP—Pierce
P—Pneumatic
RE—Refrigeration Equipment
Ro—Rope
S—Stromberg
Til—Tillotson
V—Vertical
Var—Various
W—Water

Wi-Wisconsin

Z-Zenith

(1)—Briggs and Stratton Corp

(2)—Cushman Motor Works

(3)—Delco Appliance Dir; General Motors

Corp.

(4)—International Harvester Co.

(5)—Jacobson Mfg. Co.

(6)—Johnson Motors Division

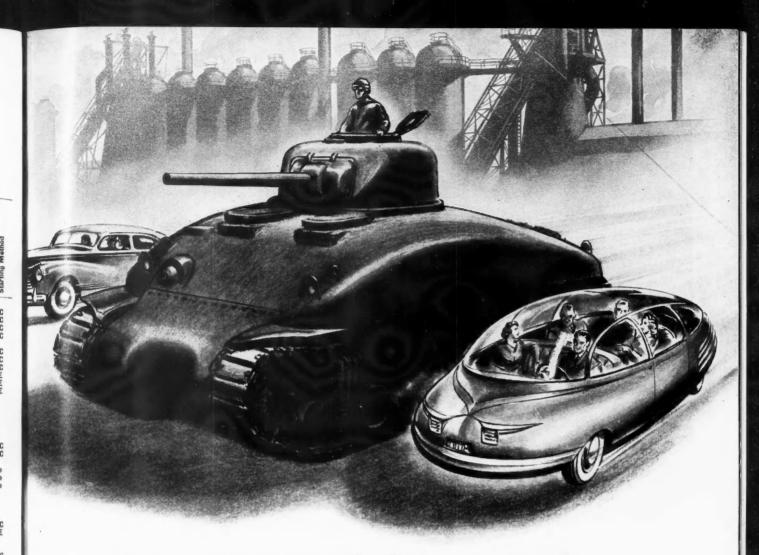
(7)—Hart-Carter Company

(8)—Noro Engine Company

(9)—D. W. Onan & Sons

(10)—Universal Motor Co.

(11)—Wisconsin Motor Corp.



# From Automobiles to Tanks and Back to Automobiles

Throughout the years before Pearl Harbor, Inland supplied great quantities of many kinds and forms of steel to the automotive industry. When a manufacturer wanted steel of special form, finish, or analysis, Inland research and mill men supplied those wants. Often original work by our research staff developed new steels, which were used to build better automobiles. Inland grew with the automotive industry and that industry grew with Inland.

When war came to America, Inland was pre-

pared, with skilled men and modern equipment, to supply a vital part of the steel needs of the automotive industry, converted 100% to the production of army trucks, tanks, jeeps, shell, and many other kinds of war equipment.

Now as in the past, Inland metallurgists and mill men are making new and better steels—steels that give our fighting men the advantage—steels that will help build better automobiles when our enemies have met the terms—"unconditional surrender."

SHEETS .

STRIP .

TIN PLATE

BARS · PLATES

FLOOR PLATE
 REINFORCING BARS

HAVY

INLAND STEEL CO.

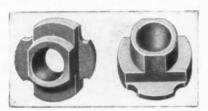
88 S. Dearborn Street, Chicago

Sales Offices: Milwaukee, Detroit, St. Paul, St. Louis, Kansas City

# New Products

#### **Powdered Metal Parts**

Keystone Carbon Company, St. Marys, Pa., has enlarged its operations in powder metallurgy to include production of small parts of special design and shape. Parts which formerly required such operations as turning, milling, drilling and reaming are produced at Keystone Carbon Company by powder metallurgy in which metal powders are molded to exact size and shape in one operation. Small parts currently being produced are cams, eccentric parts, levers, rotors and slide blocks.



Small part produced by Keystone Carbon Company.

## Gum Solvent for Hydraulic Systems

A gum solvent in concentrated form, which is added to the oil in a hydraulic system whenever there is evidence of poor indexing or improper operation, obviates flushing and loss of production time. It is a product of E. F. Houghton & Co., Philadelphia, Pa., and is used in proportions of 3 to 5 per cent of the oil in the system. Known as Gum Solvent "B," it is said to put any accumulation of sludge, gum or contamination into solution, leaving the hydraulic system clean when the worn oil is later drained. Changing the oil becomes only a matter of draining the hydraulic line and refilling with fresh

## Two New Bakelite Molding Plastics

The Bakelite Corporation, New York, N. Y., has announced two new "Bakelite" phenolic molding materials, No. BM-13017 and No. BM-16034. The former is designed especially for the production of aircraft and automotive ignition parts. The material is natural colored and is said to be highly suitable for extrusion molding around inserts.

The other phenolic molding plastic, No. BM-16034, was developed for long flow extrusion work and for transfer molding.

### Carbon Met. Replaces Carbon Tetrachloride

A substitute for carbon tetrachloride as a solvent and cleaner is being offered by The Curran Corporation, Malden, Mass. The newly developed product is described as a volatile, water-white methalated hydrocarbon solvent which evaporates clean and is non-flammable and non-explosive. It is a "Non-Polar" solvent and does not tend to rust or corrode ferrous metals. The makers state that it is lower in cost and less toxic than carbon tetrachloride.

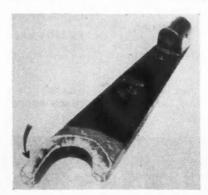
### **War Steptread Cement**

War steptread cement, used to attach rubber to metal, has been developed by the Goodyear Tire & Rubber Company, Akron, Ohio, to replace the regular steptread cement which contained materials no longer availale for non-essential use.

The new war steptread cement is made of non-strategic materials and is a satisfactory substitute for regular steptread cement. It is said to be highly adhesive and resistant to weather exposure.

## Alloy for Reclaiming Worn Machine Parts

Duraface, a ferrous base alloy, is supplied by the Eutectic Welding Alloys

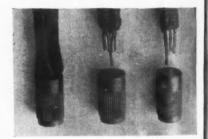


Machine part built up with Duraface

Co., New York, N. Y., in two grades, No. 1 for gas welding, and No. 2 for a.c. or d.c. application. It is used for building up worn surfaces on steel, cast iron or malleable iron. Duraface No. 1 has a hardness of 450-500 and a tensile strength of 50,000 p.s.i.; No. 2 has a hardness of 575-675 and a tensile strength of 50,000 p.s.i. The hardness may be increased by rapid cooling.

# No Solder Needed With "Wire-Nuts"

Ideal "Wire-Nuts," made by the Ideal Commutator Dresser Co., Sycamore, Ill., do not use tin, lead or rubber as do solder and tape joints in wire, thus their availability is not affected by a shortage of these materials. They consist of a cone-shaped spiral spring insert, imbedded in molded insulating material. The joint is made by stripping the wires about ½ in, and screw-



"Wire-Nuts" made by Ideal Commutator Dresser Co.

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ing the "Wire-Nut" on the stripped ends. "Wire-Nuts" are said to be practically indestructable, the insulation will not melt, and the molded shell eliminates any possibility of the wire ends protruding and piercing through. They are made in five sizes for making all combinations of wires from two No. 18 to three No. 10, solid or stranded.

## Gem-Quality Synthetic Corundum Available

Synthetic white sapphire, the mineral corundum unpigmented and of gen quality, is available in the form of boules from The Linde Air Products Company, New York, N. Y. The boules the form in which the sapphire is manufactured, each weigh at least 150 carais

(Turn to page 244, please)

AUTOMOTIVE and AVIATION INDUSTRIES



Information supplied by an Industrial Publication

Several means are being applied industrially to save time and reduce fatigue of welders working on heavy jobs. Positioning tables, rotating jigs and similar devices for handling heavy or bulky assemblies are quite generally used.

One aircraft manufacturer has adopted a similar idea for welders working on small sub-assemblies. The assemblies are light, and joints are usually quite accessible. But moving the assemblies by hand does occasion some delay.

This is obviated by mounting the work on a small turn table somewhat resembling an old style potter's

wheel. The turn table is quite simple, consisting of two round plates mounted on a common shaft.

The upper plate carries the work, and is located at a convenient height above a work table. The lower plate is a few inches above the shop floor. It is positioned so that the operator's feet rest on it comfortably.

Thus, when the operator wishes to move the work, he simply "indexes" the lower table by foot power. The weight of his feet on the plate is, however, sufficient to hold the whole turn table steady while he is welding any particular joint.

CLIMAX FURNISHES AUTHORITATIVE ENGINEERING DATA ON MOLYBDENUM APPLICATIONS.

MOLYBDIC OXIDE BRIQUETTES • FERROMOLYBDENUM • "CALCIUM MOLYBDATE"

# Climar Mo-lyb-den um Company 500 Fill Avanue · New York City

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# New Production Equipment



Hammond Model 4-B Combination Chip Breaker and Cup Wheel Grinder.

Two new belted type carbide tool grinders have been brought out by Hammond Machinery Builders, Inc., Kalamazoo, Mich. The Model 4-B combination chip breaker and cup wheel grinder is equipped with ball-bearing spindle and oversize bearings which are permanently grease sealed. A brake is provided which quickly stops the wheels when reversing on single phase current. Drip feed tanks with adjustable valves for diamond wheel grinding are integral parts of the wheel hood construction and accommodate either 4-in. or 6-in, diameter wheels. An angle vise is one of the features of the Hammond

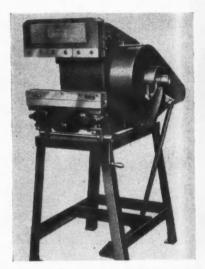
4-B. It is of double cradle design, which upon setting can be instantly locked by means of thumb levers. The vise jaws are 3 in. long, and the space between them is 1 9/16 in.

The left side of the machine is equipped with a silicon carbide cup wheel which makes it a combination machine for complete carbide tool maintenance. This side is provided with an 8-in. by 14-in. tilting table, adjustable to any angle between 25 deg. below horizontal and 15 deg. above horizontal.

The Hammond Model 6-B carbide tool grinder is of the same general construction, except that it provides cup wheels on both ends of the spindle and has 8-in. by 14-in. surface ground tilting tables at both sides of the machine.

A HYDRAULIC test bench that can be used by two operators at a time, and in an emergency by a third, has been brought out by the Hydraulic Machinery Company, Dearborn, Mich. It is known as the Model T-102 stationary hydraulic test bench, and can be used to check all types of hydraulic equipment before its assembly into aircraft. Pressures of zero to 10,000 p.s.i. are available for testing hydraulic tubing, and a variable delivery pumping unit supplies fluid from zero up to 12 gallons per minute. The air-oil accumulator is used for checking aircraft valves as well as charging the accumulators on the planes, and can be operated at a maximum test pressure of 1,000 p.s.i.

THE Whitney-Jensen No. 247 Press Brake was developed to meet the demand for a small press brake suitable for moderate sized work in jobbing and production shops. It has a bending capacity of 14 ga. mild steel over % in. V-die, operates at 72 strokes per



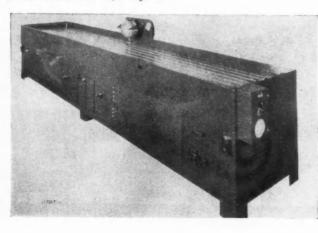
Whitney-Jensen No. 247 Press Brake

minute, and has a length of stroke of 1 in. Die space above die holder is 61/2 in., die space with die holder removed is 81/8 in., and length of die bed is 18 in. The No. 247 Press Brake is equipped with a push-button switch, with overload protection. The ram is tripped by the conventional foot treadle at the front of the base. Motor, flywheel, clutch, and all control linkages are mounted on right-hand side of the machine. The ram and die shoe are machined for standard dies.

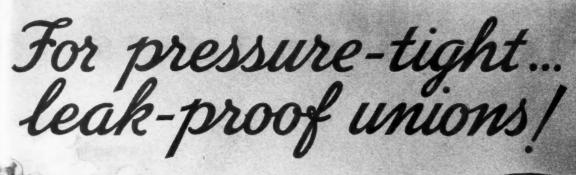
THE Fellows Gear Shaper Company, Springfield, Vermont, has recently placed on the market two new devices for checking gears. One of the fixtures, known as a cone-pointed testing fixture, is used for checking concentricity of the pitch circle; the other fixture is used for checking the circular pitch, or tooth to tooth spacing. Both fixtures

(Turn to page 242, please)

Marc



Model T-102 Stationary Hydraulic Test Bench



Pressure-tight and leak-proof assemblies are of vital importance to the efficiency and proper maintenance of trucks, buses, planes, tanks, tractors, boats, diesel engines, pumps, pipelines and industrial machinery.

Permatex Form-A-Gasket No. 1 . Form-A-Gasket No. 2 . . . Aviation Form-A-Gasket and Pipe Joint Cement are as important as tools a mechanic uses to do the right job on gasket assemblies, flange unions, threaded connections, pipe joints and many other assemblies.

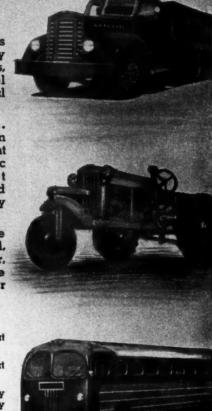
These Permatex sealing compounds are leak-proof to gasoline, kerosene, fuel oil, hot or cold lubricants, hot or cold water. salt water, illuminating gas, ethylene glycol, glycerine and numerous other liquids and gases.

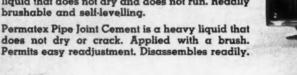
Permatex Form-A-Gasket No. 1 is a soft paste that dries fast and sets hard.

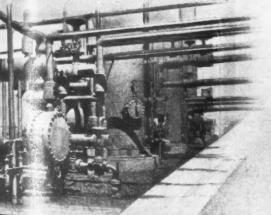
Permatex Form-A-Gasket No. 2 is a soft paste that dries slowly and remains pliable.

Permatex Aviation Form-A-Gasket is a heavy liquid that does not dry and does not run. Readily

Permatex Pipe Joint Cement is a heavy liquid that does not dry or crack. Applied with a brush.







MATEX COMPANY, INC. eepshead Bay, N.Y., U.S.A.



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# New Products for

# Aircraft

#### Winter Tire For Aircraft

A "winter tire" for aircraft, having parallel rows of steel coils embedded in the tread, has been brought out by the B. F. Goodrich Company, Akron, Ohio. The rows of steel coils are bonded to the rubber around the circumference of the tire during vulcanization. A new



Goodrich "Winter Tire" for Aircraft

method of t're construction had to be developed to accomplish the bonding. Skid resistance is necessary in airplane tires not only to give traction as the brakes are applied to stop a plane after it has landed, but also to facilitate skid-free take-offs.

# Signal Indicator for Use in Aircraft

A signal indicator for use in aircraft wherever a signal light is used, is being introduced by Littlefuse Incorporated, Chicago, Ill. It is the Littlefuse No. 1534 Signalette, and is said to work in daylight, under "black light" and no light. Indication by this unit is entirely by reflected l'ght and radio activity. The Signalette operates by fluorescence



Littelfuse Signalette No. 1534

under "black light" from the usual sources within aircraft. A radiumactive fluorescent paint used on the indicator shows signals in total darkness. Indication is free from glare in daylight as well as night-time use.

The body of the Signalette indicator houses a solenoid, the armature of which is connected with the butterfly indication vanes by a lever hook-up. The fluorescent butterfly opens instantly to show signals, reflecting the proper indicating light. Butterflies are furnished in red, amber and green. When not indicating, the Signalette is black.

#### **Trainer Plane Magneto**

The Edison Jr. aircraft magneto, SF and SB series, has been developed by the Edison-Splitdorf Corporation, West Orange, N. J., to meet the requirements of modern aircraft engines of moderate size and horsepower. The instrument is of the rotating magnet type, and al-



Edison-Splitdorf Aircraft Magneto

though the weight is only five lbs., it is said to maintain full electrical output, mechanical strength, and all around efficiency. The die-cast aluminum housing is a single unit, free of joints or screws, and the magneto is completely radio shielded.

## New Cowl Ring Connector Link

The Kinney cowl ring connector link for aircraft incorporates a rubber bush-

ing that absorbs engine and flight vibration, and has a rocker arm action, or compensating principle, that takes up normal engine heat expansion. The Kinney Engineering Company, Los Angeles, Cal., makers of the device, claim



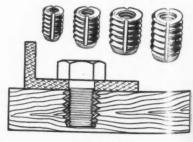
Kinney Engine Cowl Ring Connector Link.

that these features make possible a flexible, vibration-absorbing link of unusual strength that will eliminate split cowling failures caused by excessive vibration transmitted from the engine to the cowling by the rigid type connector link.

### Screw-In Type Anchor Inserts

Asco Inserts are screw-in type blind anchor inserts for bolting metal to wood without going all the way through the wood. They are supplied in four standard sizes by Aircraft Specialties Co., Los Angeles, Cal. The inserts are designed for use in wood-and-metal fabrication, such as production of plastic-plywood airplanes, and may also be used in plastics or soft metals. Only one hole needs to be drilled in wood before installing the insert, as it taps

(Turn to page 240, please)



Asco Inserts

AUTOMOTIVE and AVIATION INDUSTRIES



"End bearing," a concentration of stress on one end of gear teeth, always seriously limits the useful life of the gear and impairs its operation while in service.

You can eliminate end bearing troubles by shaving gear teeth to the ELLIPTOID form. This produces a tooth thicker in the central section than at the ends. The difference in T.T. is usually .0003" to .0005" per inch of face width on each side of the tooth. The amount of crown can be

varied to compensate for errors encountered in assembly and because of heat treat distortion. And it takes no more work, no more machine time or cost to produce the ELLIPTOID tooth form than it does the conventional tooth.

If the gear is to be lapped as a final operation, the ELLIPTOID form materially reduces lapping time. In fact, the lapping time on an ELLIPTOID tooth gear is only about one-third that of a comparable gear with conventional tooth form.

Send for

descriptive bulletin on RED RING Gear Shaving and the ELLIPTOID Tooth Form.

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SPECIALISTS ON SPUR AND HELICAL INVOLUTE GEAR PRACTICE

ORIGINATORS OF ROTARY SHAVING AND ELLIPTOID TOOTH FORMS

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FRIES

### NEWS OF THE INDUSTRY

# Design Changes Large Factor In Aircraft Production Rate

Industry Meeting Changing Combat Conditions Two Big Units Producing at \$4½ Billion Rate

Design changes, admittedly an important factor in the production difficulties at Willow Run, also have hampered the output of Martin B-26 Marauder medium bombers at the new government-built Glenn L. Martin-Nebraska Co. plant at Omaha. Final assembly takes place in this plant from sub-assemblies made by the automotive and tires industries—the front portion of the fuse-lage by Chrysler Corp.; the rear fuselage section by Hudson Motor Car Co. and the wings by Goodyear Aircraft Corp.

"Production of completed planes has not come up to initial expectations, according to an announcement by Col. George E. Strong, of the Central Procurement District of the Army Air Forces at Detroit, "but it is now evident that original schedules were too optimistic. The new Marauder's original design incorporated many unique features. However, shortly before the Omaha assembly plant was to begin quantity production, combat experience became available, dictating important changes in the airplane; included among these were an increased number of guns of larger calibers, disposed so as to provide greater striking power, as well as larger wings and control surfaces designed to improve the handling qualities of the aircraft. In

this connection it must be noted that the Marauder, an aircraft of recent design, had not completely gone through its 'growing pains' when production was about to begin at Omaha. Accordingly, the modifications found necessary to meet combat requirements had to be incorporated in the airplane at a critical time, thus causing delay in its production program. . . ."

'Essential modifications were numerous and both Hudson and Chrysler were ordered to decelerate new production and to set up modification lines for altering previously completed parts. By late summer of 1942, Hudson was approximately 300 per cent ahead of scheduled deliveries, Chrysler was 500 per cent ahead and Goodyear had overcome its difficulties. Martin-Nebraska encountered numerous problems to effect the assembly program. Operations began several months before the plant was officially accepted in August, 1942. With activities tremendously expanded in Martin's main plant in Baltimore, there was a minimum of trained personnel available to Omaha from this source. Thousands of agricultural area workers had to be hired and trained. The plant had to be tooled up at a critical time. The late 1942 picture was that Chrysler, Hudson and Goodyear were producing their respective sec-

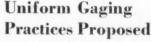
#### In Tune With the Times

This, the 25th Annual Statistical Issue of AUTOMOTIVE AND AVIATION INDUSTRIES, is appropriately broader in scope than any of its twenty-four eminent predecessors. The hope and confident expectation is that it will prove even more valuable in content. It is tuned to the times. It is designed to be helpful to industrialists. production men and engineers in the automotive and aviation industries who are, today, devoting their ingenuity and energies, their thinking and planning to considerations that are fundamentally broader and more immediately and definitely essential not only to the life of America, but also to the preservation of the free enterprise system which has made America great.

For the compilation and presentation of the voluminous and vitally important statistical material in this issue, credit is appreciatingly accorded to Marcus Ainsworth, Statistician of AUTOMOTIVE AND AVIATION INDUSTRIES.

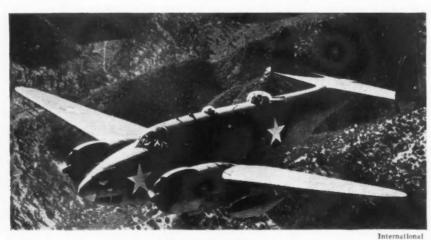
tions at a rate far in excess of the number that could be assembled at the Martin - Nebraska plant. Martin - Nebraska's assembly capacity was taxed by the latest modifications which had to be incorporated in these ships, in addition to the modification work which they were carrying on in connection with Martin Baltimore-produced aircraft."

"On the basis of results directly at (Turn to page 140, please)



As a means of making uniform the gaging practices employed in inspection of precision parts of war equipment, the Automotive Council for Wall Production has proposed that the American Standards Association undertake an intensified standardization program for all American industry, according to an announcement by Georg Romney, managing director of the Council.

The proposal is intended to accelerate the development of a new standard for specifying fits and tolerances and methods of gaging inspection and gage control.



The Vega PV-1

This twin-engined, land-based patrol plane is one of the Navy's newest weapons for use against submarines. It carries "ash can" depth charges, or torpedoes. Under-wing tanks carry extra fuel for long flights.



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No bugle callsno bo'sun's whistles-

# but-sealed power men and women have manned their battle-stations

When our pilots head their planes into a dogfight—when our tank-drivers crash into the foe's parapets—and when those incredible P-T boats of our Navy roar into devastating action, our boys trust their lives to fire-power, man-power and horsepower!

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serve every arm of the nation's forces
—in aviation, marine, tank, truck, tractor and jeep engines, in portable

power plants, motorcycles, auxiliary engines, railway diesels and a score of other services.

Sealed Power men and women want all America to know just how we feel about this responsibility:

"By no act or neglect of ours will a sub-standard Sealed Power Piston, ring or sleeve be knowingly sent into the service of our country."

Certainly, that's what we've always tried to live up to . . . it's not new. War has not changed our standards. It has only made them more important.

America's gasoline and diesel engine builders know that Sealed Power Piston Rings, Pistons and Cylinder Sleeves mean sure satisfaction.



# SEALED POWER CORPORATION

Muskegon, Michigan • Windsor, Ontario

Every gun, tank and ship is half scrap. Send your scrap to the war.

PISTON RINGS-PISTONS-CYLINDER SLEEVES

#### Men with Mathis

E. C. Mathis, president of Matam Corporation, Long Island City, New York, announces that associated with him in that enterprise are Raymond E. Duboc, vice-president, who was formerly of Citroen in France; Albert D. Glowinski, vice-president, and Robert Beauvais, director of research, who were formerly of Gnome et Rhone Aviation in France. The Matam Corporation is now engaged in manufacturing ordnance material for the U. S.

and the other allied armed forces.

Mr. Mathis, in France's happier days, was president and chairman of the board of Mathis S. A., France, and of Matford. The Mathis car was one of the best known and most widely distributed products of the French automobile industry. Just before Hitler's hordes entered France, Mr. Mathis ordered the complete dismantlement and destruction of the huge Mathis Motor Works in Strasbourg to prevent their falling into the hands of the Germans.

# Alloy Steel Scrap Must Be Segregated to Conserve Alloys

Copper Base Scrap Containing Beryllium to be Remelted for Use in Beryllium Copper Only

By W. C. Hirsch

While some steel company executives profess to see a tapering off in war steel commitments already under way, others ascribe the mild recession of backlogs to the closer fit between requirements and output which is the objective of the Controlled Materials Plan and which, they say, will become more and more noticeable from now on. Be that as it may, war equipment manufacturers continue to clamor for a stepping up of alloy steel deliveries. Whatever easing off in the situation with reference to plain carbon steels may result from improved control of the flow of material under CMP regulations, the supply of alloy steels will depend to a considerable extent upon the success of the methods now being used to conserve the alloy content of every pound of scrap. One of the large steel producers is conducting a vigorous campaign of education with the admonition that "fabricators must segregate alloy steel scrap—or schedules may collapse." Says this appeal to alloy steel converters: "Alloy steels cannot be made without nickel, chromium, molybdenum or other critical alloying elements. And such materials are scarce-growing scarcer every day. There just isn't enough to go around now. We must reclaim every possible ounce of alloy from steel scrap. Every time you machine alloy steels, substantial quantities of alloying elements go into the scrap pile. But unless you keep each lot of alloy steel chips, turnings, shearings and other scrap separate, segregated at the machine and correctly labeled with its grade number (SAE, AISI, NE or other), the maximum value of those alloys may be wasted, even lost."

With the same objective, that of conserving important alloy elements in mind, the Director General for Operations of the War Production Board has ordered that copper scrap and copper base alloy scrap containing 0.1 per cent or more beryllium be remelted only for

use in beryllium copper products and, therefore, is to be delivered only to persons authorized by WPB to receive such scrap. American Iron & Steel Institute metallurgists suggest that steel buyers suspend the usual peace-time practice of specifying precise chemical composition and inform steel suppliers instead of the mechanical properties desired, thus permitting in all probability in many steels the substitution of suitable heat treatment for what had been thought to be indispensable alloying elements, all of which are on the list of critical materials. These moves simply add up to clearer recognition of the need of conserving every pound of alloying material and restricting its use to products in which it cannot be replaced. To the same end OPA has sanctioned a \$2 per ton addition to base prices for the nickel content of pig iron, produced in blast furnaces from turnings that result from the manufacture of guns, shells, and armor

## Patent Licensees' Rights Protected

Leo T. Crowley, Alien Property Custodian, has announced that vesting by his office of patents of foreign nations did not mean that rights of American licensees under seized patents were likewise vested.

The announcement is based upon an opinion of the General Counsel to the Office of Alien Property Custodian which holds that an American Deensee under a vested patent or patent application need not file a Form AFC-1 to assert his claim to rights under his license.

The opinion holds, further, that an American licensee under seized foreign patents or patent applications cannot be prejudiced by his failure to file a claim within one year of the date the patent or patent application is vested. The opinion applies equally to exclusive and non-exclusive licenses.

The announcement does not relieve any American licensee from complying with the reporting or other requirements of APC General Orders Nos. 2, 11 and 12 and the regulations thereunder whenever such orders and regulations are applicable.

of high alloy steel. The pig iron can be charged directly in the steel furnace, transmitting the nickel without loss to the steel. The nickel content ranges from one-half to one and one-half per cent and proportionately higher premiums for nickel content in excess of 0.75 per cent are authorized.

WPB is reported to have received numerous requests to ease restrictions on the use of tin in view of the comforting supply situation, but the authorities are determined to maintain this condition by permitting no tin to be diverted to other than the most important uses in furtherance of the war effort.



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#### The Goodyear FG-1

This Akron-built single-seated fighter is said to have a top speed of nearly 400 miles per hour, a comparatively low landing speed, and a ceiling of 35,000 feet. It has a wing spread of 41 feet, a length of 33 feet, and a height of 16 feet.

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**Thread** 

Precision

# ALL-OUT A PRODUCTION

A critical job at a critical time!—That's Dole's part in the war program. Production must be "all-out"—and, we have made it so.

But that is not enough. The degree of precision which Dole engineering and manufacture have attained must be made standard and not at any point relaxed for the sake of the speed and volume of all-out effort. This, too, we have done.

Is this patriotism? Yes, but more. It is an inner conviction that Victory is won eventually by excellence in little things—even as small as the screw threads of one Dole Aircraft Fitting selected at random from the millions.



**Dole Primers** 



**Dole Thermostats** 

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March 15, 1943

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# Ford Building Amphibian Jeep

Ford Motor Co. is in volume production on the amphibian jeep, a heavier sea-going version of the land jeep which has become standard equipment for the U. S. Army as well as for armies of other of the United Nations throughout the world. The steering

gear installation is a somewhat intricate one on the production line because it serves not only for steering the front wheels on land but also for controlling the rudder in the water. The vehicle can carry as many as five persons in the water. When the jeep leaves the land to enter the water, the driver shifts from the conventional four-wheel or rear-wheel drive to the propeller

# Manpower Becoming Greatest Problem In War Production

Manpower Utilization Division Is Set Up by Automotive Council for War Production

Manpower is reaching the point where it is about to supersede material and machines as the No. 1 problem in U. S. war production. In order to approach this problem on a realistic basis in making the fullest use of available manpower, the Automotive Council for War Production has set up a Manpower Utilization Division. The directing committee of this division will be headed by Charles E. Wilson, president of General Motors Corp., and will be composed of 17 other ranking executives in the industry who are close to the labor problems involved. Through interchange of information on an industry-wide basis, the division will set up a program similar to those previously undertaken by the ACWP on plant conversion, machine tool listing and utilization of materials.

In explaining the objectives of the new division, Alvan Macauley, president of the ACWP, said, "Through the Council, the companies that have developed and proved methods for handling such problems as absenteeism, training, transportation, health and safety, employment of women workers and improved production schedules will share the benefit of their experience with all other companies in the industry. All desirable methods that assist the worker in increasing the output of war goods will be analyzed by specialists and passed on to the industry as a whole. ... The industry for some time has devoted its technical ingenuity and skill to producing more and more from less and less-in terms of materials. From this time forward the industry's major objective will be to produce more and more with the workers available."

The new committee will serve more as a fact-finding body to develop and pass along ideas and suggestions gained from operating experience on the most efficient use of manpower. The subject of incentive plans to increase productivity may be discussed but the committee will not undertake to help solve the labor relations problems of the companies with the unions. That is an individual problem which each company must work out itself. A survey made by the ACWP in 16 plants revealed that

nearly every worker wants to contribute more to the war effort. Sometimes they are prevented from doing so by union attitudes or a feeling that they will work themselves out of material and hence out of work. The survey showed that the workers desire better plant discipline. They also are generally ignorant of the need for balanced production of war materials and they fail to understand material shortages and the fluidity of modern warfare. The new committee will endeavor to do an educational job along this line in helping companies explain to their workers the many problems involved in scheduling modern war production.

Members of the new committee headed by Wilson are W. F. Armstrong, vicepresident of Nash-Kelvinator Corp.; C. Carlton, vice-president of Motor Wheel Corp.; G. T. Christopher, president of Packard Motor Car Co.; W. J. Corbett, vice-president of Sparks-Withington Co.; R. H. Daisley, vice-president of Eaton Mfg. Co.; F. L. Fralick, vicepresident of Koestlin Tool & Die Corp., Detroit; B. F. Hopkins, president of Cleveland Graphite Bronze Co.; R. G. Martin, president of Electric Auto-Lite Co.; G. W. Kennedy, president of Kelsey-Hayes Wheel Co.; M. J. La-Croix, International Harvester Co.; E. A. Clark, vice-president of Budd Wheel Co.; C. J. Reese, president of Continen-

(Turn to page 146, please)

# **New Contracts**and Commitments

General Motors Corp. has received contract increases totaling nearly \$12. 000,000 from the Defense Plant Corp. for additional plant facilities in six states. An increase of \$9,925,000 has been granted for additional equipment in Ohio, Tennessee and Michigan, bring. ing the overall commitments on these projects to \$27,000,000. Additional plant facilities in New Jersey, New York and Maryland have been authorized to cost \$1,290,000, boosting the total commit. ment to \$10.850,000. Another contract boost of \$730,000 will provide more facilities for a GM plant in New Jersey, raising the total cost to \$7,275,000.

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Douglas Aircraft Co., Inc., has received a DPC grant of approximately \$3,890,000 for additional facilities at a plant in California, raising the total to \$6.135,000. Curtiss-Wright Corp., Buffalo, has received authorization for plant facilities in New York costing approximately \$4,000,000, bringing the total commitment to \$36,900,000. SKF Industries, Inc., Philadelphia, has an authorization approximating \$3,000,000 for plant facilities in Pennsylvania, the overall commitment now being \$12,000. 000. Rohr Aircraft Corp., Chula Vista, Cal., manufacturer of airframe parts, has been granted a contract increase of \$640,000, raising the total to \$2,500,000.

#### To Revise ASME Manual

A committee of the American Society of Mechanical Engineers at present is engaged in a revision of the Society's Manual on the Cutting of Metals. The present edition, published in 1939, deals with factors influencing the cutting of metals, tabular data on cutting speeds and horsepower for various feeds and depths of cut when cutting steel and cast iron, and methods of calculating cutting speed, chip pressure, horsepower and economic tool life for given conditions. The committee invites helpful suggestions and pertinent data which may be addressed to its chairman, Dr. M. Martellotti, and mailed to the society at 29 W. 39th Street, New York.

Filling craters made by a simulated bomb explosion, engineers at Westover Field use light tractors that were brought to the scene of the explosion by plane.

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A portable test stand which saves approximately man-hour work per engine being used to test a Continental R-670-5 engine at Memphis headquarters Chicago & South-ern Air Lines.

# **Design Changes Large Factor** in Aircraft Production Rate

(Continued from page 134)

tributable to the automotive industry, I feel that this new program is entirely sound," Col. Strong concluded.

G. T. Willey, newly appointed general manager of the Martin-Nebraska plant, commented that as the design of the B-26 becomes more stabilized, difficulties in design changes should lessen and the automobile companies should be able to produce an even flow of assemblies.

General Motors delivered \$1,913,464,-000 worth of war materials after price reductions during 1942, according to C. E. Wilson, president. Price reductions totaling \$169,178,141 accounted for volume falling below the initial estimate of \$2,000,000,000. These reductions were effected through savings brought about by improved designs, more efficient manufacturing processes, savings of material and substitution of less expensive materials without lessening and sometimes improving quality. armament output steadily during the year from \$70,959,-710 in January to a peak of \$286,478,-679 in December. The latter is at an annual rate of more than \$3,250,000,-January shipments declined slightly to \$253,795,195.

War product sales of the Chrysler Corp. in 1942 totaled \$547,995,312, according to President K. T. Keller. This was 88 per cent of the corporation's gross sales. Backlog as of Jan. 1 stood at \$1,352,000,000 and current output is at an annual rate of \$1,000,000,000. Eighty-six per cent of the corporation's automotive manufacturing machinery has been adapted for war work and 82 per cent of Chrysler-owned floor space is similarly employed. In addi-

tion, 7,106,544 sq. ft. of floor area and 16,374 machines are being provided by the government in plants like the Detroit Tank Arsenal and the Dodge-

Chicago plant.

Goodyear Aircraft Corp., already making wings for the B-26, is also producing a new type fighter plane for the Navy. First production model of this aircraft, the FG-1, recently took the air in test flights at Akron. This plane, produced to the design of the Vought-Sikorsky Corsair, is powered by a Pratt & Whitney Double Wasp 2000-hp. engine. It has a wingspread of 41 ft. and the fuselage is 33 ft. long. Its speed is in the 400-m.p.h. class and it has a service ceiling of 35,000 ft. Goodyear is producing these planes in a new plant, begun in February, 1942, and containing more floor space than the giant Akron airdock, now converted to aircraft manufacturing operations.

Studebaker Corp., one of the largest builders of aircraft engines in the automotive industry, has received a commitment of \$11,200,000 from the Defense Plant Corp. for additional facilities in Illinois. This brings the total commitment on this contract to \$83,-750,000. Studebaker is assembling Pratt & Whitney 1250-hp. bomber engines in South Bend, with parts made in Chicago and Fort Wayne, Ind.

Latest mobile weapon produced by the automotive industry is the M-10 tank destroyer, now being turned out by Fisher Body Division of GM at Grand Blanc, Mich., and by Ford Motor Co. at Detroit. The M-10 already has seen action in North Africa against Marshal Erwin Rommel's armored divisions. Although built on an M-4

chassis, it is somewhat lighter and faster than the M-4, has a lower sil. houette and carries greater firepower mounting a 3-inch high velocity gun, The M-10 is of welded design, with sloping armor plate to deflect enemy shells. Some of this armor plate demountable to permit greater mobility. It teams with the M-4 in operations against enemy armored units.

Lieut.-Gen. Jacob L. Devers, chief of the U. S. Armored Forces, commented favorably on the M-10 on a recent visit to the Tank-Automotive Center at Detroit, whence he came shortly after returning from North Africa, where he saw U. S. and British troops in action against the Nazis Bringing back some suggestions for perfecting U. S. mobile equipment, Gen. Devers said these were merely week-end headaches for the industry, like improving a \$1 part on a \$100.000 tank. He said the firepower of U. S tanks and armored vehicles was satisfactory but that the objective must be seen in order to shoot at it. Both the gasoline and diesel-powered U. S. tanks are in action in North Africa, according to Gen. Devers. Brig.-Gen. G. M. Barnes, chief of the Technical Division of the Ordnance Dept., also was in North Africa and brought back suggestions for improvements that will be pul into effect by engineers of the Tank-Automotive Center and the automotive industry.

Contsant changes in combat conditions are reflected in industry, a fact which is illustrated by the case of the Saginaw Steering Gear Division of GM This plant was a volume producer of .30-cal. machine guns, but its large output, coupled with increasing emphasis on heavier weapons, has brought a reduction in schedules. To compensate for this, the division has been awarded a contract to manufacture a U.S. Army carbine which has been found very ef fective against the Japanese in jungle battle areas such as those in the island of the Southwest Pacific. No loss of employment is expected at Saginaw due to the rapid changeover to manu

facture of the carbines.

### California Leads In War Contracts

California, with its many large air craft plants, leads the states in th amount of war contracts placed up Dec. 1, with \$10,204,000,000 in com mitments, according to the National Industrial Conference Board. Michigan center of the automotive industry, second with \$9,562,000,000 in contract while New York is third with \$9,158 000,000.

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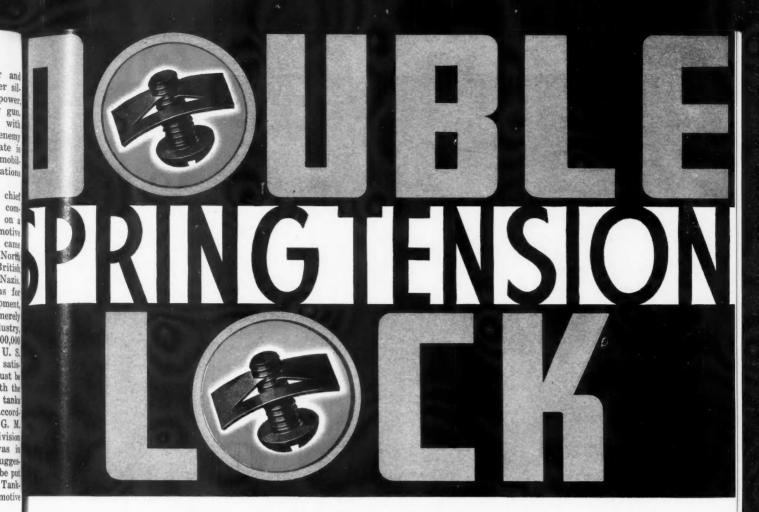
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Seventy per cent of the \$102,000 000,000 in war contracts placed by the government went to the first 10 states These include, besides the first three in order Ohio, New Jersey, Pennsy vania, Illinois, Connecticut, Massachil setts and Indiana. Other big war pro duction states are Texas, Missour Alabama and Wisconsin.





conquers vibration loosening

STARTING **POSITION** 

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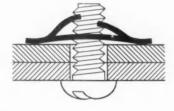
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STRIE



High-frequency vibration never made a nut hold firmer. Speed Nuts are made to grip the bolt or screw with a double spring-tension lock to absorb vibration and prevent loosening.

The harder the jam, strain or pull to separate two assembled parts, the firmer the Speed Nut prongs grip into the roots of the threads. That is what makes them about 4 times tougher than other lock nuts.

LOCK ARCHED SPRING LOCK

INWARD THREAD

DOUBLE-LOCKED **POSITION** 

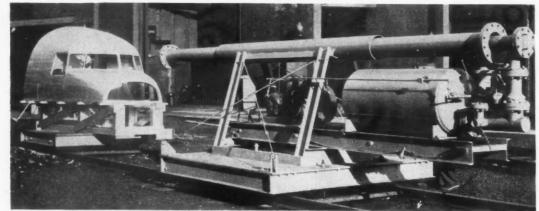
Over 1000 shapes and sizes have already been put into production. Every Speed Nut or Speed Clip has saved from 50% to over 80% in assembly time and weight. Already this has saved countless man-hours time and tons of material. Our Engineering Dept. will gladly assist you on the proper approved locations where Speed Nuts give maximum engineering advantages.

IN CANADA Wallace Barnes Co., Ltd., Hamilton, Ontario

TINNERMAN PRODUCTS INC., \* 2059 FULTON RD., CLEVELAND, O.

Simmonds Aerocessories, Ltd., London IN ENGLAND

FASTEST THING IN FASTENINGS!



#### New Glass to Protect Pilots

The compressed air gun projects de a d fowl at speeds up to 300 miles per hoar for testing a new bird-proof windshield at one of the plants of E. I. duPont de Nemours & Company,

Aon

### Obituary

Edmund T. Allen, 47, director of flight and aerodynamics for the Boeing Airplane Co., was killed Feb. 18 in the crash of a bomber on a test flight at Seattle. He was first test pilot for the National Advisory Committee for aeronautics at Langley Field, Va. He joined Boeing in 1939.

Ernest Coler, 69, one of the pioneers among automotive advertising mendied Feb. 28 at his home in Farmington, Mich. He was advertising manager for Maxwell-Briscoe, Willys-Overland and Briscoe in the early years of the twentieth century. Later he was editor of Motor Life and on the editorial staff of Motor. Since 1932 he had been publicity director for the Detroit office of Ruthrauff & Ryon, Inc.

Raymond G. Ellis, 57, of the advertising department, The Electric Storage Battery Company, Philadelphia, died Feb. 14. He had been convalescing from an operation when seized with a heart attack.

C. G. Gilbert, 60, manager of the Detroit office of the Federal Products Corporation, died recently at Detroit following a heart attack and short illness. He had been connected with the Federal Products Corporation for twenty-two years.

Stanton Hertz, 48, vice-president and assistant to the president of the Copperweld Steel Company, Glassport, Palost his life in a fire at his home in Pittsburgh, Pa., Feb. 27.

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Mason Hulett, 51, of Farrel-Birning ham Company, Inc., Ansonia, Connand Buffalo, N. Y., died suddenly Sudday, Feb. 7, in Washington, D. C.

Martin Schiff, 52, chief engineer of the Century Electric Company, St Louis, died suddenly at his home Feb 15. He had been with the Century or ganization since 1933.

John F. Young, 45, superintendent of plant maintenance at the Ford Willow Run bomber plant, died suddenly Feb. 18 at his home in Ann Arbor, Mich.

Fred T. Macrae, Jr., 49, executive vice-president of the White Motor Co. and a leading figure in war production activities, died at St. Luke's Hospital Cleveland, March 3, following a two-weeks' illness.



Photo courtesy of War Department

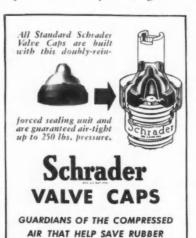
# OUR ARMY'S MIGHT

# RIDES ON COMPRESSED AIR

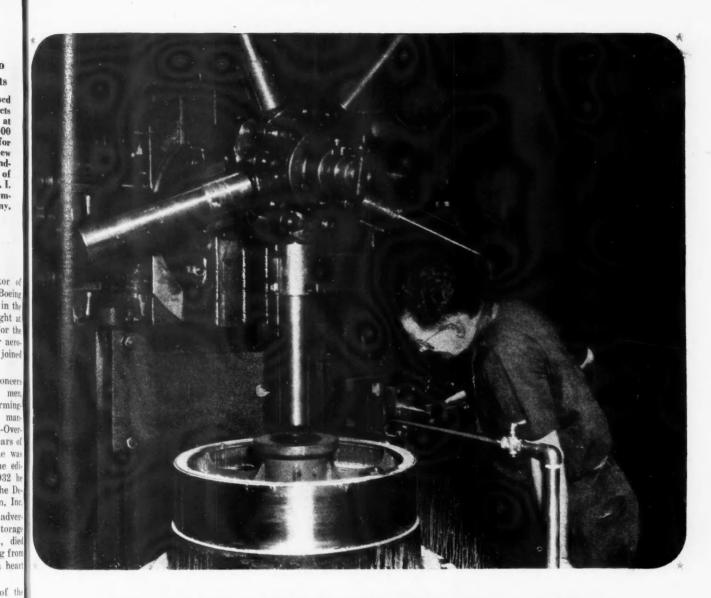
An army may march on its stomach, but its might rides on compressed air. Heavy artillery, tank busters, jeeps and troop carriers . . . yes, the greater

percentage of our army's vehicles are equipped with pneumatic tires. Therefore, tire care is an important part of military operations. To maintain greatest mobility, correct tire pressures must be maintained...flat tires must be prevented.

Schrader Tire Valve Caps play an important part in the battle against compressed air losses. Every day they are proving their ability to "take it" in the toughest kind of service—in desert heat—in tropic mud—in arctic cold. No dirt can enter . . . no air can escape through the valve fitted with an air-sealing valve cap.



A. SCHRADER'S SON, Division of Scovill Manufacturing Company, Incorporated. BROOKLYN, N.Y.



# THERE'S MORE THAN ONE SHOT IN THE TOOL STEEL MAGAZINE

FOR every machining job, there is a tool steel which will produce optimum results as regards the amount of work done per machine hour and per grind.

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STRIES

Teaming up the right tool steel with the job frequently shows phenomenal improvement. For instance, with a connecting rod broach made of DBL High Speed Steel, a well-known engine builder secured 13,533 pieces for the life of the broach, against a previous

best average of 8000 pieces. The increase is almost 70%. A similar company, using 3/8" twist drills made of DBL, secured an average of 30% more holes per grind than with 18-4-1.

War production calls for the best possible performance from every machine tool, new or old. Let our engineers help you to determine the right tool steels to use on your jobs, for improved results. They'll also acquaint you with the best *alternate*  steel, for your protection in possible future shortnesses of supply.

WRITE DEPT. AI-2



A-8839 . . . W & D

# CALENDAR

Conventions and Meetings American Society of Tool Engineers, Wilwaukee, Annual Meeting March 25-27

\*\*Report Managers Club of N. Y., New fork City, Annual Meeting...March 30 Midwest Power Conference, Chicago April 9 and 10 American Chemical Society, Detroit,
Annual Meeting .......April 12-16
American Foundrymen's Association. St. Louis, Annual Meeting.. April 28-30 Midwest Safety Conference, 21st Annual Meeting, Chicago.......May 4-6

## **Elastic Stop Nut** Now Called "ESNA"

The locking device manufactured by the Elastic Stop Nut Corporation of America will hereafter be known as the ESNA nut. The trademark was adopted as a result of the practice of engineers in aircraft and other plants using the elastic stop nut to refer to it by initial as the "ESN" nut. Hence, company officers said, in effect the trademark was selected for the company by the customers using the prod-



# STANDARDIZE

save time ... save money

• The trend in manufacturing circles today is toward STANDARDIZATION . . . away from specials. Most concerns found that a comparison of their requirements with the Johnson Bronze list of GENERAL PURPOSE Bronze Bearings revealed the fact that over 90% could be secured FROM STOCK! Very often, a slight change in size or tolerance enabled them to secure all the bearings without delay.

 Why not check your bearing sizes today?
 Write for a copy of our new catalogue. It lists more than 850 stock sizes for immediate installation. Oil grooves, slots and holes can be quickly, economically added. You will save both time and money - with STANDARDIZATION.



NEW CASTLE, PA.

# **Business in Brief**

Written by the Guaranty Trust Co., New York, Exclusively for Auto-MOTIVE AND AVIATION INDUSTRIES

Narrow fluctuations of general busi-Aarrow nuctuations of general business activity continue. The seasonally adjusted index of *The New York Times* for the week ended Feb. 20 rose to 136.2 per cent of the estimated normal from 135.9 for the preceding week, as compared with 133.7 a year ago. The index of The Journal of Commerce, without seasonal adjustment, for the same period advanced one fractional point to 128.6 per cent of the 1927-29 average.

of the 1927-29 average.

Department store sales during the final week of February, as reported by the Federal Reserve Board, were 26 per cent above the corresponding level in 1942. For the period of four weeks then ended, the total was 31 per cent greater than a year ago. per cent greater than a year ago.

Railway freight loadings during the week ended Feb. 27 totaled 782,855 cars, 4 per cent more than for the preceding week and 0.1 per cent greater than the number a year carlier. earlier.

Average daily output of electric power during the same period creased contra-seasonally; total creased contra-seasonally; total production, however, was 14.2 per cent greater than a year ago, as against a similar excess of 15.3 per cent shown for the week before.

a similar excess of 15.3 per cent shown for the week before.

Crude oil production in the last week of February averaged 3,873,050 barrels daily, 1250 barrels below the figure for the preceding week and 288,000 barrels less than the average output recommended by the Petroleum Administration for War.

Average daily production of bituminous coal during the week ended Feb. 20 was 2,025,000 tons, as compared with 2,033,000 tons in the week before and 1,822,000 tons a year ago.

Engineering construction contracts

Engineering construction contracts awarded in the week ended March 4, totaling \$85,809,000, dropped 41 per cent below the corresponding figure in 1942, according to Engineering News-

Business failures in the week ended Feb. 25 numbered 111, as compared with 96 in the preceding week and 215 in the corresponding period last year, according to the Dun & Bradstreet report.

Professor Fisher's index of whole-galactery wises for the week

sale commodity prices for the week ended Feb, 26 rose one fractional point

to 111.1 per cent of the 1926 average, as against 103.1 a year ago.

Member bank reserves increased \$18,000,000 during the week ended March 3, and estimated excess reserves were unchanged at \$1,790,000,000. Business loans of reporting members declined \$40,000,000 in the preceding week and stood \$1,086,000,000 below the total a year earlier.

## Sheffield-Wickman **Agreement Ended**

The Sheffield Corporation of Dayton, Ohio, and the Wickman Corporation have been operating jointly under an exclusive manufacturing and selling agreement involving certain machine tools. Under this agreement The Sheffield Corporation has redesigned and manufactured these machine tools for the American market. Upon the completion of orders received up to March 14, this joint operation under this agreement is being discontinued by mutual consent.

"PUT IT ON THE BLANCHARD"

CHECK THESE
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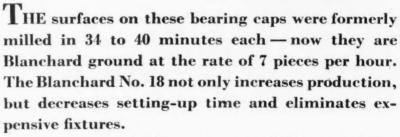
Flatness

Close Limits

valuable on jobs like the one illustrated.



Grinding bearing caps on the Blanchard No. 18 Surface Grinder.



The caps are laid on two parallel bars on the chuck. Smaller steel blocks are laid on top of them and against the caps. Two hollow steel rings against these blocks serve to hold the work sideways. A steel block is placed at each end and the magnetism is turned on.

 $\frac{1}{4}$ " of stock is removed from the cast iron bearing caps to limits of +.010".

The BLANCHARD

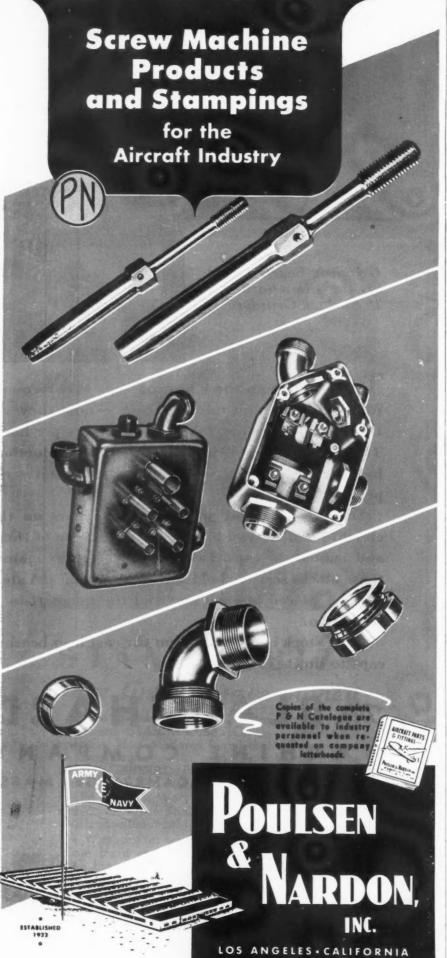
MACHINE COMPANY

64 STATE STREET, CAMBRIDGE, MASS.

BLANCHARD

Send for your free copy of "Work Done on the Blanchard." This book shows over 100 actual jobs where the Blanchard Principle is earning profits for Blanchard owners.





## Manpower Becoming Greatest Problem

(Continued from page 138)

tal Motors Corp.; W. D. Robinson, vicepresident of Briggs Mfg. Co.; I. B. Swegles, vice-president of Hudson Motor Car Co.; H. L. Weckier, vicepresident of Chrysler Corp.; Ray Rausch, Ford Motor Co., and Harold Vance, chairman of Studebaker Corp.

The West Coast aircraft wage controversy, pending since last July, finally was brought to a head by a three-hou shutdown at the Seattle and Renton. Wash., plants of Boeing Airplane Co. as workers on the mid-day shift left their jobs at noon to attend a mass meeting called by the Aeronautical Mechanics Union (AFL) to protest failure of the War Labor Board to act on their wage demands. The WLB. which took the case for study Jan, 8. finally approved by a 7-5 vote a general wage increase of 41/2 cents an hour for 30,000 Boeing workers and a wage adjustment of \$78.75 in cash or \$100 i war bonds plus \$5.75 in cash in lieu of making the wage raise retroactive to July 6, 1942. The union had asked for a starting wage of 95 cents per hour, com parable to that paid at the Ford Willow Run plant and in the shipbuilding industry, which has taken many workers from aircraft plants. With the new in crease, the starting rate is now 67 cents hourly. Paul R. Porter, special representative of the WLB who held hearing on the West Coast last fall, had recommended to the board a 7-cent increase in the basic hourly rate and a starting rate of 65 cents to be raised automat ically to 85 cents over a 16-week period

While handing down the Boeing de cision, the WLB also granted a 71s cent hourly increase that will go approximately 110,000 employes eight Southern California airframe companies. A wage adjustment \$64.75 in cash or \$75 in war bonds plu \$10 in cash also will go to the Souther California workers instead of retroac tive wage increases to last July 6. job classification schedule on the prin ciple of equal pay for equal work als will be instituted in the eight plants to eliminate wage inequalities. There will be 10 major labor grades, with wages ranging from 75 cents to \$1.45 per hour, and the total of rated classifications will be reduced from 1154 to 291. Porter in his report had recommende wage increases that would average 6% cents per hour.

The dissenting opinion of the five WLB members, Wayne L. Morse, a pub lic representative, and the four labor members, criticized the majority for accepting advice from James F. Byrnes economic stabilization director, before reaching a decision. Speaking for the minority, Morse said the board should reach its own conclusions without consulting Byrnes, who then has final



Have Been Added

N 1941 we completed initial Government contracts seven months ahead of schedule. Recognition of this achievement brought to us the original Navy "E" and Bureau of Ordnance flag. A few months later came the award of the Navy "E" Burgee, followed shortly thereafter by the Army-Navy "E" to which an additional star has now been added.

Ever mindful of the job to be done; constantly increasing and improving production through a mechanical research department and a modern, completely equipped laboratory Matam looks ahead in war and in peace carefully cherishing its ideal that there shall be "not too little—too late."

# MATAM CORPORATION

BROOKLYN, N. Y.

LONG ISLAND CITY, N. Y.

E. C. MATHIS-President and Chairman of the Board

Formerly President and Chairman of the Board of Mathis S.A., France, and of Matford, Automobile Manufacturers.

STRIES March 15, 1943

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When writing to advertisers please mention Automotive and Aviation Industries

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power to approve or disapprove any de-

cision on wage raises.

The majority opinion, presented by Chairman W. L. Davis, pointed out the need for uniform pay scales in the industry, where rates sometimes varied from 75 cents to \$1.15 per hour for the same type of work in different plants. The majority also rejected a general increase to bring aircraft rates in line with those in the shipbuilding industry, holding that such a move would only lead to a new cycle of wage increases. The aircraft companies have complained about losing employes to the higher paying shipyards.

Organizational work of the UAW-

CIO in the aircraft industry is indicated by the report of George F. Addes, secretary-treasurer, for the seven months ending Nov. 30, 1942. The union spent \$344,968 for aircraft organizational expense during that period, \$134,-474 being expended on the East Coast and \$60,223 on the West Coast. This investment has brought the union tangible results, including victories in NLRB elections at six New Jersey plants of the Wright Aeronautical Corp., the Wright plant at Lockland, Ohio, and plants of North American Aviation, Inc., at Kansas City and Dallas. The International Association of Machinists (AFL) was the loser at Lockland, Kansas City and Dallas, while the Independent Aircraft Workers of America lost to the UAW-CIO in the Wright New Jersey plants.

Total expenditures of the UAW-CIO for the seven months were \$2,131,599, which was \$53,034 more than income for the period. Out of each dollar spent, 54.2 cents went for district organizing and servicing expense, 22.7 cents for administrative expense and 23.1 cents for general expense, including the CIO per capita tax and publications. Assets totaled \$877,410 as of Nov. 30. Duespaying members for the seven months averaged 605,894. By February, 1943, total membership had climbed to 845,099.

Addes has recommended the adoption of a 50-cents per month "security assessment" for the duration of the war. This sum would be divided equally between the international and the local unions to be set aside to meet post-war contingencies. As unemployed members do not have to pay the \$1 monthly dues, the union wishes to protect itself against post-war unemployment. Two years ago the union officers advocated building up a reserve fund of at least \$5,000,000. Following the union's 1942 convention, a referendum was submitted to the members to increase monthly dues from \$1 to \$1.50. This proposal was defeated rather decisively, 2851 to 1478, based on votes which the locals cast at the 1942 convention.

#### **Apologies and Congratulations**

In publishing our review of Aerosphere 1942 in the Feb. 15 issue of Automotive and Aviation Industries the name of the author and compiler was, much to our regret, inadvertently omitted. This momentous and extremely useful aeronautical annual was, except for its guest editorials, written and compiled by Glenn D. Angle, who is also to be credited, almost exclusively, with the production of the two previous editions appearing in 1933 and 1941. Our apologies and congratulations are hereby extended to him.



A reference work on mathematics, designed to meet the needs of engineers and students for a condensed source of information on facts and principles, the second edition of the "MATHEMATIC DICTIONARY" is offered by The Diese Press, Van Nuys, Calif. This book is edited by Glenn James, asso. Prof. of mathematics, UCLA, assisted by Rober C. James, Cal. Institute of Technology New features of the revised edition included additional terms, working examples, simplification of definitions, addition of a fiverplace table of logorithms, and an extension of the integral tables. The edited hope that this reference book may provide a source for the standardization of mathematical terms. It runs some 273 pages with an appendix of 46 pages.

(Turn to page 230, please)

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GEARS MADE TO ORDER

Straight Bevel Spiral Bevel Hypoid Spur Herringbone Helical Worm Gears Worms Differentials ALTHOUGH the modern equipment on which Fairfield gears are produced is capable of uncanny accuracy on large scale production, every operation is nevertheless under surveillance of skilled craftsmen to insure the finest possible workmanship. Fairfield cuts no corners, but puts painstaking effort into the production and inspection of every vital gear and part going into equipment upon which the lives of civilians and soldiers and the safety of our nation rest.

Consult Fairfield on your requirements—if they can be handled, you'll be sure of a craftsman's care in every piece.

# FAIRFIELD FOR BUNDE

FAIRFIELD MANUFACTURING COMPANY

319 South Earl Avenue

Lafayette, Indiana



Reproduction of current advertising appearing in national and farm publications.

March 15, 1943

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AC is carrying Conservation Service into the field to be helpful to all those who use and service AC products; and bringing before them the high quality and precision manufacturing – for civilian and war products, alike – for which AC has been known for more than thirty-four years.

C. J. McCarthy, formerly general manager of the Chance-Vought Aircraft Division has been elected a vice president of United Aircraft Corp., with general supervision over all airplane activities. Sidney A. Stewart, general manager of the Hamilton Standard Propeller Division, also has been elected a vice president. J. Reed Miller, vice president, has been appointed general manager of the Sikorsky Aircraft Division, with Joseph M. Barr, formerly factory manager, as assistant general manager. Rex B. Beisel, chief engineer, has been named acting general manager of the Chance-Vought Aircraft Division.

Alexander Kartveli, vice president and

chief engineer of Republic Aircraft Corp., has been awarded the honorary degree of doctor of science by Temple University for his work in designing the P-47 fighter plane. Harry A. Oswald has been appointed

labor and industrial relations managed the Marine Division of Bendix Aviation

B. R. Sherrell has been named general manager of the Aircraft Division of Willys-Overland Motors, Inc. He has been associated with the aviation industry for 17 years and was formerly with Vultee Air-

years and was formerly with Vultee Air-craft, Inc.
Fred J. Kennedy, Detroit attorney, and Harold A. Todd have been elected to the board of directors of Continental Motors Corp., increasing the membership from five

Vern R. Drum, formerly vice president in charge of manufacturing for Willys-Over-land Motors, Inc., has formed his own pro-

duction engineering firm of Vern R. Drum Associates, with offices in the New Bldg., Detroit. He has previously been associated with Chrysler, Hupmobile and the Ryerson Haynes Co. and more recently was a consultant on manufacturing to the

Cleveland Ordnance District.

James D. Kysor, formerly an executive with Campbell-Ewald Co., Inc., Detroit advertising agency, has been named manager of the media and research dept. of Griswold-Eshleman Co., Cleveland agency.

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Louis E. Creighton, formerly vice president of the Rotary Electric Steel Co., Detroit, has been appointed head of the new Steel Section of the Steel PB. This section will help Aircraft Alloy Steel Section of Division of WPB. This section expedite the delivery of certain alloy items aircraft plants.

Donald E. Gutch, formerly assistant to the factory manager, has been named to the new post of production manager of the Farmingdale (N. Y.) plant of Republic Aviation Corp.

Prof. Francis J. Linsenmeyer has resigned

as director of mechanical engineering at the University of Detroit to become factory manager and chief engineer of the National

Stamping Co., Detroit.

W. H. Baldwin, manager of credits for the U. S. and Canada, has been elected a vice president of General Motors Ac-

ceptance Corp.
Harry D. Smith has been named first vice-president and executive engineer of Globe Hoist Co., with headquarters at Philadelphia

W. A. Patterson, president of United Air has been elected to membership on the advisory board of the Institute of Aeronautical Sciences, Inc.

The appintment of B. H. Quackenbush as assistant sales manager has been announced

by the Foote Bros. Gear & Machine Corp.
J. P. Enright has been appointed abrasive J. P. Enright has been appointed abrasive engineer for Indianapolis and vicinity by Norton's Co., Worcester, Mass. Robert W. Crawford has been appointed in the same capacity for the Pittsburgh territory, replacing William A. Russell, who is now an ensign in the U. S. Navy.

Detroit Rex Products Co. has announced the following personnel changes. Ernest N. Taylor has been advanced to acting manager of the Western Region with head-

ager of the Western Region with head-quarters in Chicago. George Pew has been promoted from resident engineer in the Eastern Region office at New York City to manager of the Quotation Dept. with headquarters in Detroit

Copperweld Steel Co. has appointed F. D. Jones to the position of assistant advertising manager for the company's Warren, 0.

Laminated Shim Co., Inc., Glenbrook, Conn., has announced the retirement of Earl L. Young, vice-president in charge of Conn., has announced the retitement of Earl L. Young, vice-president in charge of production. Mr. Young has been with the company since February, 1920.

(Turn to page 188, please)



novel idea was carried out by the Peugeot firm in France in connection with the recent fuel consumption trials. A public vote was taken through the columns of the Auto, in which the automobile public were asked to answer the following questions with regard to the type of vehicle questions with regard to the type of vehicle which they would for their own instruction prefer to see engaged in the rials. The average of the replies was as follows: Weight of car—light? 1200 to 1400 pounds. Horse power? 6 to 8 horse power. Speed on level, 24¾ to 29 miles per hour. Speed up Suresnes Hill (3 per cent)? 9¼ miles per hour. Number of passengers? Four. Cost of running per 61.2 miles? 60 cents. Price of car? \$1,000. In response to the bublic request, then, Messers. Pouged entered three cars complying with these conditions, with the result that one of them secured first honors in their class, "voitures lègéres." voitures lègéres.

From The Horseless Age, March 18, 1903.



Today!

Helping produce the products of war . . .

BETTER — FASTER — MORE ECONOMICALLY

> TF your job is to make cartridge cases, ships, tanks, munitions, planes, communication systems or any other material for war, there is a Verson machine to help you reach and keep the peak of your production capacity.

Other Verson Products: **Power Presses** Hydraulic Presses

**Forging** Presses **Press Brakes** Die Cushions

Clutches

**VERSON** Eccentric Type Mechanical Presses equipped with dial feeds are making 37, 40, 90 and 105 mm. cartridge cases—from drawing to heading. The solid steel frame-extra long gibways — moving parts all enclosed and extreme rigidity-combine to give higher production and greater punch and die life.

VERSON ALLSTEEL PRESS CO. 9307 South Kenwood Avenue, Chicago, Illinois

# Accident Prevention in Aircraft Manufacturing

By Wm. S. Rhodes

Ch of Safety Engineer, Douglas Aircraft Company, Inc., Santa Monica, Calif.

I do not know when we, as safety engineers, have been faced with so many varied and complex problems. We endeavor to maintain good safety records while expanding all over the United States and under terrific production pressure. Along with this, we are having to take women from the kitchens and store counters, we are employing men, many of whom have retired from active work and have never seen modern production ma-chinery much less know anything about running it safely, and convert them into efficient, safety-minded employees. This rapid industrial expansion plus the influx of new employees coupled with the war is drawing heavily on the aircraft industry and has made the job of accident prevention harder to accomplish than ever before.

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The following comparison will give you some idea of the size of the women employee problem. In October 1941, there were nineteen hundred productive women employed in aircraft plants, and in July 1942, only nine months later, the number had grown to thirty-nine thousand, nearly a two thousand per cent increase, and by now, at the rate women are being hired, this number has doubled. As best as I have been able to find out, around ninety per cent of these women have never seen any more machinery than a washing machine. Nevertheless, we are making every attempt to keep them from becoming injured. Thus far, we have been rather successful, due probably to the fact that we have held back from putting them on the more hazardous jobs. However, we will have to put women on all operations sooner or later. Many of us are also changing tooling as rapidly as possible to eliminate lifting in excess of twentyfive pounds, since, according to the California State law, this is the maximum load that women are allowed

The employment of women as punch press operators has focused attention more than ever before on the problem of guarding punch presses, for, even though the punch press is one of the most natural machines for women to operate, we in aircraft have had most of our lost-time accidents on them. I found that, in order for women to operate punch presses safely in our industry, it was not a question of guards, but a question of re-designing our tooling so that the women worker would not have to hold the part in the machine. This is being accomplished by re-designing the tooling so that the material can be placed under the die and both hands can be used in

operating a two-handed tripping device to operate the machine.

We are having no end of trouble getting these women to wear safe clothing, leave off their jewelry, and wear proper shoes. These rules are essential for their safety and probably the most discussed at the present time.

The California State Industrial Accident Commission has recently published a small book of orders covering this subject entitled "Safety Orders for Women in Industry."

I would like to briefly outline the volunteer safety organization that some of us are using on the Pacific Coast. It consists of a man in each department that, along with his regular duties, is appointed as a safety inspector and is given a safety button and a weekly report book. The book contains a couple of hundred form pages as well as a copy of the safety rules and regulations followed by the company, and is used

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THIS Verson Hydraulic Speed Press represents the ultimate in press design and manufacture. Built entirely of steel, it has a capacity of 350 tons. This example of Verson engineering is typical of the complete Verson line of hydraulic and mechanical presses and press brakes.

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by the safety inspector to report unsafe and unsatisfactory conditions in his department. He is required to report weekly on these conditions, being responsible, in his volunteer capacity, to his supervisor or foreman wherein the responsibility of safety rests. The volunteer safety man does much to assist the department head in safety work since in aircraft, as you know, the supervisor or foreman has on the average of 400 men in his department and is kept plenty busy, making it impossible for him to see everything. Regular dinner meetings are given for the volunteer safety inspectors, at which time they are shown a safety

picture or two and any other material that may further their safety education. At these meetings, members of the management are present to encourage the inspectors in their work.

Another item that might be of some interest is our departmental safety inspection report that is made on every department at least once a month. You probably are saying that you inspect your departments every day—so do we, but once a month a complete inspection is made by the Plant Safety Inspector and the supervisors or foremen and the volunteer safety inspector go through their departments checking every item on this report. The follow-

ing items are examined and checked:

Aisle, floors, mats, storage racks. scrap disposal, wrenches, hammers, chisels, hoses, motors, electric cords, jig platforms, air hoses, lights, working area, head clearance, method of handling, stock pileage, equipment used, ladders, ropes, slings, cables, and chains, trucks, equipment used in lifting and handling, eye bolts, fire hazards, dust and fumes, chain falls, stairways, panel board areas, crane cables and hooks, eye protection, respirators, gloves, clothing, machine guarding, and unsafe practices. A space is left for recommendations and for the date the inspection was made, the time when the inspection was made. the time required for inspection and the signature and clock number of the employee making the inspection.

When this report is completed, it is checked over and a memorandum and copy of the inspection report are sent back to the supervisor complimenting him on his fine work and at the same time pointing out a few things, if there are any, that he could do to better his department from the standpoint of safety. A copy of the complimentary note is also sent to his boss. This has brought about very satisfactory results and good feeling between the shop and the safety department which, as you know, is essential to the sucess of any safety program. Those are about the only things in safety organization that differ from the average run of organizations which consists of contests, posters, prizes, awards and trophies, educational programs, etc., that we have all read and heard about a number of times.

In order to overcome the possibility of placing an employee applying for employment on a job that would aggravate an existing or arrested condition in the employee's health, many aircraft plants are now giving pre-employment examinations which consist of X-rays, blood tests, etc. We have added to this by requiring all employees operating sanders, grinders, those working in sand blast, around acids and paints, submit to a thorough check every six months. In this check, they are re-X-rayed and examined. We are also running blood counts on those men who work around lead pots, paints, degreasing operations and other operations where solvents are allowed to vaporize and employees may breathe the fumes. This procedure has been very helpful in showing up any harm that may be taking place to the employee's health in those early stages and men can be changed to other work where they usually fully recover.

In aircraft we have trichlorethylene degreasers. When these machines were sold to the different companies, no mention was made of lateral ventilation but about the only way that concentrations can be kept below 200 parts per million, which has been considered as a safe limit, is to apply lateral ventilation on both sides of the tank. You



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Lhere are—to be exact—6408 accurately ground and sharp cutting edges on that particular Michigan rotary gear finishing cutter (\*). Each cutting edge acts like a separate cutting tool and does its own share of the work in finishmachining gears.

That's one reason why you can produce gears so accurately and so fast on Michigan Crossed-Axis gear finishing equipment. It makes no difference ether, whether your gears are 1/4 inch in diameter or stand many feet high: there is a Michigan Gear finisher for every size class.

\* The illustration shows an average cutter (64-pitch; 10° helis angle) for the new Michigan 861 light duty gear finisher (see small cut), designed for gears from ¼ to 4 inches in diameter.

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Above: Type AV-3; single seated normally closed type.



Above: Type AV-11; 3-100y hydraulic control.



ove: Type AV-9; piloted piston type control.



Above: Type AV-14; hydraulic selector valve.

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should try to maintain 150 lateral feet of air per minute flowing to the slot of the tank. This is a very slow flow and should not draw too heavily upon the supply of fluid Condensing coils work fine under certain conditions, but do not do the job satisfactorily. Operators of degreaser tanks are rotated at least once a month, giving a man a month on and a month off of the degreasing job. This gives his system time to clear out if he has become exposed by some means or other.

We also have a problem in the anodizing of parts in our anodizing department. Anodizing is an electrolytic process using a solution of dichromate crystals and acid which produces vapors. The vapors cause lung trouble and ulcers in the nasal passages, making it necessary to use lateral ventilation on the tanks. The lateral slot should surround the entire tank just above the fluid level and there should be at least 2,000 linear feet per minute at the slot to insure safe operation.

Paint dipping is another operation which should have lateral ventilation to prevent the operator from breathing aromatic solvents which consist of toluol and xylene. Of course the fumes from these solvents are very harmful to the health of the operator over a prolonged period.

The lead pots, used for dipping control cables, should be well ventilated. Probably the best system for this operation is a suction fan just in the rear of the lead pots. For these, and similar operations, the ventilation should never be from above, but should be arranged so that the fumes are pulled out before reaching the breathing level of the employee.

Dichromate and other pickling operations should have special ventilating systems either using lateral ventilation or removing the fumes from the sides and ends away from

the operator.

Our foundries are a little diffierent from other industries inasmuch as we melt lead, zinc, and kirksite-kirksite being a large percentage of zinc and a composition of other metals. These pots should be ventilated, preferably with a cover that can be opened at loading and pouring time and closed at all other times. Covers should also be designed to remove carbon monoxide fumes where gas is used for melting the contents of the pot. Every precaution should be taken to keep these gases and metal fumes out of the workroom area.

Die sanding and grinding also requires special ventilation since the dies that are ground are zinc and kirksite and occasionally the lead portion of the die is sanded. This operation should always be done in a booth that has a slot suction ventilation, or some other method, to pick up the fine grindings. We recently experimented with a new booth that works fine and perhaps I should pass the idea along, for grinding booths have always been a problem. We dug a pit in the floor, lined it with concrete and attached to the pit a duct running outside of the building. The entire unit was then attached to a cyclone which applied suction ventilation to the pit. The top of the pit was closed over by a metal grate and the booth was built on top. This worked very good since particles take the least line of resistance and tend to fall down. With the aid of the down draft caused by the ventilation plus the top of the booth being open, we have found that all particles were picked up and never reach the breathing level of the employee.

the

Paint thinner is used quite freely in our industry for washing parts. People doing this job should be given gloves or use hand creams that are not soluble in solvents to prevent the skin from cracking and dermatitis. Carbon tetrachloride is also used for washing purposes, but due to the harmful effect of its fumes and the danger of getting dermatitis from its use, we have practically eliminated it as a washing agent. I would advise that it you are to keep your employees healthy, you discontinue its use entirely, if you have not already done so. Thinners and other solvents have the drawback of being flammable but can be handled safely in safety cans manufactured for this purpose and are less expensive than carbon tetrachloride.

(Turn to page 352, please)

# MATTISON SURFACE GRINDERS

"IN LINE" AT WRIGHT PLANTS

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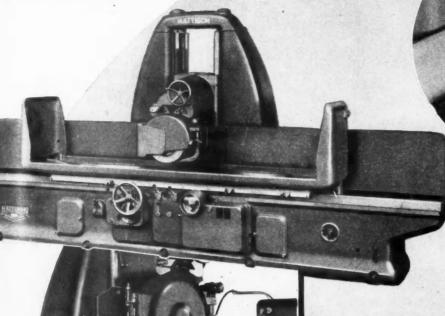
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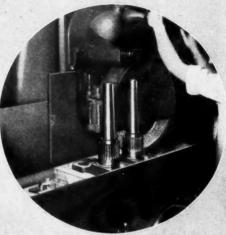
PRECISION WORK on a High Production Basis

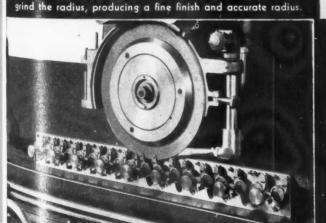


Exhaust manifolds are finish-ground both sides to very close tolerances. Its ability to turn out work to close limits of accuracy at a high production output makes the Mattison Grinder ideal for finishing of aircraft parts.

Grinding face of crank cheeks for counter-weights. 14 cylinder cyclone engine. Held by magnetic chuck. Ground to very close limits. Also form-ground on the radius at the junction of the cheek with the body of

the shaft.





Mattison Surface Grinder with special fixture for grinding

the radius at end of articulated rod. A formed wheel is used

with the rods indexed for rough grinding; then the fixture is

oscillated by power while the table reciprocates to finish-

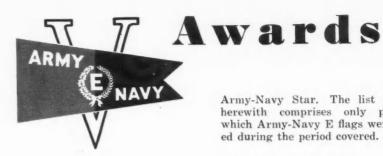
Narrow slots in end of rocker arm are ground by Grinder. Special fixture allows holding these parts in accurate alignment while slot is ground. With this arrangement several pieces at a time are accurately ground.

Mattison Surface Grinders have proven their value for use in the production of aircraft parts where close precision and high output are required. A few of the factors which account for the success of Mattison Grinders are, the massive double-column support for the wheel-head, high power for rapid stock removal, large table capacity, smooth double-cylinder hydraulic table-drive, simplicity of operation and highly accurate construction. Illustrated are a few typical aircraft applications of the Mattison Grinders at the Wright Aeronautical and Curtiss-Wright Plants.

MATTISON MACHINE WORKS ROCKFORD, ILLINOIS, U.S.A.

#### HE list following results from a carefully organized and conscientious effort on the part of the editors of AUTOMOTIVE AND AVIATION INDUSTRIES to present a complete compilation of production plants in the United States to which the Army-Navy E Award has been granted since its inauguration late in July, 1942, and up to February 28, 1943.

Prior to the granting of this particu-



lar joint award by the Army and the Navy, more than 200 plants had been awarded Navy E flags and a few machine tool plants had been awarded the

Army-Navy Star. The list published herewith comprises only plants which Army-Navy E flags were award ed during the period covered.

A.O.G. Corp., Providence, R. I.

ABBOTT LABORATORIES, New York,
N. Y. & North Chicago, Ill.

ABERFOLYE, Inc., Norfolk, Va.

ABOTT FCUORESCENT Co., Inc., New
York, N. Y.

ABRASIVE MACHINE TOOL Co., East
Providence, R. I.

ABSORBENT COTTON Co. of Am., Valley
Park, Mo.

ACCURATE BRASS Co., Inc., Glendale
& Long Island, N. Y.

ACME DIE & MACHINE Co., Inc., Latrole,
Pa.

Pa. ACME PATERN & TOOL Co., Inc., Day. ton, Ohio. ACUSHNET PROCESS Co., New Bedford

ton, Ohio.
ACUSHNET PROCESS Co., New Bedford, Mass.
ADAMS & WESTLAKE Co., Elkhart, Inc ADVANCE PLATING Co., Detroit, Mich AERO Corp., Hollydale, Calif, AETNA BALL BEARING Mfg. Co., Chicago, Ill.
AETNA-STANDARD ENGINEERING Co., Elwood City, Pa.
AIRCRAFT ACCESSORIES Corp., Burbank, Calif, & Kansas City, Kan., AIRCRAFT FITTING Co., Cleveland, Ohio. AIRCRAFT RADIO Corp., Boonton, N. J. AIRESEARCH Mfg. Corp., College Park, Md. AIRCRAFT RADIO Corp., College Park, Md. ALLEGHENY LUDLUM Steel Corp., Brackenridge, Pa. & Watervliet, N. J. ALLEN Co., CHARLES G., Burre, Mas. ALLIANCE MACHINE Co., Alliance, Ohio. ALLED CHEMICAL & DVE Corp., Philance, Ohio.

ALLIANCE STREET

Ohio.

ALIED CHEMICAL & DYE Corp., Philadelphia, Pa.

ALLIS-CHALMERS Mfg. Co., Tractor

Works, Springfield, Ill.

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ALTORFER BROTHERS Co., East Peoria

ALTORFER BROTHERS Co., East Peorial III.

ALUMINUM Co. of America, Garwood, N. J. & Niagara Falls, N. Y. Aluminum Ore Co., Mobile, Ala. ALUMINUM INDUSTRIES, Inc., Plant No. 1, Cincinnati, Ohio.

AMERICAN BEARING Corp., Indianapolis, Ind.

Ind. AMERICAN BRAKE SHOE & Foundry Co.

AMERICAN BRAKE SHOE & Foundry Co., Chicago, Ill. AMERICAN BRASS Co., Buffalo, N. Y. AMERICAN CAST IRON PIPE Co., Birm-ingham, Ala. AMERICAN CHAIN & CABLE Co., Inc., York, Pa. AMERICAN CYANAMED Co., Bound Brook, N. J.

N. J. AMERICAN LAVA Corp., Chattanooga, Tenn.

Tenn.

AMERICAN LOCOMOTIVE Co., Schenectady, N. Y.

AMFRICAN MACHINE & METALS, Inc. East Moline, Ill.

AMERICAN OPTICAL Co., Southbridge Mass.

AMERICAN RED CROSS Blood Donor Service

AMERICAN ROLLING MILL Co., Ashland, Ky., Butler, Pa., Hamilton, Ohio, Zanes-ville, Ohio. Central Works, East Works AMERICAN SEATING Co., Grand Rapids.

AMERICAN SEATING Co., Grand Rapids.
Mich.
AMERICAN SHIPBUILDING Co., Lake
Eric Plant, Buffalo, N. Y.
AMERICAN SMELTING & REFINING Co.,
Hayden, Ariz.
AMERICAN STEEL FOUNDRIES. East
Chicago, Ill., & Granite City, Ill.
AMERICAN STERILIZER Co., Eric, Pa.
AMERICAN TOOL WORKS Co., Cincinnati, Ohio.
AMERICAN WELDING Co., Carbondale,
Pa.

Pa.

AMERICAN ZINK. Co. of Illinois. Monsanto, Ill.

AMES Co., W. R., San Francisco, Calif.

AMES IRON WORKS, Oswego, N. Y.

ANACIN Mfg. Co., Knoxville, Tenn.

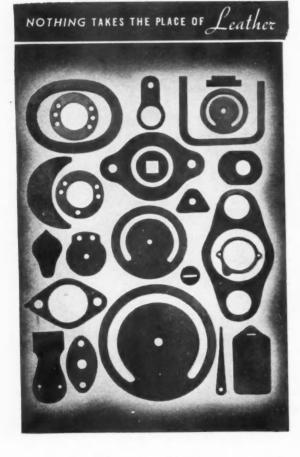
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ANDERSON BRASS WORKS, Inc., Birmingham, Ala.

(Turn to page 158, please)

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Ill.

III.
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ARTER GRINDING MACHINE Co., Wor-

cester, Mass.
ASSOCIATED SPRING Corp., Detroit,
Mich.

Wallace Barnes Co., Bristol, Conn. ATKINSON Co., GUY F., George Pollock KINSON Co., GUY F., George Pollock Co., Roosevelt Base, San Pedro, Calif.



(Continued from page 156)

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ATLAS POWDER Co., Weldon Spring, Mo.
ATLAS PRESS Co., Kalamazoo, Mich.

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AUTOCAR Co., Ardmore, Pa.
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Charleston, W. Va.
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N. Y.
BAXTER LABORATORIES, Inc., Colleg
Point, N. Y. & Glenview, III.
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BEAUMONT IRON TEXAS.
BEAUMONT MFG. Co., Spartanburg, S. O
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BELDING HEMINWAY Co., Putnam

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BELL & HOWELL Co., Chicago, Ill.
BELL TELEPHONE Laboratories, New York, N. Y.
BELLE KNITTING Corp., Sayre, Pa.
BELLOWS, W. S., and Brown & Root, and Columbia Construction Co., Corpe.
Christi, Tex.
BELMONT RADIO Corp., Chicago, Ill.
BENDIX AVIATION Corp.
Bendix Radio Div., Baltimore, Md.
Eclipse Machine Div., Elmira Heights
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Eclipse-Pioneer Div., Bendix, N. J. &
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BERG BOAT Co., Georgetown, Md.
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BRECON LOADING Co., Coosa River Ordnance Plant, Talladega, Ala.
BREWSTER Co., Inc., Shreveport La.
BRIDGEPORT BRASS Co., Bridgeport.

BRIDGEPORT FABRICS, Inc., Hedis Ave. Plant & Wood Ave. Plant, Bridgeport. Conn.
BRIGGS Mfg. Co., Detroit, Mich. (Turn to page 160, please)

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BROAD BROOK Co., Broad Brook, Conn.
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BUCYRUS ERIE Vo., South Milwaukee, Wis.
BUDD, Edward G., Co., Philadelphia BUDD WHEEL Co., Detroit, Mich.
BUFFALO FORGE Co., Buffalo, N. Y.



(Continued from page 158)

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R. I. BULLARD Co. BULLARD Co., Bridgeport, Conn. BURGESS-NORTON Mfg. Co., Geneva, 111. BURROUGHS WELLCOME & Co. (U.S.A.)

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ELECTRIC VACUUM CLEANER Co., Inc., East Cleveland, O.
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## MATERIALS, Metallic

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RYERSON & SON, INC., JOSEPH T.,
Chicago, Ill.
Book: Steel Data Book.
Catalogs: National Emergency Steels—
Facts and Figures for Practical Use;
Machinery and Tools.
Stock lists: Steels—Certified Quality.
BLISS & LAUGHLIN, INC., Buffalo, N. Y.
Book: Cold Finished Bar Steels—Production Methods, Technical Data, Steel.
Data, Tables (\$2.00).
Weight Calculator Chart.
Folders: Alloy Steels: Speed Ultra-Cut
Screw Stock; Ground Shafting; Cold
Finished Steel Shafting.
CARPENTER STEEL CO., Reading, Pa.
Book: A Handbook of Modern Practice
for Toolmakers. (\$1.00 in U. S.)
Slide Rule: The A.B.C. of Stainless Steel.
Manuals: Matched Tool Steel; Selection,
Engineering, Fabrication.
Guide Chart: Spark Testing Tool Steels.
DRIVER-HARRIS CO., Harrison, N. Y.
Data Book on Electrical Heat and Corrosion Resisting Alloys.
Booklets: Radio Alloys; Nichrome
Chromax Cimet.

ALLEGHENY LUDLUM STEEL CORP.,
Pittsburgh, Pa.

Chromax Cimet.
ALLEGHENY LUDLUM STEEL CORP.,
Pittsburgh, Pa.
Handbook: Special Steels, Their Properties and Uses.
Booklets: Tool Steels—An Elementary
Discussion: Pluramelt—describing the
Pluramelting or cladding process used
on Allegheny composite stainless product—fabrication information.

INDIUM CORP. OF AMERICA, Litica.

INDIUM CORP. OF AMERICA, Utica, Folders: What Indium Can Do For You; Bearings and Bearing Corrosion;

Indium,
SAGINAW MALLEABLE IRON DIV.,
General Motors Corp., Saginaw, Mich.
Catalog: Arma Steel—Applications to
Diesel Engines, Arms and Armament.
REPUBLIC STEEL CORP., Cleveland, O.
Booklet: National Emergency Steels—
properties, treatment, application. Indium.

properties, treatment, application.

RUSTLESS IRON AND STEEL CORP.,
Baltimore, Md.

Booklet: Shop Notes on the Machining
of Stainless Steel.

Handbook: Rustless Stainless Steels—

Of Stanness Steel.

Handbook: Rustless Stainless Steels—technical information on the physical properties of stainless steel.

# MATERIALS, Non-Metallic

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TECHNICAL PLY-WOODS, Chicago, Ill.
Data Book: Plywoods—Tables, Suggestions, Applications, Properties.

DUREZ PLASTICS & CHEMICALS, INC.,
North Tonawanda, N. Y.
Folders: The New Resin Bonded Plywood; Durez Plastics—Applications.

MONSANTO CHEMICAL CO., Plastics
Div., St. Louis, Mo.
Catalogs: Lustron—A Monsanto Plastic; Resinox; A Wartime Guide to
Monsanto Plastics.

GOODRICH, CO. R. E. Akron, O.

Monsanto Plastics.

GOODRICH, CO., B. F., Akron, O.

Booklets: Examples of Goodrich Development in Rubber; Rubber for Victory; Guide Book for War Industries.

Catalogs: Section No. 9000—Vulcalock Products; No. 7020—Industrial Molded Rubber Goods.

HERCILES FOWERED CO. Inc. Wilming.

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Truline Binder; Terpene Sol-Ethyl Cellulose; Flexalyn; e Acetate; all giving data, etc. vents; Cellulose table

tables, etc.

ROHM & HAAS CO., Philadelphia, Pa.

Booklets: Technical Data on PlexiglasOptical; Properties of Plexiglas; Plexiglas Method of Installation; Plexiglas glas Method of Inst. Fabricating Manual.

ACADIA SYNTHETIC PRODUCTS, DIV.,
Western Felt Works, Chicago, Ill.
Technical Data Book; Saran Plastic,
Pipes, Sheets, Tubing and Fittings.

BAKELITE CORP., Unit Union Carbide and Carbon Corp., New York City, and C N. Y. Folders:

N. Y.
Folders: The Story of Elastic Vinyl;
The Story of Vinylite Plastics.
Booklet: Bakelite Molding Plastics;
A simplified Guide to Bakelite Plastics; Laminating Plastics; Vinylite

Resins, Their Forms, Properties and Uses; Rigid Sheet Plastics; Polyvinyl Acetate Resins.

BIBB MFG. CO., Macon, Ga.
Booklets: Story of Cotton—Processes;
Enlisted for the Victory—War Mate-

Folders: Kinks in Twine—Tables, A Long Yarn in Few Words—Cord Data.

RESISTOFLEX CORP., Belleville, N. J. Catalogs: Characteristics of Resistoflex PVA, a flexible, synthetic resin compound for application in Aviation and Automotive Industries.

MILLS, CORP., ELMER E., Chicago, 111. (Turn to next page, please)

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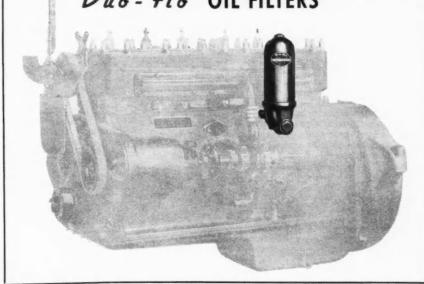
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Catalog: Injection Molded Plastics—
Applications, Comparison Chart.
UNITED STATES RUBBER CO., Rockefeller Center, New York City.
Booklet: Synthetic Rubber—Development, Comparative Properties, Types, Tables.

ARMSTRONG CORK CO., Lancaster, Pa. Booklet: How to Eliminate Noise Demons.

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Demons.
Folder: Low Cost Walls of Luxe.
duPONT denEMOURS, & CO., E. I.,
Plastic Div., Arlington, N. J.
Manual: Lucite Methyl Methacrylate

Manual: Lucite Methyl Methyl Resin. Booklet: Engineering Highlights About duPont Plastics. UNITED STATES PLYWOOD CORP., New York, N. Y.

(Continued from the preceding page)

Booklets: Weldwood - The Material of Infinite Applications; Waterproof Weldwood for Aviation. ulletin: Weldwood Plastic Resin Waterproof Glue.

AMERICAN FELT CO., Glenville, Conn. Chart: How Felt is Made.

## CASTING

AMERICAN MANGANESE STEEL DIV., American Brake Shoe & Foundry Co., Chicago Heights, Ill.

Booklets: Ahsco Alloy Castings for la dustrial Applications.

HARVILLE AIRCRAFT CORP., Los Angeles, Cal.

Manual: Engineering Design for based on the control of the contro

Casting.

Classing.

Characteristics of Property of Property of Property of H

Casting.
Folders: Engineering Aspects of Presure Molding; Characteristics of Harvill Aluminum Die Castings.

BAKELITE CORP., Unit Union Carbie and Carbon Corp., New York, N. Y.
Folder: Bakelite Sealing Solutions to Porous Castings.

BELLE CITY MALLEABLE IRON CO.
Racine, Wis.
Booklet: Descriptive of malleable casting processes and physical charising of Electromal, Belmalloy and Belevin Iron No. 2.

# FORGING, STAMPING & **PUNCHING**

HYDRAULIC PRESS MFG. CO., Mou

Gilead, O.
Bulletins: 4207—Presses for Process;
dustries: 4206—Fastraverse Me
Working Presses; 35—The Hydrau

Press.
DAYTON ROGERS MFG. CO., Minn

apolis, Minn.

Service Manual: Installation Instructions and Service Manual for Phematic Die Cushions.

Booklet: Metal Stamping in Small Lee PETTINGELL MACHINE CO., Amesbur Masse.

Mass.
Catalog Sheets: Motorized Hammer
Motorized Hammer with Built-Motor

WHISTLER & SONS, Inc., S. B., Buffa

N. Y.
Catalog: Dies, Tools and Special Mechanisms.
Chinery—Advantages of standard of justable punch and die units.
AJAX MFG. CO., Cleveland, O.,
Bulletins: Forging Presses; Mechanisms: Forging Presses; Mechanisms Clutches; Double Draft Ventillab.
Air Clutch: Wide Adjustment Forging Rolls.

Clutches; Double Draft Ventillar Air Clutch; Wide Adjustment Form Rolls.

CHAMBERSBURG ENGINEERING (Chambersburg, Pa.

Bulletins: 211-G, Double Frame Hammers; No. 1275, Pneumatic Form Hammers; No. 1275, Pneumatic Form Hammers; 216-G, Pneumatic Form Hammers, 255-A, Model "E" Swa Drop Hammers; 276, Cecostampia and the Chambersburg Cecostampia and the Chambersburg

Cutter-Retriever; Skildeck be-Educations filer.

INTERSATE DROP FORGE CO., Manual: Revised Steel Specifications Including National Emergency Specifications, Suggested Substitute of National Emergency Steels.

Chart: Chemical Analysis and Machabity Bating.

ability Rating.

# MACHINING (Machine Tools)

KINGSBURY MACHINE TOOL COR Keene, N. H.
Bulletin 5-40: Kingsbury 12° and Freximatics Models 119 and 128.
LANDIS TOOL CO., Waynesboro, Pa.
Book: Better Grinding.
ALUMINUM CO. OF AMERICA, Plusburgh, Pa.
Booklet: Machining Alcoa Aluminum, GENERAL ELECTRIC CO., Schenectage, N. Y.

(Turn to page 176, please)



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With this improved method checking and bending is performed in the same position without moving the shaft from anvils to centers. When pressure is released the spring tension on rolls brings the shaft free of the anvils and free to rotate for checking. Checking rolls are easily adjusted for various shaft lengths and can be removed altogether if necessary. Press is equipped with an indicator gauge calibrated in thousandths of an inch for locating high and low spots on shaft. Also a pressure gauge calibrated in pounds. The exact tonnage required to straighten any shaft can be quickly determined by the operator. The unit is operated by a hand hydraulic pump with a capacity up to 20,000 pounds.

The Anderson Hydraulic Hand Press is a high pro-

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# Anderson TIME SAVING SHOP TOOLS

STRAIGHTENING PRESSES BALANCING WAYS POWER SCRAPERS HAND SCRAPERS SPOTTERS

# **Quick Facts and Specifications**

Anvil on end of ram is of case hardened steel.

Hydraulic ram has maximum travel of 6", and can be adjusted by means of a stop collar to travel from a minimum of 1/16" to 6" maximum.

Maximum throat opening, 21/2"

Maximum vertical opening, 6<sup>3</sup>/<sub>4</sub>".

Table length, 28".

Rated capacity, 10 tons . . . 20,000

Floor space required, 2 ft. x 3 ft. • Press weight, complete, 503 lbs.

ANDERSON BROS. MFG. CO. ROCKFORD, ILL., U.S.A.

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# Production Speeding Literature

Pamphlet: Safety Regulations for Drill-Press Operators. GEAR GRINDING MACHINE CO., De-

troit, Mich.

Catalog: Specifications and illustrations of internal and external gear grinding equipment.

ATTISON MACHINE WORKS, Rock-

MATTISON MACHINE WORKS, Rockford, Ill.
Catalog: Mattison High-Powered Precision Surface Grinder Set-Ups—Examples of Work.
ILLINOIS TOOL WORKS, Chicago, Ill.
Booklet: Hob Sharpening—The Right and Wrong Way.
LEES-BRADNER CO., Cleveland, O.
Catalog No. 52; Thread Milling Machine Model CT.
Circular No. 50: Thirty Years of Circular

No. 50: Thirty Years of Pioneering.

(Continued from page 174)

Folders: Model L-T Thread Miller;
Model H T Heavy Type Thread
Miller.

GENESEE TOOL CO., Fenton, Mich.
Booklet: Genesee Special Cutting Tools,
—Turning Tools, Forming Tools, Reamers and Counterbores, Carbide Tools,
Milling Cutters.

LIPE-ROLLWAY CORP., Syracuse, N. Y.
Booklets: Lathes—Chamfering Machines
and Pneumatic Feeds.

MALL TOOL CO., Chicago, Ill.
Booklets: The Care and Maintenance
of the Mall Saw; Instructions for

Operating and Maintaining Mall Sur-

Operating and Maintaining Mail Surface Planes.

BAKELITE CORP., Unit Union Carbide and Carbon Corp., New York, N. Y. Booklets: High Speed Abrasive Wheels; Fabrication of Vinylite Plastics by Screw Extrusion.

COLONIAL BROACH CO., Detroit, Mich. Booklet: Answers on Broaching by Colonial

Colonial. older: Universal Horizontal Broaching

Colonial.
Folder: Universal Horizontal Broaching Machines.

DeSANNO & SONS, A. P., Phoenixville, Pa. Booklets: Radiac Grinding Wheels: Facts About Por-Os-Way; Grinding Wheel Specifications for Grinding Machines; Radiac Mounted Points and Mounted Wheels.

FRAY MACHINE TOOL CO., Glendale, Cal.

Edders: Fray Ram Type No. 7-R Mill.

FRAY MACHINE TOOL CO., Glendale, Cal.
Cal.
Folders: Fray Ram Type No. 7-B Milling Machines; Fray Ram Type No. 8
Milling Machines; Micrometer Offset
Boring Head.
MICHIGAN TOOL CO., Detroit, Mich.
Bulletins: No. 149-A—On Hobbing; No.
GF-40—For Better Gears; No. GS-42
Gear Shaping and Shaper Cutters.
NORTON CO., Worcester, Mass.
Handbook: Tool Room Grinding.
Folder: The "Know-How" of Grinding.
Folder: The "Know-How" of Grinding.
Isms for Standard Norton Machines;
Grinding, Lapping and Superfinishing
Machines; What, Why and HowEssential Facts About Grindings; How
To Increase Tool Life; Grinding
Wheels for the Tool Room; Thread
Grinding; How to Use Truing and
Dressing Tools for Better Grinding.
Disc Grinding; Grinding "Haynes
Stellite" J-Metal and "2400" Cutting
Tools; Abrasive and Grinding Wheels
(handbook for grinding apprentices).
O. D. Grinding; Grinding Carbide
Tipped Tools; Norton Cut-Off Wheels;
A Primer on Grinding Wheel Safety.
PETTINGELL MACHINE CO., Amesbury,
Mass.
Catalog Sheets: Trimming Cutters

Catalog Sheets: Trimming Cutters Heavy Duty Electric Cutters; Electric Rotary Cutters. TAFT-PEIRCE MFG. CO., Woonsocket

R. I.
Booklets: Air Service and Productic
Equipment; Back Spot Facing M
chines; 6" Rotary Surface Grinde
T-P No. 1 Precision Surface Grinde
WESTINGHOUSE ELECTRIC & MF0

CO., East Pittsburgh, Pa.
Booklet: Wartime Conservation (Recommendations for effecting immediate sav

mendations for effecting immediate savings of critical materials in the selection, application and use of Westinghouse equipment).

GLEASON WORKS, Rochester, N. Y.
Catalog: Gleason Straight Bevel Gear System (\$2.50).

Reprints: Gears and Gear Cutting Bevel Gears in Aircraft.

MICROMATIC HONE CORP., Detroit Mich.

Mich.
Booklets: Fundamental Principles Use in the Honing Process; Micromati Microhoning Generates Combined Results in One Process.

STERLING GRINDING WHEEL DIV The Cleveland Quarries Co., Tiffin, Folders: Centerless Grinding: Cylindrical Grinding; Tool Room Grinding.

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Taps.

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VASCOLOY-RAMET CORP., North Chi

VASCOLOY-RAMET CORF.,
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Booklet: GT 128—Instructions for Using
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Carbide Milling Cutters and End-Cutting Tools; GT-133—Carboloy Too
Manual.

Manual. SOUTHERN ENGINEERING CO., INC.

Los Angeles, Cal.

Manual of Operation for the Souther Engineering Metal Forming Machine (Turn to page 178, please)

Ma



# YOUR PROBLEM IN PLASTICS . . . **BUT IT BELONGS**

Here's a blueprint (let's call it yours) for a Plastic application. And here are some of the reasons why we say "put it in the guiding hands of a good custom molder . . . quick!"

s you know, every plastic part is designed for a definite function. But there are at least 200 basic molding compounds available today, several of which might supply the necessary characteristics. And almost all of these are further divided into many special-purpose sub-categories. And how they

In making the right selection, your molder can not only give you advice based on long experience, but will suggest variations in design necessitated by the characteristics of the molding compound selected.

In addition, a custom molder such as ourselves knows the short cuts of design that keep mold costs down . . . speed up molding cycles . . . eliminate finishing operations. Consulting him early will save you time and money.



Our engineers can help you now, if you're interested in plastics. Natur-

ally, our efforts are largely devoted to high-

priority orders now . . .

but you'll find a discus-

sion of design and prior-

ities productive. That

goes for present and post-war problems both.

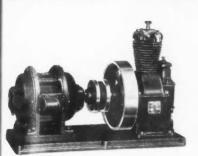
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1039 N. Kolmar Ave., Chicago, Illinois

COMPRESSION, INJECTION TRANSFER & EXTRUSION MOLDING OF ALL PLASTIC MATERIALS

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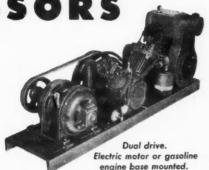
Unit direct connected to electric motor

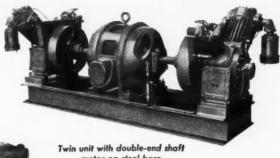


unit direct High-pressure connected to electric motor



Tank-mounted belted unit showing pressure regulator control





motor on steel base

24 Sizes

344 Arrangements

Capacities to 164 c.f.m.

Pressures to 1000 lbs.

War production plants are now using these units in a total of more than two million horsepower. To any plant whose needs for compressed air fall within the above range, Worthington compressor equipment offers advantages that can contribute greatly to stepped-up output. They are built for users who demand the best equipment.

# The following features make Worthington compressors the choice of careful purchasers.

- One-piece Feather Valve . . . lightest, simplest, most efficient.
- Close-grained nickel iron cylinder, honed to mirror surface . . . generously finned for efficient cooling.
- c Ground piston, closely fitted in cylinder . . . two compression rings and two oil rings . . . for oil-free air discharge.
- Full-floating wristpin . . . retainer spring prevents scored cylinder.
- Extra-long drop-forged heat-treated connecting rod . . . reduces cylinder wear. Shim-adjusted babbitt crankpin bearing. Graphite-bronze wristpin bushing.
- Drop-forged heat-treated integrallycounterbalanced crankshaft . . . journals ground and polished.
- Adjustable Timken main bearings . . . controlled splash lubrication.
- Force-feed lubrication to all shaft bearings . . . adjustable babbitt main bearings.
- · Shaft oil-seal keeps compressor installation clean and oil-free.
- Crankcase ventilator . . . well baffled . . . keeps oil in, and dust out.
- c Cast-iron belt wheel with fan spokes . . . good cooling decreases power required.

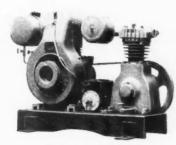
Worthington vertical compressors are available to those manufacturers whose war production activities give them priority. An authorized Worthington industrial dealer or district office engineer will be glad to assist you with the correct selection for your requirements.



Unit mounted on Massachusetts code vertical tank



Massachusetts code horizontal tank-mounted compressor unit



Base-mounted unit with gasoline engine drive



Tank-mounted unit with gasoline engine drive

WORTHINGTON PUMP AND MACHINERY CORPORATION . HARRISON, NEW JERSEY

# Production Speeding Literature

(Continued from page 176)

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EASTERN MACHINE SCREW CORP.
New Haven, Conn.
Bulletin No. 60: Victory Screw Data
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sonia, Conn. Descriptive Bulletins:

sonia, Conn.

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O'NEIL-IRWIN MFG. CO., Minneapole Minn.

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Circulars: DOALL Gage Blocks—for all general shop work requiring great accuracy; DOALL Surface Grinders.
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Bulletins: H3—Installation and Level-

Bulletins: H3—Installation and Leveling of the Lathe; H2—Oiling the ing o Lathe.

Instruction Sheets: How to Take Care

Instruction Sheets: How to Take Care
of Lathes.
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Chart: Decimal Equivalents.
Poster: How to Become a Mechanic.
SELLERS & CO., INC., Wm., Philadelphia,
Page

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HAMMOND

Mich. Folder:

Thread

aps,

Tap

MACHINERY BUILDERS,

Detroit Tapping Machines— Gages, Standard and Special Fap Reconditioning Machines,



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ALTER EGO: And how right he was! When tough "competition" from the west threatened to annihilate us, it jolted us into super-action. Alcan's 1800-mile route through uncharted wilderness — said to be *impassable* — was a confusion of mud, mountains and mosquitos. Under the spur of Jap "competition", we finished this "glory road" in one season.

Maybe that's a lesson for us to be on the alert for the tough competition that'll invade all business after the war. Let's jolt ourselves into super-action now.

ALTER EGO: Right! We've got to hack through plenty of uncharted wilderness that seems impassable . . . with little time on our hands . . . and come out with better products and lower costs than the other fellow. Will-power and ingenuity will build this "glory road".

We have the will-power. Let's acquire the ingenuity by improving our welding knowledge with Lincoln's aid.

Ask your inner self if welding knowledge isn't the shortcut to postwar success.

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(Continued from page 178)

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Descriptive Bulletins: Arter Model A
Rotary Surface Grinders Arter Model
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KEARNEY & TRECKER CORP., Milwaukee, Wis.

kee, Wis.

Book I: Milling Practice Series—Right and Wrong in Milling Practice.

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Catalog: Milling, duplicating and panto-graph machines and accessories—applications, instructions for use and care

CONTINENTAL MACHINES, INC., Min-

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Mich.
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Co., Chicago Heights, III.

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ILLINOIS TOOL WORKS, Chicago, Ill.
Catalog Ad-2; Shakeproof Cowl Fastellers—Engineering and Procurement Data.

PALNUT CO., INC., Irvington, N. J. Bulletin: Locknuts and Self-Locking Nuts

Nuts.
CHERRY RIVET CO., Los Angeles, Cal.
Handbook A-43; Make the Hard Jobs
Easy With Cherry Blind Rivets.
AMERICAN NUT & BOLT FASTENER
CO., Pittsburgh, Pa.
Folders: Live Action Spring Washers—
Carbon, Alloy, Stainless Steels, Overdu, Phosphor Bronze, Duronze.

(Turn to nage 182 please)

(Turn to page 182, please)



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# CLEANING, PLATING & RUST PREVENTING

duPONT deNEMOURS & CO., E. I., Wilmington, Del. Booklet: Electroplating Chemicals; Booklet: Processes, Booklet: Electroplating Chemicals; Processes, Materials.
Catalog: Molten Salt Baths.
S. GALVANIZING & PLATING EQUIP-MENT CORP., Brooklyn, N. Y.
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(Continued from page 180)

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Controllers,
LEEDS & NORTHRUP CO., Philadelphia, F-500-Flow Meters:

Pa.

Pa. atalogs: N-27—Micromax Speed Recorders; N-93-163—Smoke Density Recorders; N-95-163—Signalling Controller; T-625 Homo Method for Tempering; N-33A—Thermocouple Pyrometers; N-28-160—Centrimax Flow-Catalogs:

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III.

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GENERAL ELECTRIC CO., Schenectady,
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GENERAL
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Catalog: G-E Controls.
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SHEFFIELD CORP., Dayton, O.
Catalog No. 42-2; Sheffield Gages

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Booklets: Dial Indicator Inspection Gages for Shells; War Material Dial Indicator Inspection Gages.

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Folder: Trimount—Well Type Hanometers; Sliding Scale U—Tube Manome

ATC CO., INC., Philadelphia, Pa.
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WILBERTON & CO., THOS., Cedar Grow

N. J.
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—For Speeding Inspection in Inspection Department and Tool Room.
STANDARD ELECTRIC TIME CO.
Springfield, Mass.
Catalog: Clock, Signal, Alarm Systems

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Folders: Magnaflux for Magnetic Particle Inspection; Zyglo—For Detection of Flaws in Non-Magnetic Metals.
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Magnaglo—For Detection of Structura Flaws.

CAMBRIDGE INSTRUMENT CO., INC. New York, N. Y.
Booklets: Cambridge Needle Pyrometers for Temperature Determination of Materials in Plastic State, and During Certain operations; Cambridge Surface Pyrometers; Prelision Instruments Exhaost Gas Tester.

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GENERAL CONTROLS CO., Glendale Cal.
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CENTER SCOPE INSTRUMENT CO., Lo Angeles, Cal.

Angeles, Cal.

Booklet: Uses and advantages of the Center Scope Optical Method of to cating centers with unquestioned as curacy.
(Turn to page 184, please)

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PHILADELPHIA . CLEVELAND . NEW YORK . DETROIT . BOSTON . PITTSBURGH . CINCINNATI

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PENN METAL CORP. OF PENNA., Phila-

PENN METAL CORP. OF PENNA. Philadelphia, Pa.
Bulletin on wood lockers, shelving, industrial storage, etc.
CARRIER CORP., Syracuse, N. Y.
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Booklet: Norton Abrasives for Portable Grinders.

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Paul Miny

Paul, Minn.
Catalog: Conveyors by Standard.
Bulletin: Standard Equipment in Armament Production.

ACME STEEL CO., Chicago, Ill.
Booklet: Acme Unit-Load.
Folders: Silver Stitchers; Skid-Load
Process Savings; Acme Steelstrap;
Steel Strapping Shipments.

BALDWIN LOCOMOTIVE WORKS, Philadelphia, Pa.

poklet: Baldwin Locomotives.

Booklet: AUBUDON WIRE CLOTH CORP., Phila-delphia, Pa.
Bulletins: A and F Metalwove Belts;
G—Metal Wove Belts of Chain Drive

TRANE CO., Lacrosse, Wis.
Bulletins: S-363—Quenching Oil Cooling Systems; DS-385—Heating Colls; S-366—Trane Wartine Products. BOWSER CO., INC., S. F., Fort Wayne,

OWSER CO., INC., S. F., FOR WAYNER Indiana.
Catalog: Industrial Equipment.
Catalog Sheet: Type BB Filtering and Sterilizing Unit.
Folders: Flow Indicating Devices;
Pressure Filters.
ONLY CAMPEUL CO. Detroit Mich.

BOYER-CAMPBELL CO., Detroit, Mich. Catalog No. 50: Equipment for Acci-dent Prevention.

dent Prevention.

AMERICAN FOUNDRY EQUIPMENT CO., Mishawaka, Ind.

Manual: Wheelabrator Operator's Manual.

Booklets: A B C of Wheelabrator Blade Care; American High Efficiency Cyclone Dust Collector.

Catalog No. 72: American Dutube Dust Collectors.

STERLING GRINDING WHEEL D Cleveland Quarries Co., Tiffin, O. Folder: Portable Grinding.

DISSTON & SONS, INC., HENRY, Tacony, Philadelphia, Pa. Conservation Control Card: No. 1— Power Hack Saw Blades; No. 15—

Philadelphia, r.a.

Philadelphia, r.a.

Conservation Control Card:

Power Hack Saw Blades; No. 15—
Right and Wrongs in Refitting Circular Saws; No. 17—Narrow Wood Cutting Band Saws.

Manual—Disston Products.

Booklet: Conservation Serves Every-

TANDARD ELECTRIC TIME CO., Springfield, Mass. Circulars: Synchronous Type Program Clock; Air Raid Signals. STANDARD

Clock; Air Raid Signals.

REEVES PULLEY CO., Columbus, Ind.

Booklet: How to Speed Up Production

With Variable Speed Control.

Folders: How Reeves Helps Sharpen
the Eagle's Claws; Reeves Vari-Speed
Jr.; Reeves Variable Speed Control.

(Turn to page 340, please)



# **Everything HINGES** on lubrication

We won't go into the "causes and effects" of lubricating oil failures. Engineers want to know how to prevent trouble and damage before it bappens.

That's the VISCO-METER'S\* job ... and what a whale of a job it's doing on land and sea...watchdoggin' on the gasoline and Deisel engines that power many units of our transports, fighting machines and service equipment.

Uncle Sam enlisted the VISCO-METER\* long before Pearl Harbor when, in several branches of government service, the VISCO-METER\* had proved its worth. No wonder then that today every VISCO-METER\* we make goes with some gasoline or Deisel engine consigned for war service.

With the Peace, VISCO-METER\* will again be available to those internal combustion engine manufacturers...automotive, marine and stationary ... who will acquaint themselves with its decided advantages. There's nothing so convincing as a service record and it's not too soon to talk to a VISCO-METER\* engineer.

# CO-N

GROTE ST., BUFFALO, N. Y.

VISCO-METER: a 12-ounce precision instrument continuously indicating to the operator the viscosity (lubricating ability) of the crankcase oil while the engine is in operation.

\*Fully covered by U. S. and Foreign Patents

GOING PLACES...

At each key point on the map...

a CINCH fastener and filler cap

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HOLDING tenaciously to the job at hand, as they have to their place in the fore of small parts in industry, CINCH parts "ride 'em rough" with the jeeps, or "fly 'em high and wide" with the "flying fortress". On the side curtains, CINCH and Flush-type Fasteners: on the radiator and gasoline-tank, filler necks.

\*

CINCH

MANUFACTURING CORPORATION • 2335 WEST VAN BUREN STREET CHICAGO, ILL. • Subsidiary: United-Carr Fastener Corporation, Cambridge, Mass.

\*

\*

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# **Bearing Alloys With Low Tin Content**

The bearing bronze most widely used in bushings in which the shaft runs directly on the bronze is constituted of 80 per cent copper, 10 per cent lead and 10 per cent tin. This is practically identical with the composition of S.A.E. Specification 64 - Phosphor Bronze Castings. Experiments made at Battelle Memorial Institute have shown that satisfactory bearing alloys can be made with a tin content as low as 2.8 per cent or, for some purposes, with no tin at all. Two of the alloys developed were found to be much better for some purposes than the standard 80:10:10 alloy. Both of these contained no tin at all, it being replaced by copper in one and by copper, silver and phosphorus in the proportion 4:5:1 in the other. Another alloy in which tin was reduced to 2.8 per cent by the substitution of antimony and copper proved to have practically the same performance characteristics as the standard alloy.

六和

Long ago, the Chinese with their genius for co-operation posted on trees and buildings these symbols, "Gung Ho." gether" or "common," "Ho," "peace," "happiness," "working." "Gung Ho"—"Working together."

Two years ago, a Wyman-Gordon worker told this little story at a shop gathering, and soon thereafter "Gung Ho" began appearing on walls and machines, here and there in our shops.

Today, civilization calls to American industry for manufacturing miracles, miracles performed by the meeting of minds, working together as creative stimulus in production for gargantuan warfare . . . miracles that are more than the sum total of individual ideas evolving precise mechanisms . . . the working of heart, hand, mind, together in the creation of matériel for victory. Makers of vital forgings for all American high-powered aircraft, for tanks, for countless tools of war, Wyman-Gordon men and women are "Gung Ho" minded.

Night and day, in the quiet of planning, in laboratories where technicians find secrets of steel, in the heat and glow of steel where giant hammers resound like the firing of great guns, strong men and valiant women are proving their might in war production, proud to follow in the spirit of the ancient Chinese who gave us "Gung Ho."

-And we of Wyman-Gordon realize "Gung Ho" will also be a component part in post war development, a practical force for the wider use of forgings-strength with less weight.

# WYMAN-GORDOI

WORCESTER, MASS.

DETROIT, MICH.

HARVEY, ILL.

# CENSORED

An exclusive feature prepared by M. W. Bourdon, special correspondent of AUTOMOTIVE and AVIATION INDUSTRIES in Great Britain.

Lord Nuffield, founder and chairman of the Nuffield (Morris Motors) organization, has made a further gift of £10,000,000 to the nation for medical and industrial research, the develop-ment of health services, social studies and the care of the aged. This brings the total of his gifts for the public welfare to over £25,000,000. He will hand over shareholdings in his companies to the value mentioned to trustees for the administration of the in-come. Lord Nuffield makes it clear that he is not withdrawing from his association with his many business in-terests, with which he will be identified precisely as hitherto.

The fleet of 450 emergency food vans presented to Britain by Henry and Edsel Ford carried 16,000,000 meals to the people during 1942. Children were the chief "customers", 177 of the vans being employed daily in carrying hot meals to schools. Others supplied farm workers, dockers, employes in small plants lacking a canteen and de-molition workers among many other molition workers among many other classes of the population. The vans made nearly 69,000 journeys, covered 900,000 miles and carried an average of 225 meals per journey. The food is carried in specially, devised containers enabling it to be kept hot for several hours. The vans are maintained voluntarily, by Kord dealers.

tarily by Ford dealers.

Many British aircraft are now being fitted with a new type of automatic pilot (known as "George" by the pilot (known as George by the R.A.F.). Whereas the normal type functions only when the aircraft is flying on a straight and level course, the new unit works equally well no matter in what attitude the machine is flying. So long as the pilot holds the control "stick" the new "George" remains inoperative, but should the pilot's hands leave the control (through injury causing partial or complete loss of consciousness, for example) the device automatically comes into effect and will prevent the machine from crashing by pulling it out of a dive or rectifying any other violent maneuver. No constructional details have yet been released.

Squadron Leader H. M. McKenna, a director of Short Brothers, the makers of the Sunderland flying boats and other aircraft, stated at a public meeting that the company was contemplating the construction immediately after the war of flying boats for pas-sengers and freight with an all-up weight of about 100 long tons, a power plant of around 18,000 hp., a cruising speed of 275 m.p.h. and a range of not less than 3,000 miles

debate in the House of During a Lords on the equipment of the Fleet Air Arm, Lord Beaverbrook revealed that Bristol Beaufighters were now in service as torpedo-bombers and that the North American Mustang has been fitted with a Rolls Royce Merlin engine, presumably of Packard manufacture, judging by the flattering terms in which Lord Beaverbrook had just previously been speaking of the Packard-produced Merlin.

The London Passenger Transport Board, operating all London and sub-urban buses, has adopted a program providing for approximately 550 of its buses to be fitted with producer gas plant for use in both Central London and country areas.

# PLEXIGLAS... protector of America's production soldiers



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RIES

This worker in North American Aviation's Texas plant wears a transparent, light-weight Plexiglas face shield. Through the use of such devices, eye injuries in the plant were reduced by one-half in five months.

LIGHT-WEIGHT, permanently transparent, shatterproof PLEXIGLAS safety shields are comfortable to wear and handy to use. Women as well as men wear largest size PLEXIGLAS protectors without tiring.

At all times these crystal-clear acrylic plastic shields provide users with an unhampered view of their hands and work.

Due to many direct military applications, the amount of PLEXIGLAS which can be supplied for safety shields today is limited. After the war, however, these ideal safety devices will be available to American industry.

Rohm & Haas Company, Washington Square, Philadelphia, Pa.; 8990 Atlantic Blvd., South Gate, Los Angeles, Calif.; 619 Fisher Bldg., Detroit, Mich.; 930 No. Halsted St., Chicago, Ill. Canadian Distributor — Hobbs-Glass Ltd., Montreal, Canada.

THE CRYSTAL-CLEAR ACRYLIC PLASTICS

# PLEXIGLAS

SHEETS AND RODS

# CRYSTALITE

MOLDING POWDER

PLEXIGLAS and CRYSTALITE are the trade-marks, Reg. U. S. Pat. Off., for the acrylic resin thermoplastics manufactured by the Rohm & Haas Company.

ROHM & HAAS COMPANY

WASHINGTON SQUARE, PHILADELPHIA, PA.

Manufacturers of Chemicals including Plastics . . . Synthetic Insecticides . . . Enzymes . . . Chemicals for the Leather, Textile and other Industries



# After the War-What?

The first two years or so after a war, as past experience reveals, are the easiest not the hardest. Stimuli rooted in the war still continue—but in a reverse way. Just as the extraordinary war demands stimulate and point the way for the expansion of war production, so the accumulated needs resulting from wartime restrictions and the consequent shortages stimulate and point the way to the resumption of peace production on a vast scale in order to meet urgent replacement requirements. Economic difficulties are more likely to

occur after the replacement period is over and the demand cycle produced by the war has ended.

While we may thus look forward with reasonable assurance to the period of transition immediately following this war, it should be soberly noted here that the replacement process will not of itself have solved our longer-run basic economic problems. That is to say during this interval the forces responsible for a relatively satisfactory level of production and employment will not have brought a solution of such prob-

lems as the following: (a) the huge public debt and the unbalanced budget: (b) the re-establishment of balanced in ternational trade and financial relations: (c) agricultural adjustment, both to the domestic and the world situa. tion; (d) the relations of labor and management; (e) the maintenance of an effective balance between consumption and productive capacity; and (f) effective co-operation between government and industry. The real test of this country's ability to maintain prosperous conditions will come after the comparatively easy period of transition. Our future will depend upon the progress which we can make during the transition period toward the elimination of basic sources of economic maladjustment. Unless genuine progress toward the solution of these problems can be made, we would find ourselves little better off than we were before the war. Indeed, we would be worse off for we would have added the complications of a vast new public debt.

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From "Collapse or Boom at the End of the War," published by the Brookings In

stitution.

# MEN

(Continued from page 150)

Folke Richardz, of Westinghouse Electric & Mfg. Co., has been appointed manager of engineering in the company's Gearing Dept. at the Nuttall Works, Pittsburgh, Pa.

H. M. Rowlette has been elected vicepresident and general manager of the Whiting Corp.'s Canadian subsidiary. Whiting Corp., Ltd., and will have offices at its new location 45 Richmond Street, West, Toronto.

The Directors of General Motors Corp. have elected Thomas P. Archer vice-president in charge of the Corporation's manufacturing and real estate staffs. He was formerly assistant general manager of the Fisher Body Div. of General Motors.

H. A. Loughran, passive defense director of Brewster Aeronautical Corp., was elected chairman of the Long Island Aircraft Security Conference.

F. Carl Hirdler, Jr., chemist and processing engineer, has joined the Los Angeles laboratory staff of Turco Products, Inc.

The Penna. Rubber Co. has announced the appointment of C. E. Hannum as assistant sales manager of the company.

Walter C. Dodge, Jr., of Ferodo and Asbestos, Inc., New Brunswick, N. J., hasbeen elected president of the National Standard Parts Association.

Timothy E. Colvin, vice-president of Aircraft Accessories Corp. has been appointed executive vice-president in charge of the Burbank Div.

William S. Long, former Pacific Coast manager of United States Rubber Company's war products division, has been appointed to the newly created position of operations manager of the company at Los Angeles.

C. L. Cummins, president of the Cummins Engine Co., has been appointed executive consultant on Diesel Engine Production to the War Production Board, with head quarters in Washington, D. C.

Announcement has been made of the appointment of Frederick R. Cross as general manager in charge of all phases of the Lubricating Equipment Div. of Arc Equipment Corp., Bryan, O.

J. W. Klapp has been made sales manager of the WHIZ Household Div., R. M. Hollingshead Corp. and N. T. Corson has become general manager of the ALL-NU Products Div.



3000 TO 5000
BEADS PER MACHINE IN 8 HOURS

HERE'S ONE answer to the Labor shortage. The greenest hand, man or woman, can turn out perfect beads with a Wayne Tube Beader, and users report a capacity of 3,000 to 5,000 beads per machine in an 8-hour day. Operation is semi-automatic and requires a cycle of only 3/5 second. Does not weaken or change the structure of the metal. Write for folder and full information.



# N.A.S.C. Aircraft Standards

(Continued from page 100)

| (Continued fr   |
|---|
| Bolt — Internal Wrenching,<br>  Steel, Min. Elong. 12%, H.T.<br>  160,000 to 180,000 PSI, |
| 1-14  |
| Bolt - Internal Wrenching,  |
| Steel, Min. Elong. 12%, H.T.  |
| 160,000 to 180,000 PSI,   |
| 1%-12NAS158   |
| Bolt-Tank Strap, Adjustable. NAS28  |
| Bushings-Clamp-Up, Bronze . NAS74   |
| Bushings - Clamp-Up, Steel,   |
| Cadmium PlatedNAS73   |
| Bushings Clamp-Up, Steel,   |
| Chromium PlatedNAS72  |
| Bushings - Plain, Press - Fit,  |
| BronzeNAS76   |
| Bushings - Plain, Press - Fit,  |
| Steel, Cadmium PlatedNAS75  |
| Button-Control Knob, 1/2 Di-  |
| ameter, Luminous LetterNAS127   |
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|--------------------------------|
| Cap Assembly - Military Con-   |
| trol Wheel HubNAS161           |
| Cap - Trigger Switch Cavity,   |
| Military Control WheelNAS167   |
| Cap - Military Control Wheel   |
| Wheel HubNAS162                |
| Channels — Plain, Extruded,    |
| 24S Aluminum AlloyNAS134       |
| Clevis-Engine Control Rod,     |
| AdjustableNAS170               |
| Conduit Assembly — Electrical, |
| Shielded, FlexibleNAS52        |
| Conversion Table, Surface      |
| Roughness Designations NAS31   |
| n                              |

| Data-Standar | d, Control   | Knob   |
|--------------|--------------|--------|
| Engineering  | Reference    | NAS129 |
|              | $\mathbf{E}$ |        |

| End-Rod, Control, Threaded NAS90 |
|----------------------------------|
| End—Rod, Resistance Welding      |
| Type, X-1020 SteelNAS4           |
| End-Rod, Resistance Welding      |
| Type, X-4130 SteelNAS5           |
|                                  |

|                  | F.      |         |
|------------------|---------|---------|
| Filler — Control | Knob,   | Lever   |
| Slot             |         | NAS128  |
| Flapper Valve A  |         |         |
| Form-Standard    | , for N | ational |
| Aircraft Stand   | dards   | NAS10   |

| G                                |
|----------------------------------|
| Guide-Fastener, Cowl, Dzus       |
| Type, Dimpled Rivet Holes. NAS69 |
| Guide-Fastener, Cowl, Dzus       |
| Type, Plain Rivet HolesNAS68     |
| Guide, Fastener, Low Form,       |
| Cowl. Dzus Type, Plain Rivet     |
| HolesNAS67                       |
|                                  |

| NAS67  |
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|        |
| lumi-  |
| NAS137 |
| Wheel  |
| NAS164 |
| ontrol |
| NAS163 |
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| NAS16  |
| NAS15  |
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Knob-Control, 11/8 Inch Cubi-

cal, Plastic ......NAS126

| in page 100)                  |
|-------------------------------|
| Knob-Control, 11/8 Diameter x |
| 1 3/16 Angular Semi-Round     |
| Plastic                       |
| Knob—Control, 11/8 Diameter x |
| 1 Horizontal, Semi-Round      |
| PlasticNAS124                 |
| Knob-Control, 1 Inch Diam-    |
| eter, KnurledNAS168           |
| Knob-Control, 1 Diameter x    |
| % Oval, PlasticNAS123         |
| Knob-Control, 34 Inch Spher-  |
| ical, PlasticNAS120           |
| Knob-Control, 1 Inch Spher-   |
| ical, PlasticNAS121           |
|                               |

| Vrob Control 11/ Inch Sphor                    |
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| Knob—Control, 1¼ Inch Spherical, PlasticNAS122 |
| Knob Standard Data, Control                    |
| Engineering ReferenceNAS129                    |
| L  |
| Leveling PointsNAS48                           |
| Locking Plate, BoltNAS3                        |
| Lubrication FittingsNAS2                       |
| M  |
| Manifold - Double Port, De-                    |
| Icer   |
| Manifold-Four Port, De-Icer. NAS9              |
| Manifold—Single Port, De-Icer.NAS6             |
| Manifold-Triple Port, De-Icer.NAS8             |
| (Turn to page 194, please)                     |



STALEY welding stands are quickly adjustable for length, permitting any kind or length of welding or assembly jig to be mounted, revolved to any desired position, and locked. Stands are furnished without holding fixtures, but the revolving brackets are drilled and tapped for mounting. Fixtures can be mounted off-center so that fixture and work balance, making it easy to turn over when loaded. Equipped with casters and quick-acting floor stops. Capacity, 3,000 lbs. Write for literature on the complete line of STALEY

lbs. Write for literature on the complete line of STALEY Engine Stands.

Staley MANUFACTURING

COLUMBUS, INDIANA, U.S.A.

# N.A.S.C. Aircraft Standards

(Continued from page 193)

Control Tube ......NAS14

Rings - Retainer, External

| - J per lot bettings till      |
|--------------------------------|
| ShaftingNAS51                  |
| Rings - Retainer, Internal     |
| Type, for Bearing and Shaft    |
| HousingsNAS50                  |
| Riveted Assembly—Tube, %       |
| O.D., Aluminum Alloy,          |
| Threaded Rod EndsNAS114        |
| Riveted Assembly — Tube, ½     |
| O.D., Aluminum Alloy,          |
| Threaded Rod EndsNAS119        |
| Rod Assembly — Control, 4      |
| Solid, Steel, Adjustable Bear- |
|                                |

Type, for Bearings and

| Rod Assembly — Control, 1/4     |
|---------------------------------|
| Solid, Steel, Adjustable Clevis |
| Ends                            |
| Rod Assembly — Control, 1/4     |
| Solid, Steel, Adjustable Clevis |
| and Bearing EndsNAS92           |
| Rod Assembly - Control, Riv-    |
| eted Tube, 3/8 O.D., Alumi-     |
| num Alloy, ¼ Adjustable         |
| Bearing EndsNAS118              |
| Rod Assembly - Control, Riv-    |
| eted Tube, % O.D., Alumi-       |
| num Alloy, 1/4 Adjustable       |
| Clevis Ends NAS111              |
| Rod Assembly - Control, Riv-    |
| eted Tube, % O.D., Alumi-       |
| num Alloy, 1/4 Adjustable       |
| Clevis and Bearing EndsNAS11    |
| Rod Assembly - Control, Riv-    |
| eted Tube 1/2 O.D. Alumi-       |



# WITH STROM STEEL BALLS

In America's vast war production program Strom steps up its untiring energies to the mastery of one thing For over a quarter century Strom has concentrated on Metal Balls. Today, through a series of lapping operations, Strom Balls possess a degree of surface smoothness and sphericity that is unequalled in any other regular grade of ball

Correct hardness, physical soundness and size accuracy in all Strom Balls is assurance of More Bearing Mileage. For longer trouble-free bearing life specify Strom Metal Balls in ALL ball bearings

Largest independent and exclusive Metal Ball Manufacturer



S114 S119 eted Tube, 1/2 O.D., Aluminum Alloy, ¼ Adjustable Bearing Ends ......NAS118 Rod Assembly - Control, Riveted Tube, 1/2 O.D., Aluminum Alloy, ¼ Adjustable Clevis Ends ......NAS116 Rod Assembly - Control, Riveted Tube, ½ O.D., Aluminum Alloy, ¼ Adjustable Clevis and Bearing Ends...NAS117 Rod Assembly-Control, Welded Tube, 3/8 O.D., Steel, 1/4 Adjustable Bearing Ends...NAS100 Rod Assembly—Control, Welded Tube, % O.D., Steel, 4 Adjustable Clevis Ends....NAS98 Rod Assembly—Control, Welded Tube, % O.D., Steel, 1/4 Adjustable Clevis and Bear-...NAS99 ing Ends ..... Rod Assembly-Control, Welded Tube, % O.D., Steel, Fixed and Adjustable Clevis Ends. NAS95 Rod Assembly-Control, Welded Tube, % O.D., Steel, Fixed Clevis and Adjustable Bearing Ends ......NAS96 Rod Assembly-Control, Welded Tube, ½ O.D., Steel, ¼ Adjustable Bearing Ends...NAS107 Rod Assembly-Control, Welded Tube, 1/2 O.D., Steel, 1/4 Adjustable Clevis Ends....NAS103 Rod Assembly-Control, Welded Tube, ½ O.D., Steel, ¼ Adjustable Clevis and Bear-Rod Assembly—Control, Welded Tube, ½ O.D., Steel, 5/16 Adjustable Bearing Ends...NAS108 Rod Assembly-Control, Welded Tube, ½ O.D., Steel, 5/16 Adjustable Clevis Ends....NAS104 Rod Assembly-Control, Welded Tube, ½ O.D., Steel, 5/16 Adjustable Clevis and Bearing Ends ......NAS106 Rod—Control, ¼ Solid, Steel..NAS94 Rod End-Control, Threaded.. NAS90 Rod End, Resistance Welding Type, X-1020 Steel......NAS4
Rod End, Resistance Welding Type, X-4130 Steel ..... NAS5 Roughness Designations, Surface ......NAS30 Roughness Designations, Surface, Conversion Table .....NAS31 (Turn to page 196, please)

# Air Power Through **Piston Rings**

McQUAY-NORRIS ALTINIZED PISTON RINGS

PISTONS ... PINS ... HARDENED AND GROUND PARTS



Wherever planes are flying, McQuay-Norris precision parts of unfailing strength help them perform more efficiently and with greater durability. More and more, the aviation industry is availing itself of our 33 years' experience in making precision parts, our metallurgical research, our engineering and technical facilities. We are now direct contractors to the Army and Navy and sub-contractors on precision parts for aircraft, tanks, scout cars and trucks. Your inquiries are invited.

# PARTS FOR AIRCRAFT ENGINES

**Piston Rings** Oil Sealing Rings Supercharger Rings **Carburetor Parts Machined Aluminum Pistons Piston Pins** Counterweight Cheek Pins **Machined Magnesium Parts** Cylinder Hold Down Nuts Hardened and Ground Parts

PARTS FOR PROPELLER ASSEMBLY

**Machined Magnesium Parts Piston Rings** 

**EQUIPMENT FOR** MAINTENANCE OF AIRCRAFT

Pistons for Oxygen Compressor Piston Rings for Oxygen Compressor Pins for Oxygen Compressor Pistons for Air Compressor Pins for Air Compressor Piston Rings for Air Compressor

LANDING GEAR PARTS

**Machined Aluminum Pistons Piston Rings** Hardened and Ground Parts

PRECISION WORKERS IN IRON, STEEL, ALUMINUM, BRONZE, MAGNESIUM



CANADIAN PLANT, TORONTO, ONTARIO

S91

S92

S113

S111

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S118

S116

S117

S100

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RIES

# N.A.S.C. Aircraft Standards

(Continued from page 194)

| S                            |
|------------------------------|
| Screw - 100° Flush Head,     |
| Frearson Recess, Low Carbon  |
| Steel and BrassNAS201        |
| Screw - 100° Flush Head,     |
| Phillips Recess, Low Carbon  |
| Steel and BrassNAS200        |
| Screw-Post, Connector Panel, |
| ElectricalNAS20              |
| Screws-Round Head, Phillips  |
| Recess, Low Carbon Steel     |
| and BrassNAS202              |
| Screws-Round Head, Frear-    |
| son Recess, Low Carbon Steel |
| and BrassNAS203              |

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|-----------------------------------|
| Screws - Non-Losable, Alumi-      |
| num Alloy, No. 8-32, and No.      |
| 10-32NAS12                        |
| Seal — Control Tube, Bellows      |
| Type                              |
| Standard Form for National        |
| Aircraft Standard Drawings. NAS10 |
| Strap Assembly—TankNAS29          |
| Strip — Insulating, Base, Con-    |
| nector Panel, Electrical NAS22    |
| Strip — Insulating, Nut, Con-     |
| nector Panel, Electrical NAS21    |
| Stud—Coarse ThreadNAS139          |
| Stud—Fine ThreadNAS140            |
| Surface Roughness Designa-        |
| tionsNAS30                        |
|                                   |

| Surface Roughness Designa-          |
|-------------------------------------|
| tions Conversion Table NAS31        |
| Switch—Bomb Release and Ra-         |
| dio, Military Control Wheel. NAS166 |
| Switch-Gun, Military Control        |
| Wheel                               |
| Symbols—Aircraft Wiring Dia-        |
| gram                                |
| T                                   |
| Tees—Bulb, Extruded, 24S Alu-       |
| minum AlloyNAS138                   |
| Tees — Plain, Extruded, 24S         |
| Aluminum AlloyNAS133                |
| Terminal—Tank Strap, Forked NAS24   |
| Terminal—Tank Strap, Plain. NAS23   |
| Tapped Holes for Studs in Alu-      |
| minum Alloy and Soft Met-           |
| alsNAS141                           |
| Tapped Holes for Studs in Steel     |
| * *                                 |
| and Hard Metals (Including          |
| Brass)                              |
| Trunnion—Tank Strap, Thread-        |
|                                     |



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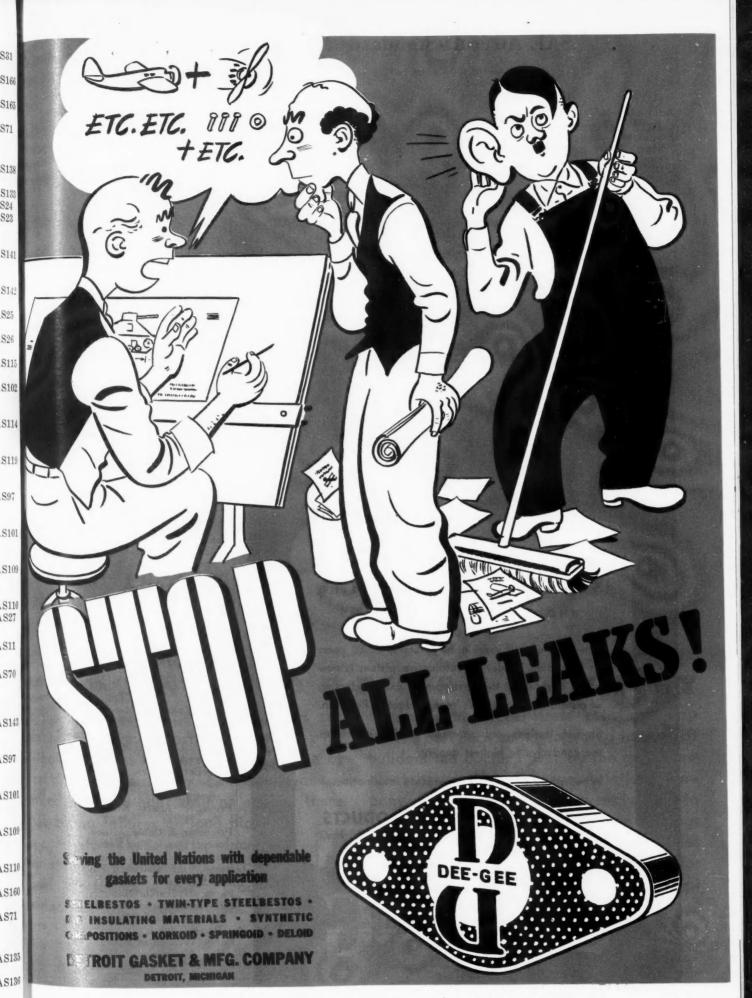
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| Wheel  |
|--|
|  |
| gramNAS71  |
| Tees—Bulb, Extruded, 24S Alu-  |
| minum Alloy NAS130   |
| Tees — Plain, Extruded, 24S  |
| Aluminum AlloyNAS133   |
| Terminal—Tank Strap, Forked NAS24  |
| Terminal—Tank Strap, Plain. NAS23  |
| Tapped Holes for Studs in Aluminum Alloy and Soft Met-   |
| alsNAS141  |
| Tapped Holes for Studs in Steel  |
| and Hard Metals (Including   |
| Brass)   |
| Trunnion—Tank Strap, Thread-   |
| edNAS25  |
| Trunnion - Tank Strap, Un-   |
| threadedNAS26  |
| Tube—Control, % O.D. and ½ O.D., Aluminum AlloyNAS115  |
| Tube—Control, % O.D. and ½   |
| O.D., SteelNAS102  |
| Tube, Riveted Assembly, 3/8  |
| O.D., Aluminum Alloy,  |
| Threaded Rod Ends NAS114   |
| Tube, Riveted Assembly, ½  |
| O.D., Aluminum Alloy,  |
| Threaded Rod EndsNAS119 Tube, Welded Assembly, %   |
| O.D., Steel, Clevis and  |
| Threaded Rod EndsNAS97   |
| Tube, Welded Assembly, 3/8   |
| O.D., Steel, Threaded Rod  |
| Ends   |
| Tube, Welded Assembly, ½ O.D., Steel, ¼ Threaded Rod   |
| O.D., Steel, ¼ Threaded Rod  |
| EndsNAS109   |
| Tube, Welded Assembly, ½ O.D., Steel 5/16 Threaded   |
| Rod Ends NAS110  |
| Tou Ends   |
| Turnbuckle—Tank Strap NAS27  |
| Turnbuckle—Tank StrapNAS27   |
| V  |
| V Valve Assembly—FlapperNAS11  |
| V Valve Assembly—FlapperNAS11 W  |
| V Valve Assembly—FlapperNAS11 W  |
| V Valve Assembly—FlapperNAS11 W Washers—PlainNAS70 Washers — X-4130 or Equiva-   |
| V Valve Assembly—FlapperNAS11 W  |
| V Valve Assembly—FlapperNAS11 W Washers—PlainNAS70 Washers — X-4130 or Equivalent, H T 125,000 to 145,000 PSI, Countersunk and Plain   |
| V Valve Assembly—FlapperNAS11 W Washers—PlainNAS70 Washers — X-4130 or Equivalent, H T 125,000 to 145,000 PSI, Countersunk and Plain TypesNAS143 Welded Assembly — Tube, 3%  |
| V Valve Assembly—FlapperNAS11 W Washers—PlainNAS70 Washers — X-4130 or Equivalent, H T 125,000 to 145,000 PSI, Countersunk and Plain TypesNAS143 Welded Assembly — Tube, 3% O.D., Steel, Clevis and  |
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| V Valve Assembly—Flapper NAS11 W Washers—Plain NAS70 Washers — X-4130 or Equivalent, H T 125,000 to 145,000 PSI, Countersunk and Plain Types NAS143 Welded Assembly — Tube, 3% O.D., Steel, Clevis and Threaded Rod Ends NAS97 Welded Assembly — Tube, 3%  |
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| V Valve Assembly—FlapperNAS11  W Washers—PlainNAS70 Washers — X-4130 or Equivalent, H T 125,000 to 145,000 PSI, Countersunk and Plain TypesNAS143 Welded Assembly—Tube, 3% O.D., Steel, Clevis and Threaded Rod EndsNAS97 Welded Assembly—Tube, 3% O.D., Steel, Threaded Rod EndsNAS101 Welded Assembly—Tube, 1/2 O.D., Steel, 4 Threaded Rod  |
| V Valve Assembly—FlapperNAS11  W Washers—PlainNAS70 Washers — X-4130 or Equivalent, H T 125,000 to 145,000 PSI, Countersunk and Plain TypesNAS143 Welded Assembly—Tube, 3% O.D., Steel, Clevis and Threaded Rod EndsNAS97 Welded Assembly—Tube, 3% O.D., Steel, Threaded Rod EndsNAS101 Welded Assembly—Tube, 1/2 O.D., Steel, 1/4 Threaded Rod EndsNAS101   |
| V Valve Assembly—FlapperNAS11  W Washers—PlainNAS70 Washers — X-4130 or Equivalent, H T 125,000 to 145,000 PSI, Countersunk and Plain TypesNAS143 Welded Assembly—Tube, 3% O.D., Steel, Clevis and Threaded Rod EndsNAS97 Welded Assembly—Tube, 3% O.D., Steel, Threaded Rod EndsNAS101 Welded Assembly—Tube, 1/2 O.D., Steel, 1/4 Threaded Rod EndsNAS109 Welded Assembly—Tube, 1/2   |
| Valve Assembly—FlapperNAS11  W Washers—PlainNAS70 Washers — X-4130 or Equivalent, H T 125,000 to 145,000 PSI, Countersunk and Plain TypesNAS143 Welded Assembly—Tube, 3% O.D., Steel, Clevis and Threaded Rod EndsNAS97 Welded Assembly—Tube, 3% O.D., Steel, Threaded Rod EndsNAS101 Welded Assembly—Tube, ½ O.D., Steel, ¼ Threaded Rod EndsNAS109 Welded Assembly—Tube, ½ O.D., Steel, ¼ Threaded Rod EndsNAS109 Welded Assembly—Tube, ½ O.D., Steel, 5/16 Threaded   |
| Valve Assembly—FlapperNAS11  W Washers—PlainNAS70 Washers — X-4130 or Equivalent, H T 125,000 to 145,000 PSI, Countersunk and Plain TypesNAS143 Welded Assembly — Tube, 3% O.D., Steel, Clevis and Threaded Rod EndsNAS97 Welded Assembly — Tube, 3% O.D., Steel, Threaded Rod EndsNAS101 Welded Assembly — Tube, 1/2 O.D., Steel, 4/4 Threaded Rod EndsNAS109 Welded Assembly — Tube, 1/2 O.D., Steel, 5/16 Threaded Rod EndsNAS110   |
| Valve Assembly—FlapperNAS11  W Washers—PlainNAS70 Washers — X-4130 or Equivalent, H T 125,000 to 145,000 PSI, Countersunk and Plain TypesNAS143 Welded Assembly — Tube, 3% O.D., Steel, Clevis and Threaded Rod EndsNAS97 Welded Assembly — Tube, 3% O.D., Steel, Threaded Rod EndsNAS101 Welded Assembly — Tube, 1/2 O.D., Steel, 1/4 Threaded Rod EndsNAS109 Welded Assembly — Tube, 1/2 O.D., Steel, 5/16 Threaded Rod EndsNAS110 Wheel—Control, Pilot's, Mili-   |
| Valve Assembly—FlapperNAS11  W Washers—PlainNAS70 Washers — X-4130 or Equivalent, H T 125,000 to 145,000 PSI, Countersunk and Plain TypesNAS143 Welded Assembly — Tube, 3% O.D., Steel, Clevis and Threaded Rod EndsNAS97 Welded Assembly — Tube, 3% O.D., Steel, Threaded Rod EndsNAS101 Welded Assembly — Tube, ½ O.D., Steel, ¼ Threaded Rod EndsNAS109 Welded Assembly — Tube, ½ O.D., Steel, 5/16 Threaded Rod EndsNAS110 Wheel—Control, Pilot's, Military, AileronNAS160   |
| Valve Assembly—FlapperNAS11  W Washers—PlainNAS70 Washers — X-4130 or Equivalent, H T 125,000 to 145,000 PSI, Countersunk and Plain TypesNAS143 Welded Assembly — Tube, 3% O.D., Steel, Clevis and Threaded Rod EndsNAS97 Welded Assembly — Tube, 3% O.D., Steel, Threaded Rod EndsNAS101 Welded Assembly — Tube, ½ O.D., Steel, ¼ Threaded Rod EndsNAS109 Welded Assembly — Tube, ½ O.D., Steel, 5/16 Threaded Rod EndsNAS110 Wheel—Control, Pilot's, Military, AileronNAS160 Wiring Diagram Symbols, Air-  |
| Valve Assembly—FlapperNAS11  W Washers—PlainNAS70 Washers — X-4130 or Equivalent, H T 125,000 to 145,000 PSI, Countersunk and Plain TypesNAS143 Welded Assembly — Tube, 3% O.D., Steel, Clevis and Threaded Rod EndsNAS97 Welded Assembly — Tube, 3% O.D., Steel, Threaded Rod EndsNAS101 Welded Assembly — Tube, ½ O.D., Steel, ¼ Threaded Rod EndsNAS109 Welded Assembly — Tube, ½ O.D., Steel, 5/16 Threaded Rod EndsNAS110 Wheel—Control, Pilot's, Military, AileronNAS160 Wiring Diagram Symbols, AircraftNAS71   |
| Valve Assembly—FlapperNAS11  W Washers—PlainNAS70 Washers — X-4130 or Equivalent, H T 125,000 to 145,000 PSI, Countersunk and Plain TypesNAS143 Welded Assembly — Tube, 3% O.D., Steel, Clevis and Threaded Rod EndsNAS97 Welded Assembly — Tube, 3% O.D., Steel, Threaded Rod EndsNAS101 Welded Assembly — Tube, ½ O.D., Steel, ¼ Threaded Rod EndsNAS109 Welded Assembly — Tube, ½ O.D., Steel, 5/16 Threaded Rod EndsNAS110 Wheel—Control, Pilot's, Military, AileronNAS160 Wiring Diagram Symbols, AircraftNAS71   |
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| V Valve Assembly—FlapperNAS11  W Washers—PlainNAS70 Washers—X-4130 or Equivalent, H T 125,000 to 145,000 PSI, Countersunk and Plain TypesNAS143 Welded Assembly—Tube, 3% O.D., Steel, Clevis and Threaded Rod EndsNAS97 Welded Assembly—Tube, 3% O.D., Steel, Threaded Rod EndsNAS101 Welded Assembly—Tube, ½ O.D., Steel, ¼ Threaded Rod EndsNAS101 Welded Assembly—Tube, ½ O.D., Steel, 5/16 Threaded Rod EndsNAS109 Welded Assembly—Tube, ½ O.D., Steel, 5/16 Threaded Rod EndsNAS110 Wheel—Control, Pilot's, Military, AileronNAS110 Wiring Diagram Symbols, AircraftNAS71  Z Zees—Equal Legs, Extruded, 24S Aluminum AlloyNAS135 Zees—Unequal Legs, Extruded. |
| Valve Assembly—FlapperNAS11  W Washers—PlainNAS70 Washers — X-4130 or Equivalent, H T 125,000 to 145,000 PSI, Countersunk and Plain TypesNAS143 Welded Assembly — Tube, 3% O.D., Steel, Clevis and Threaded Rod EndsNAS97 Welded Assembly — Tube, 3% O.D., Steel, Threaded Rod EndsNAS101 Welded Assembly — Tube, ½ O.D., Steel, ¼ Threaded Rod EndsNAS109 Welded Assembly — Tube, ½ O.D., Steel, 5/16 Threaded Rod EndsNAS110 Wheel—Control, Pilot's, Military, AileronNAS110 Wiring Diagram Symbols, AircraftNAS71  Z Zees — Equal Legs, Extruded,   |



TRIES

# **SAE Aircraft Standards**

(Continued from page 100)

| E                        |    |    | G                           |     |     |
|--------------------------|----|----|-----------------------------|-----|-----|
| Envelope, Transparent,   |    |    | Generator, Mounting Pad     |     |     |
| Moisture-Resistant       | AS | 6  | and Drive A                 | S   | 45A |
| Equipment, Spray, Corro- |    |    | Governor, Propeller, Mount- |     |     |
| sion - Preventive Com-   |    |    | ing Pad and Drive A         | S   | 43  |
| pound                    | AS | 11 | Gun Synchronizer, Mount-    |     |     |
| TD.                      |    |    | ing Pad and Drive A         | S   | 48  |
| r                        |    |    |                             |     |     |
| Fairing, De-Icer Attach- |    |    | H                           |     |     |
| ment                     | AS | 74 | Heater Airplane, Exhaust    |     |     |
| Flange, Tube - Two Bolt  |    |    | Hot Air Type*A              | ARP | 86  |
| Type—Aircraft Engine     | AS | 70 | Heater Airplane, Liquid     |     |     |
|                          |    |    |                             |     |     |



| Type   | *ARP     | , |
|--|----------|---|
| Heater Airplane, Steam Type Heating and Ventilating    | *ARP     |   |
| Equipment  | *ARP     |   |
| Horsepower Correction<br>Formulae                      | *ARP     |   |
| I  |          |   |
| Ignition Shielding, Aircraft<br>Indicator, Humidity    | AS<br>AS |   |
| L  |          |   |
| Lockwire, Stainless Steel—                             |          |   |
| Aircraft Engine  | AS       |   |
| Magnetos, Aircraft, Drives                             |          |   |
| for  | AS       |   |
| Magnetos, Aircraft, Instal-                            |          |   |
| lation of  | AS       |   |
| ings for   | AS       |   |
| Magnetos, Aircraft, Tests                              | A C      |   |
| of   | AS       |   |
| Note Contilleted Homeon                                |          |   |
| Nuts, Castillated Hexagon —Aircraft Engine             | AS       |   |
| —Aircraft Engine<br>Nuts, Plain Hexagon—Air-           |          |   |
| craft Engine<br>Nuts, Shear, Slotted Hexa-             | AS       | 3 |
| gon—Aircraft Engine                                    | AS       |   |
| P  |          |   |
| Pads, Oil Inlet and Out-                               |          |   |
| let, for Airplane Con-                                 | . ~      |   |
| nections Types I, II, III.<br>Peg, De-icer Positioning | AS :     | 1 |
| Performance Presentation,                              | AU       |   |
| Aircraft Engine—Single                                 | AC       |   |
| Speed Engine Performance Presentation,                 | AS       |   |
| Aircraft Engine - Two                                  | 1.0      |   |
| Speed Engine Performance Presentation,                 | AS       |   |
| Aircraft Engine - Two                                  |          |   |
| Stage Engine Performance Presentation,                 | AS       |   |
| Aircraft Engine—Engine                                 |          |   |
| for Use With Exhaust                                   | A.C      |   |
| Turbo Supercharger<br>Plug, Dehydrator—Crank-          | AS       |   |
| case   | AS       |   |
| Plug, Dehydrator — Cylinder                            | AS       |   |
| Power Take-Off, Mounting<br>Pad and Drive, Types I     |          |   |
| Pad and Drive, Types I and II                          | AS.      | 1 |
| Primer Electrical Connec-                              | 24.0     | , |
| tion—Aircraft  | AS       | - |
| Propeller Blades, Alumi-<br>num Alloy, Shank Dimen-    |          |   |
| sions for  | AS       | - |
| Propeller Shaft Ends —<br>Type I                       | AS       |   |
| Protector & Cable Attach-                              | ***      |   |
| ment, Spark Plug Termi-                                | AS       |   |
| nal<br>Pump, Fuel, Mounting Pad                        | Ass      |   |
| and Drive  | AS       |   |
| Pump, Hydraulic Hand<br>Pump, Vacuum or Hydrau-        | AS       |   |
| lic, Mounting Pad &                                    |          |   |
| Drive, Type I<br>Pump, Vacuum or Hydrau-               | AS       | • |
| lic, Mounting Pad &                                    |          |   |
| Drive, Type II   | 2200     | - |
| (Turn to nage 200 nl                                   | lagna    |   |

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# **SAE Aircraft Standards**

(Continued from page 198)

| Pump, Vacuum or Hydrau-<br>lic, Mounting Pad & |      |     | Screw Heads, Flat Fillister —Aircraft Engine | AS | 31  |
|--|------|-----|--|----|-----|
| Drive, Type III                                | AS   | 51  | Screw Heads, Flat Fillister                  |    |     |
| R  |      |     | (Lockwire Type) - Air-                       |    |     |
|  |      |     | craft Engine                                 | AS | 32  |
| Rivnut, De-Icer Attach-                        | A 67 | F.0 | Screw Heads, Flat Fil-                       |    |     |
| ment (Keyless)                                 | AS   | 76  | lister, Large Fillet                         | AS | 135 |
| Rivnut, De-Icer Attach-                        | 4 0  | 100 | Screw Threads, Aeronauti-                    |    |     |
| ment (Keyed)                                   | AS   | 106 | cal  | AS | 83  |
| S  |      |     | Screw Thread Form, Amer-                     |    | -   |
| Screw—De-Icer                                  | AS   | 77  | ican National, Modified                      |    |     |
| Screw, De-Icer Rivnut Plug                     |      | 78  | (National Round-NR).                         | AS | 82  |



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| Snap Ring, Non Control-<br>lable Propeller Hub | *AS  | 94  |
|--|------|-----|
| Spark Plugs, Aircraft En-                      |      | 94  |
| gine—18 MM                                     | AS   | 28  |
| Splines, Involute                              | AS   | 84  |
| Starter, Mounting Pad and                      |      | 0.2 |
| Drives, Types I, II, III, IV                   | AS   | 44  |
| Surface Finish                                 | AS   | 107 |
| Symbols and Sketches for                       |      |     |
| Pressure and Tempera-                          |      |     |
| tures in Induction System                      |      |     |
| -Aircraft Engine                               | AS   | 21  |
| T  |      |     |
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| Tachometer, Mounting Pad                       |      |     |
| and Drive-Type II                              | AS   | 55  |
| Temperature Control Equip-                     |      |     |
| ment, Automatic Air-                           |      |     |
| plane Cabin                                    | *ARI | 89  |
| Tests, Aircraft Hydraulic                      |      |     |
| Equipment                                      | AS   | 23  |
| $\mathbf{W}$                                   |      |     |
| Washers, Plain - Aircraft                      |      |     |
| Engine   | AS   | 36  |
| * Now Amongutical Stand                        |      |     |

\* New Aeronautical Standards issued as of January 1, 1943.

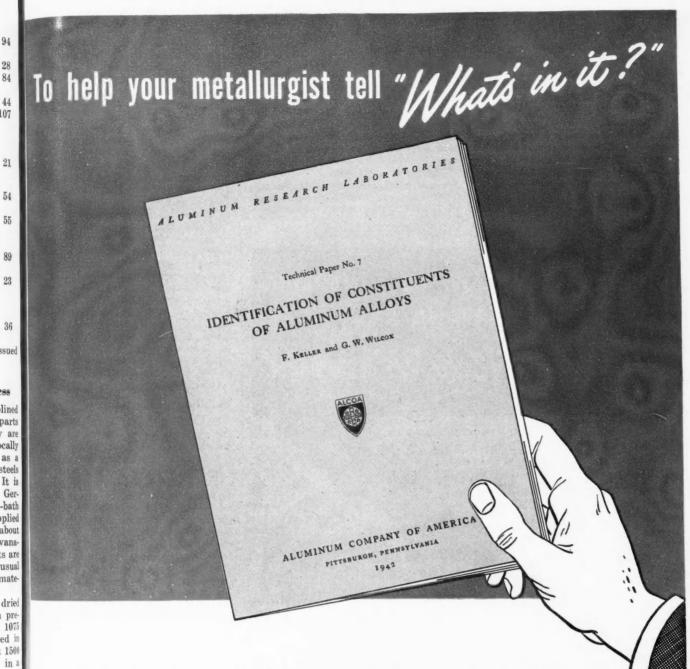
# **New Surface-Hardening Process**

Such articles as serrated and splined shafts, gear wheels and other parts with projections on them, usually are case-hardened or flame-hardened locally These processes, as a by quenching. rule, are applicable only to alloy steels and are somewhat complicated. It is reported that the Krupp firm in Germany now has developed a salt-bath hardening process which can be applied to ordinary carbon steels with about 0.8 per cent carbon and a small vanadium content. Equally good results are said to be obtained as with the usual methods, and conserves strategic mate-

Articles to be hardened are first dried in an air oven at 390 F, are then preheated in a salt bath at between 1075 F and 1110 F, are next immersed in another salt bath for hardening at 1500 F—1500 F, and finally quenched in a salt bath at 400 F. The specific heat and heat conductivity of this quenching bath (which, of course, depend on its composition) are such that no martensite is formed during immersion, and hardening takes place only as the articles cool to room temperature.

Any salt that may adhere to the quenched articles is removed with boiling water, and the articles are finally tempered to the desired hardness at 300 F to 400 F in an oil bath or an air This tempering process takes oven. from 1/2 to 2 hr, depending on the mass of the parts. Variations in the depth of the hardened case are brought about by changes in the composition of the steel. The composition of the quenching bath must be accurately controlled The rate of cooling, on which the hard ness produced depends, is affected by moisture absorbed by the bath from the atmosphere, and to drive off such moisture, the bath must be heated to 660 F for six hours every 14 days.

Ma



Here's information your metallurgist should have, if you're working with aluminum alloys. It provides a ready means of answering, "What type of aluminum alloy is it?"

Technical Paper No. 7 presents metallographic methods for examining aluminum alloys. How to prepare a specimen is told in detail; cutting the sample, mounting, polishing and etching.

Metals alloyed with aluminum form a variety of constituents of microscopic size. Systematic methods of identifying them have been worked out by Alcoa's Research Laboratories so that the nature of the alloy and its metallurgical treatment are revealed by the microscope. Chemical etching treatments color the constituents and reveal their form so that they can be identified by the systematic pictorial guide provided in this technical paper.

Your metallurgist may want a copy of Technical Paper No. 7. Write ALUMINUM COMPANY OF AMERICA, 2110 Gulf Bldg., Pittsburgh, Pa.



March 15, 1943

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# The Ideal Safety Man

From a paper presented at the National Safety Congress

Experience as well as training should be looked at when we hire the ideal safety man. Where has he been, what has he seen, who has he known?

I'd like him to have had experience in the type of business he is to do his safety job in and I'd like that experience to have been on several different levels. If he is going to do safety work in the corn starch business, for example, I'd like him to have had jobs in the mill house, the packing house,

the maintenance shops, the laboratory and the office before he starts on the safety job. He should have, at any rate, done some sort of work with his hands and some sort with his head. He should be able to talk to the janitor and the president and he should be able to appreciate both points of view.

First, he should be a combination chemist, mechanical, electrical, sanitary, civil and structural engineer, because he'll run into problems involving all

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of those professions when he tries to produce a work environment free of all mechanical hazards. Second, he should be an advertising manager, an editorial writer, a competent psychologist and a good public speaker so that he may do a sound job of educating workers to avoid the hazards not yet susceptible to engineering.

Third, he should be a doctor so that he can have some knowledge of the healing arts and the rehabilitation necessary for those who fall victim to his having done a less than perfect job of accident prevention and a lawyer so that he may know his rights and duties of the employee and his employer.

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If that isn't enough—he should also be a time study engineer because the speed and effort with which men work have a definite bearing on their safety. If they work too hard and fast they are tense and nervous: if too slow they wool-gather.

I might add that the safety man should also be a purchasing agent because he is buying a specialized type of equipment but I am inclined to think that, if he masters all of the professions just mentioned, he'll automatically do a good job of purchasing.

## Collaboration

Practically it just isn't possible for any one man to have an expert knowledge of all those fields. But we can gain a rudimentary knowledge of those things from reading and study and, for detailed expert information we can develop pipe lines, pipe lines of information. Practically all of us work for firms that have experts in all of those fields and it's our job to get and stay on such terms with those experts that we can call on them for help when our problems need specialized treatment. That's what every operating executive does, for they face the same problem we do. They can't know every detail of their business, so they hire dependable experts to know them. The ideal safety man will enlist the help of all of those experts in doing his job. Without them he is lost. With them, every technical problem can be solved.

Perhaps you're wondering if that's quite honest. Perhaps you're heard the story of the man who sent back a questionnaire unanswered saying that he did not make a habit of answering questionnaires and neither did he make a habit of milking other people's cows.

If the safety man were a different sort of specialist than he is perhaps the pipe lines I have mentioned could be considered dishonest. If he were an accountant trying to get other accountants to tell him how to do his job, I'd say he was dishonest; that he was obtaining money under false pretenses. Or if a civil engineer had to ask the advice of every other civil engineer he knew before he could lay out a railroad siding I'd say he was dishonest, that he was getting someone else to earn his living for him.

(Turn to page 206, please)



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# mosetting General-Purpose Phenolics

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e materials provide well-balanced combinans of dimensional stability and other physical perties suitable for everyday requirements.

det strength: 0.26 to 0.40 foot-pounds per the of notch (Izod). Tensile strength: 6,500 to pounds per square inch. Flexural strength: 10 to 13,000 pounds per square inch.

## mosetting Shock-Resistant Phenolics

ur types, offering a wide range of physical operties. All types are dimensionally stable, i resistant to wear and abrasion. Depending on type, impact strength: from 0.46 to 5.4 o that of the unds per inch of notch (Izod) : tensile gth: from 5,300 to 8,500 pounds per square flexural strength: from 6,300 to 11,000 nds per square inch.

## nosetting Phenolic Molding Boards and nks

se are medium-high, impact materials that ay be used in molds built for general-purpose olies Can be used alone, or with other

plastics to provide reinforcement at vital points. Supplied as board stock or as blanks approxi-mating shape of finished part. Also sold in diced form suitable for automatic preforming. Depending upon type, impact strength: from 1.6 to 2.0 (with grain) and 0.6 to 0.9 (against grain) foot-pounds per inch of notch (Izod); tensile strength: from 3,000 to 11,000 pounds per square inch; flexural strength: from 8,400 to 25,000 pounds per square inch.

## Special Phenolics

This group comprises a variety of dimensionally stable, thermosetting materials, for special requirements of heat resistance, low power factor, chemical and water resistance, low friction co-efficient, opacity to X-rays, and transparency.

## Thermosettina Ureas

Most color stable and hardest of all thermosetting plastics. Impact strength: from 0.30 to 0.36 foot-pounds per inch of notch (Izod); tensile strength: from 9,500 to 12,000 pounds per square inch; flexural strength: from 10,000 to 14,000 pounds per square inch.

## Thermoplastic Cellulose Acetates

Two types-Class I, general purpose, for compression and injection molding, and Class II, heat- and water-resistant, for injection molding only. Both types noted for high impact strength, toughness, and wide color range. Impact strength: from 1.4 to 4.0 foot-pounds per inch of notch (Izod); tensile strength: from 2,500 to 9,500 pounds per square inch; flexural strength: from 5,000 to 15,000 pounds per square inch.

## Thermoplastic Polystyrenes

Outstanding in dimensional stability, chemical resistance, and dielectric qualities. For compression as well as injection molding. Supplied as crystal-clear material, and in transparent and translucent colors. Impact strength: from 0.40 to 0.70 (compression-molded), 0.8 to 1.2 (injection-molded) foot-pounds per inch of notch (Izod); tensile strength: 5,500 to 6,500 (compression), 6,500 to 7,000 (injection) pounds per square inch; flexural strength: 6,500 to 7,500 (compression), 14,000 to 19,000 (injection) pounds per square inch.

# made with "Bakelite" LAMINATING VARNISHES

AKELITE Laminating Varnishes are used in production of paper-base and fabric-base minated sheets, tubes, and rods. Laminated latics made from these varnishes possess excelinsues made from these variables possess excep-ing dimensional stability, high impact, tensile, and flexural strength, and are extremely resis-ant to wear and abrasion. In addition, they fer an unusual combination of other properties the as high dielectric strength, resistance to rosion, and immunity to water, brine, oil, linary solvents, most acids, and weak alkalies.

### hysical Values

sile strength of standard paper-base grades ages from 7,000 to 12,500 pounds per square ch; flexural strength (transverse), from 15,000

to 21,000 pounds per square inch; and compressive strength, from 22,000 to 36,000 pounds per square inch. For standard fabric-base grades, tensile strength ranges from 8,000 to 10,000 pounds per square inch; flexural strength (transverse), from 17,000 to 20,000 pounds per square inch; and compressive strength, from 35,000 to 38,000 pounds per square inch

## Sheets, Rods, Tubes, Special Shapes

Laminated sheet stock and gear stock is supplied by laminators and fabricators in various thicknesses and sizes. Tubing can be obtained in lengths from 36 inches, with I.D. from 3/16 of an inch to 72 inches. Larger tubing can be made for special requirements. Rods come in standard lengths up to 48 inches, and in diameters from 1/8 of an inch to 4 inches. Special shapes are made to order.

# **Special Types**

In addition, special laminated plastics have been developed for specific mechanical requirements. Molded-laminated plastics permit the manufacture of such unusually tough and wear-resistant products as heavy-duty bearings. Rubber-laminated plastics combine the rigidity and mechanical strength of laminated plastics with the vibration-absorbing qualities of the rubber interlayer. Tough, densified-laminated woods also are made possible by impregnating wood veneers with a laminating varnish and subsequently applying heat and pressure.

# Physical Properties of "Bakelite" BONDING MATERIALS

# Phenolic and Urea Resin Wood Glues

For bonding plywood and other wood products. Gue line is dimensionally stable under extreme nditions of heat, cold, moisture, and impact ocks. Bonded woods are resistant to mould rowth

# Resin Cements for Lamp Basing

ecause of their dimensional stability when Because of their dimensional stability when subjected to heat, BAKELITE Resin Cements are used widely to set electric light bulbs and ladio tubes in their metal or plastic bases. Me-chanical shock or vibration does not impair the bond.

# Resin Cements for Bristle Setting

A tough, tenacious bond for bristles used in brushes of all types is provided with BAKELITE Resin Cements. The bond obtained is unaffected by constant use, or by frequent cleaning in water or solvents.

## Bonding Resins for Glass and Mineral Wool

To form glass, rock, and mineral wool into easily handled, dimensionally stable insulation batts, the fibers are bonded together with BAKELITE Resins. Heat cold, and moisture do not affect bonding strength.

# **Bonding Resins for Abrasive Products**

Abrasive grit used to form high-speed grinding and cut-off wheels is securely bonded with BAKELITE Resins. This tough, strong bond has made it possible to operate grinding wheels safely, at speeds considerably higher than with other bonds.

# Resins for Brake Linings

Both woven and molded brake linings are processed with BAKELITE Resin for greater toughness, dimensional stability, and resistance to wear and heat.

# Physical Properties of SURFACE COATINGS made with "Bakelite" Resins

BAKELITE Synthetic Resins, when formulated nto protective coatings, provide such properties as durability, faster drying speed, toughness, hardness or flexibility, resistance to wear and abrasion, and resistance to water and chemicals.

# Phenolic Resins

For fortifying paints, primers, varnishes, and enamels of all types. Outstanding are the para-phenyl-phenol type of resins BR-17000 and BR-254, which have established new standards of durability for government and industrial specireaction coatings. Numerous other BAKELITE Phenolic Recins are serving widely diversified coating requirements. Certain types are used to fortify non-phenolic coatings to improve performance

## Dispersion Resins

These resins provide coatings with an unusual combination of properties—extremely fast dry-ing time and maximum resistance to moisture. Such coatings dry as fast as one minute, entirely by solvent evaporation, without need of baking treatment. Because they are non-oxidizing, they do not become brittle after long years of service. They are especially useful as primers for fer-rous and non-ferrous metals, particularly aluminum and magnesium alloys.

## **Baking Resins**

For hard, abrasion-resistant coatings for lining cans, drums, and tanks. Baked on immediately after application, they provide high resistance to heat, chemicals, and moisture. Equipment need not be dismantled nor shipped out of the plant; the coatings can be applied, right on the job, by means of special, portable baking

## C-9 Resins

For coatings on cloth, paper, concrete, plaster, brick, plastics, wood, and metal, these versatile resins contribute many unusual physical properties. They are noted for their adhesion and long retention of flexibility. In wet scrub tests, wateremulsion paints made with them far exceed durability required in government specifications. Baking enamels based on them do not blister or flake even when immediately plunged into cold water after long baking.

# Physical Properties of "Bakelite" IMPREGNATING, SEALING, and CALENDERING MATERIALS

# Calendaring Resins for Cloth

Cloth calendered with BAKELITE Resins gains added toughross with little or no sacrifice in flexibility. The resins impart a high order of resistance to water, chemicals, and heat.

# Resins for Wood Densifying and Stabilizing

The many important advantages of wood are supplemented by high mechanical strength and excellent excellent resistance properties when impreg-nated with BAKELITE Resins. In particular, the moisture content of wood veneers can be stabilized by such treatment. Impregnated veneers can be compressed into densified wood, known as "compreg," with specific gravity up to 1.37. On parallel-grained specimens, modulus of rupture can reach 38,000 pounds per square inch (with grain), and compressive strength 25,000 pounds per square inch (with grain). "Compreg" is fire retardant, has excellent aging properties, and is resistant to sulphuric and hydrochloric acid solutions.

## **Sealing Solutions for Castings**

Castings ordinarily rejected for porosity and small blowholes are reclaimed by forcing

BAKELITE Sealing Solutions into the pores under pressure, and then baking. The sealing solution thus becomes exceedingly hard and tough, unaffected by hot or cold water, steam, oils, chemicals, or heat up to 400 deg. F.

## Impregnating Varnishes for Windings

As protective coatings and insulating bonds for coils, armatures, and windings, BAKELITE Varnishes remain stable and hard despite elevated operating temperatures and high rotational speeds. Better mechanical strength is also obtained.

(Continued from page 202)

But people suffer injuries from such a variety of causes and in such a vaierty of ways and places that, whether he likes it or not, the safety man's nose is in almost everybody else's business.

To correct those injury causes, it's essential that he apply the best thinking available whether it is his or someone else's and, if it's someone else's, so much the better. He has enlisted a partner in his war on accidents and if he is smart he'll see that the partner gets the credit for doing the job and is thus sold the idea of responsibility

for looking out for safety in his own field.

Those pipelines I mentioned can be used for pumping out as well as for siphoning in. The chemist who helps you lick a chemical problem can be sold enough of the safety attitude to cause him to check on the toxicity of a chemical he is about to introduce into the plant process. The civil engineer who helps you on a drainage problem can be sold enough safety that he'll leave proper clearance on the next track he lays out and will remember to think about the truck drivers' line of vision

when he puts in the crossing. The plant publication editor who helps on a safety story can be sold the necessity for remembering safety in every story he writes.

There is one more point. You can't be everywhere all of the time and you can't know everything that is going on. So, unless you make yourself some volunteer helpers who have been sold on their responsibility for safety, the job will be done only when you are there to do it. And that won't be in enough places or at enough times,

# Improvement in the Electrolytic Tin-Plating Process

A large reduction in the amount of tin required for tin plate is expected from the application of high-frequency heating of tin electrolytically deposited on sheet steel. Electrolytically-deposited tin forms a granular dull-gray surface which is not highly corrosionresistant. To improve the corrosion resistance, the tin must be fused to cause it to flow and form a coating of uniform thickness. At present fusing of the tin coating is effected in gas furnaces or over vats of hot oil, but one sheet mill has put in equipment for heating the sheet by the high-frequency electric-induction system. Steel sheet coated by the electrolytic process has coat of tin 0.00003 in. thick on each side, as compared with a coating o three times that thickness obtained by the hot-dipping process. In addition to increasing the corrosion-resistance of the tin plate, the smooth surface obtained by flowing the tin improves the handling qualities in press operations At present high-frequency heating equipment is being designed for heating and flowing the tin which will permit of an operating speed of 1000 fpm. while gas furnaces are limited to 15 fpm and hot-oil baths to 200 fpm.

The frequency which permits of the required current being induced in th strip without the use of abnormally high voltages depends on the thickness of the stock. Since tin plate usually ranges between 0.008 and 0.011 in. i thickness, a frequency of about 200,00 cycles per second has been found mos practical. The inductor heater coil i rectangular in form and is wound close to the strip as possible. It act as the primary of a transformer, while the strip itself forms a single-turn secondary. The induced current flows across the strip, paralleling the turn of the inductor heater coil.

Power is supplied by vacuum-tube oscillators, which are essentially radic transmitters. Sixty-cycle alternating current is rectified and fed to the oscillator tubes, where it is converted to 200,000-cycle alternating current ansent through the inductor heater coil According to Westinghouse Electric Manufacturing Co., one plant is in stalling tin-flowing oscillator units having 72 times the power of the mospowerful broadcasting station.



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ELECTRICAL
DEVELOPMENTS,
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APPLICATIONS FOR THE
AVIATION
INDUSTRY

WESTINGHOUSE NITRIDING FURNACES for hardening cylinder liners and crankshafts are preferred by a majority of aircraft engine builders because of their accurate and economical results.

REPLACEMENT MATERIAL TIP: laminated Micarta is satisfactorily replacing aluminum for aileron hinge covers, after tests by eastern manufacturer. Further information on request.

PRECIPITRON ELECTRIC AIR-CLEANING UNITS are now being used on individual gear-grinders and thread-grinders. Advantages: (1) oil fumes removed and clean air returned to room . . . no additional load placed on air-conditioning system; (2) elimination of oil smudge which reduces lighting efficiency; (3) elimination of injurious effect of fumes on machine operators. More information on request.

RECTOX DRY DISC RECTIFIER UNITS FOR ENGINE STARTING are being more and more widely used. Several aircraft manufacturers are standardizing on them throughout their plants.

Another Rectox application to watch: use of these low-voltage rectifiers for electroplating equipment. A midwest manufacturer has just placed a substantial order for this purpose.

PRODUCTION TESTING of engines with electric dynamometers provides high lower recovery on test runs. One midwest plant reports that engines on est provided more than 50% of the total power required for their manuacture.

A-C WELDING is getting additional attention throughout the aircraft andustry. If operating results on new equipment prove as satisfactory as laboratory tests indicate, watch for a big spurt in this field.

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(Continued from page 167)

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(Turn to page 210, please)

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(Continued from page 208)

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HUMBLE OIL & Refining Co., Baytown,

HUNKIN - CONKEY Construction Co., Marion, Ohio & Cliff Park Village, Ohio and Holabird & Root, Marlon,

Ohio. HUNTSVILLE CHEMICAL Warfate Ar-

HUNTSVILLE CHEMICAL Warfare Arsenal, Huntsville, Ala.

HUSSMAN-LIGONIER Co., St. Louis, Mo.

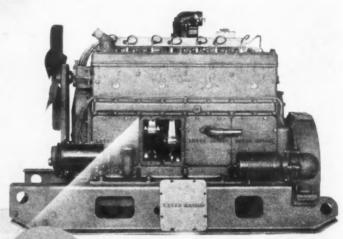
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ILEX OPTICAL Co., Rochester, N. Y.

## FOR Tough PULLS

Advanced Design Sets New Highs for EFFICIENCY and ECONOMY-Reduced Friction-Longer Life!



NOTE ACCESSIBILITY TO MOVING FARTS

Lever Motor Model No. 25-A 100 HP @ 2200 RPM

POWER—Sustained torque at all speeds—actually less than 5% variation from 600 to 2000 RPM. Unusual flexibility under varying loads and speeds permits use of faster gear and transmission ratios.

EFFICIENCY-More complete combustion, high mean effective pressure and greatly reduced heat and friction losses result in a thermal efficiency of 25%—equaling that of light weight, high speed automobile engines.

ECONOMY—Advanced design results in lower fuel consumption, longer oil life, increased ring and valve life, reduced carbon deposits. Side thrust of pistons against cylinder walls is reduced to a minimum. Wear on these parts actually is less than 40% of normal expectancy.

ACCESSIBILITY—Large, removable side plates permit inspection, adjustment and replacement of bearings, rods and piston without removing cil pan or cylinder head. Only 23/4 hours down time required for replacing rings on all eight pistons.

LEVER MOTORS CORPORATIO ILG ELECTRIC Ventilating Co., Chicago, III.
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III.
ILLINOIS TOOL Works, Chicago, III.
INDEPENDENT LOCK Co., Fitchburg,

INDEPENDENT PNEUMATIC Tool Co.,

INDEPENDENT PNEUMATIC Tool Co., Aurora, Ill.
INDIUM Corp. of America, Utica, N. Y.
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tah Copper Co., Bingham Canyon, Utah.

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KINGSBURY MACHINE Works, Inc., Philadelphia, Pa.
KINGSTON PRODUCTS Corp., Kokomo, Ind.

KOLLMORGEN OPTICAL Corp., Brook-

lyn, N. Y.

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KRAFT CHEESE Co., Decateur, Ind. & Green Bay, Wis.

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LA-DEL CONVEYOR & Mfg. Co., New Philadelphia, Ohio.
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LEECE-NEVILLE Co. (Two plants).

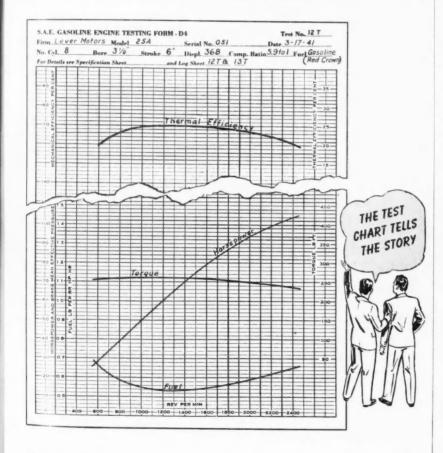
LEEDS & NORTHRUP Co., Philadelphia,

LELAND-GIFFORD Co., Worcester, Mass. LEMPCO PRODUCTS, Inc., Bedford,

Ohio. LESLIE Co., Lyndhurst, N. J. (Turn to page 214, please)

#### THE LEVER MOTOR

The Only Industrial Engine with a Straight Line TORQUE (Only 5% Variation from 600 to 2000 RPM)



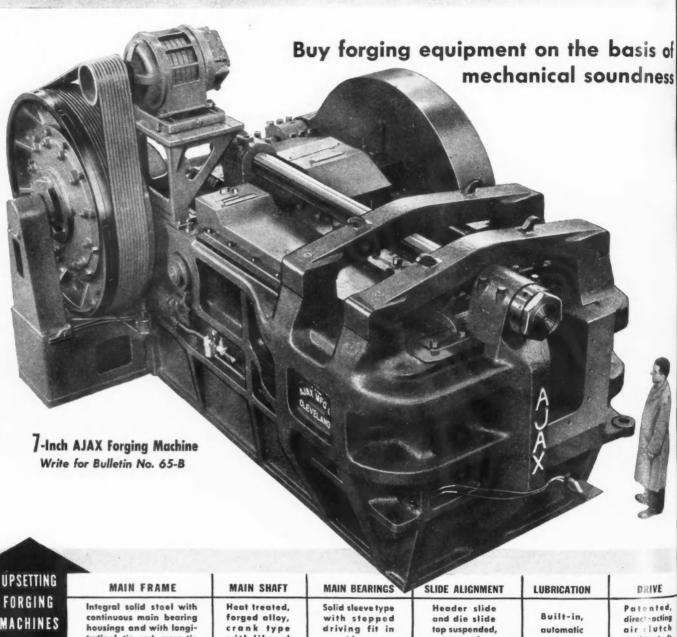
APPLICATIONS—Because of its sustained pulling power under heavy and intermittent loads, the Lever Industrial Motor is ideally suited for a wide range of service, including: Engine Generator Sets, Cement, Mining, Irrigation, Roadbuilding, Excavating, Well Drilling, Conveying, Pumping Machinery, Air Compressors, Marine Service, etc. Ideal also for original

Deliveries: 90 to 120 Days

Inquiries Solicited

FREEPORT, ILLINOIS

# These advanced mechanical features of S AJAX FORGING MACHINES ASSURE



MACHINES

tudinal tie rod-cross tie clamps on 6", 7", 8"

with liberal dimensions.

continuous housings.

extension guided.

double-draft cascade type venillated.

HIGH

RGING ESSES

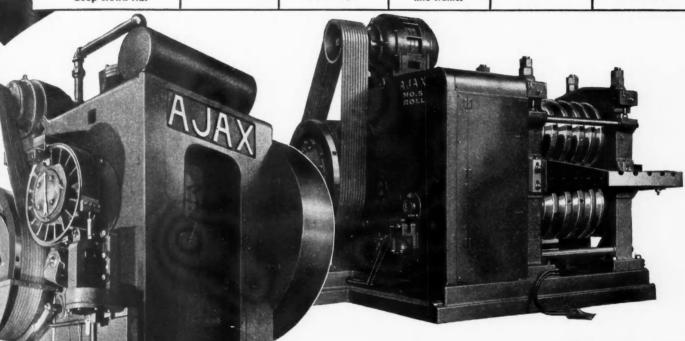
AJAX

METAL WORKING MACHINE

FORGING MACHINES . FORGING PRESSES . FORGING ROLLS . BOLT HEADING AND FORGING MACHINES . BULLDO HOT SAWING AND BURRING MACHINES . CONTINUOUS MOTION RIVET HEADING MACHINES . AJAX-HOGUE WIRE DR • BAR DRAWING AND STRAIGHTENING MACHINES • WIRE DRAWING, STRAIGHTENING AND CUTTING OFF MAD

# of SPEEDIER production-LESS operator fatigue DECREASED down time-LONGER die life **CLOSER** tolerances-MORE UNIFORM forgings

|                | MAIN FRAME  | MAIN SHAFT  | MAIN BEARINGS  | SLIDE ALIGNMENT   | LUBRICATION                                  | DRIVE   |
|----------------|---|---|--|---|--|---|
| RGING<br>ESSES | Integral solid steel with<br>four liberal solid columns<br>and continuous main<br>bearing housings and<br>deep crown rib. | Heat treated,<br>forged alloy full<br>eccentric type. | Solid sleeve type<br>with wedged fit<br>in continuous<br>housings. | Ram rear exten-<br>sion guided<br>with front cover<br>plates tongued<br>into frame. | Single station,<br>pressure type<br>—grease. | Patented, direct-<br>acting air clutch<br>double-draft<br>ventilated. |



No. 5 AJAX Forging Roll Write for Bulletin No. 91-A

| FORGING |
|---------|
| ROLLS   |

| MAIN FRAME  | ROLL SHA   |  |  |
|---|--|--|--|
| Steel main housings with steel top roll housings tongued in for adjustment. | Heat treated, a<br>casting with die<br>roll necks in |  |  |
|   |  |  |  |

| Heat   | treated, | alloy steel  |
|--------|----------|--------------|
| castir | g with d | lie seat and |
| ro     | li necks | integral.    |

| ROLL | NECK | BEARINGS |  |  |
|------|------|----------|--|--|
|      |      |          |  |  |

| Solid  | sleeve  | type   | in c  | ontinu- |
|--------|---------|--------|-------|---------|
| ous ho | usings  | , laby | rinth | sealed  |
| age    | ainst s | cale a | nd w  | ater.   |

Vertical and longitudinal housing adjustment and die lead adjustment.

**ROLL DIE ALIGNMENT** 

HIGH-SPEED AJAX Forging Press Write for Bulletin No. 75

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LINCOLN PARK Tool & Gage Co., Lincoln Park, Mich.
LINDBERG ENGINEERING Co., Chicago, Ill.
LINDE AIR Products Co., Sapphire Plant,
East Chicago, Ind.



(Continued from page 211)

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Bayonne, N. J. MALLORY & Co., Inc., P. R. Indianapolis,

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MARINE IRON & Shipbuilding Co., Baltimore, Md., & Duluth, Minn.

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MOORE Co., George C., Westerly R. I. MORLEY Co., Inc., Portsmouth, N. H. (Turn to page 216, please)



#### DETREX 4-STAR SERVICE

★ Unbiased recommendations on cleaning methods best suited to your product.

★ Your operators are shown how cleaning machines can be used most efficiently and economically.

★ Offer recommendations for solvent conservation.

★ Plan production layouts for cleaning equipment.

Whenever you are faced with problems in connection with your metal cleaning operations . . . when you want advice on the cleaning of new products, special handling, draft elimination, heat balance, proper spraying of solvent, or other details of correct operation and maintenance of cleaning equipment ... call in a Detrex Service man.



The conveyorized vapor-spray-vapor Detrex degreaser shown above is used to clean 20 mm., 37 mm., and 44 mm. shells in baskets prior to painting.

Detrex men — backed by a company with 22 years of metal cleaning experiencecan be of assistance to your engineers, finishing foremen, and machine operators. Their services are available without obligation.



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# SNAP GAGES? He Can Ship Today!

Sheffield has a complete stock of AGD Adjustable Snap Gages in all models and in all ranges -for immediate shipment.

Every one of these gages has been made to Sheffield's high standards of quality in both materials and precision workmanship.



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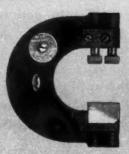
State Frame Model and Frame Size. Stipulate whether gage is to be set and sealed (allow additional day on orders for set and sealed Jages). Give complete marking instructions f set and sealed.

FOR SPECIFICATIONS

SEE SHEFFIELD HANDBOOK No. 42-2 PAGES 150



AGD MODEL A



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(Continued from page 214)

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PHILADELPHIA TEXTILE Finisher Inc., Philadelphia, Pa. PHILCO Corp., Philadelphia, Pa. Simplex Radio Corp., Sandusky, Ohio. Storage Battery Div., Chicago, Ill. (Turn to page 220, please)



ROTO-CLONES

**Collect Grinding Dust at** Cincinnati Bickford Tool Co.

Lower view shows three types of grinding stations served by the battery of 5 type D Roto-Clones. These s'a-tions include floor grills, rectangular and round tables.



The collection of fine floating dust from portable grinding in Cincinnati Bickford's large finishing department is performed by 5 type D Roto-Clones. These units serve 10 stations comprising 4 floor grills, 4 rectangular tables, and 2 round tables. A total of 51,000 cubic feet of air per minute is exhausted which carries the generated dust downward from the grinding tools through grilled openings

Complete information on the application of the Roto-Clone to all types of industrial dust control is available without obligation. Write for Roto-Clone Bulletin No. 272.



beneath the work.

AMERICAN AIR FILTER COMPANY, INC.,449 CENTRAL AVE, LOUISVILLE, KY.

IN CANADA, DARLING BROTHERS, LIMITED, MONTREAL, P. Q. .

# IMPORTANT NOTICE TO WAR PLANTS CONCERNING POR-OS-WAY DELIVERIES

WE MUST BE FRANK. When we first announced the Por-os-way precision grinding wheel a little more than a year ago, we were ready with a plant far exceeding our previous one in size, equipment and man-power. It was, we felt, big enough to meet all demands. But two things have happened. First, the war. Then Por-osway, making good its promise to increase grinding production 2 to 5 times per man per machine, has literally sky-rocketed in demand. Hundreds of grinder foremen and grinding machine operators want to prove Por-os-way can up production 2 to 5 times for them, want to see what makes it different from other wheels, how its cool action practically eliminates burning, how it takes cuts double or more than previous wheels and grinds in fewer passes, how it can cut faster producing an even better finish using a finer grain, why it resists loading, holds its corner, reduces dressings necessary.

#### **ORDERS INCREASED 700%**

Orders have poured in. Not at a steady pace but at an ever increasing rate. Our production



is now forging ahead—yet is still not enough to satisfy the full demand for Por-os-way.

#### RELIEF IS IN SIGHT

Working 'round the clock was not enough. We needed more plant, more equipment, more men. Work on expanding our facilities is now completed. Greatly increased production is now under way. Again we believe it will be amply big enough to take care of all your demands. Naturally we want every war plant to know the exceptional advantages of Por-os-way wheels. And so, we're doing all we humanly can to keep up on delivery. In the meantime, write A. P. de Sanno & Son, Inc., 466 Wheatland Street, Phoenixville, Penna. for a booklet "Facts About Por-os-way". It gives a complete story.

# POR-OS-WAY\* a new RADIAC\* PRODUCT

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PHOENIXVILLE, PENNA.
Western Gateway to

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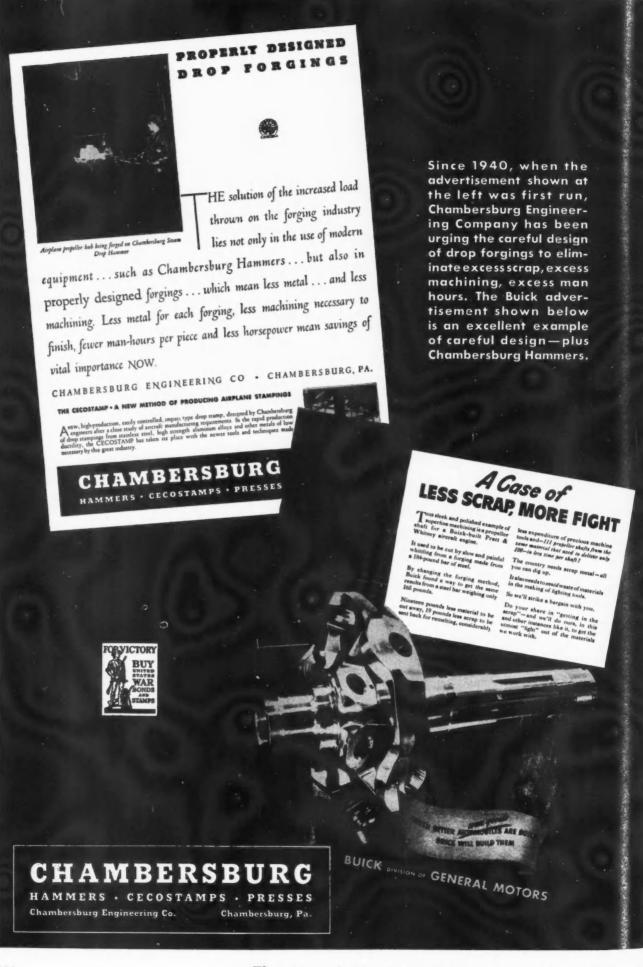
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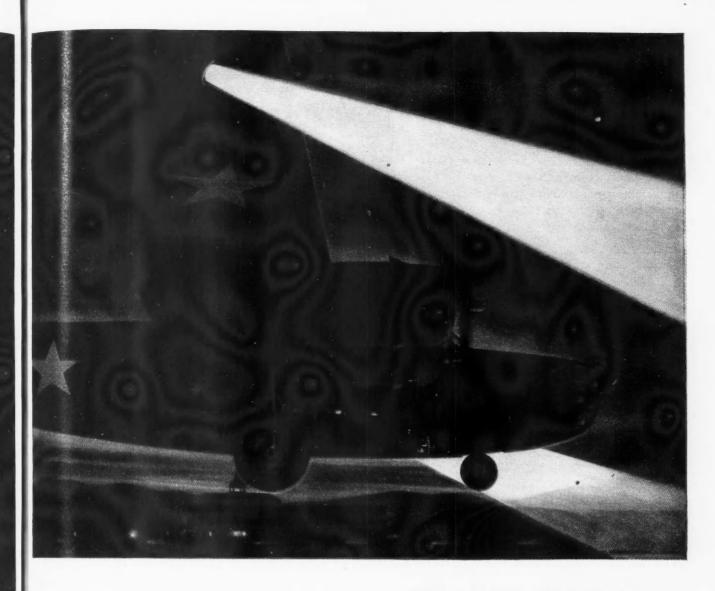
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TRIES

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# BOMBER ON THE "Night Shift"

Out of the midnight sky swoops a four-motored thunderbird – an American bomber returning to its base after a raid deep into enemy territory.

Suddenly, from giant wings, twin beams of light probe earthward. The landing field becomes clearly defined.

Motors off now. Propellers swishing. A long glide and a smooth balanced landing. And another mission is safely completed.

To equip American bombers and fighting planes with landing, signal and instrument lighting

of maximum efficiency – particularly for duty on the "night shift" – is part of E. A. Laboratories' wartime responsibility. It's a job we handle with pride. A job we are *able* to handle largely because of our long experience in the making of automotive equipment and accessories.

Tomorrow, after V-day, we will again supply the motor and aviation industry with better-than-ever E. A. products. But today E. A. management and employees are concentrating with grim singleness of purpose on war production and *more* production for the armed forces who will win the final victory.

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March 15, 1943

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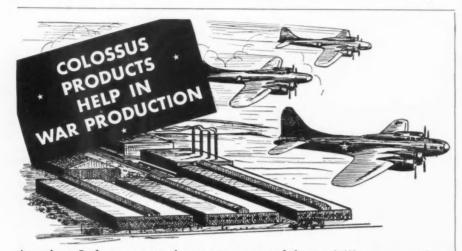
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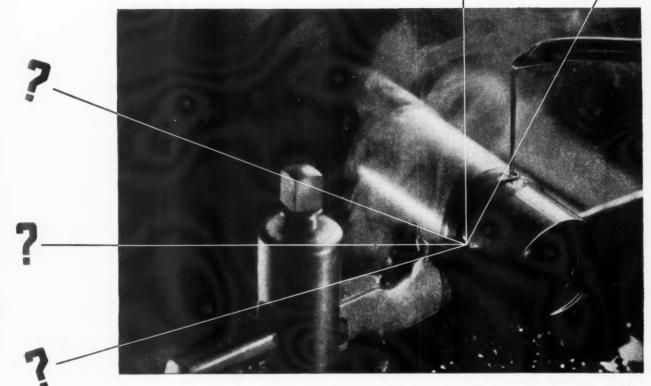
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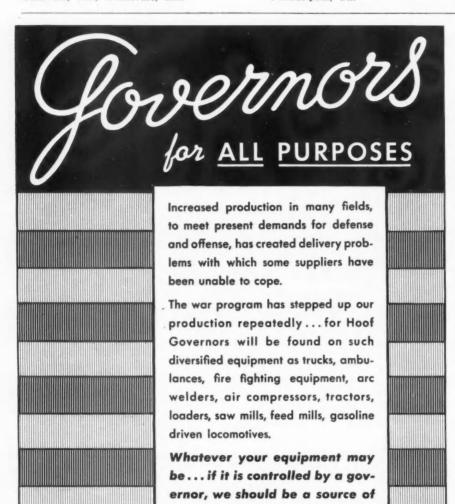
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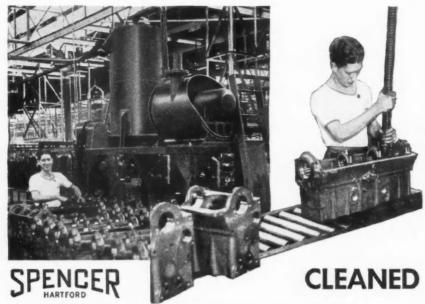
#### Company Name Changed

Industrial Sheet Metal Works, Detroit, has changed its name to Industrial Equipment Corporation. Estab lished in 1929, the company is well known as a manufacturer of dust collecting and spray booth equipment, as well as ovens and ventilating systems One of the company's best known developments is the Hydro-Whirl Dust Collector, for which it holds patents. The spray booths produced by the company also are equipped with Hydro-Whirl.

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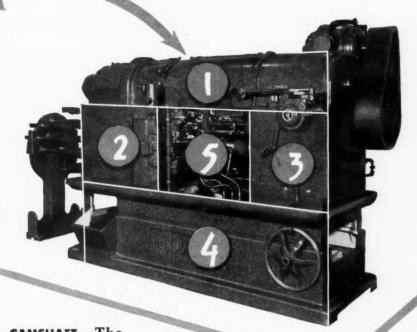
You can save time and materials on any production line with Spencer. Also you can keep debris off the floor, dust from pipes and ceilings, speed up bench cleaning or remove dirt from finished goods such as tanks, planes, and guns.

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Industrial sizes 34 to 100 horse power. Ask for the bulletins.

EA N THE SPENCER TURBINE COMPANY, HARTFORD, CONN.

# OVER 5 ORDERLY DEPARTMENTS



CAMSHAFT-The

boss over all automatic functions of the machine—free from the interference of coolant, falling chips and dirt, yet easily accessible for quick cam changes.

- 2 WORK HEAD—Rigid, compact unit for spindle carrier and cross-slide support.
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- 4 BASE—Rugged—roomy for chips and coolant reservoir.
- 5 PRODUCTION AREA—Spacious and convenient—where departmental arrangement proves its value in accurate, quality work.

Conomatic design has always been appreciated by the production man and experienced operator—it is of vital importance in training new operators.

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(Continued from page 226)

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ZUKERT Co., A. B., Milwaukee, Wis.

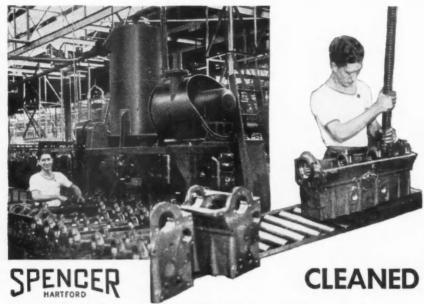
#### Company Name Changed

Industrial Sheet Metal Works, De troit, has changed its name to Industrial Equipment Corporation. Estab lished in 1929, the company is well known as a manufacturer of dust collecting and spray booth equipment, as well as ovens and ventilating systems One of the company's best known developments is the Hydro-Whirl Dust Collector, for which it holds patents The spray booths produced by the company also are equipped with Hydro-Whirl.

#### Plan-O-Mill Moves

New manufacturing plant and general offices of the Plan-O-Mill Corporation, formerly at Royal Oak, Mich., are located at 1511 East 8 Mile Road Hazel Park, Mich., just outside Detroit

Plan-O-Mill Corporation, in addition to manufacturing thread and form milling machines, are now producing a line of cutters.



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Machines, Pipes, Walls, Ceilings, Boiler Tubes,

#### REMOVES

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Engine blocks passing by at the rate of three per minute are cleaned with the Spencer Stationary Vacuum System shown above. The babbitt reclaimed by a single unit amounts to half a ton a day.

AS THEY MOVE BY...

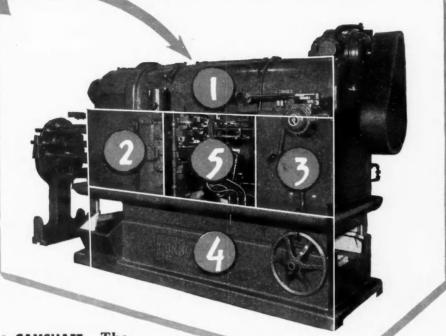
You can save time and materials on any production line with Spencer. Also you can keep debris off the floor, dust from pipes and ceilings, speed up bench cleaning or remove dirt from finished goods such as tanks, planes, and guns.

Or you can move tons of sand, lead shot, cinders, or any other material that will go through a two inch hose.

Industrial sizes 3/4 to 100 horse power. Ask for the bulletins.

THE SPENCER TURBINE COMPANY, HARTFORD, CONN.





boss over all automatic functions of the machine—free from the interference of coolant, falling chips and dirt, yet easily accessible for quick cam changes.

- 2 WORK HEAD—Rigid, compact unit for spindle carrier and cross-slide support.
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#### BOOKS

(Continued from page 148)

THE NATIONAL PAINT DICTIONARY, by Jeffrey R. Stewart. Published by the Stewart Research Laboratory, Washington,

The volume under review is a reference The volume under review is a reference book for use by chemists and others en-gaged in the paint and allied industries. The term "Dictionary" hardly does it justice, because it contains a great deal of information beyond the mere definition of terms. The paint industry has seen rapid development during the past two decades, and it is therefore no wonder that its terminology should not be entirely settled. In compiling the work it has been the author's aim to give terms and definitions

which have the general approval of leaders in both producer and consumer fields, and to that end he secured the cooperation of a number of experts in various branches of the industry. In addition to giving definitions of technical terms used in the paint and allied industries, the book lists the raw materials employed by the industry and describes methods of analysis as well as the equipment and apparatus employed in testing paints and allied products. The book is well illustrated.

FOREMANSHIP AND SAFETY, by C. M. MacMillan, Published by John Wiley & Sons, New York.

This little book contains a number of

well-written essays on hazards in indus-trial establishments and means to avoid them. It is addressed to foremen, through whom any program for industrial safety

must be put into effect. The book contain 27 chapters, each devoted to a particular aspect of the general industrial safet problem, and the discussion of the particular devoted by the containing the particular devotes the particu followed by a "Prepared Talk," for delivery at a safety meeting.

The recently-completed 1942 FOOK OF The recently-completed 1942 BOOK OF A.S.T.M. STANDARDS, issued in three parts, contains in their latest approved form all of the Society's specifications and tests for materials, definitions, and recommended practices. It contains 1090 specifications and has more than 4900 pages, To keep the book up to date in 1943 and 194, a supplement will be issued to each part in each of these years. A 200-bugg Index a supplement will be issued to each pan in each of these years. A 200-page Index to Standards is furnished free with each part or each set. The cost of each Pan is \$9.00, while the charge for the Supple-ment is \$3.00 for each part each year Half-leather binding adds \$1.00 for each part and each supplement part. Copies can be obtained from the American Society for Testing Materials, 260 South Bayed Speed Testing Materials, 260 South Broad Stre

MODERN METHODS OF GEAT MANUFACTURE, SECOND EDITION Published by the National Broach & Machine Co., Detroit, Mich.

This book marks a complete revision of the first edition, includes discussion of the advances in design, production practice and techniques that have taken place is

In its present form, the book covers following aspects of gear manufacture an design—gear design principles, gear daid—formulas and charts, selection and forging of gear steels, heat treatment of gear steels, machining practice, advanced production techniques, special gear problems and case studies, Red Ring products.

This text is recommended for the best

This text is recommended for the book shelf of engineers and designers, gear sp cialists, and production men. Between i larly as to gear finishing by shaving, the should make for profitable reading in ever automotive plant engaged in war production. Special attention has been given t the problems of aircraft engine gearing with case studies of application of the principle of shaving which has been adopted so widely during the past fet

DIE CASTING FOR ENGINEER Published by The New Jersey Zinc Co ENGINEERS

New York, N. Y.
This book covers the latest available by formation collected on the subject, includes details best visualized from the lowing outline of the contents—historic notes, alloys for die casting, elements die construction, die casting application material specifications, inspection and tests, machining practice, jigs and fixture finishes, design of die castings, index.

In all, this little volume covers the fitter subject of die castings, succinctly but the covers of value of val

comprehensively and should prove of value to everyone concerned with the design and fabrication of parts made by the die casting process. The text is profusely illustrated with photographs, special drawings and tabular data.

INTRODUCTION TO AIRCRAFT DE SIGN by Thomas P. Faulconer, director of Education, Consolidated Aircraft Corp., 23 pp., pub. McGraw-Hill Book Co.

Stemming from a course conducted by the University of California in training engineers and draftsmen to fit into the airplane industry, this book has been developed as a reference manual of practical value to those agreed in training and cal value to those engaged in training engineering personnel for the aircraft industry and for vendors catering to the airplaindustry. It has been so developed as provide a background of information for the benefit of the length the benefit of technical men with a gener training who desire to assume the job of specialists.

Among the topics covered in this volume are—aerodynamics, power-plant installation, wing structure, hull design, aircraft hydraulics, electrical equipment, structural design, fixed equipment, landing gear de

Mari

Littell Pres-Vac Safety Feeder, Fig. I shown below, feeding flat pieces to punch press

FIG. 1

#### FASTER VICTORY PRODUCTION Safety Feeders and Pickers

Don't take chances! Keep your workmen's hands out of danger zone. Feed flat pieces with Littell Pres-Vac Safety Feeder. Vacuum pickup. Trigger action. Protects hands. Speeds production. Mechanical Pickers also available. Request Bulletin.



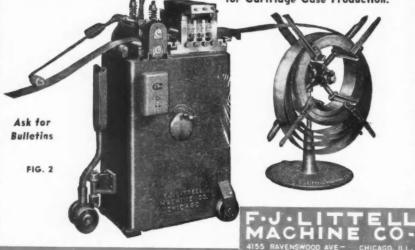
Littell Mechanical Picker. Can be fitted with various jaws to suit almost any type of work. Air operated.

FASTER Victory Production is assured with LITTELL Double Rack and Pinion Feeds, Automatic Centering Reels, Continuous Straightening Machines and Scrap Cutters, etc. LITTELL also makes other types of Defense Production equipment. LITTELL Feeds are used for blanking and cupping small caliber cartridge cases—producing machine-gun cartridge clips—and for blanking and drawing ammunition

FIG. 2 (below). No. tinuous Straightening Machine. Supplies straightened material to automatic punch presses. Handles material up to 3" wide. Speed, 10 to 67 feet per min. using 34, homotor. Number and size of straightener rolls used depends or thickness of material. Littell Reel shown is 300-lb. capacity.

boxes; also, for various other types of defense production work. Straighteners and Reels supply material to automatic punch presses. REQUEST DETAILS.

LITTELL—manufacturers of Dial Feeds for Cartridge Case Production.



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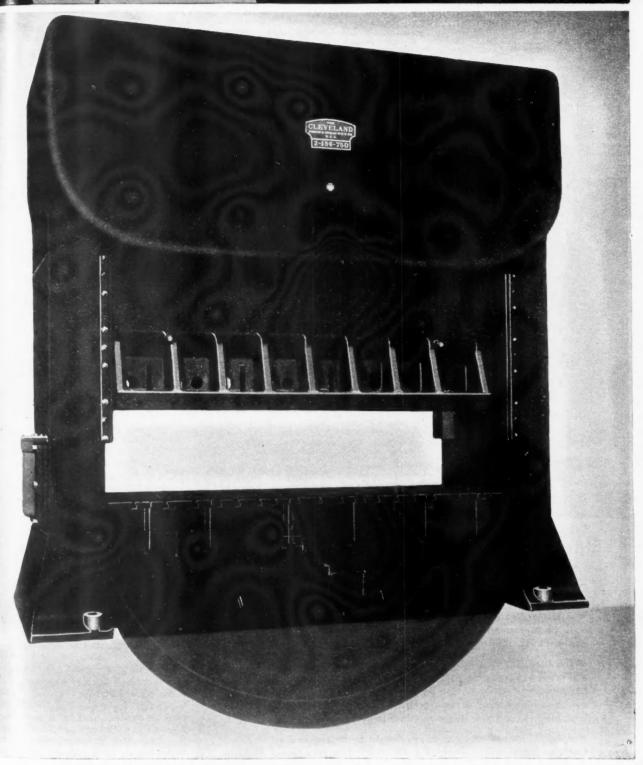
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TRIES

SINGLE POINT . TWO POINT . FOUR POINT



Modern Cleveland Single Point, Two Point and Four Point Presses are now being used by many Aeroplane Manufacturers, not only because of the speed with which duplicate parts can be produced but also because they offer many other advantages such as: low initial cost, economical use of floor space, unusual accuracy, dependability, minimum upkeep and the very short period of time required to train employees to become efficient operators. The Press illustrated is a Two Point which has a bed area 52" x 156", a capacity of 750 tons and is equipped with an electrically controlled air operated friction clutch and brake.

THE CLEVELAND PUNCH & SHEAR WORKS COMPANY

Cleveland, Ohio

March 15, 1943

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sign, materials. It covers these topics succinctly but comprehensively without encroaching upon the basic scientific principles which are presumed to be a part of the background of the student.

VERSUCHE UBER KOLBENRINGREMBUNG UND UNDICHTIGKEITSVER-LUSTE (Investigation on Piston-Ring Friction and Leakage Losses), by Dr. H. Horgen. Published by Verlag A.G. Gebr. Leeman, Zurich, Switzerland. This work in brochure form represents

This work in brochure form represents a thesis presented to the Federal Technical College of Zurich, and is published under the sponsorship of Professor Dr. G. Eichelberg. Previous literature of ring friction and piston leakage is critically reviewed; the subject of ring friction is investigated theoretically on a hydrodynamic basis, the experimental equipment and the test method employed by the author are de-

scribed, and the results obtained are discussed.

In measuring piston ring friction, use was made of a special testing machine comprising a stationary piston and a reciprocating cylinder sleeve surrounding the latter. Power for the operation of the machine was obtained from a 60 kw non-synchronous electric motor, which delivered its output through a gear train and a variable belt drive to the crankshaft of a two-cylinder Diesel engine. The piston in one of the Diesel cylinders served as a crosshead for driving the sleeve of the testing machine, to which it was connected by a piston rod with a ball joint at the sleeve end. The stationary piston of the testing machine rested axially on a quartz-type indicator. During the up-stroke of the sleeve the piston friction loaded the indicator, while during the down-stroke it unloaded the same, which necessitated pre-

loading the piston in the upward direction.

Besides a thorough discussion of the results obtained, the publication contains a bibliography of piston-ring friction and piston leakage.

NEW TECHNICAL AND COMMERCIAL DICTIONARY, ENGLISH-SPANISH, by Antonio Perol Guerrero, Industrial Engineer. Published by Editorial Teonico Unida, Brooklyn, N. Y.

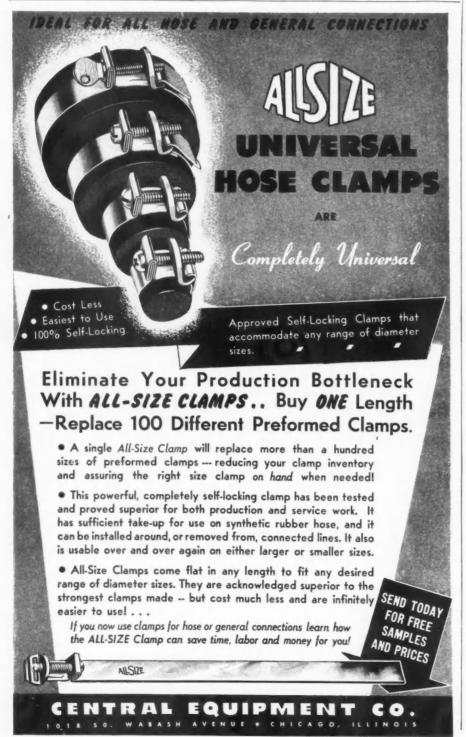
This English-Spanish dictionary contains some 50,000 words and terms used in electrical, chemical, mechanical and marine engineering, and in the radio, mining, tertile and other industries. It also includes numerous relatively new words used in mechanized and motorized warfare, avaition, meteorology, etc. The dictionary comprises three sections. In the first the Spanish words are given in alphabetical order, with their equivalents in English in the second section the English words are given in alphabetical order, with their Spanish equivalents, while the third section contains conversion tables for weights and measures and for monetary units. The dictionary should prove useful to engineer and businessmen who have occasion to rea Spanish technical literature or to handle correspondence in Spanish on technical subjects.

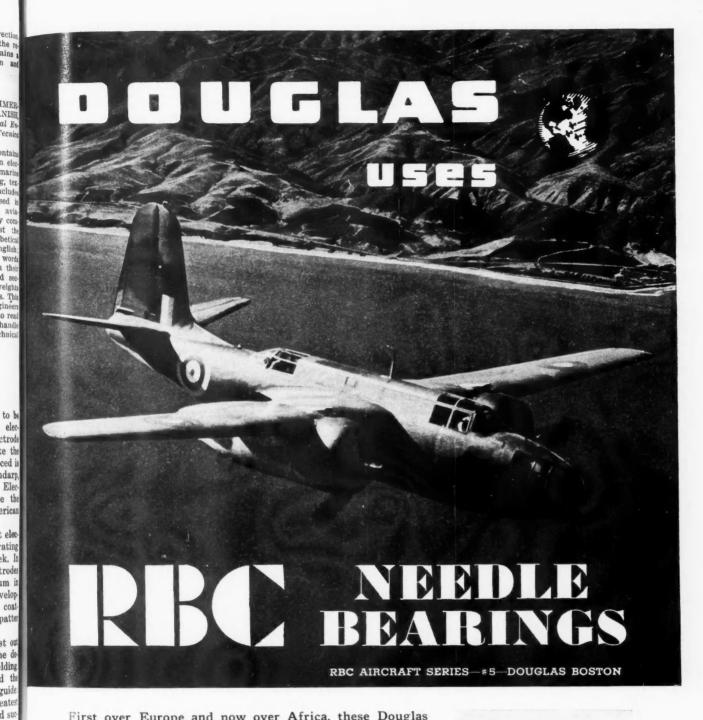
#### Life of Electrodes Lengthened by Care

If vital war production is not to be impeded by lack of arc-welding electrodes, utmost cooperation of electrode manufacturers and users to make the most of the electrode being produced is essential. So said H. O. Westendarp, welding engineer of the General Electric Company, in a talk before the Cleveland Section of the American Welding Society.

Mr. Westendarp pointed out that electrade manufacturers are operating around the clock, seven days a week. In addition, bare portions of electrodes have been reduced to a minimum in order to lower stub losses, and development laboratories have improved coatings to bring about reduced spatts loss.

The big job of getting the most out of available electrode, however, he de clared, was up to users of arc welding In this connection, he suggested the following six-point program as a guide Select largest diameter and greates length electrode that can be applied suc cessfully. This not only speeds t deposition rates of weld metal, but also results in a decided increase in the ton nage of electrode that can be extrude per day from existing facilities. Joint to be welded must have good fit-up, ex cessive gaps are prolific wasters of metal. Use proper amperage for the job, avoid excessive currents and long arcs. There is a current beyond which deposition rate is decreased and elect trode consumption increased. Den't bent electrodes except where absolutely nec essary. Bent electrodes destroy electrode coating and result in excessive stub losses. Produce true fillet weld having equal legs—this is a function of proper type of electrode coating and welding technique. Use each electrode down to point where full coating diam-





First over Europe and now over Africa, these Douglas Boston attack bombers have been singled out by the R.A.F. for praise in strafing enemy troops and supply columns, riddling them with machine gun bullets and pulverizing them with fragmentation bombs. Accompanying these bombers on every trip are RBC Needle Bearings of minimum overall dimensions and weight, with the utmost static capacity and high in anti-friction characteristics.



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#### Earnings of Manufacturing Companies in 1941-42

From March Monthly Letter of the National City Bank of New York

Annual reports for 1942 issued by leading companies reflect the tremendous expansion made in the volume of production by American industry last year in meeting the unprecedented demands for war products and materials. New high records in value of output were established by a large portion of the companies reporting, although many companies in the non-war industries had only moderate gains and a considerable number experienced actual

decreases, due to priorities on raw materials and inability to convert to war goods. New peaks were reached last year in employment and payrolls in the manufacturing industries as a whole, with increases over 1941 of 13 per cent and 42 per cent respectively.

In contrast with these increases in industrial volume, corporate earnings were generally lower. A tabulation of the reports of 710 leading manufacturing companies, having aggregate

Typical aircraft test panel setup incorporating Trimount Manometers. capital and surplus of approximately \$12,585 millions at the beginning of last year, shows combined net income (less deficits) in 1942 of \$2,216 millions after taxes, which compares with \$1,30 millions for the same companies in 1941 and represents a decrease of 15 per cent.

The figures, subject in many cases to renegotiation of the terms of government contracts, indicate that the fourth quarter had better earnings than the preceding three quarters. One factor in the better fourth quarter showing was the adjustment of previous overreserves for taxes; larger volume and completion of conversion were also important.

The great expansion in business last year brought in most cases an increase in net income before taxes, despite the rise in labor and material costs and in reserves. There were exceptions, however, among representative companies in the steel, automobile, chemical and

#### 710 Leading Manufacturing Companies (In Millions of Dollars)

| , iii iiiiiiiiiiii                          |         |          |       |
|---|---------|----------|-------|
|   | 1941    | 1912     | % Chg |
| Net income before taxes                     | \$2,712 | \$2,605  | +02   |
| taxes*                                      | 1,315   | 2,395    | -813  |
| Net income after taxes<br>Percentage of net |         | \$1,395  | -15   |
| income taken by                             | to For  | 0.0 1.00 |       |

\*After deducting post-war credits.

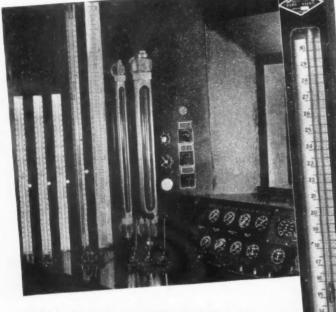
other lines, whose net income before taxes was lower.

Estimated liability for federal come and excess profits taxes of t group increased from approximate \$1,315 millions in 1941 to \$2,395 mil lions in 1942, based on tax details give by companies accounting for nine-tent of the total net income in 1942. The effect of such taxes was to absor about 66 per cent of net income 1942 against 48 per cent in 1941. The summary above includes companies ha ing fiscal years ending prior to 1 cember 31 and therefore subject the higher tax rates only since Ju 1, thus tending somewhat to overstan the aggregate earnings on a calend year basis and understate the p taken by taxes.

#### Ford Engine Order Is Doubled

Ford Motor Company, already producing Pratt & Whitney 2000 hp aircraft engines in volume in a new factory at the Rouge, has been asked double its output of these radial power plants. However, due to the manpower shortage in Detroit, Ford will subcontract a number of the engine parts manufacturers in Michigan and other states which are located in areas when there is a sufficient labor supply. Other parts will be made by Ford brand plants, with the Aircraft Building of the Rouge serving chiefly as a final assembly plant.

### TRIMOUNT MANOMETERS



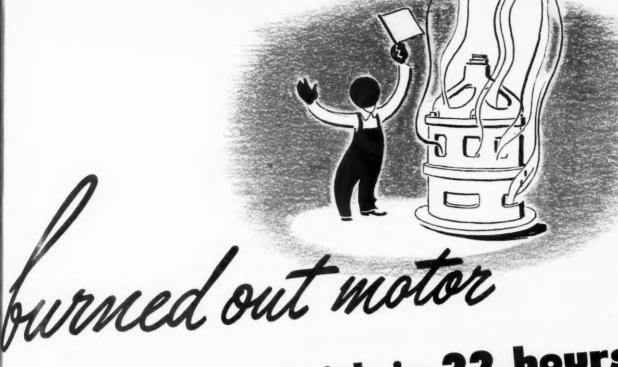
—FOR EVERY PRESSURE-TESTING APPLICATION

TRIMOUNT builds a complete line of manometers for engine testing, aircraft applications, etc. These accurate, durable instruments include Well Type, Fixed Scale U-tube, Sliding Scale U-tube, Periscope, Service Type, Inclined and special manometers. Thousands are used by leading manufacturers. Also Indicating Flow Meters, Tank Level Gages, etc.

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EMERGENCY SERVICE

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RIE March 15, 1943

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#### Molded Felt Replaces Critical Materials

It took a second world war to demonstrate the remarkably wide adaptation to industrial use of felt, one of the world's oldest materials. Especially in the aircraft and automotive fields, chemists and design engineers have collaborated to employ felt, treated and formed, for numerous tasks heretofore



Felt treated and molded "overcoat" for an aircraft instrument,

performed by rubber, synthetic rubber, copper and other critical materials. Chemists and engineers of the Western Felt Works have contributed to the effort to relieve material problems. The illustration shows a cut-away view of a felt treated and molded "overcoat" for one of a fighting plane's instruments. Each one is held to close limits of treating, molding and cutting.

#### New A.S.T.M. Methods

A.S.T.M. Committee E-3 on Chemical Analysis of Metals headed by G. E. F. Lundell, National Bureau of Standards, has perfected two new A.S.T.M. methods, one covering Analysis of Zinc-Base Alloy Die Castings (E 47 - 42 T) and the other Chemical Analysis of Tin-Lead-Base Solder Metal (E 46-42T), the latter superseding the existing Tentative Methods of Chemical Analysis of Alloys of Lead, Tin, Antimony, and Copper (B 18 - 36 T). The standard for analysis of solder metal prescribes methods for the determination of tin, arsenic, antimony, copper, bismuth, and iron. In this class of alloys. the lead content is arrived at by difference. The committee also is developing methods for determining zinc and aluminum in solder metal, which will later be issued as a supplement to standard E 46. The other new method, E 47, covers the determination of lead, aluminum, copper, magnesium, cadmium and iron in zinc-base alloys, these materials being covered in the Tentative Specifications for Zinc-Base-Alloy Die Castings (B 86 - 41 T).

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March

Important changes have been made in the emergency provisions effecting the specifications for soft solder metal (B 32 - 40 T) involving some additional recommended emergency grades and the inclusion of considerable appended data on uses and applications as well as properties.



#### Air Conditioning gives it OOMPH!

This war is being fought with explosions.

All kinds...from block-busters to hand grenades. And don't forget the explosions in the barrels of guns that propel bullets and shells toward the enemy.

It takes a lot of skill to make a good explosion. Air conditioning helps.

The rate at which powder dries determine the way it explodes. It must not explode too soon or too late. Hence, special air conditioning . . . with temperature and humidity con-

trolled precisely... is used for the drying of powder.

Also, air conditioning protects the lives of workers in munitions plants by providing the safest temperature and humidity conditions.

General Electric is an outstanding supplier of the new improved kind of air conditioning equipment needed for these wartime requirements. It has developed equipment more flexible, more compact than ever before . . . with more accurate temperature and humidity control.

Today this equipment is being devoted to winning the war. After the war, a far better air conditioning will be made available for offices and factories, stores and theatres; homes, hospitals and hotels... from General Electric.

Air Conditioning and Commercial Refrigeration Department, Division 433, General Electric Co., Bloomfield, N. J.

Air Conditioning by GENERAL & ELECTRIC

March 15, 1943

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When writing to advertisers please mention Automotive and Aviation Industries

239

#### **New Products for Aircraft**

(Continued from page 132)

its own thread. Small nails, driven into tical surfaces of plastic noses and the slot, lock the insert to prevent its turning. The inserts may be screwed into tapped holes in plastics or soft metals, or molded directly into plastics.

#### **Masking Paper Cement Uses No Crude Rubber**

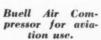
An adhesive to replace the conventional cement used on masking paper for protecting the highly polished optransport enclosures for military aircraft, is a new development of the Plastics Department, E. I. du Pont de Nemours & Company, Wilmington, Del.

More than one hundred different adhesives, most of them compounded in du Pont laboratories, were tested during the year-long search for a crude rubber replacement. The chemical and physical properties of virtually all synthetic rubber-like materials were examined. Primarily the adhesive had to

seal the protecting paper to the plastic enclosures through all handling, ship ping, fabricating and assembly, because the paper is not stripped off until the bomber or fighter is ready for its initial flight. It had to withstand extremes of temperature and humidity, strip of easily without leaving a deposit, but not self-strip. Furthermore, the adhesive could have no chemical effect or the plastic, and should not cause frost. ing, crazing, swelling or discoloration, It had to retain its adhesive qualities for long periods, it could not curl up at the edges and peel in the sunlight or when the plastic was being cut sawed or drilled. It had to be reusable if the paper should be removed during heating and forming operations. The new du Pont product is said to meet all these rigid requirements and to stand up better than crude rubber adhesive in sunlight. It does not age as fast as crude rubber adhesive and i more uniform in quality. The new adhesive is approved by the Army Air Corps and Navy.

#### Air Compressors For Aviation Use

The Buell Manufacturing Co., Chicago, Ill., is furnishing Buell air compressors for aviation use. These compressors are being used on bomber planes where reliable operation is of the utmost importance. Their small size simplifies installation, and they are said





to give long service without frequent parts replacement. The use of air of both Canadian and British planes is quite common. Air in a reservoir can be utilized to operate the plane's brakes when loading, to cock machine guns, or to perform any function requiring expenditure of energy in a large plane.

#### **Detroit Rex Opens** Southern Office

The Detroit Rex Products Company metal cleaning engineers, has established new regional sales and service offices in Birmingham, Ala. The address is Detroit Rex Products Company, 2308 4th Avenue, North, Birmingham,



it has to be Accurate

That's the Secret of the Accuracy and **Speed Attained in Trueing and Dressing** Profile Forming Centerless Grinding Wheels with TRUCO Engineered Diamond Tools

The blade type diamond tool developed by Wheel Trueing Tool Company has helped to eliminate the difficulties of profile forming of centerless and other types of form grinding wheels.

Easier to set up, truer form and longer periods of use from one tool to the other result in a desirable uniformity and economy of production.

Many wheels are being trued to profile forms to accommodate parts needed in war production and not all forms require the same type of diamond tools.

What's your problem? Write for further information.



Specialists in Diamond Tools for Straight, Radial or Step Dressing—Turning, Boring, Radius Forming, Gage, and Core Drilling Tools.

#### WHEEL TRUEING TOOL CO.

3200 W. DAVISON . DETROIT, MICHIGAN

TOUGH NUTS TO CRACK LOCKED in SEALED at top to protect working threads place on boll by grip of tough locking collar from corrosion HOLDS nut FITS any stand ard bolt. Made bolt thread in all sizes and types axial play

We've made billions of Elastic Stop Nuts.

And to our knowledge not one has failed to do its job.

But the tough nuts we refer to now are the fastening problems which looked hopeless until Elastic Stop Nuts were used.

We've met lots of these in our day - and licked them.

There have been plenty of them in war production.

And how well these fastenings have filled the bill can best be told this way:

Every nut we can possibly produce is going into war goods. Yet even doubling our round-the-clock plant capacity hasn't let us gain on the demand.

In the days to come there will be many peacetime needs for these nuts.

Some will be simple. Others will look like "tough nuts to crack."

Our engineers like to meet both kinds. They stand ready to share their experience with you, work on your fastening problem and recommend the proper Elastic Stop Nut application for the job.

#### ELASTIC STOP NUTS

Lock fast to make things last



ELASTIC STOP NUT CORPORATION OF AMERICA UNION, NEW JERSEY

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STRIES



#### AIRCRAFT TURNBUCKLES



Made to Army-Navy specifications in regular assemblies known as Types AN130, AN135, AN140, and AC150 (designating specific combinations of cable eye, pin eye, and fork ends). Two styles are available, Long and Short, as shown in the picture above. Short styles in various sizes have tensile strength ratings from 800 to 4600 pounds, Long styles from 1600 to 17,500 pounds. Components may be ordered separately for ultimate combination on the manufacturer's final assembly line. Rigid quality control maintained throughout all manufacturing operations. Made on high production precision machinery, formerly used on commercial products.

#### "AERO-SEAL" HOSE CLAMPS



Extra-long take-up in the band gives maximum size coverage with a minimum number of clamp sizes. Uniform squeeze is obtained by a belt-like tightening action. Easy operation, with worm and worm gear action. Slotted head on screw has rim to prevent screwdriver from slipping. Design extremely compact. For hoses 1" diameter and larger. Quality construction throughout.



#### WRITE FOR LITERATURE

Circulars on Aircraft Standard Parts products will be sent promptly on request, giving full engineering data and prices. Our products are backed by fifteen years' experience in this field.

1711 Nineteenth Ave. Rockford, Illinois

AIRCRAFT STANDARD PARTS CO.

#### **New Production Equipment**

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(Continued from page 130)

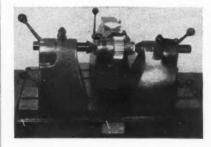
have a maximum capacity for gears up to 12 inches pitch diameter, the maximum distance between centers being 15 inches.

These fixtures comprise a base upon which three adjustable brackets are mounted. Two of the brackets carry the work-holding centers; and the third bracket, which is located at right angles to the brackets carrying the centers, retains the measuring pointers, fingers and dial indicator, as well as the indexing mechanism.

Fellows fixture for checking circular pitch or tooth to tooth spacing.



The head- and tail-stock brackets are provided with clamping levers. The spindles carrying the centers are adjusted through a rack and pinion, and are clamped by levers. The bracket carrying the measuring pointers can be located in two positions, which together with the adjustable spindle, will handle any gear within the capacity of the fixtures. A work-indexing device is connected to the lever operating the pointer holder, which on the return stroke automatically indexes the work. The indexing fingers are adjustable for different pitches and numbers of teeth.



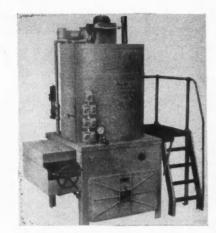
Fellows Cone-Point Testing fixture for use in checking concentriity of external spur and helical.

On the circular-pitch testing fixture, the spindle carrying the locating and measuring fingers is provided with a graduated collar at the rear end, so that the fingers can be set normal to the helix, if desired, when checking helical gears. The measuring brackets for cone-point and circular-pitch testing are interchangeable on the same base. These fixtures are intended for use on a bench.

AN OIL reclaimer designed for aircraft engine builders to be used in salvaging oil drained from aircraft engines, is being manufactured by Youngstown Miller Company, Sandusky, Ohio. These new models have a capacity of 200 gallons of oil in 90 minutes, and are said to restor the used oil to new oil values of viscosity, fire and flash neutralization number, and color. The reclaimers will also salvage transformer oil or hydraulic oil.

In operation, the dirty oil is charged to the reclaimed by a motor-driven pump equipped with an automatic flow control which controls the quantity pumped into the muchine. The operator next adds refiners' earth, then turns

on the switch which starts the electric heaters and the agitator motor. The machine is thermostatically controlled, and signal lights indicate when the mixture of heated oil and earth reaches the proper temperature. Delivery to the finished tanks is through the filter press, which separates the oil from the earth. The earth remains, together with the contaminants which it has removed from the oil, in the filter press as a dry cake.



Youngstown Miller Oil Reclaimer

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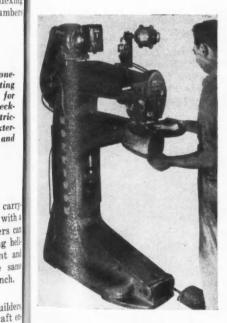
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JSTRIE

THE Morrison Sticher, made by the Seybold Division of Harris-Seybold-Potter Co., Dayton, Ohio, was designed primarily for stitching aluminum and stainless steel, but is said to work equally well on cold rolled steel, cork, asbestos, rubber, wood, canvas, and other such materials. The machine forms its own stitch (or staple) from a coil of wire, drives, and clinches it in a single operation. No pre-punching is required, the machine provides support of the stitch so that the wire acts as a punch, and punches out a clean slug from the metal. The stitcher is driven by a half-horsepower motor, and controlled by a non-repeat solenoid trip with safety foot guard.

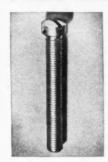


The Morrison Stitcher

THE Van Norman Machine Tool Co., Springfield, Mass., announces two new induction heating units for surface hardening, brazing, soldering, and other heating applications requiring localized heat. Available in two sizes, 16 kw. and 32 kw., the Van Norman Induction Heating Units are said to meet the average requirements of most plants. Each machine is a completely enclosed unit, adaptable for low cost hardening and heating of parts manufactured in small lots, or it can be incorporated into a



#### DRILLED FILLISTER HEAD MACHINE SCREWS



Used in many assembly operations and hence available in several types and a wide range of sizes. Low-carbon screws, for ordinary uses where high strength and close tolerances are not required, made to Air Force drawings AC500A and AC501A. Heat-treated nickel steel screws, for more particular applications steel screws, for more particular applications where screws are appreciably stressed, conform to Army-Navy drawings AN502 and AC503. For close positions, where double cross-drilling is desirable, nickel steel screws conform to Navy drawing NAF-1164. Plating is bright and uniform. Nickel steel items identified by "X" on head,

#### STEEL DRILLED HEAD AIRCRAFT BOLTS



Generally known as "Engine Bolts" and widely used in aircraft construction where bolts with heads drilled to accommodate lock wire

Holes drilled through all faces to meet center hole in top of hexagon head. Made of heat-treated nickel steel to conform with Army-Navy specifications, in types AN73 through AN81 and sizes up to 6"length. Also in coarse thread (NC3) or fine thread (NF3) styles. Carefully inspected and tested for quality, accuracy, and uniformity. Cadmium plating conforms to AN-QQ-P-421. Identified by "X" on head.

#### THREADED TAPER PINS



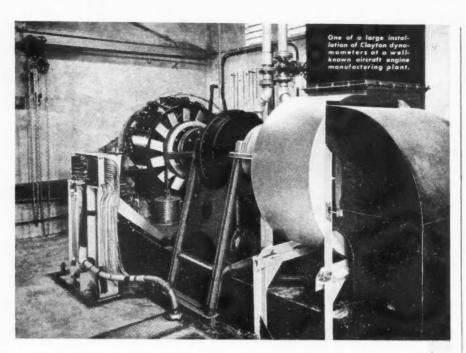
Specially-designed pins, generally used in aircraft construction in place of com-mercial taper pins. Made to conform with Air Force drawing AC386 in sizes from 1 through 5. Can be furnished with threaded end either drilled or not with threaded end either drilled or not drilled for cotter pin. Material is nickel steel of Army-Navy AN-QQ-S-629 specification, cadmium plated in accordance with AN-QQ-P-421. Centerless ground after hardening to insure accuracy and uniformity. Companion ANO75 washers also variable. curacy and uniformity. Con AN975 washers also available.

#### CATALOG AND ENGINEERING DATA

Send for your copy of new Catalog No. 101, showing complete prices and engineering data on Hexagon and Drilled Head Bolts, Clevis Bolts and Pins, Fillister and Washer Head Screws, and Threaded Taper Pins.



AERO SCREW COMPANY 19th Ave. at 12th St., Rockford, Illinois



# "We're testing engines with WATER NOW!"

When a new or replacement engine is put in a combat plane, ship, or truck—its unquestioned performance must be guaranteed.

This requires that the engine be tested under load, with the power output accurately measured throughout its entire performance range, before installation.

War has accentuated the need for simplified dynamometer engine testing equipment which could be readily produced from a minimum of critical materials to meet both laboratory research and production testing requirements.

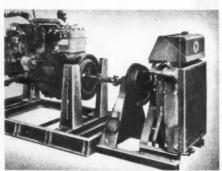
#### CLAYTON HYDRAULIC DYNAMOMETERS FILL THIS IMPORTANT NEED

Based on an entirely new way of hydraulically loading an engine, the exclusive Clayton developed "closed hydraulic system" insures the ability to hold any load constantly.

Clayton Dynamometers are lower in cost; require a minimum of technical skill for operation and maintenance—yet they provide the accuracy of finest laboratory instruments.

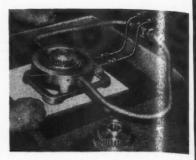
The Clayton line ranges from simplified run-in stands to dynamometers with full instrumentation, 50 to 3000 hp—and make dynamometer testing practical and available for the production or servicing of all types of aviation, automotive and marine engines.

Other Clayton products serving the Armed Forces are Kerrick Kleaners... Kerrick Cleaning Kompounds...Clayton Steam Generators...Clayton Boring Bar Holders and Clayton Hydraulic Liquid Control Valves.



Illustrated is completely self-contained automotive engine run-in and test stand used at Army overhaul bases.

MANUFACTURING CO. ALHAMBRA CALIFORNIA



Surface hardening the teeth of a gear on the Van Norman Induction Heating Unit.

production line. The heating operation of the units is automatic after the operator has connected the proper heating coil for a particular job and set the heat and quench cycle required.

#### Synthetic Corundum

(Continued from page 128)

and are of a regular cylindrical shape, enabling gem cutters to standardize on cutting and sawing procedures.

Instigated by the need of a domestic source of industrial gems, the manufacturer in less than two years equalled and, in some respects, has surpassed the quality of European gems, formerly the only synthetics obtainable. Since domestic production started, it has grown so that it is now capable of handling the entire military demand for all the United Nations.

Mineralogically, the hardness of the American white sapphire is exceeded only by the diamond. Once they are cut, the jewels are suprisingly tough in terms of resistance to breakage by impact. Moreover, because they have a melting point of over 3,700 deg. In they are also heat resistant to a high degree. An additional advantage is the boules' uniformity of size and shape, which leads to economical cutting.

#### **Magnets Hold Signals**

When the director of the Ground School at Brooks Air Field in Texas read a magazine account of how small Alnico magnets were used to post papers on a steel partition serving as a bulletin board at the General Electric plant, he requested several magnets to replace pins for holding up code-signal model panels. Such signals are used for ground - to - air communication when other means of communication are lack ing, or when radio silence is imperative. The magnets, which also serve B handles, were secured to heavy cardboard rectangles placed on a steel-plate background. Panels may be changed in stantly by sliding them back and forth or by lifting them from one spot and applying them in another. Tests are said to have shown that the new method permits of making panel changes in 1/200 the time it takes with pins.



#### LONG LIFE ASSURED!

The single most important quality you seek in any condenser is...a guarantee of long life.

And this guarantee is built into Tobe Capacitors — built in by persistence in research, soundness in engineering, excellence in production, plus 20 years of condenser experience.

One of the Tobe Capacitors is Type SIC-510M-6 illustrated above. It is doing a vital war job as a filter condenser in secret equipment. Impregnated and filled with mineral oil, it is typical of the careful manufacture and conservative rating which characterize Tobe Capacitors. Ask us about your condenser problems.

#### TOBE CAPACITOR - TYPE SIC-510 M-6-EU

CAPACITY . . . 3 x .2 mfd. SHUNT RESISTANCE . . . 15,000 megohms or greater TEST VOLTAGE . . . 8,000 volts DC POWER FACTOR . . . At 1,000 cycles—less than .004 WORKING VOLTAGE . . . 4,000 volts DC MINERAL OIL IMPREGNATED—MINERAL OIL FILLED

A SMALL PART IN VICTORY TODAY



A BIG PART IN INDUSTRY TOMORROW



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STRIES



Tou are meeting rigid specifications in your war contracts because minute measurements mean lives. Your war product requires inspection that allows no margin of error. It has to be right and it has to be right every time.

Automatic electronic gauging is helping others produce for Victory. Eliminating friction, gaugemaker's tolerance, points of contact, the Electric Eye goes right down to tolerances of plus or minus .0000. The Electric Eye's inspection is identical on the first piece or the millionth. Light doesn't fatigue, gossip or wear.

The Electric Eye is adaptable to any problem involving weight, thickness, contour, finish, flow, color, speed, light, strength, height, depth - well, you name it! Whether it's a meter pivot or a tank turret, the Electric Eye automatically eliminates time-wasting production bottle-necks with complete, invariable accuracy.

Cut production costs - release workers for productive effort - eliminate the human element, gauge variables, and uncertainties.

We can adapt the Electric Eye for your use promptly - resulting in more economical, more rapid, more accurate automatic precision inspections. Submit your precision problems to us - now. There is no obligation.





DANVILLE ILLINOIS

#### Production Speeding Literature

(Continued from page 184)

AMERICAN MANGANESE STEEL DIV.
American Brake Shoe & Foundry Co.,
Chicago, Heights, Ill.
Booklets: Amsco Alloy Heat Treating
Containers; Maganese Steel Wheels
and Rollers: Manganese Steel Chain
for Elevating: Amsco Nagle Industrial
Pumps.

for Elevating; Amsco Nagle Industrial Pumps.
DIVINE BROS. CO., Utica, N. Y.
Catalog No. 24; Truck Casters and In-dustrial Truck Wheels.
CARDOX CORP., Chicago, Ill.
Bulletins: Cardox Fire Extinguishing Systems; Quench Tanks; Airport Fire Truck

Systems; Quench Truck.
GOODRICH CO., B. F., Akron, O.
Booklets; Rubber Conservation for
Users of Industrial Rubber Belting;
Care and Maintenance of Conveyor and
Elevator Belting; How to Get the
Most Out of Industrial Rubber Prod-

ucts.
Catalog Sections: No. 4500 Steam.
Hose; No. 9700—Steel Jacketed Vulcalok Press Rolls.
GENERAL ELECTRIC CO., Schenectady.

Manual: Motor Fitness Manual:
Booklets: How to Maintain D-C Motors;
Fundamentals of Motors; How to
Grease Ball-Bearing Motors by Means
of the G-E Pressure-Relief System;
How to Care for Motors; How to Avoid
Overstress in Machine Parts: Electric
Equipment for Aircraft Production;
Electric Heaters and Heating Devices.
OOK ELECTRIC CO., Chicago, Ill.
Booklet: Cook Spring Life Metal Bellows, Cook Vapor Motor, Cook Bellows
Switch.

lows, Cook Vapor Motor, Cook Bellows Switch.

R-S PRODUCTS CORP., Philadelphia, Pa. Booklets: R-S Car Hearth Heat Treating Furnaces; R-S Butterfly Precision Machines and Wedge Tight Valves for regulation and shut-off duty for air, gas, liquids and semi-solids; R-S Butterfly Cast Steel Precision Valves.

TURNER BRASS WORKS, Sycamore, Ill. Bulletins: Nos. 1 and 2, Turner Topics—Blow Torches, Lanterns, Fire Extinguisher, Soldering Coppers, etc.

Wall Chart: Know Your Blow Torch.

FELLOWS GEAR SHAPER CO., Springfield, Vt.

Circular: Flame Hardener.

ALVEY CONVEYOR MFG. CO., St. Louis, Mo.

Mo. Booklet: Winning the Battles of Produc-tion—Applications of Conveyors in War Production

Booklet: Winning the Battles of Production—Applications of Conveyors in War Production.

SELAS CO., Philadelphia, Pa.
Folder: No. 251-B—Superheat Burners Bulletins: 176-C—Automatic Fire Check: 610-B—Industrial Gas Equipment: Flame Hardening with City Gas.

FAIRBANKS, MORSE & CO., Chicago, Ill. Bulletin: ELOOC—Catechism of Electrical Machinery—Theoretical and practical features of common types direct current and alternating current motors.

SURFACE COMBUSTION DIV., General Properties Co., Inc., Toledo, Ohio.

Booklets: Heating and Heat Treatment of Ordnance; Furnaces for National Defense; Wherever Heat is Used in the Production of Ships, Tanks and Planes. The A B C's of Prepared Atmospheres. Folders: Forced Convection Furnaces; War Production with SC Heat Treating Furnaces; Annealing and Stress Relieving of Cartridge Cases: Bombs and Projectiles; Gas-Fired Furnaces for Aircraft Industry; Rotary Hearth Furnaces. Roller Hearth Furnaces.

YOUNG RADIATOR CO., Racine, Wis. Catalog No. 2942: Young "Vertivent Heater and Ventilator.

Catalog Supplement No. 4540: Young Steam Distributing Tube Heat Transfer Lunits.

Folders: Young Aeronautical Heat Transfer Equipment: Heating, Cooling and Air Conditioning Units for Hangers, Airnorts Factories, elo.

fer Units.

Folders: Young Aeronautical Heat Transfer Equipment: Heating, Cooling and Air Conditioning Units for Hauges, Airports, Factories, Laboratories, etc. BULLDOG ELECTRIC PRODUCTS CO. Detroit, Mich.

Bulletin No. 427: Bulldog Bustribution Duct—Enclosed Busbar Method of electrical distribution for industrial plants and commercial buildings.

(Turn to page 342, please)

Marc



#### Industrial Truck Care Pays You Dividends

ASSISTANT CHIEF ENGINEER, BAKER INDUSTRIAL TRUCK DIVISION THE BAKER-RAULANG CO.



#### BAKER HELPS VITAL WAR PLANTS TO "KEEP 'EM RUNNING"

"The investment in regular inspection and lubrication of your industrial trucks is one of the best you can make." This statement from an article appearing in recent trade publications, written by a Baker engineer, is more true today than ever before. The unprecedented increase in industrial production and the huge amount of handling required in the movement of war materials, have created demands for power trucks which are taxing the productive capacities of truck manufacturers. Thus, with new equipment difficult to get, truck maintenance is extremely important, for trucks now in service must be kept running at top efficiency . . . So that the essential points of truck maintenance may be made available to everyone concerned with their operation, reprints of this article are offered in bulletin form.

#### Do You Know

That many possible causes of excessive wear or loss of power are not apparent in ordinary running but can be deter-mined only by inspection?

#### Do You Know

That over-lubrication can often be as harmful as under-lubrication?

#### Do You Know

That it is desirable to blow the dust and dirt off the truck daily before oiling?

#### Do You Know

That overloading a truck is helping the Axis by breaking downirreplaceable equipment?

#### Do You Know

That service brakes should be Inat service brakes should be tested for stopping with the heaviest load to be carried, and parking brakes for hold-ing maximum load on steepest incline truck must negotiate?

These are a few of many points covered in the Baker bulletin "Industrial Truck Care." Write for your copy or copies today.



BAKER INDUSTRIAL TRUCK DIVISION of The Baker-Raulang Company 2154 WEST 25th STREET . CLEVELAND, OHIO

In Canada: Railway and Power Engineering Corporation, Ltd.

#### Production Speeding Literature

(Continued from page 340)

DESPATCH OVEN CO., Minneapolis, Minneapolis, Minneapolis, Minneapolis, Minneapolis, Minneapolis, Minneapolis, No. 31—Streamline Ovens: No. 31—Finish Baking and Drying Ovens: No. 32—Finish Baking and Drying Ovens for synthetic enamels, lacquers, varnishes, paints, etc.; No. 72—Convected Air Applications for Ovens, Dryers and Furnaces; No. 73—Convected Air Heaters—Gas and Oil; No. 81—Hectreularing Furnaces; No. 83—Tempering and Drawing Furnaces, No. 83—Tempering and Drawing Furnaces—for tools, disprecision parts, etc.

Iowa.

Manual: Material Handling—Economics
Material Handling Multiplies Ma Power.

AJAX ELECTRIC CO., Inc., Philadelph

Folder: "Carburizing Gears in the Ele

tric Salt Bath Furnace."

GLOBE HOIST CO., Philadelphia, Pa.
Catalog: Globe Powered Oil-Hydra
Hoists for the Aviation Industry.

#### PORTABLE TOOLS

PRODUCT ENGINEERING CO., LOS AN

RODUCT ENGINEERING CO., Los mingles, Cal. Catalog: Aircraft tools—Toggle Clamps Drill Guide Pressure Foot, Drill 1g Bushings, Scribe Line Duplicators Squeezer Sets, Dimpling Sets, etc. TERLING TOOL PRODUCTS CO., Chi STERLING

cago, Ill.
Folder: Faster Production for War le dustries—With Portable Sander.
NICHOLSON FILE CO., Providence, R. Booklet: File Filosophy—and how to g the most out of files.

WHITNEY METAL OOL CO., Rockfo

Catalog No. 15: Whitney-Jensen Meta Working Tools; Whitney-Jensen Air craft tools—prices, specifications.

AIRCRAFT TOOLS, INC., Los Angele Catalog: Especially D

ntalog: Small Tools Especial signed for Aircraft Production. BLACK & DECKER MFG. CO., Tows

Md.

Booklets: The Portable Electric Dril

The Principles of Valve Reconditioning: Portable Electric Tools for Alectric Production and Maintenant High Lights on High Cycle Suppower; Portable Electric Production Tools.

Data Book: Power Assembly Tools. UNNINGHAM CO., M. E., Pittsburgh, P. Circulars: Safety Adjustable Hand To Holders: Safety Wedge Grip Stam and Holders; Marking Equipment Ammunition, Tanks, Guns, Gun Carlos Company Company Company Company Company Company

Ammunition, Tanks, Guns, Gun a riages, Etc.

DISSTON & SONS, INC., HENRY, Taom Philadelthia, Pa.

Conservation Control Cards: No. 3 Hank Hack Saw Blades: No. 10—69 eral Information on Files: No. 12 Machinists' Files.

HANSEN MFG. CO., A. L., Chicago, Ill. Catalog: Matthews Marking Devices. Folder: Hansen One-Hand Tackers Production of Airplane Playwood-Bullits.

KNU-VISE, INC., Detroit, Mich. Catalog: Knu-Vise Toggle Action Claming Tools.

MATTHEWS & CO., JAS. H., Philadelph

PREIS ENGRAVING MACHINE CO.

P., Newark, N. J. Folders: The Panto Utility Engraver Electrical Market and Acid Elder The Panto Model CG.

TOW MFG. CO., Binghamton, N. Y. Circular describing a new line of flexib drill shafts for use in aviation indu TUBING SEAL-CAP, INC., Ins Angel

Cal.
Brochure: "Torque Wrench"—Tubing "
Pipe Protection Methods.

(Turn to page 344, please)

HOW TO MEET TODAY'S REQUIREMENTS FOR PLATING

> NALL on du Pont for processes and materials . . . technical advice and help on any troubles you might have in installation of plating solutions and operations.

Changing from cadmium to zinc? New plating specifications? Zinc plate for specialized types of work? You can get the right answer from du Pont. Which du Pont zinc plating process to use? It depends upon what material and equipment you are working with and what type of surface you want to get.

The proper plating solution can be easily installed and used in standard plating equipment. Procedures have been simplified so that every experienced plater can easily get either dull or bright zinc plate on a wide variety of work. With the right process and the high quality of du Pont materials, every plater can get consistently good results.

A competent group of technical men with many years of experience in all types of plating will be glad to discuss your plating problems and help in the selection and application of processes and materials. Electroplating Division, E. I. du Pont de Nemours & Company (Inc.), Wilmington, Delaware.

#### ZINC PLATING Processes and Chemicals

"ZIN-O-LYTE" "Zin-O-Lyte" Salts
"Zin-O-Lyte" Brightener

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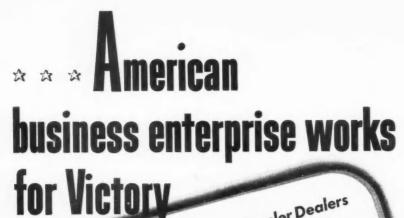
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(Continued from page 342)

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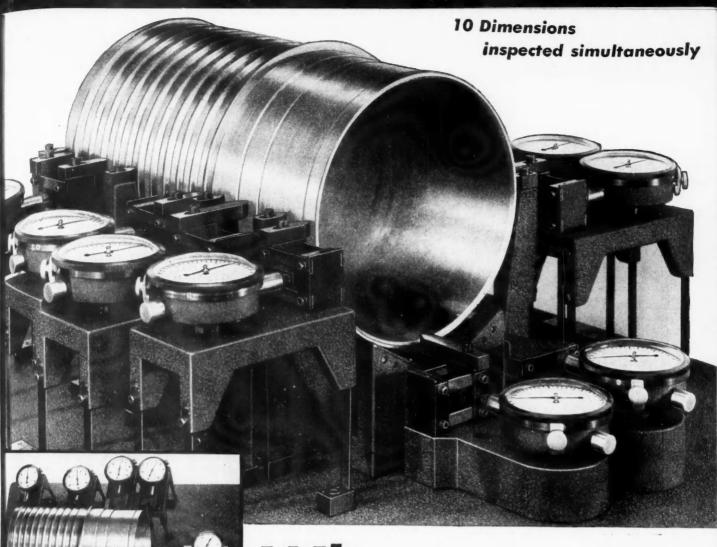
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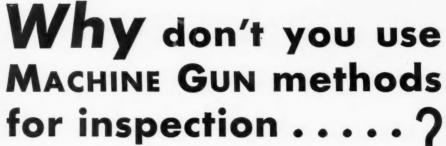
Chicago, III.
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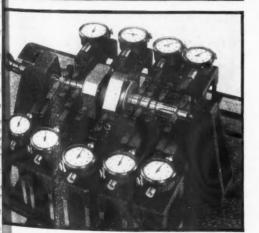
Mich.
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DUMORE CO., Racine, Wis.

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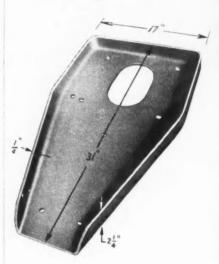
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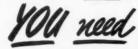
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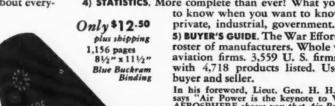




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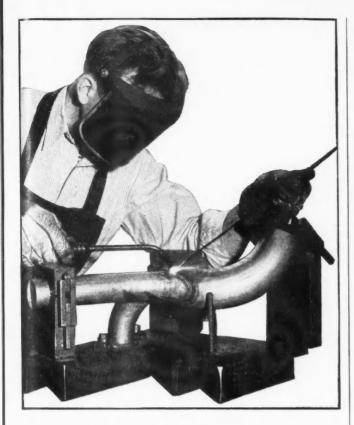
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These Hammond High-Production 6 and 8 spindle table automatics are in use now - "helping to win the battle of production." If you have a problem in burring, brushing or polishing on plane parts, tank parts, bomb paris, shells, etc., send us samples - some in the rough - one acceptable finished piece for complete engineering report. Do it today.

WRITE FOR BULLETIN GP-17

ALSO: Grinders; Abrasive Belt Surfacers; Polishing Lathes and Cylindrical Finishing Machines



#### Production Speeding Literature

FULLER MFG. CO., Kalamazoo, Mich. Handbooks: Mechanics' and Drivers' Handbook.

Handbook.
Catalog: Fuller Transmissions,
Folders: Fuller Transmissions in Combination with the American Blower
Hydraulic Coupling for Heavy Duty
Truck Service.
WALKER MFG. CO., Racine, Wis.
Booklet: Care for Your Jack for Your

Country.

Country.
GUIDE LAMP DIV., General Motors
Detroit, Mich.
Guide: Servicing Headlamps Built
Prior to 1940.
EDDY - RUCKER - NICKELS CO., Cambridge, Mass.
Work Incentive Posters: A set of 8
posters 17 x 22 ins. for plant use.
(Price according to quantity ordered.)

#### **Accident Prevention** in Aircraft Manufacturing

(Continued from page 154)

The grinding, cutting, and sawing of magnesium parts have become a problem in the aircraft industry only recently. As you know, this material is highly flammable especially when it has been broken down into fine particles. Therefore, in order to work this material safely, special ventilation is required at point of operation. We recently purchased several specially manufactured water-washed air units for this purpose. The grindings are picked up at the point of operation, wetted and drawn into a container of water and kept submerged in water until cleaning time. These units must be ventilated to the outside to prevent gases produced by the action of water and magnesium from escaping into the workroom area. The sludge collected from these units should be buried or burned. People working with magnesium should not wear clothing that collects these fine grindings. In other words, no pants cuffs or exposed pockets should be worn, and employees should be careful to brush all material from their clothing before leaving the

Much more could be said about the processing of magnesium. However, times does not permit. The companies manufacturing this metal have quantities of material and are only too willing to supply it. There have been serious magnesium fires that have caused serious injury and death.

You no doubt have the same problem in the use of respirators as we; meaning, of course, the one of getting employees to use them faithfully. I believe there will be less need for them if more work is done on special ventilation for the hazardous operations.

Sometimes more should be said for personal protective safety equipment. since all aircraft companies on the Pacific Coast furnish this equipment Start

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free of charge to their employees. Some of the items furnished for eye protection include safety glasses, clear and dark goggles, eye shields, welders' goggles, and hoods. Other items furnished are gloves of rubber, leather and leather face canvas back; aprons of canvas, leather and rubber; respirators, for the protection of employees from harmful fumes and dusts; hard hats where needed, both aluminum and fiber; safety belts where needed; protective creams for the prevention of skin diseases; and asbestos leggings for foundrymen. Safety shoes are sold at cost on a 50-cent a week payroll deduction plan. We feel that by making

this equipment readily available and easily obtainable, we receive the finest co-operation from the employees when it comes to wearing this equipment.

In the past six months we have painted all the machines in several departments according to "three dimensionial seeing" plan and have had very favorable results, such as better housekeeping, increased visibility, better lighting results, more interest on the operators' parts in keeping the machine looking net and clean, and more attention paid to moving parts. Proper lighting, good wall color, neat and well-defined aisle lines, and the machines all newly painted give the

employees a sense of responsibility to do a good, safe job.

When we first started to glue paper on plexiglas to prevent scratching while it was being handled in the shop, we built a dust-proof room to be used in placing the glue on the paper that was to be stuck on the plexiglas to prevent scratching. This room was also used as a drying room. We anticipated a certain amount of fumes and ventilated this area after a fashion. The reason for not bringing too much air in the room was to keep down as much dust as possible. We put two employees in this room doing the glueing job and after they had worked under these conditions for about three months their systems became saturated to the point that one day they both passed out. It took about four hours for one man to regain consciousness. Upon investigating the process, we found that the glue contained chloroform as a thinning and drying agent. The room was then adequately ventilated with filtered air and another room was added to apply the glue. The employees are not permitted to stay in the dying room any length of time.

This is only one of many examples that I could tell of if time permitted. I believe that we have climinated this trial and error method now because every process bulletin pertaining to acids, solvents, or alkalies that is written up by our company has in bold type at the bottom of the bulletin plainly visible to the user "See Safety Engineering Department for Instructions for Proper Personal Precautions." We also receive a copy of every process bulletin written and if, in due time, we have not been contacted by the shop in regard to the bulletin, we place a sign at the particular leation giving the precautions that must be followed by em-The supervisor or foreman ployees. is also informed of the dangers if these precautions are not enforced. This procedure has entirely prevented anyone from introducing processes without notifying the safety department.

We found recently, when classifying our lost-time accidents, that about ten per cent were eye cases. This percentage also held true in the first aid cases that reported to the dispensaries to have chips removed from their eyes. A year or so ago, this percentage was running almost 20 per cent, but some reduction has been made. I find in checking our industry that we lose from one to two eyes a year and I know that you, along with the rest of us, have tried almost every means to bring this condition to an end.

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### LOOK .. FOR THE LITTLE BLACK BOX!

We believe every good American wants above all to get this war won. Certainly that is the spirit here in the "Connecticut" plant. But postwar planning is as necessary to the business world as to government.

We do not believe tomorrow's world and yesterday's world have much in common.

We think that many of tomorrow's better things will come from "a little black box" containing automatic electric and electronic equipment. It will do much more than turn things on and off automatically at certain times—it will "look inside" materials being fabricated into finished products, "inspect" transportation equipment to be sure it is safe. It will improve communications amazingly.

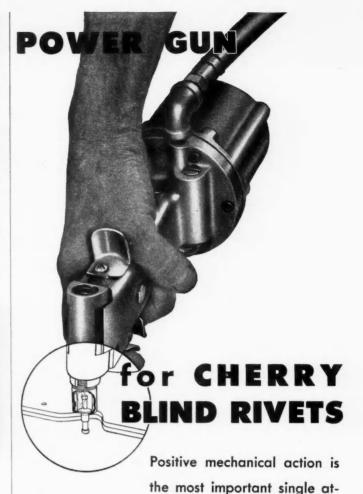
This "little black box" is not the invention of "Connecticut" or any other one company. It merely represents the practical application of advanced electrical and electronic principles, many of which are being learned from wartime development. "Connecticut" development engineers will have much to offer the manufacturer who would like to see the magic of "a little black box" applied to his product, or to machines in his plant.

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tribute to the successful operation of the Cherry Blind Rivet. Head formation and shank expansion are produced by a pulling force exerted on a mandrel passing through the rivet. A continuous pull may be applied by a pneumatic gun as shown above, or in field work, where air power is not available, a hand-operated gun may be used.



NEW HANDBOOK...a 16-page handbook of diagrams, dimensional sketches and photographs giving the complete story on the Cherry Riveting Process is available on request. Address Department 5, Cherry Rivet Co., Los Angeles, California.

CHERRY RIVETS, THEIR MANUFACTURE AND APPLICATION ARE COVERED BY U. S. PATENTS ISSUED AND PENDING.

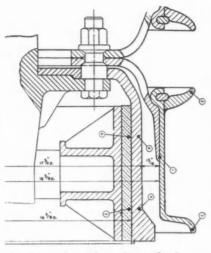


#### Reducing Brake-Drum and Wheel-Rim Temperatures

Overheating of brake drums and wheel rims is an old problem in commercial-vehicle operation, and a research program to see what can be done to lower the temperatures of these parts has been carried through by the Institution of Automobile Engineers and was reported on in the December, 1942. issue of its Journal. Service measurements showed that high brake-drum and wheel-rim temperatures are confined to the rear-wheel assemblies. Brake-drum temperatures ranged as high as 390 F, and wheel-rim temperatures as high as 210 F under normal operating conditions. The highest temperatures were encountered in vehicles in which there was no engine braking, that is, in motor buses with hydraulic torque converters and in trolley buses. The conclusion was reached that the heat generated by braking is transferred to the wheel rims mainly by convection, and that the solution of the rim-cooling problem therefore lies in better ventilation.

The outstanding requirement is to improve the ventilation of the clearance space between the brake drum and the wheel rim. Twin-ventilated wheels are

essential to good ventilation. In the laboratory the test ventilation was obtained with a combination of twinventilated wheels and a ring of eight



Section of modern bus wheel on which tests were made. The numbered dots indicate points at which thermocouples were located

radial vanes arranged transversely across the space between the wheel rims, the direction of air flow being from the open end of the brake drum toward the wheel apertures. These vanes, which were of light-gage sheet steel, each having an area of approximately 7 sq. in., were each fixed by a lug clamped between the wheel discs.

Two other modifications which were hown to be beneficial in the laboratory are already accepted in practice, viz., securing the brake drum to the outer side of the flange on the wheel hub, and use of brake drums of smaller diameter, to obtain a wider clearance space. This increase in the width of the clearance space should be accompanied by an adequate area between the drum flange and the wheel rim. In wheels of recent design the wheel study are so arranged that there is a gap between the inner wheel and the brake drum. Experiments were made also with the transversely finned brake drums, and these gave the lowest drum temperatures in the laboratory and reduced rim temperatures to acceptable levels, but there is some question as to their practicability under service conditions.

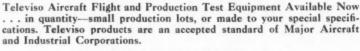
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